

330854

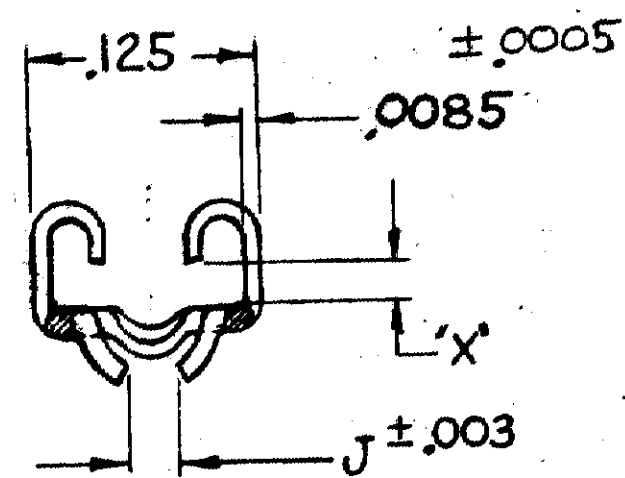
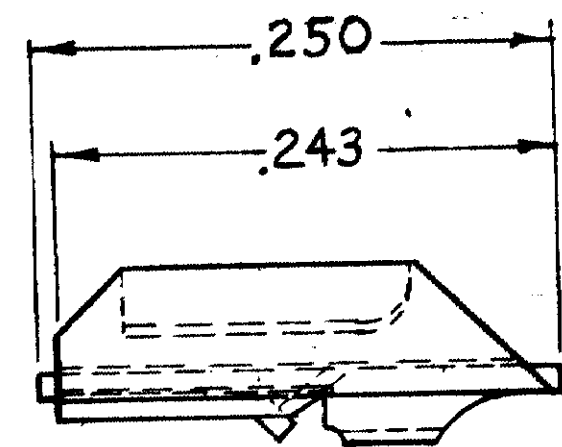
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	P1	REVISED PER ECO-11-005294	07APR11	HMR
	P2	REV PER ECO 15-016934 CT	12-15	DE

WIRE SIZE (AWG)	CLIP COLOR CODE	"J"	PNEUMATIC TOOL 1000 CLIPS/REEL	MANUAL SERVICE TOOL 40 STRIPS 25 EACH
20	YELLOW	.051	2-330854-6	2-330854-4
24	RED	.029	2-330854-9	4-330854-1

CLIP SELECTION CHART

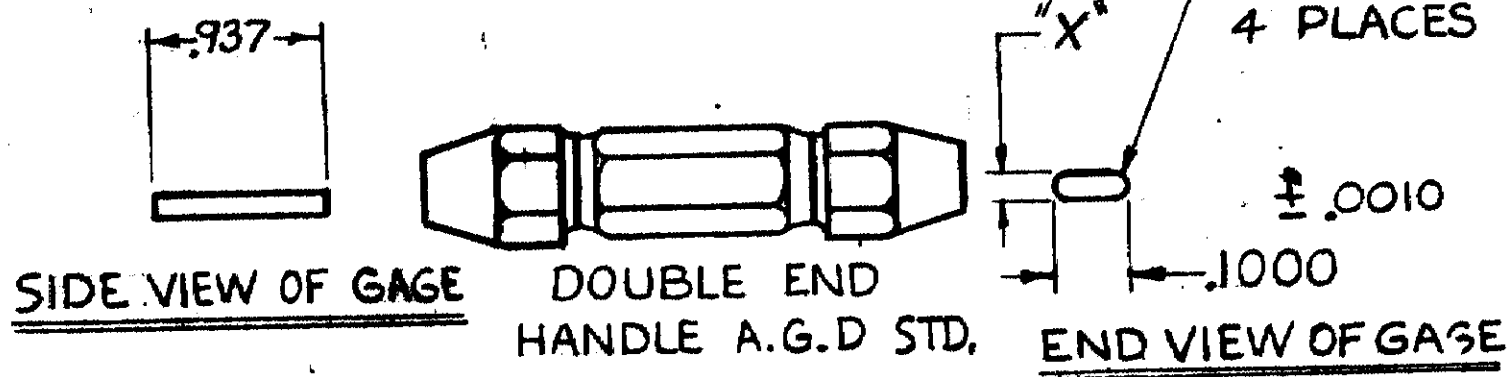
INSULATION DIA. RANGE	MANDREL NUMBER	
	PNEUMATIC TOOL (69585-1)	MANUAL SERVICE TOOL (69702)
.066-.075	69542	69561-1
.076-.085	69542-1	69561-1
.086-.105	69542-8	69561-4

MANDREL SELECTION CHART



NOTE:
1. TIN PLATE (MIL-T-10727).0001 MIN THK
2. OBSOLETE PART NUMBER

SUGGESTED GAGE DESIGN



SCALE: 1-1

NOTE: GAGE TO VERIFY "X" DIM ONLY

DIM	GO	NO GO
"X"	.0214	.0261

UNLESS OTHERWISE SPECIFIED DIM. ARE IN INCHES. TOLERANCES ON: DECIMALS ±.008 ANGLES ± 5°	CONTRACT NO. <i>3-23-67</i>	TE TE Connectivity	
	OR <i>R. Weller</i>	NAME TERMI-POINT CLIP	
	CHK <i>R. Weller</i>	.031 X .093 SYSTEM	
	MATERIAL PHOS BRONZE (QQ-P-750)	APPROD <i>Swahil</i> 3-28-67	SIZE B
HEAT TREAT	OTHER APPD	NUMBER 330854	SCALE 10:1
FINISH NOTE 1		WT CALC ACTUAL	SHEET 1 OF 1