

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
A1	-		A	Neutrale Kundenzeichnung erstellt	16DEC2002	TW I JRY
			A1	Note 5 von Kunststoffspule auf		
				Hartfaserspule geaendert	14NOV2005	PNI JRY

D

C

B

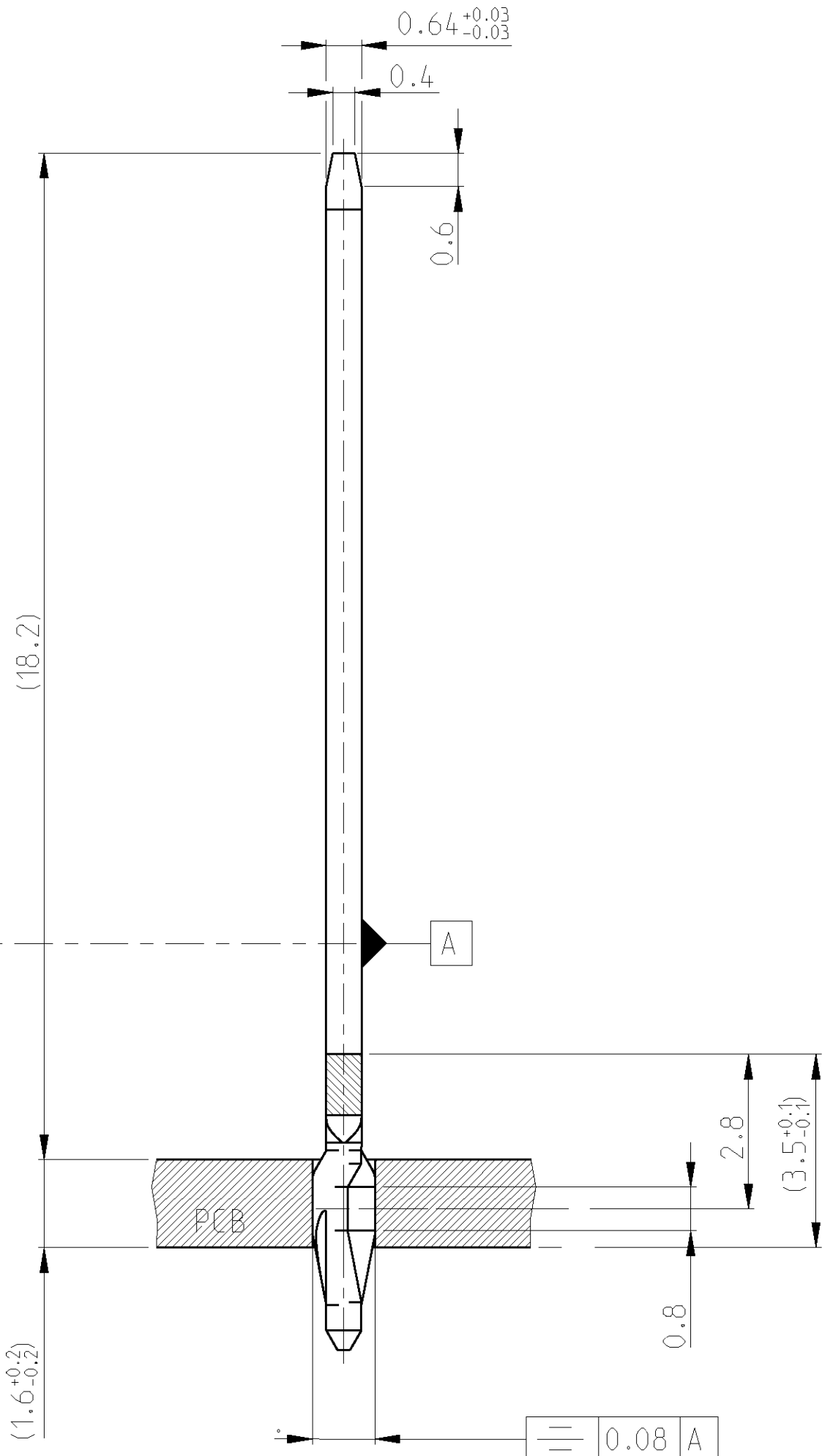
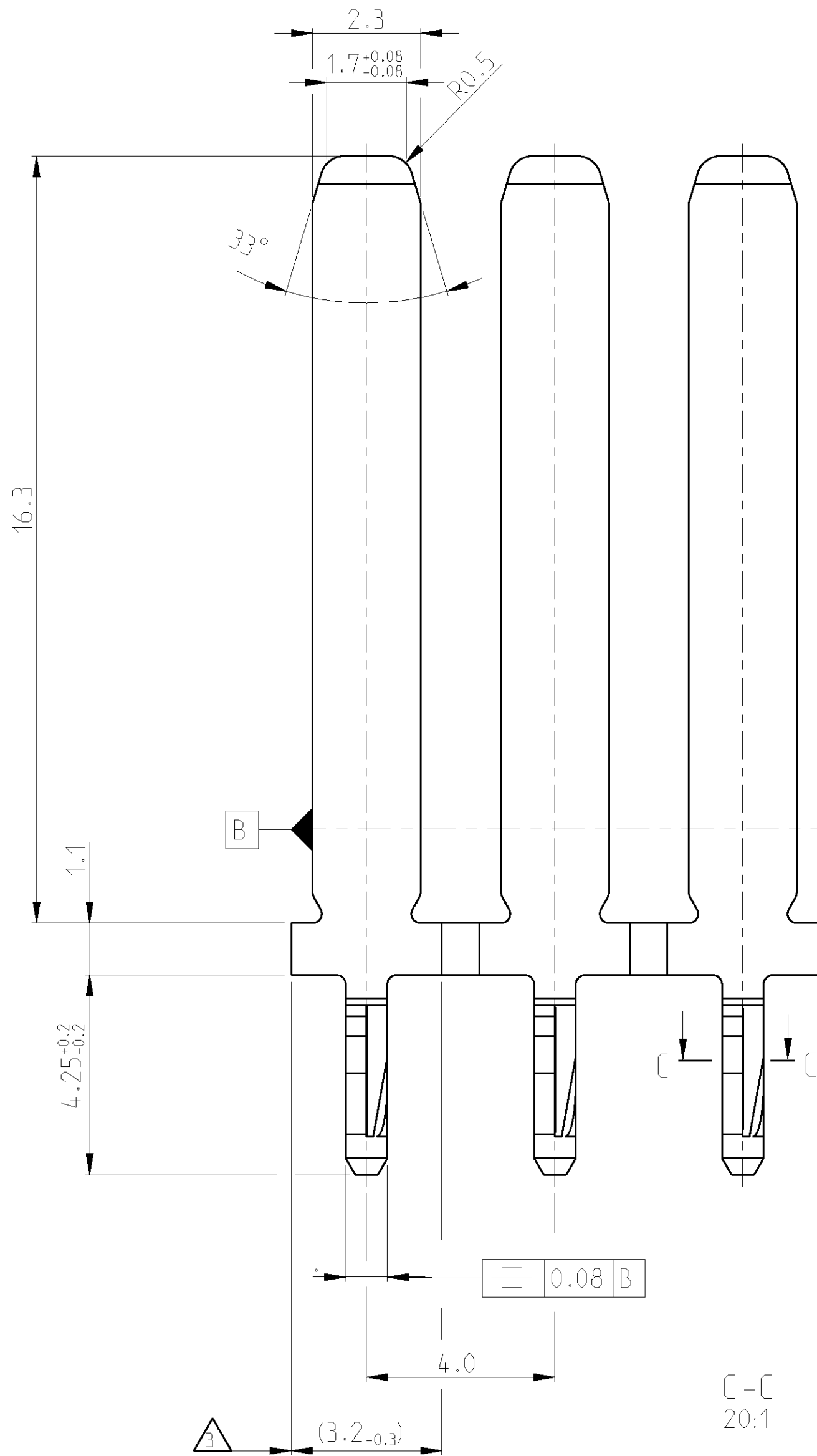
A

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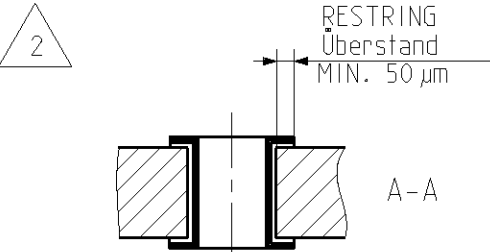
A



NOTES:

Bemerkungen:

1 TIN OVER NICKEL
Zinn ueber Nickel



PLATED THROUGH HOLE SPECIFICATION
Spezifikation für durchplatierte Bohrungen

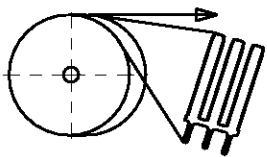
Cu THICKNESS Kupferschichtdicke	25-50 µm
Sn THICKNESS Zinn-Schichtdicke	4-15 µm
DRILLED HOLE Ø1.15 ±0.025 Bohrungs-Ø 1.15 ±0.025	FINISHED HOLE Ø0.94 +0.15 Platierter Loch-Ø 0.94 +0.15

3 DIMENSION OF LOOSE PIECE
Maß fuer Einzelteil

4 TO BE REELED ON PANCAKE REEL WITH INTERLEAVING PAPER
Pappspulen mit Zwischenlagenpapier

A1 5 TO BE REELED ON HARD FIBER REEL WITH INTERLEAVING PAPER
Hartfaserspulen mit Zwischenlagenpapier

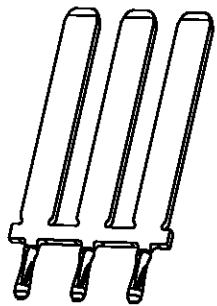
DIRECTION OFF TOP OF REEL



1- -2
1- -3



Ø1.24±0.08



2:1

1-1452691-3	A	Cu Sn 4		
1-1452691-2	A	Cu Sn 4		
TYCO PART NO.	REV.	MATERIAL	SURFACE	REEL PACKING
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN T.Wild 31OCT2002 CHK J.Ryll 06NOV2002 APVD - - PRODUCT SPEC 108-18867 APPLICATION SPEC 114-18570 WEIGHT - CUSTOMER DRAWING	tyco Electronics AMP GmbH D - 64625 Bensheim TAB 2.3x0.64 WITH ACTION PIN Flachstecker 2.3x0.64mm mit Action Pin NEUTRAL SIZE A2 CAGE CODE 00779 DRAWING NO. C=1452691 RESTRICTED TO - SCALE 10:1 SHEET 1 OF 1 REV A1	
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.2 2 PLC ±0.1 3 PLC ± 4 PLC ± ANGLES ±5° FINISH			
				
MATERIAL SEE TABLE	SEE TABLE			