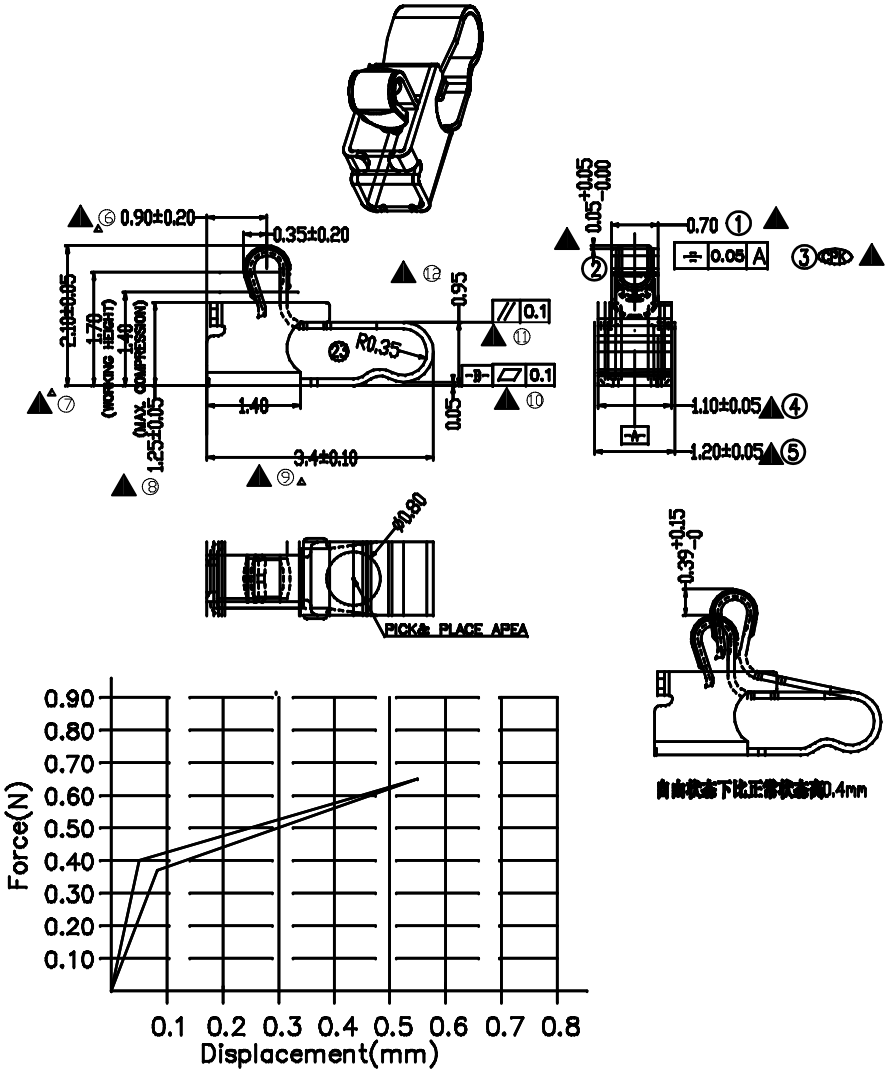
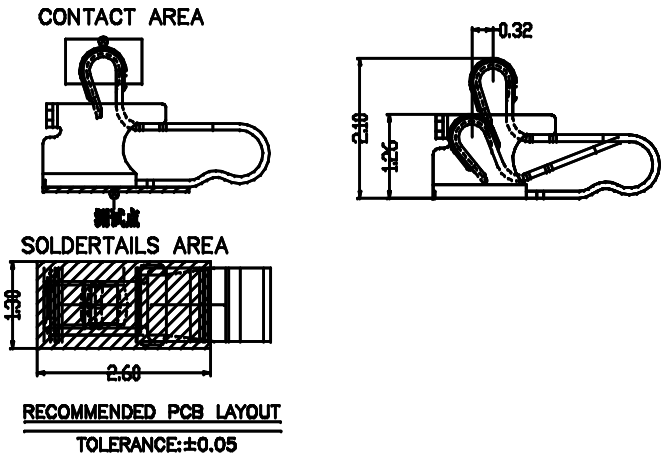
MOD	Description		
P3	Change the Logo	Please follow Pulse Limits for the hazardous substances (RoHS, halogens) in the document "Pulse Hazardous Substances (HS) Limits (RPGE002-03)" and "Vendor Survey Questionnaire, Material Composition (LDM-SAF-L0040)".	Reliability Test Spec accorinding to WIHS7.5.33 (Reliability Test Working Instruction) Default test standard is Test Standard A if no definition



NOTES:
1. MATERIAL:C17460--HT T=0.10mm;
2. PRODUCT BURR NOT MORE THAN 0.02mm,NOT LABELED RADIUS OR ANGLE ACCORDING TO R0.20mm CONTROLS.
3. MARKED WITH ▼ ARE THE KEY DIMENSIONS, THE FIRST DELIVERY OF THE GOODS NEED TO MEASURE THE Mini CPK VALUE,THE VALUE MUST BE GREATER THAN 1.67, DELIVERY NEED ADDITIONAL DIMENSION INSPECTION REPORT EVERY TIME.
4. NOT LABELED TOLERANCE ACCORDING TO NORMAL TOLERANCE OF FRAME MARKED.
5. PLATING: Au 5u inches MIN.,PLATING ON CONTACT AREA, Au 1u inches MIN. PLATING ON SOLDER AREA, 47u~120u inches NICKEL PLATING OVER ALL
6. SURFACE OF PLATING PRODUCT WITH NO SCRATCHES,CORROSION,DEFORMATION,RUSTY SPOT,ETC. BETWEEN EACH BATCH OF ELECROPLATING PRODUCTS DO NOT HAVE CLEAR OFF COLOR, SALT SPRAY TEST MEET 24h, AFTER SOLDER ABILITY,THE SOLDER TAIL SHALL BE COVERED MORE THAN 95% OF IMMERSED AREA WITH FLASH SOLDER. AFTER IR WELDING,BAD PRODUCTS NO DISCOLORATION,BLISTER,ETC. THE PRODUCT WELDING ON THE PCB BOARD, AT 30° ABLIQUE PUSH TENSION GAUGE TO PUSH IT OFF,THE FORCE TO REACH 3kgf/Pin.
7. PRODUCT DURABILITY MEET 5000 CYCLES.
8. ANTI-STATIC BLISTER PACKAGING.
9. THE PRODUCT CONFORMS TO THE HSF.



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Functional Characteristics Key (Cpk requirement : Cpk)
◊ Process Capability Studies required(total pcs)
♦ Ongoing Statistical Process Control Required (total pcs)
– Critical dimension need to be measured, no CPK requirement (total pcs)

.X± 0.15	
.XX± 0.10	
.XXX±0.05	
X.°± 5°	

PULSE (SUZHOU) WIRELESS PRODUCTS CO.LTD.
Pulse A YAGEO Company
99 HUOJU RD. SUZHOU NEW DISTRICT 215009 P.R.CHINA

PRODUCT(S) SW0173N

ITEM TX15005-001(CLIP)

THIRD ANGLE PROJECTION	SHEET NUMBER		1 / 1				
	GENERAL TOLERANCE						
	CUSTOMER NUMBER						
SCALE 4.000	DESIGN	JACKIE	JUN-28-18				
	CHECKED	MARK	Nov-22-17				
	APPROVED	JAMES	Nov-22-17	P3	March-07-19	CHRIS	
DOCUMENT NUMBER SW0173N	PART VERSION P01		DOCUMENT VERSION P3	P2	Oct-26-18	Chris	
				P1	JUN-28-18	JACKIE	
				MOD	DATE	NAME	

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