

PRODUCTS



48 Flux-Cored Wire

Kester 48 Activated Rosin Flux for cored solder wire was developed for lead-free applications to enable soldering of most common metals. 48 has performance characteristics far exceeding standard RA fluxes. 48 builds on the performance of its predecessor Kester 44 with “instant-action” wetting to provide fast and reliable solder joints. 48 is classified as ROM1 per J-STD-004.

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Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Type
K100LD	48	0.031	0.80	66	3.3%	Lead-Free	Contains Halogen	48 3.3% K100LD 0.8mm 1lb Spl	40501020	Rosin
Sn96.5Ag03.5	48	0.040	1.00	50	1.1%	Lead-Free	Contains Halogen	Sn96.5Ag03.5 1.1%/48 .040 1 LB SPL	2470401403	Rosin
Sn96.5Ag03Cu.5	48	0.062	1.50	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/48 .062 1 LB SPL	2470681400	Rosin
Sn96.5Ag03Cu.5	48	0.020	0.50	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/48 .020 1 LB SPL	2470681401	Rosin
Sn96.5Ag03Cu.5	48	0.031	0.80	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/48 .031 1 LB SPL	2470681402	Rosin
Sn96.5Ag03Cu.5	48	0.050	1.27	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/48 .050 1 LB SPL	2470681404	Rosin
Sn96.5Ag03Cu.5	48	0.040	1.00	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/48 .040 1 LB SPL	2470681405	Rosin
Sn96.5Ag03Cu.5	48	0.025	0.60	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/48 .025 1 LB SPL	2470681406	Rosin
Sn96.5Ag03Cu.5	48	0.015	0.40	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/48 .015 1 LB SPL	2470681407	Rosin
Sn96.5Ag03Cu.5	48	0.093	2.50	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/48 .093 1 LB SPL	2470681411	Rosin
K100LD	48	0.062	1.50	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/48 .062 1 LB SPL	2495741400	Rosin
K100LD	48	0.020	0.50	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/48 .020 1 LB SPL	2495741401	Rosin

Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Type
K100LD	48	0.031	0.80	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/48 .031 1 LB SPL	2495741402	Rosin
K100LD	48	0.050	1.27	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/48 .050 1 LB SPL	2495741404	Rosin
K100LD	48	0.025	0.60	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/48 .025 1 LB SPL	2495741406	Rosin
K100LD	48	0.015	0.40	66	3.3%	Lead-Free	Contains Halogen	K100LD 3.3%/48 0.015 1 LB SPL	2495741407	Rosin
Sn96.5Ag03Cu.5	48	0.062	1.50	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/48 .062 4 LB SPL	2570681400	Rosin
Sn96.5Ag03Cu.5	48	0.050	1.27	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/48 .050 4 LB SPL	2570681404	Rosin
Sn96.5Ag03Cu.5	48	0.015	0.40	66	3.3%	Lead-Free	Contains Halogen	Sn96.5Ag03Cu.5 3.3%/48 .015 100 GRAM SPL	9070681407	Rosin

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186-18 Soldering Flux



1544 Soldering Flux



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