**DP3 SERIES**

Digital Pressure Sensor with Auto-reference Function

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**Incorporates auto-reference function**

- **Unaffected by changes in reference pressure**
  
  By an external signal, the set (threshold) values are corrected by being shifted by an amount equal to the pressure change. Hence, judgment by the sensor is as accurate as before the reference pressure change. This function is extremely suitable in places having intense variations in the reference pressure or where fine settings are required.

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**Example of air-leak test**

<table>
<thead>
<tr>
<th>OK</th>
<th>NG</th>
</tr>
</thead>
<tbody>
<tr>
<td>NG</td>
<td>OK</td>
</tr>
</tbody>
</table>

Pressure sensor not incorporating auto-reference function

Example of air-leak test

Pressure sensor incorporating auto-reference function

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**In case of DP3...operation efficiency UP!**

Since the threshold level can be automatically changed by the auto-reference function, two suction nozzles can be used, alternately, with one sensor.

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**Total cost reduction**

Till now...one sensor was required for each suction nozzle

Since the threshold level differs with the suction nozzle, a sensor was required for each suction nozzle, increasing the cost significantly.

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**808**

DP3-80

Electromagnetic valve

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* Passed the UL 991 Environment Test

**Conformity to EMC Directive**

**UL Recognition**
Two outputs with four independent settings and four output modes enable control as per your requirement

1. Hysteresis mode
The hysteresis of the comparative outputs can be set, as desired, with the set values.

![Hysteresis diagram]

Note: The auto-reference function acts only on Set Value 3 (P-3) and Set Value 4 (P-4) of Comparative Output 2.

2. Window comparator mode
The comparative outputs can be made ON or OFF by a pressure within the set range.
Since Comparative Output 1 can be used as a self-diagnosis output, it is possible to specify the auto-reference input range.

![Window comparator diagram]

Hysteresis: 1 digit (2 digits when using psi unit)

Note: The auto-reference function acts only on Set Value 3 (P-3) and Set Value 4 (P-4) of Comparative Output 2.

3. Leak test mode
This mode is optimally suitable for a leak test since Comparative Output 1 can be set to the hysteresis mode and Comparative Output 2 can be set to the window comparator mode.

![Leak test diagram]

4. Forced output mode
The comparative outputs are forcibly maintained in the OFF state in the sensing mode, irrespective of the set values.
Also, since the comparative outputs can be forcibly made ON or OFF with key operation, without actually applying pressure, this mode is suitable for an operation check or a start-up check.

![Forced output diagram]

A wide variety of models
Selection can be made according to mounting method or place of use.

Standard type / DP3-2
- Direct piping
- Mounting on a panel

Flat type / DP3-4
- Direct mounting on a wall

Light weight type / DP3-5
- Total weight 70 g approx.
- The sensor can be mounted on the suction head of a chip mounter.

Selection from six pressure units
The pressure unit can be selected from six different systems to suit your requirement.
The selectable pressure units differ with the sensor type. When the pressure unit is changed, the measured pressure value and the set values are automatically converted.

<table>
<thead>
<tr>
<th>Units</th>
<th>Conversion Factor</th>
</tr>
</thead>
<tbody>
<tr>
<td>mmHg</td>
<td>1.33 kPa</td>
</tr>
<tr>
<td>psi</td>
<td>68.95 kPa</td>
</tr>
<tr>
<td>bar</td>
<td>100 kPa</td>
</tr>
</tbody>
</table>

Note: 'MPa' in case of DP3-22 and DP3-42.

Analog bar display
Pressure changes can also be displayed in an analog fashion using LED bars. Hence, sudden pressure changes can be recognized at a glance.
LED bars indicate the pressure level in steps of 10 % F.S., regardless of the pressure unit.

![Analog bar display diagram]

Peak hold / bottom hold display
The peak value or the bottom value of the varying pressure can be displayed. This function is convenient for finding the pressure variation range or for determining a reference for pressure settings.

![Peak hold/bottom hold diagram]
### APPLICATIONS

**Confirmation of chip component suction**

The auto-reference function can compensate for the difference in suction levels due to suction nozzle separation distance. The vacuum type can be mounted close to the chip mounter suction head since it weighs only 70 g.

**Air-leak test for PET bottles**

Leak test mode, which is an output mode optimally suitable for an air-leak test, has been incorporated. It can reliably detect even a small air-leak. Because of the auto-reference function, it is safe even if the filling pressure varies.

### ORDER GUIDE

<table>
<thead>
<tr>
<th>Type</th>
<th>Appearance</th>
<th>Rated pressure range</th>
<th>Model No.</th>
<th>Pressure port</th>
<th>Comparative outputs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard</td>
<td></td>
<td>0 to $-101.3$ kPa</td>
<td>DP3-20</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Light weight</td>
<td></td>
<td>0 to 100.0 kPa</td>
<td>DP3-21</td>
<td>Rc (PT) $1/8$ female thread</td>
<td></td>
</tr>
<tr>
<td>Flat</td>
<td></td>
<td>0 to 1.000 MPa</td>
<td>DP3-22</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vacuum pressure</td>
<td></td>
<td>0 to $-101.3$ kPa</td>
<td>DP3-80</td>
<td>M5 female thread</td>
<td></td>
</tr>
<tr>
<td>Positive pressure</td>
<td></td>
<td>0 to 100.0 kPa</td>
<td>DP3-41</td>
<td>Rc (PT) $1/8$ female thread</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>0 to 1.000 MPa</td>
<td>DP3-42</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
OPTIONS

<table>
<thead>
<tr>
<th>Designation</th>
<th>Model No.</th>
<th>Description</th>
</tr>
</thead>
</table>
| Sensor mounting bracket (For standard type) | MS-DPX     | Mounting bracket for standard type  
  [Two M4 (length 6 mm 0.236 in) pan head screws and two spring washers are attached.] |
| Sensor mounting bracket (For standard type) | MS-DPX-4   | Back angled mounting bracket for standard type  
  [Two M4 (length 6 mm 0.236 in) pan head screws and two spring washers are attached.] |
| Straight bush                      | DPX-03     | Changes the pressure port from female thread [Rc (PT) 1/8] to male thread [R (PT) 1/8]. |
| Panel mounting bracket (For standard type) | MS-DPX-2   | It can be used for mounting on a panel  
  (1 to 3.2 mm 0.039 to 0.126 in thick). |
| Front protection cover (For standard type) | DPX-04     | It protects the sensor’s adjustment panel.  
  (It can be fitted when the panel mounting bracket is used.) |

Accessories
• DPX-01 [Pressure port attachment (Standard type only)]
• DPX-02 [Hexagon-socket-head plug for pressure port (Standard type only)]

Sensor mounting bracket
• MS-DPX  
  [Two M4 (length 6 mm 0.236 in) pan head screws and two spring washers are attached.]
• MS-DPX-4  
  [Two M4 (length 6 mm 0.236 in) pan head screws and two spring washers are attached.]

Straight bush
• DPX-03  
  [Suitable for 1 to 3.2 mm 0.039 to 0.126 in thick panel]

Panel mounting bracket, Front protection cover
• MS-DPX-2  
  [Suitable for 1 to 3.2 mm 0.039 to 0.126 in thick panel]
• DPX-04
### SPECIFICATIONS

#### Type
<table>
<thead>
<tr>
<th>Item</th>
<th>Vacuum pressure</th>
<th>Positive pressure</th>
<th>Pressure withstandability</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>100 kPa type</td>
<td>1 MPa type</td>
<td></td>
</tr>
<tr>
<td>Model No.</td>
<td>DP3-20, DP3-80</td>
<td>DP3-21, DP3-41</td>
<td>DP3-22, DP3-42</td>
</tr>
<tr>
<td>Type of pressure</td>
<td>Digital Display</td>
<td>Digital Display</td>
<td></td>
</tr>
<tr>
<td>Rated pressure</td>
<td>0 to −101.3 kPa</td>
<td>0 to 100.0 kPa</td>
<td>0 to 1.000 MPa</td>
</tr>
<tr>
<td>Rated pressure</td>
<td>5.0 to −101.3 kPa</td>
<td>−5.0 to 100.0 kPa</td>
<td>0.050 to 1.000 MPa</td>
</tr>
<tr>
<td>Rated pressure</td>
<td>0.051 to −1.029 kPa/389 kPa</td>
<td>0.051 to −1.029 kPa/389 kPa</td>
<td>0.051 to 1.029 kPa/389 kPa</td>
</tr>
<tr>
<td>Rated pressure</td>
<td>1.033 to −1.013 kPa/389 kPa</td>
<td>0.051 to −1.029 kPa/389 kPa</td>
<td>0.051 to 1.029 kPa/389 kPa</td>
</tr>
<tr>
<td>Rated pressure</td>
<td>29.9 to −929.9 inHg</td>
<td>0.72 to 14.95 psi</td>
<td>0.72 to 14.95 psi</td>
</tr>
<tr>
<td>Rated pressure</td>
<td>101.3 to −101.3 kPa</td>
<td>−1.020 to 1.000 kPa</td>
<td>−1.020 to 1.000 kPa</td>
</tr>
<tr>
<td>Rated pressure</td>
<td>1.020 to −1.020 kPa/389 kPa</td>
<td>1.020 to 1.000 kPa</td>
<td>1.020 to 1.000 kPa</td>
</tr>
<tr>
<td>Rated pressure</td>
<td>29.9 to −299.9 inHg</td>
<td>1.40 to 14.50 psi</td>
<td>1.40 to 14.50 psi</td>
</tr>
<tr>
<td>Rated pressure</td>
<td>490 kPa</td>
<td>1.47 MPa</td>
<td></td>
</tr>
<tr>
<td>Selectable units</td>
<td>kPa, kgf/cm², bar, psi, mmHg, inHg</td>
<td>kPa, kgf/cm², bar, psi</td>
<td>MPa, kgf/cm², bar, psi</td>
</tr>
<tr>
<td>Supply voltage</td>
<td>10 to 24 V DC (5 % ± 1 %)</td>
<td>Ripple P-P 10 % or less</td>
<td></td>
</tr>
<tr>
<td>Current consumption</td>
<td>50 mA or less</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Applicable fluid</td>
<td>Non-corrosive gas</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Comparative outputs</td>
<td>NPN open-collector transistor</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Utilization category</td>
<td>DC-12 or DC-13</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Output modes</td>
<td>Equipped with 4 types of modes: hysteresis mode, window comparator mode, leak test mode, forced output mode (selectable by key operation)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hysteresis</td>
<td>1 digit (however, variable in hysteresis mode, variable for Comparative Output 1 only when using leak test mode, and 2 digits when using psi unit)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Repeatability</td>
<td>Within ±0.2 % F.S. ±1 digit</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Response time</td>
<td>2.5 ms or less [7.5 ms or less with auto-reference input [Note 3]]</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Short-circuit protection</td>
<td>Incorporated</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Auto-reference input</td>
<td>NPN non-contact input [operates in Low (fall) state]</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Display</td>
<td>3½ digit red LED display (Sampling rate: 4 times/sec/approx.)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Displayable pressure range</td>
<td>5.1 to −101.3 kPa</td>
<td>−5.0 to 100.0 kPa</td>
<td>−0.050 to 1.000 MPa</td>
</tr>
<tr>
<td>Displayable pressure range</td>
<td>0.051 to −1.029 kPa/389 kPa</td>
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<tr>
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</tr>
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<td>1.020 to 1.000 kPa</td>
<td>1.020 to 1.000 kPa</td>
</tr>
<tr>
<td>Displayable pressure range</td>
<td>29.9 to −299.9 inHg</td>
<td>1.40 to 14.50 psi</td>
<td>1.40 to 14.50 psi</td>
</tr>
<tr>
<td>Analog bar display</td>
<td>LED bar display in steps of 10 % F.S. approx.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operation indicators</td>
<td>Comparative Output 1</td>
<td>Orange LED (lights up when Comparative Output 1 is ON)</td>
<td></td>
</tr>
<tr>
<td>Operation indicators</td>
<td>Comparative Output 2</td>
<td>Green LED (lights up when Comparative Output 2 is ON)</td>
<td></td>
</tr>
<tr>
<td>Pollution degree</td>
<td>3 (Industrial environment)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Protection</td>
<td>IP40 [IEC]</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>−10 to + 50 °C + 14 to + 122 °F</td>
<td>−10 to + 60 °C + 14 to + 140 °F</td>
<td></td>
</tr>
<tr>
<td>Ambient humidity</td>
<td>35 to 85 % RH, Storage: 35 to 85 % RH</td>
<td></td>
<td></td>
</tr>
<tr>
<td>EMC</td>
<td>EN 50081-2, EN 50082-2, EN 61000-6-2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Voltage withstandability</td>
<td>1,000 V AC for one min. between all supply terminals connected together and enclosure</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Insulation resistance</td>
<td>50 MΩ, or more, with 500 V DC megger between all supply terminals connected together and enclosure</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vibration resistance</td>
<td>10 to 150 Hz frequency, 0.75 mm 0.030 in amplitude in X, Y and Z directions for two hours each</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Shock resistance</td>
<td>100 m/s² acceleration (10 G approx.) in X, Y and Z directions for three times each</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Temperature characteristics</td>
<td>Over ambient temperature range</td>
<td>−10 to + 50 °C + 14 to + 122 °F within ± 1 % F.S. of detected pressure at + 20 °C + 63 °F</td>
<td></td>
</tr>
<tr>
<td>Pressure port</td>
<td>Standard type: Re (PT) ⅓ female thread, Flat type: Re (PT) ⅓ female thread, Light weight type: MS female thread</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Material</td>
<td>Front case: ABS, Rear case: PPS (glass fiber reinforced), Display surface: Acrylic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pressure port attachment</td>
<td>Die-cast zinc alloy [Light weight type: POM (glass fiber reinforced), pressure port is brass (nickel plated)]</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cable</td>
<td>0.15 mm² 5-core oil resistant cable, 2 m (5.6 ft) long</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cable extension</td>
<td>Extension up to total 100 m 328.04 ft (less than 10 m 32.80 ft when conforming to CE marking) is possible with 0.3 m², or more, cable.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>Standard type: 95 g approx. Flat type: 120 g approx. Light weight type: 70 g approx.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Accessories</td>
<td>DPX-02 (Hexagon-socket-head plug for pressure port): 1 pc. (Standard type only), Pressure unit label: 1 pc.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Notes:**
1. The set pressure range is the settable pressure range for Set Value 1 (P-1) and Set Value 2 (P-2).
2. The settable range is the settable pressure range for Set Value 3 (P-3) and Set Value 4 (P-4). It caters to the auto-reference function and is much wider than the rated pressure range.
I/O CIRCUIT AND WIRING DIAGRAMS

I/O circuit diagram

Color code
(Brown) +V
(White) 0 V

Symbols:...D: Reverse supply polarity protection diode
ZD1, ZD2: Surge absorption zener diode
Tr1, Tr2: NPN output transistor

Wiring diagram

PRECAUTIONS FOR PROPER USE

All models

• This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal pressure detection sensor.
• The DP3 series is designed for use with non-corrosive gas. It cannot be used with liquid or corrosive gas.

Operation

• If setting is impossible even with pressing the MODE key, verify whether the key-protect function is enabled. Please note that pressing down on the MODE key for an extended moment will enable the key-protect function as soon as the key is released.
• If using the window comparator mode, set the pressure values so that there is a difference of 3 digits, or more, between Set Value 1 (P-1) and Set Value 2 (P-2), and between Set Value 3 (P-3) and Set Value 4 (P-4). No output will be possible with a 0 to 2 digit difference.

Wiring

• Make sure that the power supply is off while wiring.
• Verify that the supply voltage variation is within the rating.
• If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
• In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this sensor, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
• Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

Conditions in use for CE conformity

• The DP3 series is a CE conformity product complying with EMC Directive. The harmonized standard with regard to immunity that applies to this product is EN 61000-6-2 (Note) and the following condition must be met to conform to that standard.

  **Condition**
  • The sensor should be connected less than 10 m (32.808 ft) from the power supply.

*Note: The EN 50082-2 that previously applied to the products for conforming to EMC Directive was replaced by EN 61000-6-2 staring April 1st, 2002.*

Others

• Use within the rated pressure range.
• Do not apply pressure exceeding the pressure withstandability value. The diaphragm will get damaged and correct operation shall not be maintained.
• Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
• Avoid dust, dirt, and steam.
• Take care that the sensor does not come in direct contact with water, oil, grease, or organic solvents, such as, thinner, etc.
• Do not insert wires, etc., into the pressure port. The diaphragm will get damaged and correct operation shall not be maintained.
• Do not operate the keys with pointed or sharp objects.
PRECAUTIONS FOR PROPER USE

All models

Functional description

<table>
<thead>
<tr>
<th>Description</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>① 3½ digit LED display (Red)</td>
<td>Displays measured pressure, settings, error messages and key-protect status.</td>
</tr>
<tr>
<td>② Comparative Output 1 operation indicator (Orange)</td>
<td>Lights up when Comparative Output 1 is ON.</td>
</tr>
<tr>
<td>③ Comparative Output 2 operation indicator (Green)</td>
<td>Lights up when Comparative Output 2 is ON.</td>
</tr>
<tr>
<td>④ Increment key ( )</td>
<td>In the initial setting mode, pressing the key changes the settable digit. In the Set Value 1 to 4 modes, pressing the key changes the set value to the high pressure side in case of positive pressure type sensor and to the high vacuum side in case of vacuum pressure type sensor. In the sensing mode, if the key is pressed continuously for 4 sec. or more, the display shows peak hold value.</td>
</tr>
<tr>
<td>⑤ Decrement key ( )</td>
<td>In the initial setting mode, pressing the key changes the set conditions. In the Set Value 1 to 4 modes, pressing the key changes the set value to the low pressure side in case of positive pressure type sensor and to the low vacuum side in case of vacuum pressure type sensor. In the sensing mode, if the key is pressed continuously for 4 sec. or more, the display shows bottom hold value.</td>
</tr>
<tr>
<td>⑥ Mode selection key ( )</td>
<td>Each press of the key changes the selected mode to sensing mode. Set Value 1 (P-1) to Set Value 4 (P-4) set mode. In the sensing mode, if the key is pressed continuously for about 3 sec., key-protect can be set / released. In the sensing mode, if the mode selection key is pressed while pressing the increment key( ), the initial setting mode is obtained.</td>
</tr>
</tbody>
</table>

Error messages

- When an error occurs, take the following corrective action.

<table>
<thead>
<tr>
<th>Error message</th>
<th>Cause</th>
<th>Corrective action</th>
</tr>
</thead>
<tbody>
<tr>
<td>E-1</td>
<td>Overcurrent due to short-circuit.</td>
<td>Switch off the power supply and check the load.</td>
</tr>
<tr>
<td>E-3</td>
<td>Pressure is being applied during zero-point adjustment.</td>
<td>Applied pressure at the pressure port should be brought to atmospheric pressure and zero-point adjustment should be done again.</td>
</tr>
</tbody>
</table>

Label for change in pressure unit

- When a pressure unit other than 'kPa' (P) or 'MPa' (P) has been selected in the initial setting mode, the label (supplied as accessory) which corresponds to the selected unit should be stuck at the position shown in the figure below.

Pressure unit label (accessory)

Conversion table for pressure units

<table>
<thead>
<tr>
<th>Pressure unit</th>
<th>Conversion formula</th>
</tr>
</thead>
<tbody>
<tr>
<td>kPa</td>
<td>1 kPa = 1000 Pa</td>
</tr>
<tr>
<td>Pa</td>
<td>1 Pa = 1 N/m²</td>
</tr>
<tr>
<td>atm</td>
<td>1 atm = 14.6960 Pa</td>
</tr>
<tr>
<td>inHg</td>
<td>1 inHg = 33.864 Pa</td>
</tr>
<tr>
<td>mmHg</td>
<td>1 mmHg = 133.322 Pa</td>
</tr>
<tr>
<td>inH2O</td>
<td>1 inH2O = 249.086 Pa</td>
</tr>
<tr>
<td>ftH2O</td>
<td>1 ftH2O = 461.538 Pa</td>
</tr>
<tr>
<td>psi</td>
<td>1 psi = 6894.75 Pa</td>
</tr>
<tr>
<td>MPa</td>
<td>1 MPa = 1000000 Pa</td>
</tr>
</tbody>
</table>

Conversion procedure

- For example, if 2 kPa is to be expressed in kgf/cm², since 1 kPa = 1.01972 × 10⁻² kgf/cm², 2 kPa becomes 2 × 1.01972 × 10⁻² ≒ 0.020 kgf/cm².
PRECAUTIONS FOR PROPER USE

All models

Setting

• If key-protect has been set, make sure to release key-protect before operating the keys. (Please refer to ‘Key-protect function’ on p.817 for the procedure.)
• Set Value 1 to 4 (P-1 to P-4) can be made common for all the output modes.
• In the positive pressure type sensor, Set Value 2 (P-2) and Set Value 4 (P-4) can be set only towards the high pressure side with respect to Set Value 1 (P-1) and Set Value 3 (P-3), respectively. In the vacuum pressure type sensor, Set Value 2 (P-2) and Set Value 4 (P-4) can be set only towards the high vacuum side with respect to Set Value 1 (P-1) and Set Value 3 (P-3), respectively.
• Auto-reference function acts on Set Value 3 (P-3) and Set Value 4 (P-4) only.
• Set Value 5 (P-5) is the auto-reference input value. If auto-reference input is not applied, Set Value 5 (P-5) is zero.
• The conditions which are set are stored in an EEPROM. Kindly note that the EEPROM has a life span and its guaranteed life is 100,000 write operation cycles. However, since the auto-reference input value [Set Value 5 (P-5)] is not written into the EEPROM, it is not included in the number of write operation cycles.

Setting procedure

1. Zero-point adjustment
   Adjust zero-point

2. Initial setting
   • The displayed pressure when the pressure port is left open is adjusted to zero.
   • The sensor will automatically enter the sensing mode when power is supplied.
   • Let the pressure port be at atmospheric pressure (i.e., no applied pressure condition), and press simultaneously, the increment and decrement keys continuously.
   • is displayed and, when the fingers are released, zero-point adjustment is completed and the sensor returns to the sensing mode.

3. Pressure value setting
   • Set Value 1 to 4 (P-1 to P-4) of the comparative outputs are set.
   • At each press of key, the mode changes, in rotation, to Set Value 1 (P-1) set mode, Set Value 2 (P-2) set mode, Set Value 3 (P-3) set mode, Set Value 4 (P-4) set mode, Set Value 5 (P-5) display mode and sensing mode.

   1. Sensing mode
      • Sensored pressure value is displayed.
      • At the time of auto-reference input, is displayed, and the sensed pressure value is recorded in Set Value 5 (P-5).

   2. Set Value 1 (P-1) set mode
      • Enter Set Value 1 (P-1) using key and key.

   3. Set Value 2 (P-2) set mode
      • Enter Set Value 2 (P-2) using key and key.

   4. Set Value 3 (P-3) set mode
      • Enter Set Value 3 (P-3) using key and key.

   5. Set Value 4 (P-4) set mode
      • Enter Set Value 4 (P-4) using key and key.

   6. Set Value 5 (P-5) display mode
      • Auto-reference input value is displayed. (In case auto-reference input has not been applied, zero is displayed.)

Measurement

• The pressure values can be set only when the output mode has been set to hysteresis mode ( ), window comparator mode ( ) or leak test mode ( ). If the output mode has been set to the forced output mode ( ), pressure values cannot be set.

Unit:

kPa or MPa
kgf/cm²
bar
psi
mmHg
inHg
Application examples

(1) Confirmation of PCB mount component suction (Using hysteresis mode)

• Pressure judgment errors due to suction nozzle type, suction nozzle clogging, reference pressure changes, etc., are eliminated by the auto-reference function.

• The confirmation of PCB mount component suction is done with Comparative Output 2, which is acted upon by the auto-reference function, and error due to nozzle clogging is simultaneously detected by Comparative Output 1.

Application examples

(2) Air-leak test for PET bottles (Using leak test mode)

• The effect of dispersion in the filling pressure of the PET bottle is eliminated by using the auto-reference function.

• Comparative Output 1 is used to detect the filling pressure, while Comparative Output 2 is used to detect the leakage. Since Comparative Output 1 is not affected by the auto-reference input function, the filling pressure is detected with reference to the atmospheric pressure.

Sensing method

1. Pressure is increased in the PET bottle, and when Set Value 2 (P-2) is reached, Comparative Output 1 is turned ON and the filling is tightly shut off.

2. After shutting off the filling pressure, the auto-reference input is made ‘Low’. The filled pressure is recorded in Set Value 5 (P-5) as the reference value, and Set Value 3 (P-3) and Set Value 4 (P-4) are corrected.

3. The leakage is measured by Comparative Output 2, 7.5 ms or more, after the application of the auto-reference input. If the leakage is OK, Comparative Output 2 is ON, and if it is NG, Comparative Output 2 is OFF.
PRECAUTIONS FOR PROPER USE

All models

Peak hold & bottom hold functions

- Peak hold and bottom hold functions enable the display of the peak value (maximum pressure value in case of the positive pressure type sensor and maximum vacuum pressure value in case of the vacuum pressure type sensor) and the bottom value (minimum pressure value in case of the positive pressure type sensor and minimum vacuum pressure value in case of the vacuum pressure type sensor) of the varying measured pressure.
- These functions are convenient for finding the pressure variation range or for determining the reference for pressure settings.
- Please note that the peak value and the bottom value data is erased when it is no longer displayed.
- The response time of the comparative outputs becomes slower during the peak hold and bottom hold display.

Peak hold display

Initiating peak hold display

- In the sensing mode, keep [key pressed until \[P_U\] is displayed. (4 sec. approx.)
- When the finger is released after \[P_U\] is displayed, the peak value and \[P_U\] are displayed alternately.
- If the applied pressure exceeds the displayable pressure range, error message ( or ) and \[P_U\] are displayed alternately. In this case, bring back the applied pressure to within the rated pressure range.
- The figure on the left shows the display of a vacuum type sensor when the pressure unit has been set to \(\text{kPa} (P)\).

Ending peak hold display

- Press [key. [Sensor returns to sensing mode.]

Bottom hold display

Initiating bottom hold display

- In the sensing mode, keep [key pressed until \[P_L\] is displayed. (4 sec. approx.)
- When the finger is released after \[P_L\] is displayed, the bottom value and \[P_L\] are displayed alternately.
- If the applied pressure exceeds the displayable pressure range, error message ( or ) and \[P_L\] are displayed alternately. In this case, bring back the applied pressure to within the rated pressure range.
- The figure on the left shows the display of a vacuum type sensor when the pressure unit has been set to \(\text{kPa} (P)\).

Ending bottom hold display

- Press [key. [Sensor returns to sensing mode.]

Forced output mode

- In the initial setting, if the output mode is set to the forced output mode (\(\mathcal{G}\)), Comparative Output 1, 2 are forcibly maintained at OFF level in the sensing mode, irrespective of Set Value 1 to 4 (P-1 to P-4). Hence, this mode is useful when it is desired to only display the pressure value without using the comparative outputs.
- Further, if the keys are operated as per the procedure given below, Comparative Output 1, 2 can be forcibly switched either ON or OFF without applying pressure at the pressure port. This is convenient for an operation check of Comparative Output 1, 2 or for an inspection before commencing work.
- The figure below is for a vacuum pressure type sensor with the unit set to \(\text{kPa} (P)\).

### Sensing mode

Press [key.

### Forced output mode

- **Sensing mode**
  - When [key is pressed, Comparative Output 1 switches between ON and OFF. 
  - Each time [key is pressed, Comparative Output 2 switches between ON and OFF.
- **Time chart**
  - The comparative outputs are held at the OFF level from the time a change is made to the forced output mode (\(\mathcal{G}\)) from the other modes.
  - Even if a comparative output is held at the ON level in the forced output mode, it is forcibly brought to the OFF level at the time the sensor returns to the sensing mode.

### Key-protect function

- **Key-protect** is a function which prevents any unintentional change in the conditions which have been entered in each setting mode by making the sensor not to respond to the key operations.

#### Setting of key-protect

- In the sensing mode, press [key continuously for about 3 sec. and release it immediately when \(\mathcal{G}\) is displayed.
- Key-protect is set and the sensor returns to the sensing mode.

#### Release of key-protect

- In the sensing mode, press [key continuously for about 3 sec. and release it immediately when \(\mathcal{G}\) is displayed.
- Key-protect is released and the sensor returns to the sensing mode.
**Precautions for Proper Use**

### Standard Type

**Setting of Pressure Lead Direction**
- The pressure lead direction can be changed by dismantling the pressure port attachment and changing the mounting direction. The tightening torque of the hexagon-socket-head bolt (length: 9 mm 0.354 in or less) should be 0.29 N·m or less.

Note: Make sure to close any unused pressure port with the hexagon-socket-head plug supplied as accessory.

**Mounting**
- When mounting the sensor with the sensor mounting bracket, etc., the tightening torque should be 1.2 N·m or less.

**Piping**
- When connecting a hexagon-socket-head plug or coupling to the pressure port, hold the hexagonal part of the pressure port with a 12 mm 0.472 in spanner and make sure that the tightening torque is 9.8 N·m or less. Also, in order to prevent any leakage, wind a sealing tape on the coupling when connecting.

### Flat Type

**Setting of Pressure Lead Direction**
- The pressure lead direction can be changed by dismantling the pressure port attachment and changing the mounting direction. The tightening torque of the hexagon-socket-head bolt (length: 9 mm 0.354 in or less) should be 0.29 N·m or less.

**Piping**
- When connecting a coupling to the pressure port, hold the pressure port attachment with a 16 mm 0.630 in (light weight type: 10 mm 0.394 in) spanner and make sure that the tightening torque is 9.8 N·m or less (light weight type: 1.47 N·m or less). Also, in order to prevent any leakage, wind a sealing tape on the coupling when connecting.
DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

**DP3-20  DP3-21**

**Standard type**

**DP3-22**

**Head-separated**

**DP4**

**DP2**

**Digital Display**

**PE**

**LED Bar Display**

**DP3**

**DP-M**

**Arrow.com**

**DP3-80**

**Light weight type**

**DP3-41**

**Flat type**

**DP3-42**

**Comparative Output 2 operation indicator (Green)**

**Comparative Output 1 operation indicator (Orange)**

**Decrement key**

**Increment key**

**Pressure port Rc (PT) 1/8 female thread**

**Pressure port M5 female thread, 4 0.157 deep**

The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/
**PRESSURE SENSORS**

**DP5/DPH**

Head-separated

- **DP4**
- **DP2**
- **DP3**
- **DP-M**

**Digital Display**

**PE**

**LED Bar Display**

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**MS-DPX**

Sensor mounting bracket for standard type (Optional)

**Assembly dimensions**

![Assembly diagram](image)

Material: Cold rolled carbon steel (SPCC)

(Uno-chrome plated)

Two M4 (length 6 mm 0.236 in) pan head screws and two spring washers are attached.

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**MS-DPX-4**

Back angled mounting bracket for standard type (Optional)

**Assembly dimensions**

![Assembly diagram](image)

Material: Cold rolled carbon steel (SPCC)

(Uno-chrome plated)

Two M4 (length 6 mm 0.236 in) pan head screws and two spring washers are attached.

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**DIMENSIONS (Unit: mm in)**

The CAD data in the dimensions can be downloaded from the SUNX website: [http://www.sunx.co.jp/](http://www.sunx.co.jp/)

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Downloaded from Arrow.com.
PRESSURE SENSORS

DP5/DPH
Head-separated
DP4
DP2
DP3
DP-M
Digital Display
PE
LED Bar Display
DP3
821
MS-DPX-2
DPX-04
Panel mounting bracket, front protection cover for standard type (Optional)

Assembly dimensions

Panel cut-out dimensions

Note: The panel thickness should be 1 to 3.2 mm 0.039 to 0.126 in.

portion shows the front protection cover.
Material: Polycarbonate (Front protection cover)
Nylon 6, Stainless steel (SUS304)(Panel mounting bracket)

DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.co.jp/

Downloaded from Arrow.com.