

# Bulk Metal® Foil Ultra High Technology Precision Trimming Potentiometers, 1¼ in Rectilinear, RJ12 Style

Designed to Meet or Exceed the Requirements of MIL-PRF-22097, Char. F with Smooth and Unidirectional Output

#### **FEATURES**

- Temperature coefficient of resistance (TCR): ±10 ppm/°C maximum<sup>(3)</sup> (-55°C to +150°C ref. at +25°C);
- through the wiper(4); ±25 ppm/°C
- A smooth and unidirectional resistance with leadscrew adjustment
- Load life stability: 0.1% typical ΔR, 0.5% maximum ΔR under full rated power at +85°C\*\* for 2000 h
- Settability: 0.05% typical; 0.1% maximum
- Setting stability: 0.1% typical; 0.5% maximum, ΔSS
- Power rating: 0.5 W at +85°C
- Resistance range: 2  $\Omega$  to 20 k $\Omega$
- "O"-ring prevents ingress of fluids during any board cleaning operation
- Electrostatic discharge (ESD) up to 25 000 V
- Terminal finish: gold plated (tin/lead finish is available on request; see notes at figures 1 and 2)

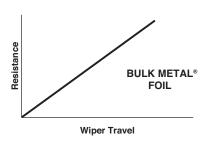




RoHS\*

#### INTRODUCTION

VFR precision trimmers have the Bulk Metal® Foil resistive element which possesses a unique inherent temperature and load life stability. Plus, their advanced virtually back lash-free adjustment mechanism makes them easy to set quickly and accurately and keeps the setting exactly on target.





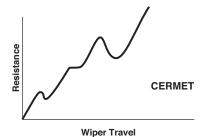


Table 1 - Model Selection						
MODEL	TERMINATION STYLE	AVERAGE WEIGHT (g)	POWER RATING at +85°C AMBIENT	NO. OF TURNS		
1202	P-In line PC pins	2.5		25±2		
	Y-staggered PC pins <sup>(1)</sup>	2.5				
	L-flexible wire leads	3.3	0.5 W			
	LB-flexible wire leads with bushings (panel mounted)	5.1				

Table 2 - Values vs. Tolerances				
STANDARD RESISTANCE VALUES (in $\Omega$ )	STANDARD TOLERANCES			
2, 5, 10 <sup>(2)</sup>	±10%, ±20%			
20, 50, 100, 200, 250, 500, 1k, 2k, 5k, 10k, 20k	5%, 10%			

See Figures 1 and 2

#### Notes

Refer to page 5 for footnotes

\* This datasheet provides information about parts that are RoHS-compliant and/or parts that are non-RoHS-compliant. For example, parts with lead (Pb) terminations are not RoHS compliant. Please see the information/tables in this datasheet for details.

\*\* See a definition of typical in the VPG glossary at the link <a href="http://www.vishaypg.com/foil-resistors/faq/glossary/">http://www.vishaypg.com/foil-resistors/faq/glossary/</a>

4123-EN Rev 04-April-2023 For any questions, contact foil@vpgsensors.com

www.vpgfoilresistors.com

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# Accutrim<sup>™</sup> 1202 Styles



## Table 3 - 1202 (RJ12) Series Electrical Specifications

### Temperature Coefficient of Resistance (TCR), 50 $\Omega$ and up

End-to-end<sup>(3)</sup>: ±10 ppm/°C (-55°C to +150°C, ref. +25°C) 2 Ω, 5 Ω, 10 Ω, 20 Ω: ±20 ppm/°C (-55°C to +150°C, ref. +25°C) Through the wiper<sup>(4)</sup>: ±25 ppm/°C (-55°C to +150°C, ref. +25°C)

Load life at 2000 h, under full rated power of 0.5 W at +85°C; 0.1% typical ΔR; 0.5% maximum ΔR Load life at 10 000 h, under full rated power of 0.5 W at +85°C; 0.1% typical ΔR; 1.0% maximum ΔR

## Power Rating(5)

0.5 W at +85°C

#### Settability

0.05% typical; 0.1% maximum

### **Setting Stability**

0.1% typical; 0.5% maximum

## Contact Resistance variation - CRV (noise)

3  $\Omega$  typical; 10  $\Omega$  maximum

#### Hop-off

0.25% typical; 1.0% maximum

### **High-Frequency Operation to 100 MHz**

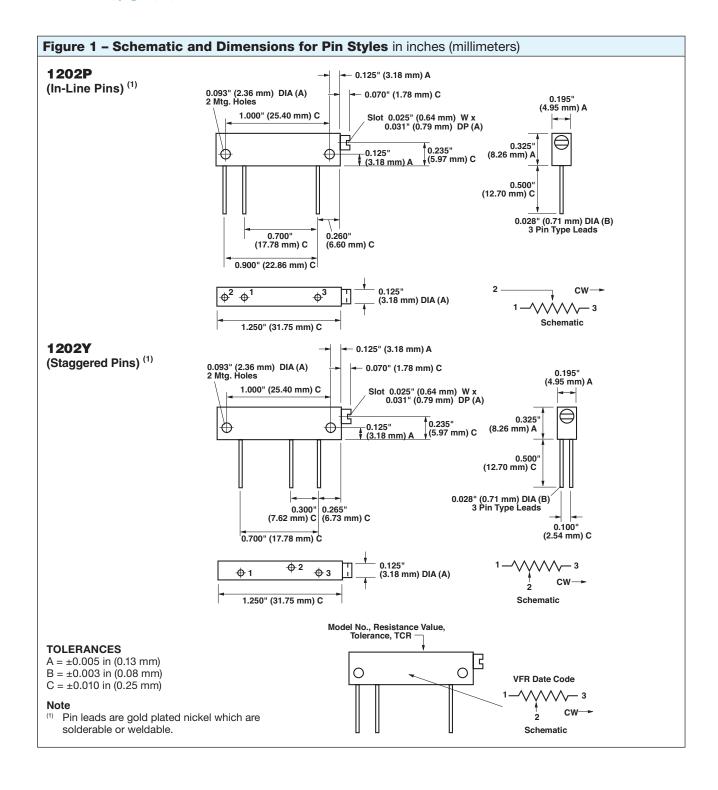
Rise time: 10 ns at 1 k $\Omega$ Inductance: 0.08 µH typical Capacitance: 0.5 pF typical

### **Operating Temperature Range**

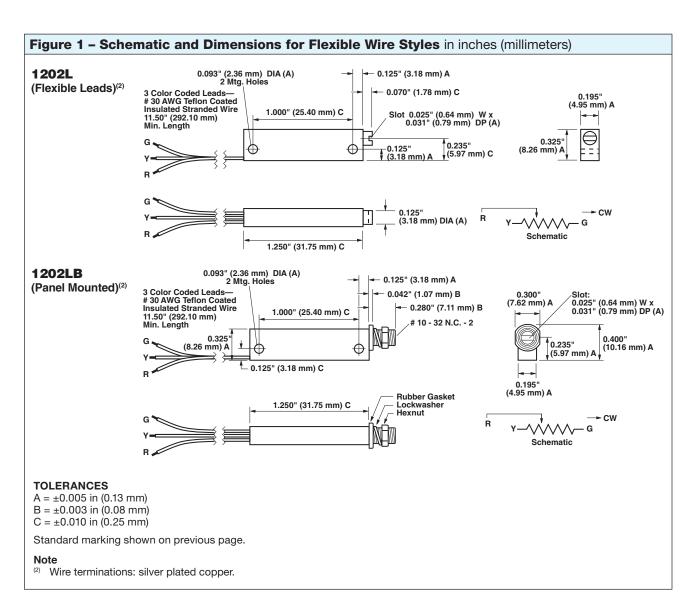
-55°C to +150°C

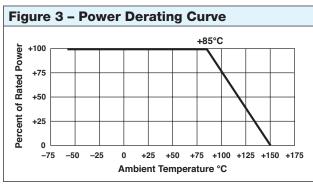
Table 4 - Mechanical Specifications				
Adjustment Turns	25±2			
Mechanical Stops	Wiper idles – no discontinuity			
Internal Terminations	All welded – no flux			
Case Material	Glass fortified diallyl-phthalate (DAP); black			
Shaft Torque	8 oz. in. maximum; 3 oz. in. typical			
Backlash	0.05% typical			











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Table 5 - Comparison				
	MIL-PRF-22097/2 CHARACTERISTIC F	1202 MAXIMUM (Worst Case) <sup>(6)</sup>		
TEST GROUP I Visual and mechanical Total resistance Actual effective electrical travel End resistance Contact resistance variation – CRV (noise)	No failures $\pm 10\%$ 17 to 27 turns $\pm 2\%$ or 20 $\Omega^{(7)}$ $\pm 3.0\%$ or 3 $\Omega^{(7)}$	No failures ±10% 25±2 turns 2 Ω 3 Ω typical, 10 Ω maximum		
Dielectric withstanding voltage – DWV Per MIL-STD-202, methods 301 and 105				
Atmospheric pressure Barometric pressure Insulation resistance Shaft torque Thermal shock	900 VAC, 1 min 350 VAC, 1 min ≥ 1000 MΩ 8 oz. in. maximum ±1.0%	900 VAC, 1 min 350 VAC, 1 min $\geq$ 1000 M $\Omega$ 8 oz. in. maximum $\pm$ 1.0%		
TEST GROUP II Resistance temperature characteristic – TCR Moisture resistance Contact resistance variation – CRV (noise)	±0.01% (±100 ppm/°C) ±1.0% 3.0% or 3 Ω <sup>(7)</sup>	±0.001% (±10 ppm/°C) ±0.5% 3 Ω typical, 10 Ω maximum		
TEST GROUP III Shock (specified pulse) Vibration (high-frequency) Contact resistance variation – CRV (noise) Salt spray	±1.0% ±1.0% ±3.0% or 3 Ω <sup>(7)</sup> No corrosion	±0.5% ±0.5% 3 Ω typical, 10 Ω maximum No corrosion		
TEST GROUP IV Solder heat Life (1000 h at +85°C) (8) Contact resistance variation – CRV (noise)	±1.0% ±2.0% ±3.0% or 3 Ω <sup>(7)</sup>	±0.05% ±0.5% 3 Ω typical, 10 Ω maximum		
TEST GROUP V Low-temperature operation High-temperature exposure Contact resistance variation – CRV (noise)	±1.0% ±2.0% ±3.0% or 3 Ω <sup>(7)</sup>	±0.5% ±0.5% 3 Ω typical, 10 Ω maximum		
TEST GROUP VI Rotational life Contact resistance variation – CRV (noise) Terminal strength	±2.0% ±3.0% or 3 Ω <sup>(7)</sup> 2 lbs	±2.0% 3 Ω typical, 10 Ω maximum 2 lbs		
TEST GROUP VII Solderability (excluding terminations L and LB) Immersion (excluding terminations L and LB)	MIL-STD-202 method 208 No continuous stream of bubbles	MIL-STD-202 method 208 No continuous stream of bubbles		
TEST GROUP VIII Fungus	MIL-STD-810 method 508 No mechanical damage	MIL-STD-810 method 508 No mechanical damage		

#### Notes

- (1) Preferred termination style for current 1¼ in rectilinear trimmers (staggered PC pins present a sturdier mounting arrangement for shock, vibration, and impact situations).
- <sup>(2)</sup> 10  $\Omega$  at ±5% available on special order.
- $^{(3)}$  Maximum TCR applies to the 3  $\sigma$  (sigma) limit or 99.73% of a production lot. (Measured end-to-end with wiper off the element.)
- Measurements of TCR through the wiper are influenced more by setting stability and the percentage of the total resistance in use (at the wiper) than by fundamental resistance change due to temperature alone. The parameter shown in Table 3 is a 2  $\sigma$  distribution typifying the behavior of the device when used with 40% or more of the total resistance in use.
- (5) Derated linearly from full power at +85°C to zero power at +150°C. See Figure 3 in this datasheet.

- All  $\Delta R$ 's are measured to the tolerance specified +0.01  $\Omega$ .
- (7) Whichever is greater.
- (8) Load-Life test performed at nominal rated power, 0.5 W, at +85°C.

#### **Special Available Options**

Special marking, Special lengths for lead wires (L, LB Style), Hooked leads, Alternate bushing and PC combinations Power conditioning and screening operations

### **VFR Trimmers are Inspected**

100% for:

Immersion, Resistance tolerance check, End resistance, Visual-mechanical, Dynamic tests for continuity, CRV

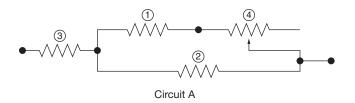
By sample for: TCR, DWV

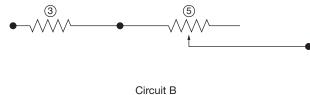
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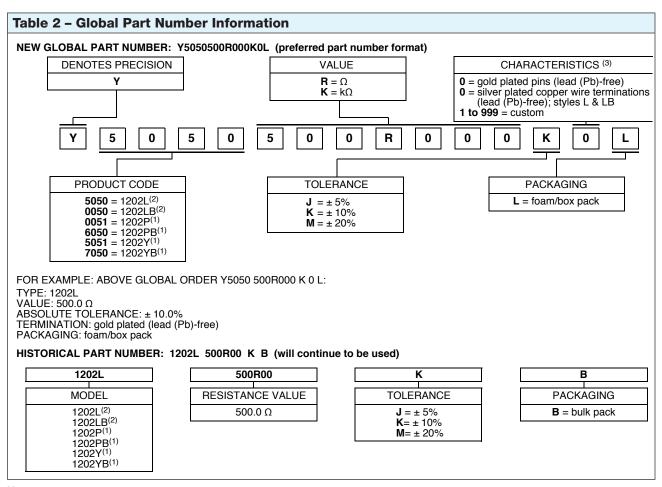


Circuit A is a conventional circuit employing a high value wire wound trimmer (4) linearized by two padding resistors (1 and 2) for the purpose of trimming resistor (3) to within less than 100 ppm absolute resistance.

Circuit B uses only a low value infinite resolution VFR trimming potentiometer (5) to accomplish the same results. Saving in cost and board space is achieved. A low value wire wound trimmer cannot be used because of poor resolution.







- Pin leads are gold plated nickel which are solderable or weldable (lead (Pb)-free).
- Wire terminations: silver plated cooper (lead (Pb)-free).
- For non-standard requests, please contact application engineering.