Pulse
a YAGEO company

RoHS & Halogen Free & REACH Compliance.

SPECIFICATION FOR APPROVAL

Customer：

Customer P/N:

Drawing No：

Quantity： **X** **Pcs.** **Date：** **2024/06/13**

Pulse P/N： **BDQQ00201210 series**

SPECIFICATION ACCEPTED BY:	
COMPONENT ENGINEER	
ELECTRICAL ENGINEER	
MECHANICAL ENGINEER	
APPROVED	
REJECTED	

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Drawn by	Checked by	Approved by
Chang.Yuwen	**Tom.Chen**	**Jacky.Chung**

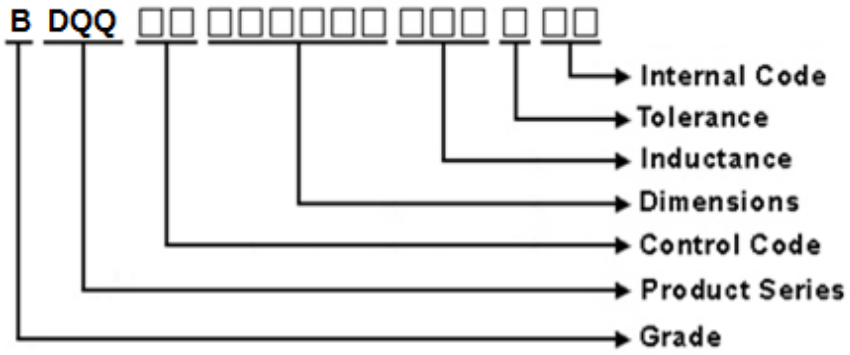
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BDQQ00201210 Series Specification

1 Scope:

This specification applies to Molding power inductors

2 Part Numbering:



3 Rating:

Operating Temperature: - 40℃ ~125℃(Including self-temperature rise)

4 Marking:

No Marking

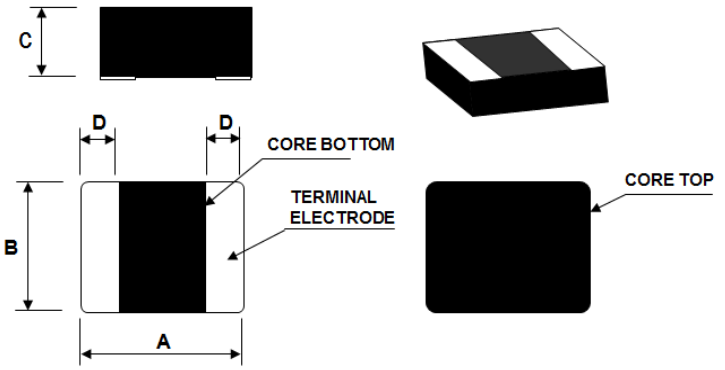
5 Standard Testing Condition

	Unless otherwise specified	In case of doubt
Temperature	Ordinary Temperature(15 to 35℃)	20 to 30℃
Humidity	Ordinary Humidity(25 to 85% RH)	50 to 80 %RH

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6 Configuration and Dimensions:



Dimensions in mm

TYPE	201210
A	2.0±0.2
B	1.2±0.2
C	1.0 Max.
D	0.7 Typ

Net Weight (grms)

Size Code	Net Weight (grms)
201210	≒0.0171

7 Electrical Characteristics:

Part No.	Inductance (uH)	Tolerance (±%)	Test Freq.	Irms(A) Max.(Typ)	Isat(A) Max.(Typ)	RDC(mΩ) Max.(Typ)
BDQQ00201210R24MPA	0.24	20	2MHz,1V	5.3(5.8)	6.6(7.3)	14(11.5)
BDQQ00201210R33MPA	0.33	20	2MHz,1V	5.0(5.5)	6.0(6.6)	16(13.0)
BDQQ00201210R47MPA	0.47	20	2MHz,1V	4.5(5.0)	5.3(5.8)	20(16.5)

NOTE:

1.Operating temperature range - 40℃~125℃(Including self - temperature rise)

2.Isat for Inductance drop 30% from its value without current.

3.Irms for a 40℃ temperature rise from 25℃ ambient.

4.All test data is referenced to 25℃ ambient

5.Absolute maximum voltage 20VDC

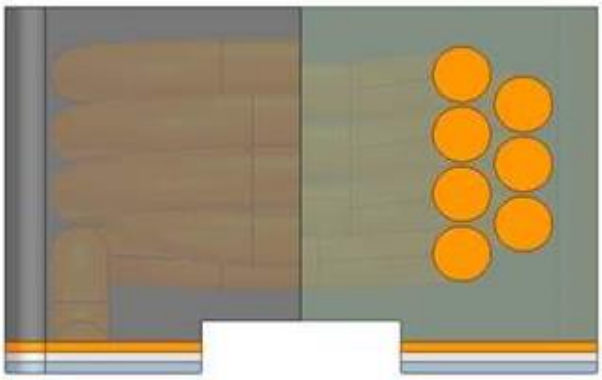
6. Rated current: Isat or Irms, whichever is smaller

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8.1 Construction:



8.2 Material List:

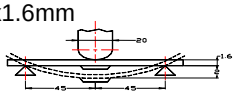
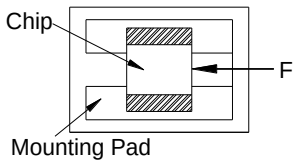
ITEM	PART	DESCRIPTION
1	Core	Metal Powder
2	Wire	Copper wire
3	Terminal	Cu
4		Ni
5		Sn

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9 Reliability Of Molding power inductors

1-1.Mechanical Performance

No	Item	Specification	Test Method
1-1-1	Flexure Strength	The forces applied on the right conditions must not damage the terminal electrode and the metal body	Test device shall be soldered on the substrate Substrate Dimension: 100x40x1.6mm Deflection: 2.0mm Keeping Time: 30sec 
1-1-2	Vibration	Appearance:No damage (for microscope of CASTOR MZ-45 20X) Inductance change shall be within ±20%	Test device shall be soldered on the substrate Oscillation Frequency: 10 to 55 to 10Hz for 1min Amplitude: 1.5mm Time: 2hrs for each axis (X, Y & Z), total 6hrs
1-1-3	Resistance to Soldering Heat	Appearance: No damage More than 75% of the terminal. electrode should be covered with solder. Inductance: within ±20% of initial value	Pre-heating: 150℃, 1min Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free) Solder Temperature: 260±5℃ Immersion Time: 10±1sec
1-1-4	Solder ability	The electrodes shall be at least 95% covered with new solder coating	Pre-heating: 150℃, 1min Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free) Solder Temperature: 245±5℃ Immersion Time: 4±1sec
1-1-5	Terminal Strength Test	No split termination 	Test device shall be soldered on the substrate, then apply a force in the direction of the arrow. Force : 5N Keeping Time: 10±1sec

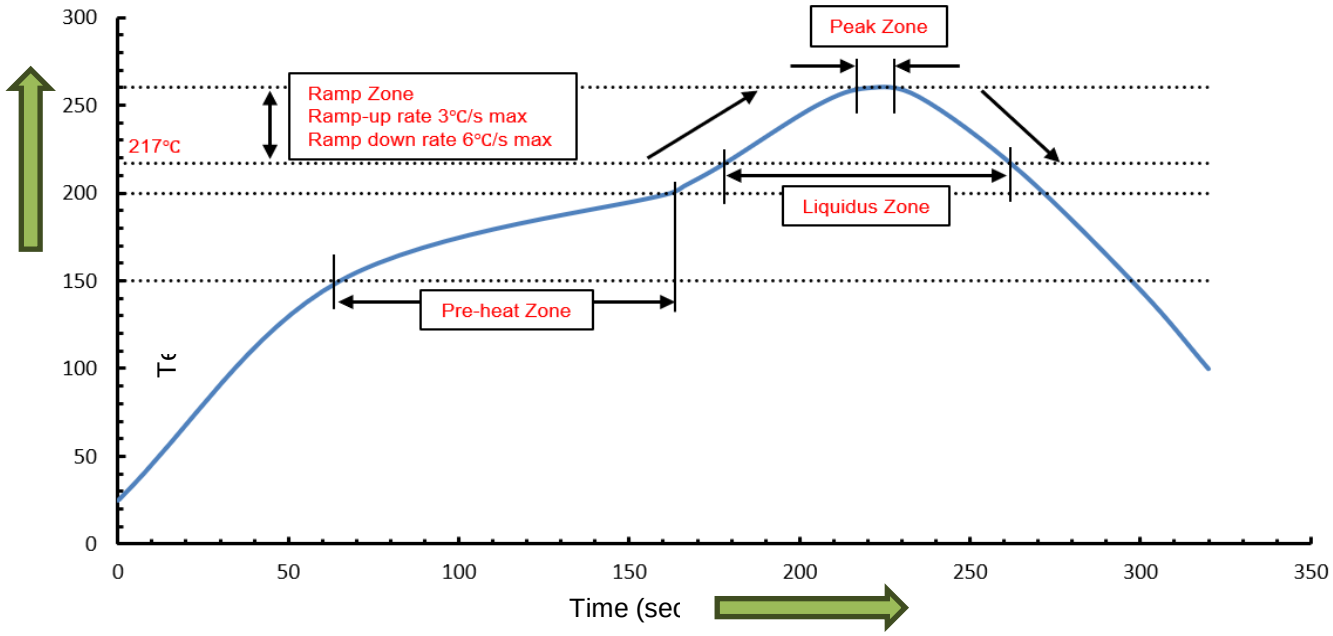
1-2.Environmental Performance

No	Item	Specification	Test Method
1-2-1	Temperature Cycle	Appearance: No damage Inductance:within±20% of initial value	One cycle: Step / Temperature (℃) / Time (min) 1 / -40±3 / 30 2 / 25±2 / 3 3 / 125±3 / 30 4 / 25±2 / 3 Total: 100cycles Measured after exposure in the room condition for 24hrs
1-2-2	Humidity Resistance		Temperature: 60±2℃ Relative Humidity: 90 ~ 95% / Time: 1000hrs Measured after exposure in the room condition for 24hrs
1-2-3	High Temperature Resistance		Temperature: 125±3℃ Relative Humidity: 0% / Time: 1000hrs Measured after exposure in the room condition for 24hrs
1-2-4	Low Temperature Resistance		Temperature: -40±3℃ Relative Humidity: 0% / Time: 1000hrs Measured after exposure in the room condition for 24hrs

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Reflow Profile



Refer to J-STD-020F

Profile Feature	Pre-heat Zone	Ramp-up Zone	Liquidus Zone	Peak Zone	Ramp-down Zone
Temperature	150~200℃	217℃~Tp	above 217℃	above 255℃	Tp~217℃
Time	60~120sec	---	60~150sec	<30sec	---
Rate	---	< 3℃/sec	---	---	< 6℃/sec

Note:

1. Tp<260℃
2. Time [25℃ to peak temperature] < 8 minutes
3. Reflow soldering must not be performed more than 3 times.
4. For superior solder joint connectivity results, soldering under standard nitrogen atmosphere is recommended.

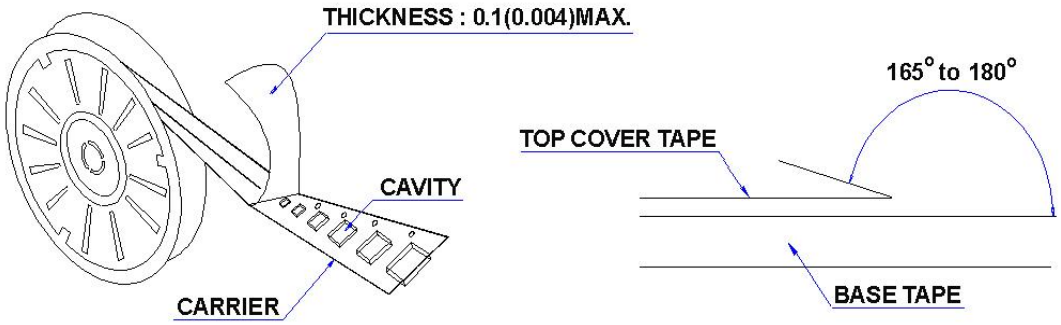
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BDQQ00201210 Series Specification

10 Packaging:

10.1 Packaging -Cover Tape

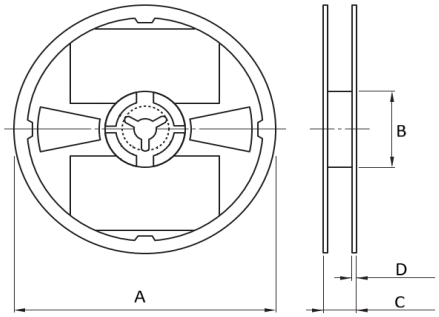
The force for tearing off cover tape is 10 to 100 grams in the arrow direction.



10.2 Packaging Quantity

TYPE	PCS/REEL
201210	3000

10.3 Reel Dimensions



Dimensions in mm

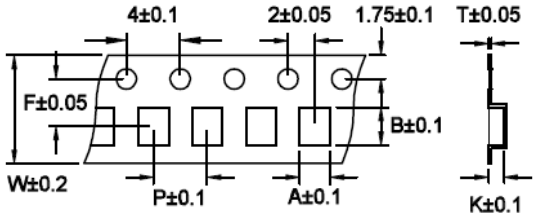
TYPE	A	B	C	D
201210	178	60	12	1.5

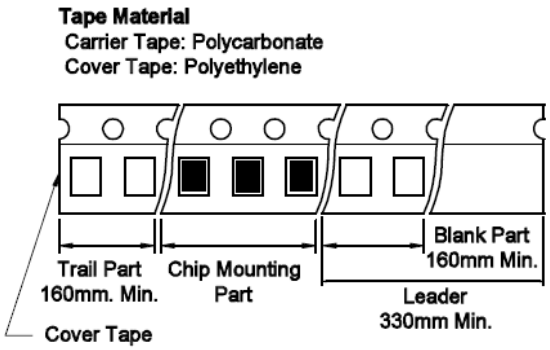
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10 Packaging:

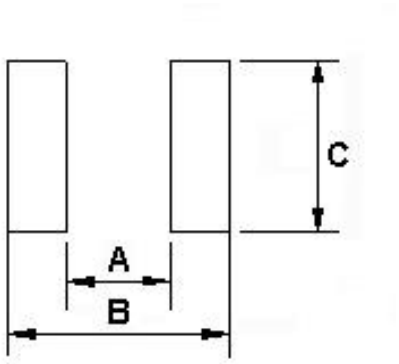
10.4 Tape Dimensions in mm





TYPE	A	B	T	W	P	F	K
201210	1.50	2.30	0.22	8	4	3.5	1.10

11 Recommended Land Pattern:



Dimensions in mm

TYPE	A	B	C
201210	0.5	2.1	1.3

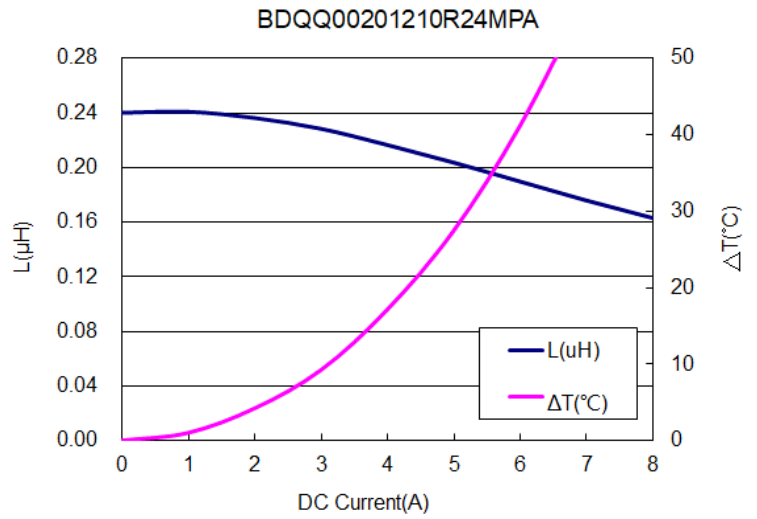
12 Note:

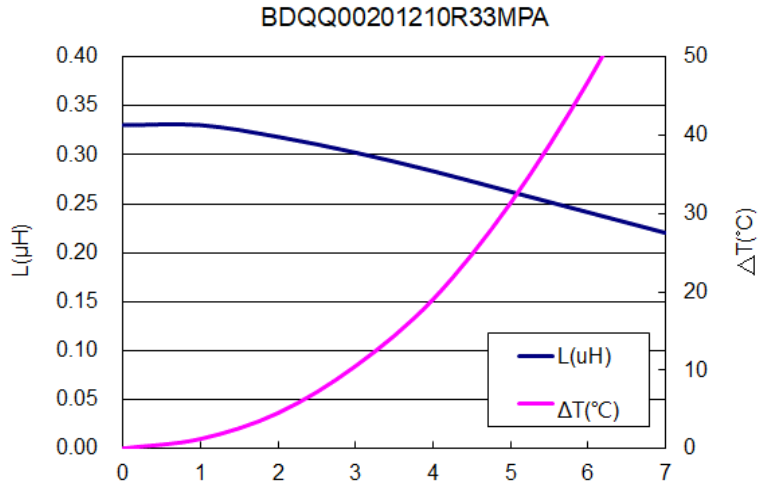
1. The storage period is within 12 months. Products should be stored in the warehouse on the following condition: (Temperature: 5~40℃; Humidity: 20%~75%RH).
   Solderability should be checked if the period is exceeded.
2. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
3. Do not knock nor drop.
4. All the items and parameters in this product specification have been prescribed on the premise that our product is used for the purpose,under the condition and in the environment agreed upon between you and us. You are requested not to use our product deviating from such agreement.
5. Please keep the distance between transformer/coil and other components (refer to the standard IEC 950)

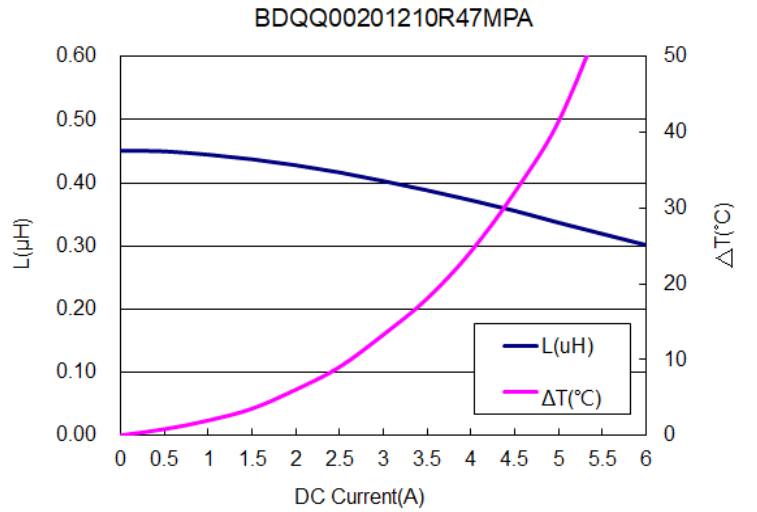
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13 Graph:







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