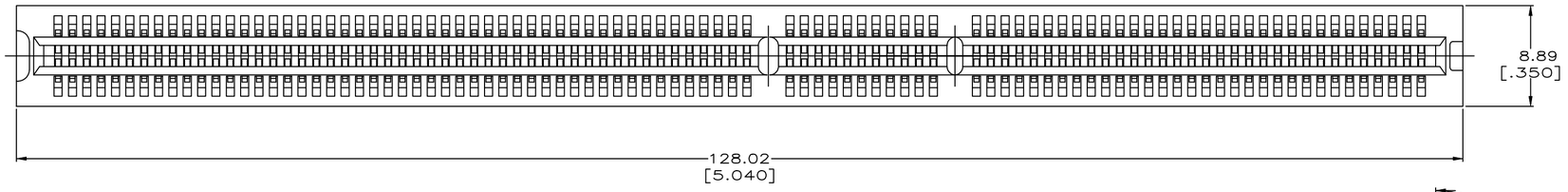
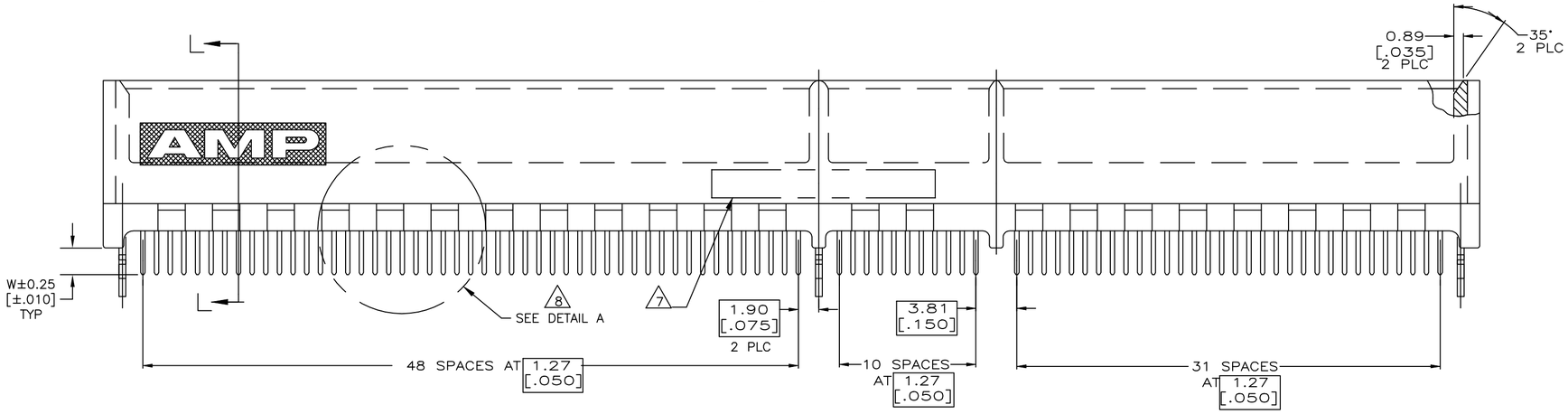
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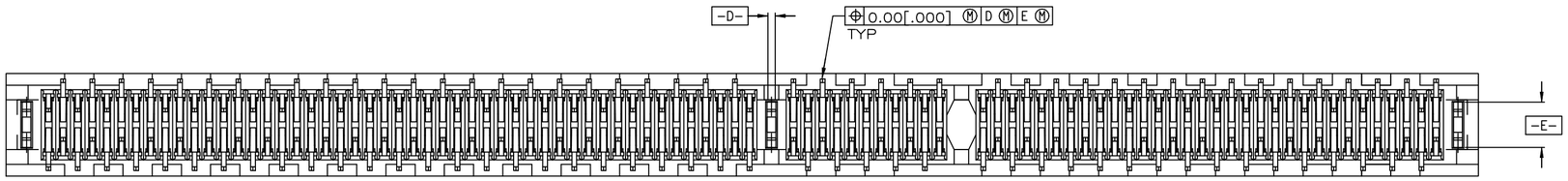
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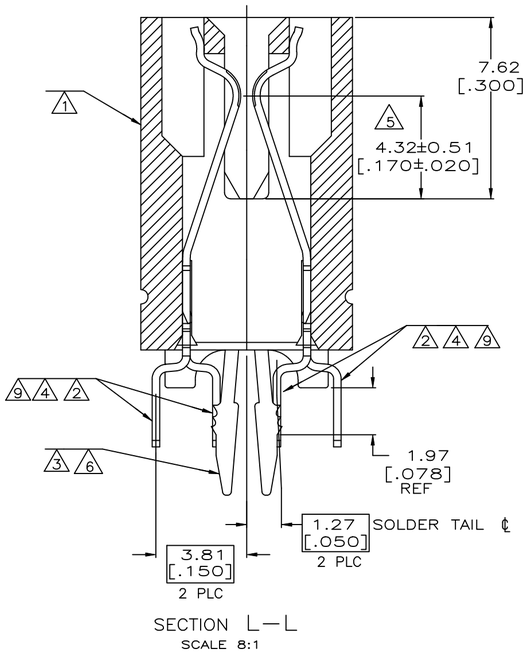
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D	ECO-18-017215	03DEC2018	FL	HL





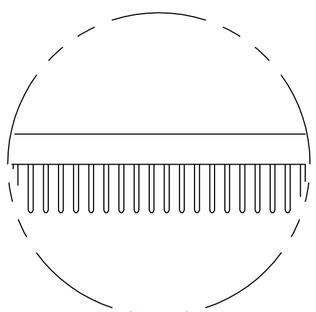




SECTION L—L
SCALE 8:1

SEE SHEET 2 FOR HOLE PATTERN

1. HOUSING: HIGH TEMPERATURE THERMOPLASTIC. COLOR – NATURAL
2. CONTACT: PHOSPHOR BRONZE.
3. METAL HOLD DOWN: BRASS
4. CONTACT FINISH: .001269[.000050] MIN NICKEL ALL OVER. .000757[.000030] GOLD OVER NICKEL IN CONTACT AREA. .002537[.000100] MIN TIN OVER NICKEL ON SOLDER TAILS.
5. DISTANCE FROM CONTACT POINT TO BOTTOM OF CARD SLOT.
6. METAL HOLD DOWN FINISH: .001269[.000050] MIN NICKEL ALL OVER, .003809[.000150] MIN TIN ALL OVER.
7. AMP PART NUMBER, DATE CODE AND CSA LOGO MARKED IN APPROXIMATE LOCATION SHOWN.
8. CORED OR SOLID SIDE WALLS ARE AT DISCRETION OF AMP INCORPORATED.
9. CONTACT FINISH: .001269[.000050] MIN NICKEL ALL OVER. .000757[.000030] GOLD OVER NICKEL IN CONTACT AREA. .0000254[.000001] MIN GOLD FLASH OVER NICKEL ON SOLDER TAILS.



DETAIL A

9	3.18 [.125]	1658305-2
4	3.18 [.125]	1658305-1
CONTACT FINISH	W	NUMBER

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DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± .01
3 PLC ± .005
4 PLC ± –
ANGLES ± –

MATERIAL 1 2 3
FINISH 4 THRU – 6

DWN D. FAROLE 02/03/03
CHK S. BURKHOLDER 02/04/03
APVD –
PRODUCT SPEC 108-14034
APPLICATION SPEC 114-26012
WEIGHT –

tyco Electronics — Tyco Electronics Corporation, Middletown, PA 17057

NAME: CONNECTOR ASSEMBLY, 92 DUAL POSITION, .050 SERIES, STANDARD EDGE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1658305	–

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 2 | REV D

8 AMP 4805 REV 31MAR2000

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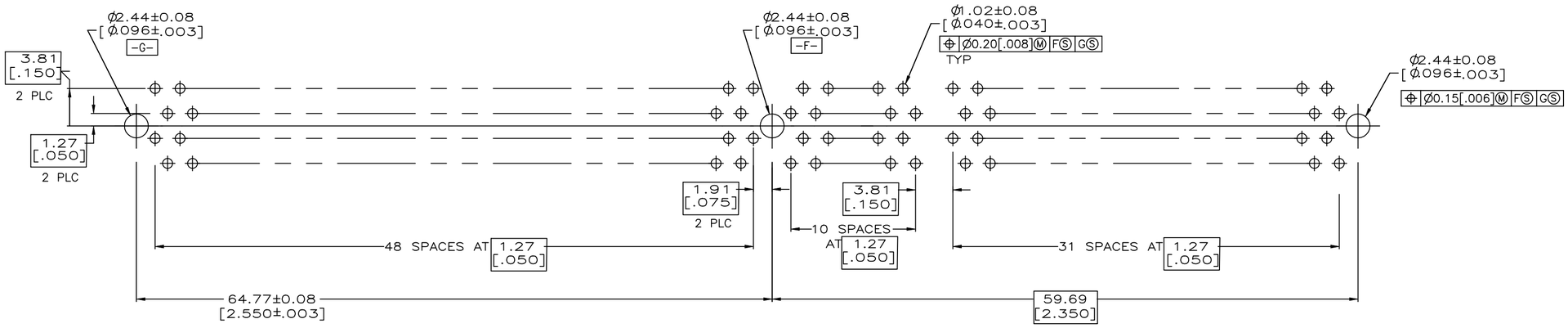
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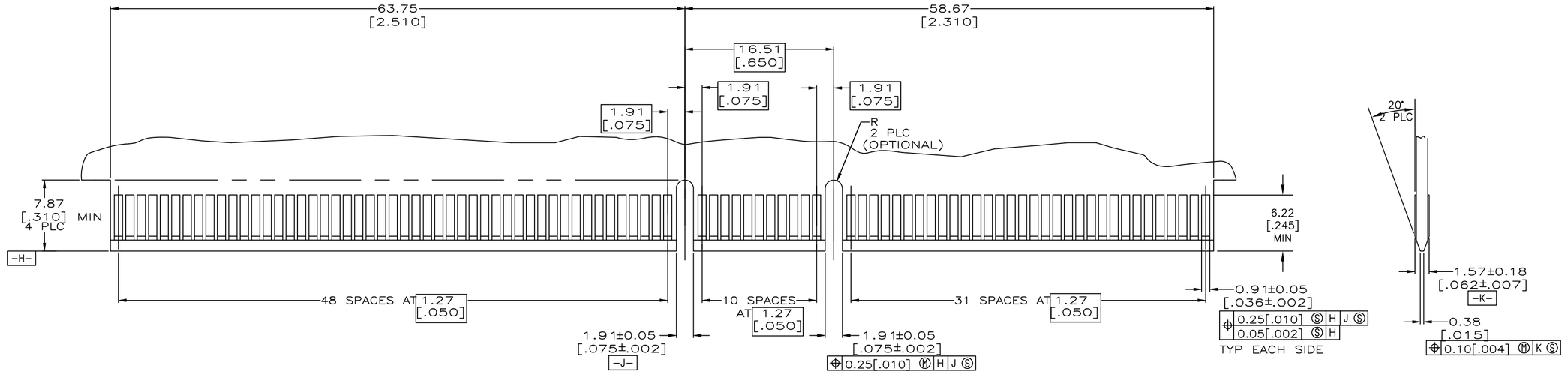
LOC	DIST
GP	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	–	SEE SHEET 1	–	–	–



RECOMMENDED CONNECTOR MOUNTING HOLE PATTERN
(CONNECTOR SIDE SHOWN)



RECOMMENDED MATING BOARD EDGE CONFIGURATION

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± .01
3 PLC ± .005
4 PLC ± –
ANGLES ± –

MATERIAL: SEE SHEET 1
FINISH: SEE SHEET 1

DWN: D. FAROLE 02/03/03
CHK: S. BURKHOLDER 02/04/03
APVD: –
PRODUCT SPEC: 108-14034
APPLICATION SPEC: 114-26012
WEIGHT: –

Tyco Electronics Corporation
Middletown, PA 17057

NAME: CONNECTOR ASSEMBLY, 92 DUAL POSITION, .050 SERIES,

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1658305	–

CUSTOMER DRAWING | SCALE 4:1 | SHEET 2 OF 2 | REV D

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