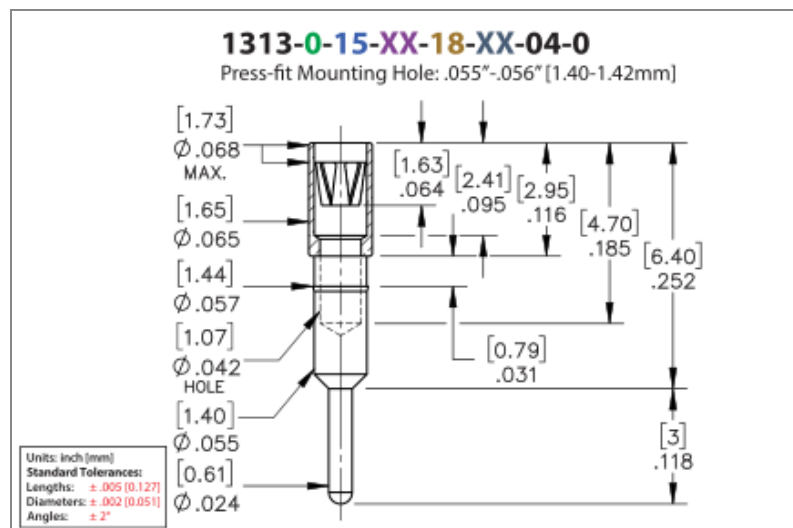




PRODUCT NUMBER: 1313-0-15-80-18-27-04-0

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DATA SHEET



1313-0-15-80-18-27-04-0 SPECIFICATIONS

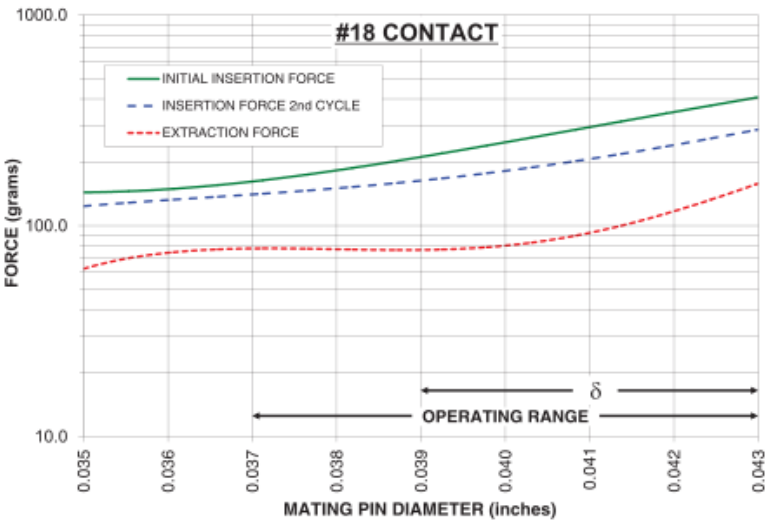
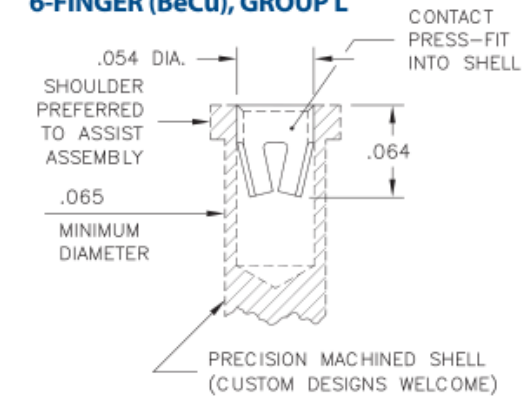
General Info		Materials	Technical Specs
Description ¹ :	Receptacle With A Standard Tail	Shell Material ⁵ : Brass Alloy	Durability ⁸ : 1,000 Cycles Minimum
	Mounting Feature:	Shell Plating ⁶ : 200 - 300 μ " Tin (matte finish) over Nickel	Operating Temperature Range ⁹ : -55/+125° C
Mounting Hole:	.056" (1.422mm)	Contact Plating ⁷ : 30 μ " Gold over Nickel	Current Rating ¹⁰ : 8A @ 10°C Temperature Rise
Alternate Mounting ² :	Through-Hole Solder tail Mount		Contact Resistance ¹¹ : 10 m Ω Max
Pin Diameter Range:	.037"-.043" (0.940-1.092mm)		Shock ¹² : No Elect. Discontinuity > 1 μ s @ 50g
Packaging:	Packaged in Bulk		Vibration ¹³ : No Elect. Discontinuity > 1 μ s @ 10-2000HZ, 20 G
RoHS ³ :	Yes		
Product Lifecycle ⁴ :	Active		

NOTES:

- 1. Standard Tolerances:
Lengths +/- .005" (0,13)
Diameters: +/- .002" (0,051)
Angles: +/- 2°
- 2. For through-hole solder mounting of this part, the suggestion is to make the finished hole size, at its minimum, .004" larger than the diameter being soldered into the mounting hole.
- 3. Mill-Max products labeled with the RoHS symbol are compliant with all three ROHS Directives. All of our products previously described as RoHS (2002/95/EC) and RoHS-2 (2011/65/EC) are also compliant with RoHS-3 (2015/863/EU).
- 4. Part is Active and in Production, No Scheduled Obsolescence
- 5. Brass Alloy 360 per ASTM B 16, or 385 per ASTM B455
- 6. TIN (100%) per ASTM B 545, Matte finish (With whisker and oxide inhibitors); NICKEL per ASTM B 689, Type 2 (Bright)
- 7. GOLD per ASTM B 488, Type 1 (99.7% min. gold), Code C (130-200 HK {Knoop hardness}), NICKEL per ASTM B 689, Type 2 (Bright)
- 8. Receptacles are capable of 1,000 Minimum insertion/extraction cycles for a broad range of applications. Mating pin size, shape and finish, along with application specific variables, will affect the life of a receptacle contact.
- 9. Per IEC 60512-11-(4,-9,-10,-12)
- 10. Per IEC 60512-5-1, Current Carrying Capacity (evaluated at 10° C Temp. Rise)
- 11. Per EIA-364-23C, Low Level Contact Resistance
- 12. Per IEC 60512-6-3: Test 6c: Shock
- 13. Per IEC 60512-6-4: Test 6d: Vibration (sinusoidal)

CONTACT:

#18 CONTACT
FOR .037"-.043" DIAMETER PINS (δ = .004)
6-FINGER (BeCu), GROUP L



The insertion / extraction force characteristics above were derived using a 30 microinch gold-plated contact and polished steel gauge pins having a bullet-shaped tip. The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

Material	Beryllium Copper	Current Rating (amps)	8.00
Fingers	6	Compliance (δ)	0.004
Length	.060" (1,524mm)		

ADDITIONAL NOTES AND SPECIFICATIONS

In the interest of improved design, quality and performance , Mill-Max reserves the right to make changes in its specifications without prior notice. Specifications and tolerances are provided wherever possible. The tolerance on dimensions of critical to function features is typically held tighter than the stated standard tolerances, such as press-fits, holes and lengths affecting the coplanarity of SMT products. Due to the wide variety of interconnects Mill-Max offers, the specific tolerances vary from product to product. If you need information regarding the tolerance of a particular part, please contact Technical Services.

RELATED LINKS AND DOCUMENTS

Engineering Notebook: (<https://www.mill-max.com/engineering-notebooks/pin-receptacles/the-backbone-of-your-interconnect-system>)

Environmental Compliance: (<https://www.mill-max.com/rohs>)