

4

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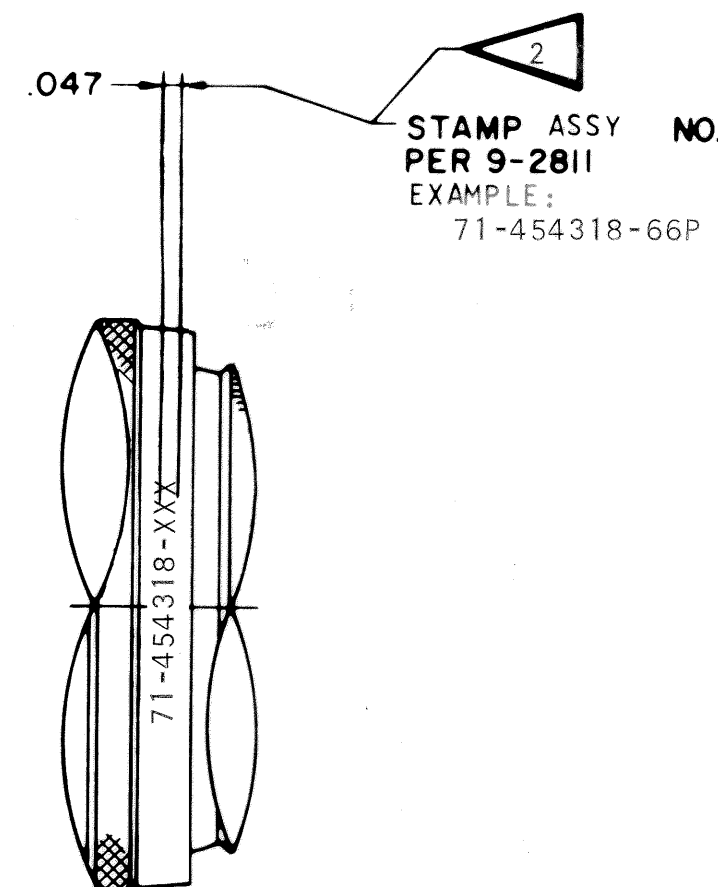
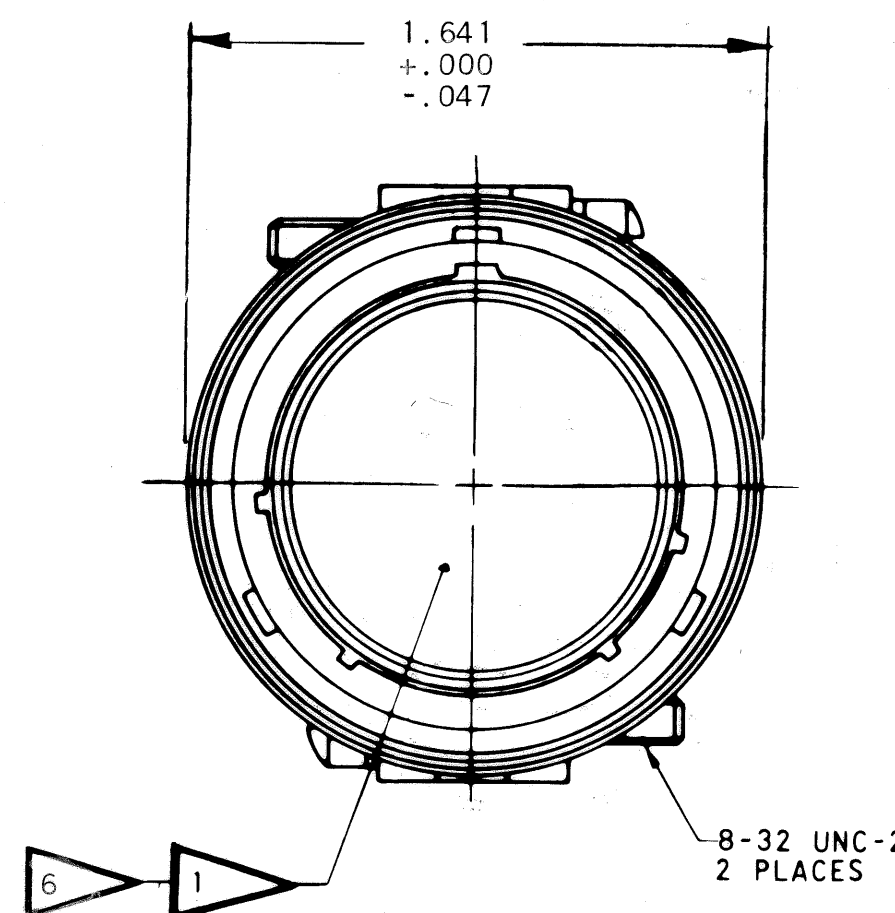
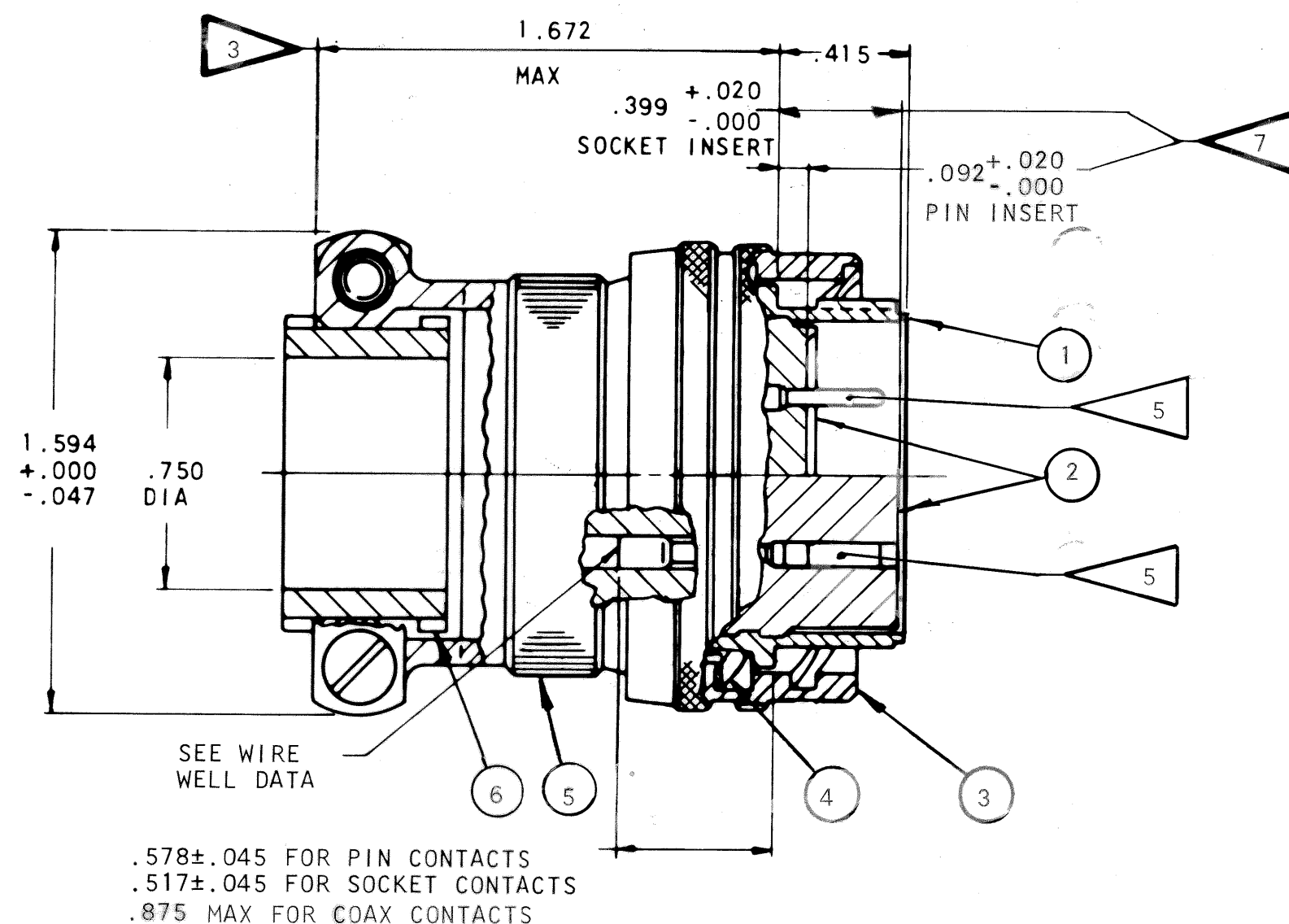
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ASSEMBLY NUMBER	PT NUMBER REF
71-454318	06SE-22- (SR)

WIRE WELL DATA				
CONTACT SIZE	20	16	12	12 FOR #10 WIRE
CONDUCTOR WELL DIA	.048 ⁺ .002 -.000	.066 ⁺ .002 -.000	.100±.002	.136±.002
CONDUCTOR WELL DEPTH	.189 ⁺ .037 -.000	.250 ⁺ .031 -.000	.250 ⁺ .031 -.000	.234 ⁺ .031 -.000
INSULATION WELL DIA	.091 ⁺ .002 -.000	NOT APPLICABLE	NOT APPLICABLE	NOT APPLICABLE
INSULATION WELL DEPTH	.072 ⁺ .006 -.000	NOT APPLICABLE	NOT APPLICABLE	NOT APPLICABLE

49536-277 REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓	A1	WAS 10-330952-223 (FIND NO. 5) ECN 53677-2	4-28-72 Randall	Haye

COAXIAL DATA
SEE NOTE 1



ACCESSORIES
(NOT PART OF STANDARD ASSEMBLY)
SEE DRAWING
10-150000

1. FOR CONTACT ARRANGEMENT & COAXIAL CONTACT DATA, SEE DRAWING L-15222-().
2. SEE WORK ORDER FOR PERMISSIBLE ADDITIONAL OR ALTERNATE STAMPING.
3. DIMENSION INDICATES FINAL INSTALLATION. FOR STORAGE & SHIPPING, SHELL & CLAMP ASSEMBLY MUST BE LOOSELY COUPLED.
4. PACKAGE PER PRODUCTION PROCESS SHEET.
5. DRAWING ILLUSTRATES FINAL ASSEMBLY. CONTACTS ARE NOT PART OF THIS ASSEMBLY & MUST BE PURCHASED SEPARATELY.
6. INSERT ASSEMBLY IS NOT REMOVABLE.
7. INSERT LOCATING DIMENSIONS APPLY BEFORE ASSEMBLY OF CONTACTS.
8. FOR FINAL INSTALLATION, CONTACTS MUST BE ASSEMBLED INTO ALL INSERT HOLES. ALL UNUSED GROMMET HOLES MUST BE FILLED WITH APPROPRIATE SEALING PLUG 10-101033.
9. FOR QUANTITIES AND PART NUMBERS OF THE COMPONENTS FOR THE DESIRED UNIT, SEE SEPARATE PARTS LIST.
10. TO COMPLETE ASSEMBLY NO. & PT NO. REF., ADD APPLICABLE INSERT ARRANGEMENT SUFFIX TO BASE NUMBERS LISTED ABOVE PER 9-2437-1.
11. UNITS ILLUSTRATED MEET THE MATERIAL & FINISH REQUIREMENTS OF MIL-C-26482 EXCEPT INSERT ASSY & GROMMET ARE ETHYLENE PROPYLENE TERPOLYMER MATERIAL.

FIND NO.	QTY REQD	CODE IDENT	PART NUMBER	DESCRIPTION	NOTE REF
6	1		10-450965-244	GROMMET	
5	1		10-450952-223	CLAMP ASSY	
4	1		10-123015-22	WASHER	
3	1		10-123016-223	COUPLING	
2	1		10-454808-()S	INSERT ASSY, SOCKET	
1	1		10-454808-()P	INSERT ASSY, PIN	9
			10-330906-223	SHELL	

PARTS LIST				
UNLESS OTHERWISE SPECIFIED		SIGNATURES	DATES	The Bendix Corporation Electrical Components Division Sidney, New York
LINEAR DIMENSIONS ARE IN INCHES. TOLERANCES: .XXX ±.010, .XX ±.03, .X ±.1, ANGLES ± 2° OTHER STANDARDS PER 9-3800 AND MIL-D-1000. NOTE REF		PREPARED CROUCH	7-24-69	
		CHECKED R. Cam	8-18-69	
		MATERIAL		
MATERIAL SPEC		PROCESS SPEC		TITLE: CONNECTOR, ELECTRICAL PLUG, TYPE PT-SE 22MC, OLIVE DRAB
		TEST 9-4039-1 ASSY 9-5896-1		
		9-2811		
		APPROVED W. M. Harrison	8-18-69	U
				C
SIZE		CODE IDENT NO.	77820 71-454318	
SCALE NONE		WT SEE COLUMN	REF 1-332606/50	SHEET 1