



EVERLIGHT ELECTRONICS CO., LTD.

MODEL NO: 67-22SRUGC/TR8

Device Number : DSE-672-005 REV. 1.2

TOP LED

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Features :

- P-LCC-2package.
- White package.
- Optical indicator.
- Colorless clear window.
- Ideal for backlight and light pipe application.
- Inter reflector.
- Low (2mA) current operation.
- Wide viewing angle.
- Computable with automatic placement equipment.
- Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- Available on tape and reel (8mm Tape).

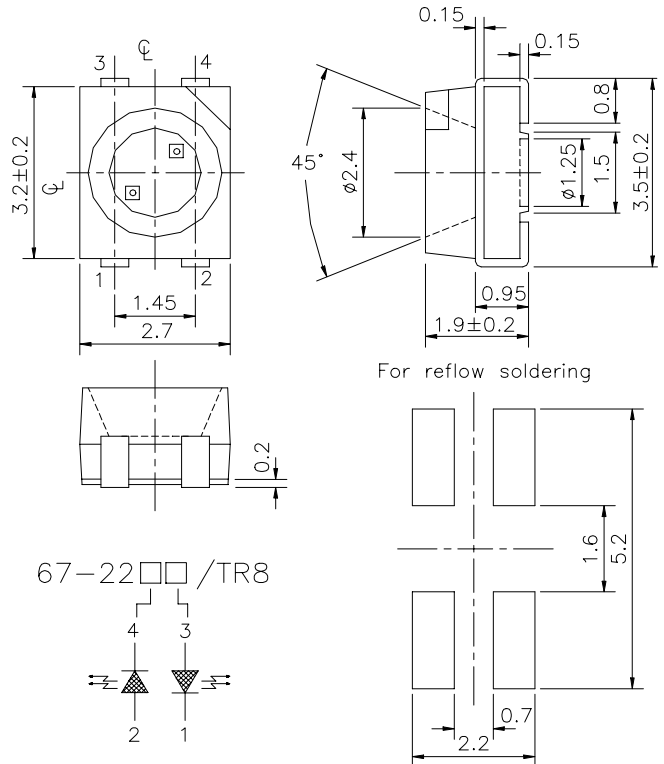
Descriptions :

- The 67-22 series is available in soft orange, green, blue and yellow.
- Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector, this feature makes the SMT TOP LED ideal for light pipe application.
- The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications :

- Automotive: backlight in dashboards and switches.
- Telecommunication: indicator and backlight in telephone and fax.
- Indicator and backlight for audio and video equipment.
- Indicator and backlight in office and family equipment.
- Flat backlight for LCD's, switches and symbols.
- Light pipe application.
- General use.

Package Dimensions :



Notes:

Tolerances Unless Dimension $\pm 0.1\text{mm}$
Angle $\pm 0.5^\circ$
Unit = mm

Part NO.	Chip		Lens Color
	Material	Emitted Color	
67-22SRUGC/TR8	GaAlAs	Super Red	Water Clear
	GaP	Super Green	

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<http://www.everlight.com>



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Progressive direction

1.75

2.0±0.05

4.0

ø1.55±0.1

3.5±0.05

8.0±0.3

0.23

3.84

2.24

4.0

3.12

TOLERANCES UNLESS DIMENSION±0.1
 ANGLE±0.5
 UNIT:mm



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Absolute Maximum Ratings at Ta = 25°C (SR) :

Parameter	Symbol	Rating	Unit
Reverse Voltage	Vr	5	V
Forward Current	If	40	mA
Operating Temperature	Topr	-40 ~ +85	°C
Storage Temperature	Tstg	-40 ~ +90	°C
Soldering Temperature	Tsol	260 (for 5 second)	°C
Power Dissipation	Pd	110	mW
Peak Forward Current(Duty 1/10 @ 1KHZ)	If(Peak)	180	mA

Electronic Optical Characteristics (SR) :

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous intensity	Iv	19.3	32.2	-----	mcd	If=20mA
Viewing Angle	2 θ 1/2	-----	120	-----	deg	If=20mA
Peak Wavelength	λ p	-----	660	-----	nm	If=20mA
Dominant Wavelength	λ d	-----	643	-----	nm	If=20mA
Spectrum Radiation Bandwidth	△ λ	-----	20	-----	nm	If=20mA
Forward Voltage	Vf	-----	1.7	2.4	V	If=20mA
Reverse Current	Ir	-----	-----	10	μ A	Vr=5V



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Absolute Maximum Ratings at Ta = 25°C (UG) :

Parameter	Symbol	Rating	Unit
Reverse Voltage	Vr	5	V
Forward Current	If	30	mA
Operating Temperature	Topr	-40 ~ +85	°C
Storage Temperature	Tstg	-40 ~ +90	°C
Soldering Temperature	Tsol	260 (for 5 second)	°C
Power Dissipation	Pd	100	mW
Peak Forward Current(Duty 1/10 @ 1KHZ)	If(Peak)	160	mA

Electronic Optical Characteristics (UG) :

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous intensity	Iv	15	25.1	-----	mcd	If=20mA
Viewing Angle	2 θ 1/2	-----	120	-----	deg	If=20mA
Peak Wavelength	λ p	-----	570	-----	nm	If=20mA
Dominant Wavelength	λ d	-----	571	-----	nm	If=20mA
Spectrum Radiation Bandwidth	△ λ	-----	30	-----	nm	If=20mA
Forward Voltage	Vf	-----	2.1	2.4	V	If=20mA
Reverse Current	Ir	-----	-----	10	μ A	Vr=5V



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■ **Reliability Test Items And Conditions :**

NO	Item	Test Conditions	Test Hours/Cycle	Sample Size	Ac/Re
1	Solder Heat	TEMP : 260°C ± 5 °C	5 SEC	76 PCS	0/1
2	Temperature Cycle	H : +85°C 30min ∫ 5 min L : -55°C 30min	50 CYCLE	76 PCS	0/1
3	Thermal Shock	H : +100°C 5min ∫ 10 sec L : -10°C 5min	50 CYCLE	76 PCS	0/1
4	High Temperature Storage	TEMP : 100°C	1000 HRS	76 PCS	0/1
5	Low Temperature Storage	TEMP : -55°C	1000 HRS	76 PCS	0/1
6	DC Operating Life	If = 20 mA	1000 HRS	76 PCS	0/1
7	High Temperature / High Humidity	85°C/85% RH	1000 HRS	76 PCS	0/1

Products are evaluated according to the above standard reliability criteria.



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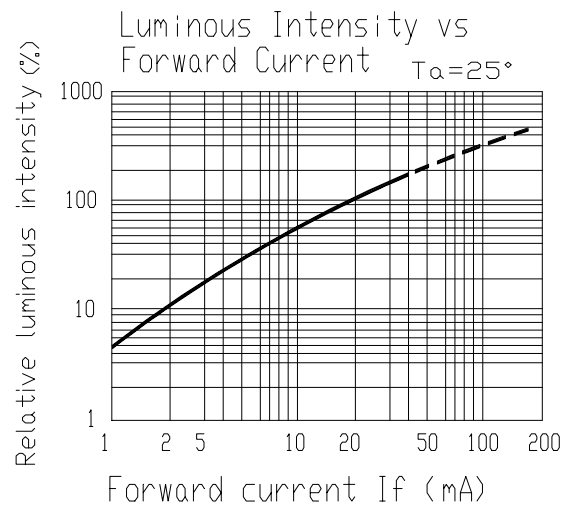
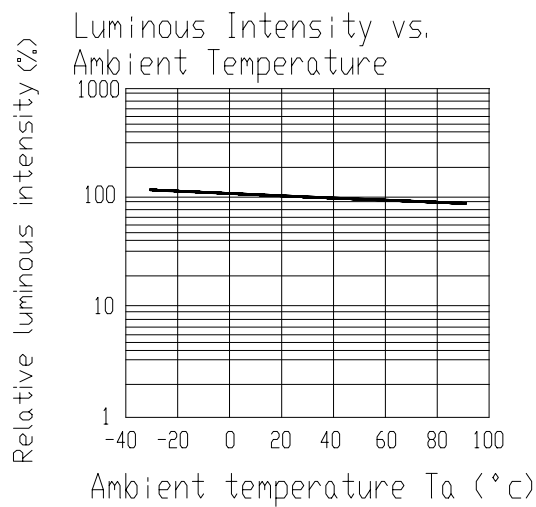
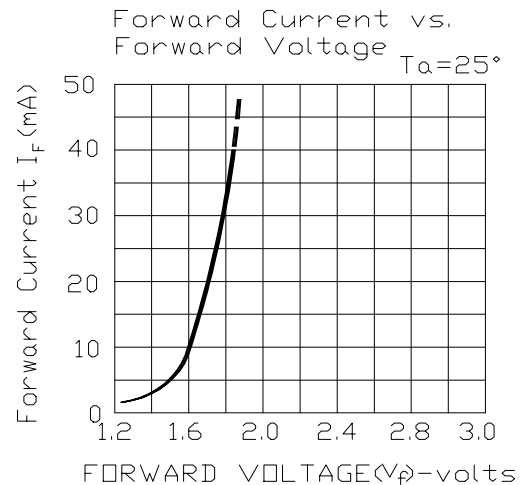
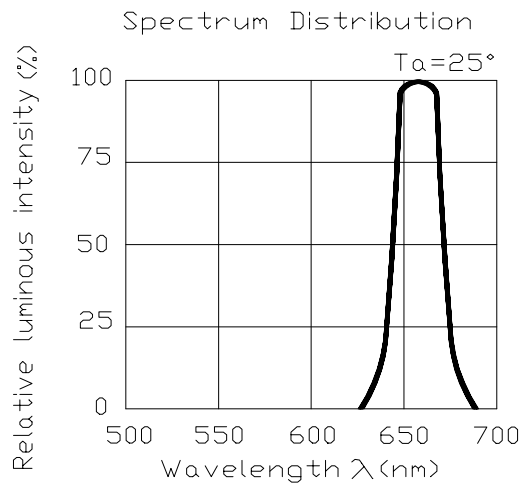
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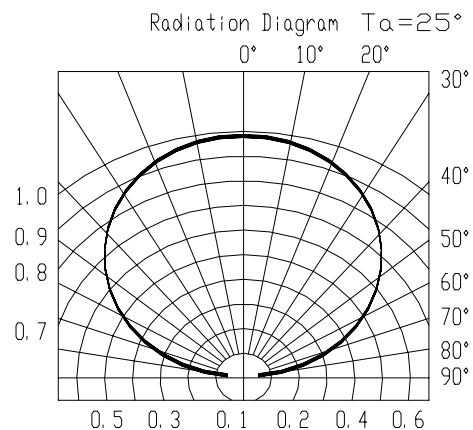
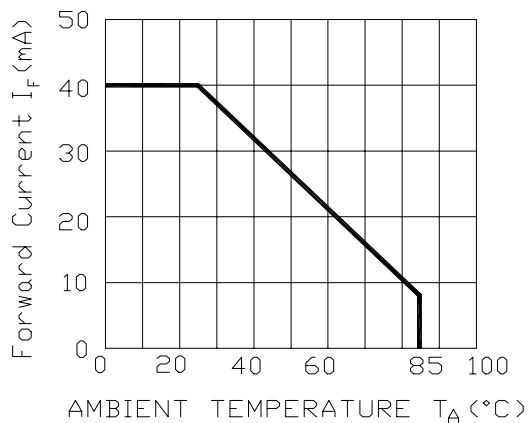
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Typical Electro-Optical Characteristic Curves(SR) :



Forward Current Derating Curve





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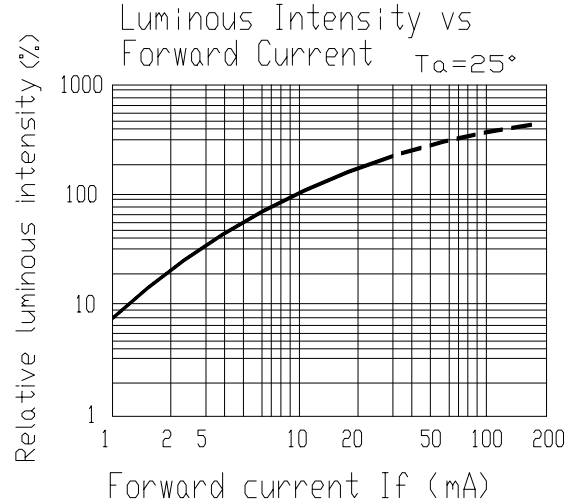
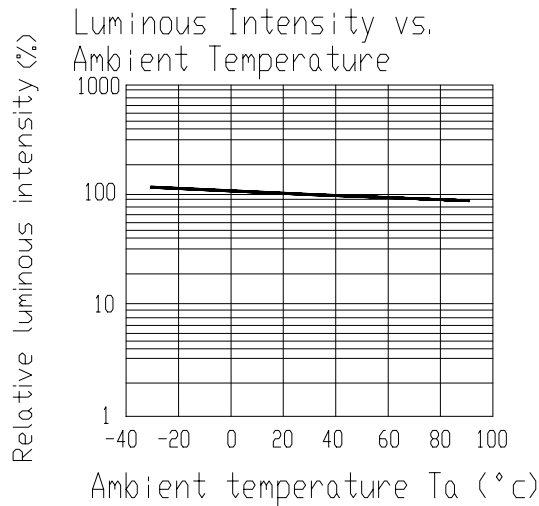
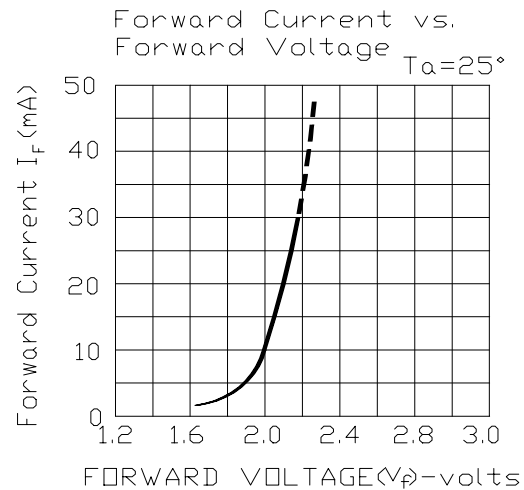
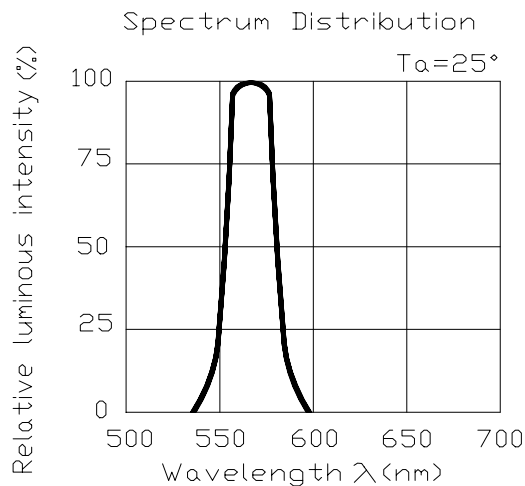
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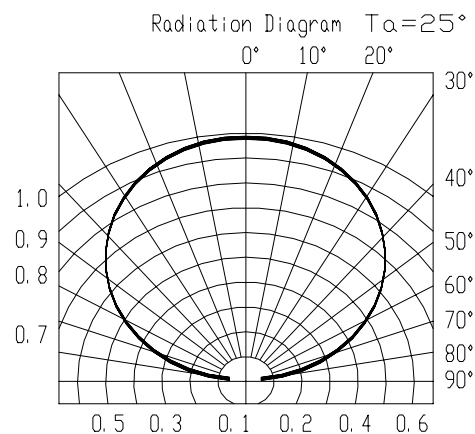
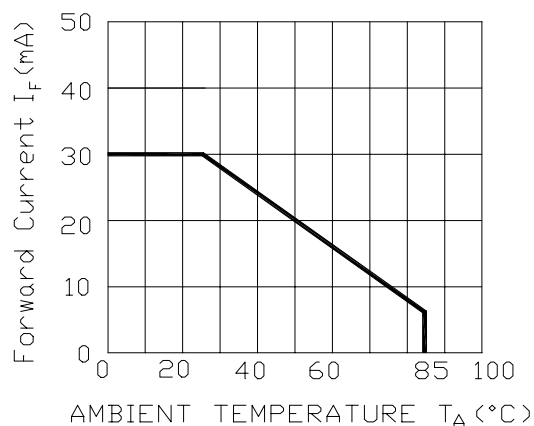
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Typical Electro-Optical Characteristic Curves(UG) :



Forward Current Derating Curve





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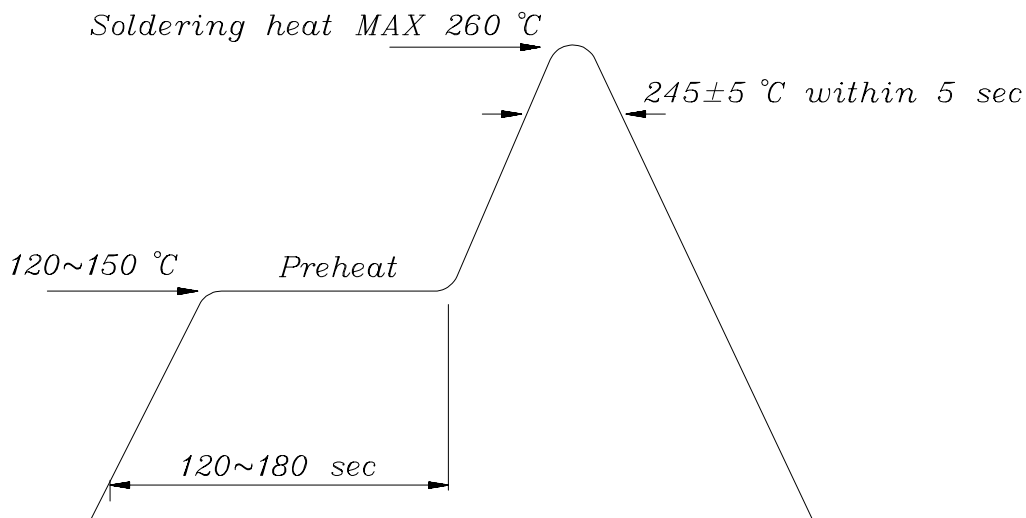
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■ Soldering heat reliability (DIP) :

Please refer to the following figure :

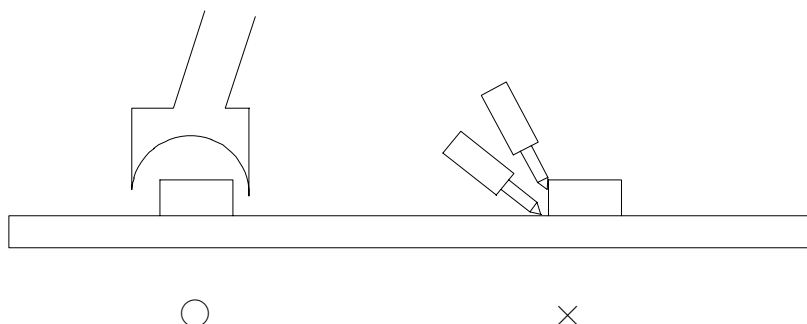


■ Soldering Iron :

Basic spec is ≤ 5 sec when 260°C . If temperature is higher, time should be shorter ($+10^{\circ}\text{C} \rightarrow -1\text{sec}$). Power dissipation of Iron should be smaller than 15 W , and temperature should be controllable. Surface temperature of the device should be under 230°C .

■ Rework :

1. Customer must finish rework within 5 sec under 245°C .
2. The head of iron can not touch copper foil.
3. Twin-head type is preferred.





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■ Reflow Temp. / Time :

