

1837022

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PCB headers, nominal cross section: 2.5 mm², color: black, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Pin, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: CCVA 2,5/..-G, pitch: 5 mm, mounting: THR soldering / wave soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: without, mounting method: without, type of packaging: packed in cardboard, For user information and design recommendations for throughhole reflow technology, go to: Downloads

### Your advantages

- · Designed for integration into the SMT soldering process
- · Maximum flexibility when it comes to device design one header for connectors with different connection technologies
- · Closed contour for optimum stability of the plug-in connection

#### Commercial data

Item number	1837022
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA03
Product key	AACTAC
GTIN	4055626021416
Weight per piece (including packing)	1.256 g
Weight per piece (excluding packing)	1.236 g
Customs tariff number	85366930
Country of origin	DE



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### Technical data

### Product properties

Product type	PCB headers
Product family	CCVA 2,5/G
Product line	COMBICON Connectors M
Туре	Component suitable for through hole reflow
Number of positions	2
Pitch	5 mm
Number of connections	2
Number of rows	1
Number of potentials	2
Mounting flange	without
Pin layout	Linear pinning
Solder pins per potential	1

### Electrical properties

### Properties

Nominal current I <sub>N</sub>	12 A
Nominal voltage U <sub>N</sub>	320 V
Contact resistance	1.2 mΩ
Rated voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	400 V
Rated surge voltage (II/2)	4 kV

### Mounting

Mounting type	THR soldering / wave soldering
Pin layout	Linear pinning

### Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature T <sub>c</sub>	260 °C
Solder cycles in the reflow	3

### Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy



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CTI according to IEC 60112

Flammability rating according to UL 94

Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 - 5 μm Sn)
Metal surface contact area (middle layer)	Nickel (1.3 - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 μm Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 - 3 µm Ni)
Material data - housing	
Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	Illa

175

V0

### Notes

Details for soldering processes	Processing using reflow processes in compliance with IEC 60068-2-58 or DIN EN 61760-1 (latest version) Moisture Sensitive Level (MSL) = 1 according to IPC/JEDEC J-STD-020-C
Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.

#### **Dimensions**

Dimensional drawing	p h
Pitch	5 mm
Width [w]	12.8 mm
Height [h]	14 mm
Length [I]	8.57 mm
Installed height	12 mm
Solder pin length [P]	2 mm
Pin dimensions	1 x 1 mm
PCB design	
Hole diameter	1.6 mm

### Mechanical tests

Visual	inspection	
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Specification	IEC 60512-1-1:2002-02
Result	Test passed
Dimension check	
Specification	IEC 60512-1-2:2002-02



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Result	Test passed
esistance of inscriptions	
Specification	IEC 60068-2-70:1995-12
Result	Test passed
olarization and coding	
Specification	IEC 60512-13-5:2006-02
Result	Test passed
Contact holder in insert	
Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed
nsertion and withdrawal forces	
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N
hermal test   Test group C	IEC 60543 5 4:3003 03
ctrical tests  Thermal test   Test group C  Specification	IEC 60512-5-1:2002-02
hermal test   Test group C	IEC 60512-5-1:2002-02 24
Thermal test   Test group C Specification	
Thermal test   Test group C Specification Tested number of positions	
Thermal test   Test group C Specification Tested number of positions Insulation resistance	24
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions	24 IEC 60512-3-1:2002-02
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions	24 IEC 60512-3-1:2002-02
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions  Air clearances and creepage distances	24  IEC 60512-3-1:2002-02  > 5 ΜΩ
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions  Insulation resistance    Specification	24  IEC 60512-3-1:2002-02  > 5 MΩ  IEC 60664-1:2007-04
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions  Air clearances and creepage distances    Specification  Insulating material group	24  IEC 60512-3-1:2002-02  > 5 MΩ  IEC 60664-1:2007-04  IIIa
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions  Insulation resistance    Specification  Insulation resistance    Specification  Insulating material group  Comparative tracking index (IEC 60112)	24  IEC 60512-3-1:2002-02  > 5 MΩ  IEC 60664-1:2007-04  IIIa  CTI 175
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions  Air clearances and creepage distances    Specification  Insulating material group  Comparative tracking index (IEC 60112)  Rated insulation voltage (III/3)	24  IEC 60512-3-1:2002-02  > 5 MΩ  IEC 60664-1:2007-04  IIIa  CTI 175  250 V
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions  Insulation resistance, neighboring positions  Insulation resistance    Specification  Insulating material group  Comparative tracking index (IEC 60112)  Rated insulation voltage (III/3)  Rated surge voltage (III/3)	24  IEC 60512-3-1:2002-02  > 5 MΩ  IEC 60664-1:2007-04  IIIa  CTI 175  250 V  4 kV
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions	24  IEC 60512-3-1:2002-02  > 5 MΩ  IEC 60664-1:2007-04  IIIa  CTI 175  250 V  4 kV  3 mm
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions  Insulation resistance, neighboring positions  Insulation resistance, neighboring positions  Insulation resistance    Specification  Insulating material group  Comparative tracking index (IEC 60112)  Rated insulation voltage (III/3)  Rated surge voltage (III/3)  minimum creepage distance (III/3)	24  IEC 60512-3-1:2002-02  > 5 MΩ  IEC 60664-1:2007-04  IIIa  CTI 175  250 V  4 kV  3 mm  4 mm
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions  Insulation grace and creepage distances    Specification  Insulating material group  Comparative tracking index (IEC 60112)  Rated insulation voltage (III/3)  minimum clearance value - non-homogenous field (III/3)  minimum creepage distance (III/3)  Rated insulation voltage (III/2)	24  IEC 60512-3-1:2002-02  > 5 MΩ  IEC 60664-1:2007-04  IIIa  CTI 175  250 V  4 kV  3 mm  4 mm  320 V
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions  Insulation resistance    Specification  Insulating material group  Comparative tracking index (IEC 60112)  Rated insulation voltage (III/3)  Rated surge voltage (III/3)  Rated insulation voltage (III/2)  Rated surge voltage (III/2)	24  IEC 60512-3-1:2002-02  > 5 MΩ  IEC 60664-1:2007-04  IIIa  CTI 175  250 V  4 kV  3 mm  4 mm  320 V  4 kV
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions  Insulation graterial group  Comparative tracking index (IEC 60112)  Rated insulation voltage (III/3)  Rated surge voltage (III/3)  minimum clearance value - non-homogenous field (III/3)  Rated insulation voltage (III/2)  Rated surge voltage (III/2)  minimum clearance value - non-homogenous field (III/2)  minimum clearance value - non-homogenous field (III/2)	24  IEC 60512-3-1:2002-02  > 5 MΩ  IEC 60664-1:2007-04  IIIa  CTI 175  250 V  4 kV  3 mm  4 mm  320 V  4 kV  3 mm
Thermal test   Test group C  Specification  Tested number of positions  Insulation resistance  Specification  Insulation resistance, neighboring positions  Insulation resistance   Specification   Insulating material group  Comparative tracking index (IEC 60112)  Rated insulation voltage (III/3)  Rated surge voltage (III/3)  Rated insulation voltage (III/2)  Rated surge voltage (III/2)  minimum creepage distance (III/2)  minimum creepage distance (III/2)	24  IEC 60512-3-1:2002-02  > 5 MΩ  IEC 60664-1:2007-04  IIIa  CTI 175  250 V  4 kV  3 mm  4 mm  320 V  4 kV  3 mm  3.2 mm

4 mm

minimum creepage distance (II/2)



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### Environmental and real-life conditions

Vibration test		
Specification	IEC 60068-2-6:2007-12	
Frequency	10 - 150 - 10 Hz	
Sweep speed	1 octave/min	
Amplitude	0.35 mm (10 Hz 60.1 Hz)	
Acceleration	5g (60.1 Hz 150 Hz)	

2.5 h

X-, Y- and Z-axis

#### **Durability test**

Test duration per axis

Test directions

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R <sub>1</sub>	1.2 mΩ
Contact resistance R <sub>2</sub>	1.2 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

#### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	$0.2~\mathrm{dm^3SO_2}$ on 300 dm $^3$ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	2.21 kV

#### Ambient conditions

Ambient temperature (operation)	-40 °C 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C

### Packaging specifications

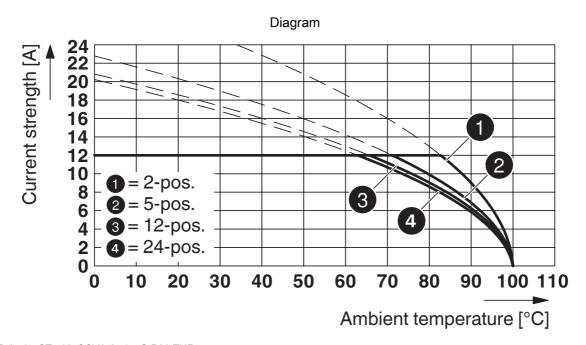
Type of packaging	packed in cardboard



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## Drawings



Type: MSTB 2,5/...-ST with CCVA 2,5/...-G P20 THR



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## **Approvals**

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1837022

CULus Recognized Approval ID: E60425-19931011				
	Nominal voltage U <sub>N</sub>	Nominal current I <sub>N</sub>	Cross section AWG	Cross section mm <sup>2</sup>
Use group B				
Standard	300 V	16 A	-	-
Use group D				
Standard	300 V	10 A	-	-
Alternative 1	150 V	15 A	-	-



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## Classifications

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		A.7.7

	ECLASS-13.0	27460201		
Εī	ETIM			
	ETIM 9.0	EC002637		
UNSPSC				
	UNSPSC 21.0	39121400		



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## Environmental product compliance

#### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%
EF3.0 Climate Change	
CO2e kg	0.021 kg CO2e

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