

4

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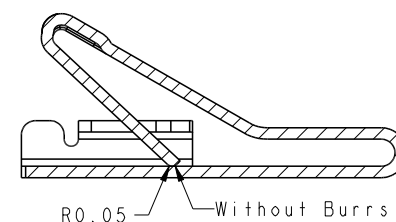
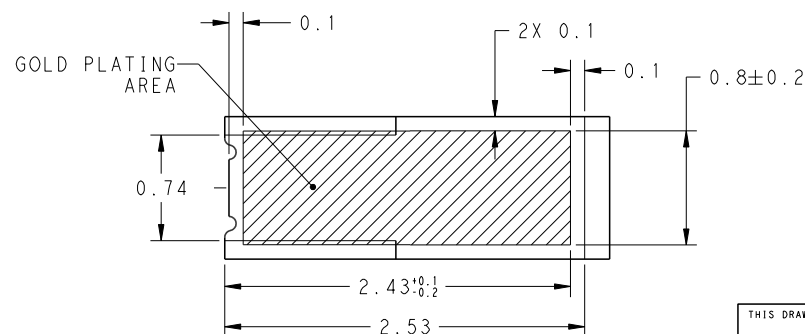
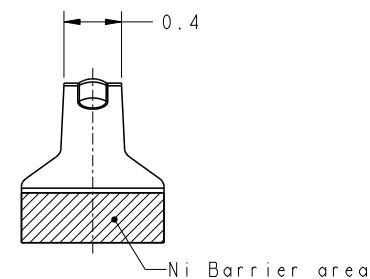
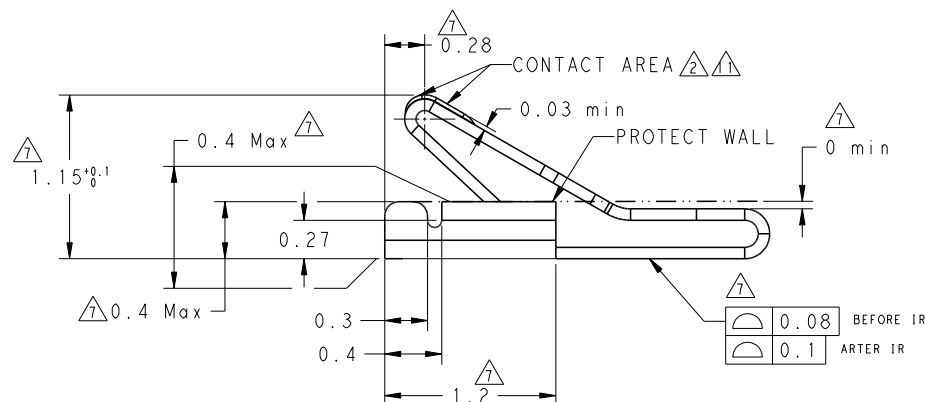
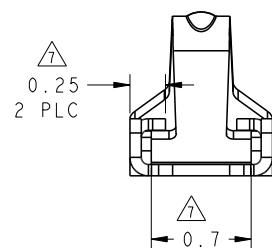
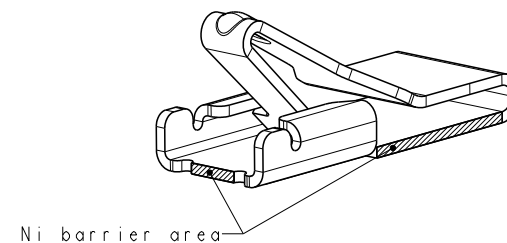
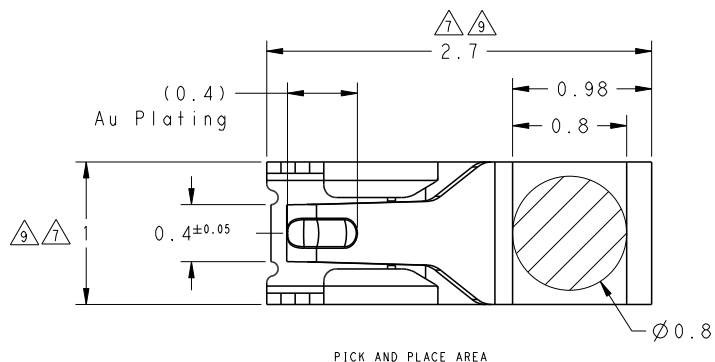
1

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REVISIONS

P	LYR	DESCRIPTION	DATE	DWN	APVD
	A2	REVISED ECR-19-008484	12JUL2019	J.J.	W.H.



1	2329497-3
2	2329497-2
PLATING	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	02JAN2018	TE Connectivity	
DIMENSIONS:		CHK	02JAN2018		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	02JAN2018	NAME	
mm		PRODUCT SPEC	WENKE HE		
APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
MATERIAL		WEIGHT	0.004g	A2	©=2329497
FINISH		CUSTOMER DRAWING	SCALE	24:1	SHEET 1 OF 3 REV A2

4

3

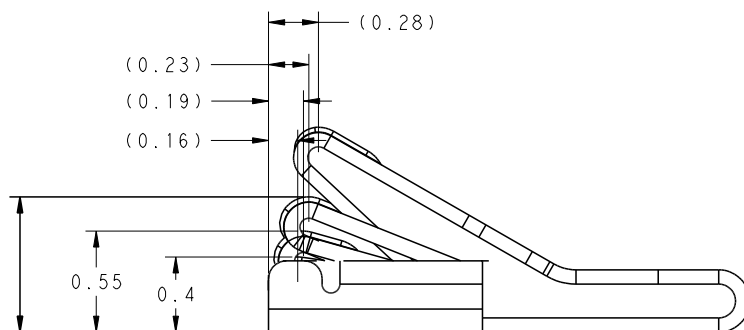
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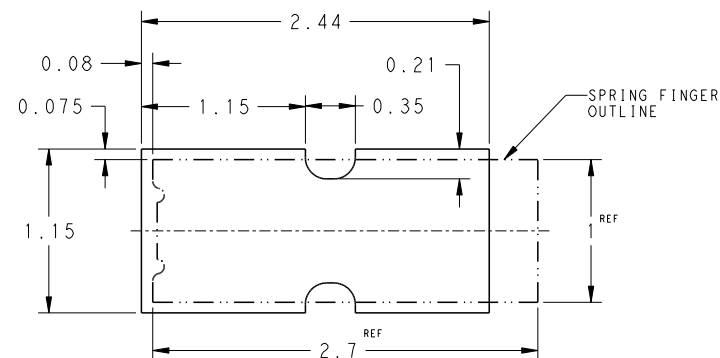
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REVISIONS

P	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



0.75



SCALE 40:1
 RECOMMENDED PCB FOOTPRINT AND METAL MASK
 TOL. ± 0.02

NOTE:

- 1 MATERIAL: SUS301 K1500, THK: 0.08 mm.
- 2 FINISH:
 NICKEL PLATE ALL OVER 0.002 mm~0.0076 mm THK.
 GOLD PLATE AREA 0.00025 mm MIN. THK. AT CONTACT AREA;
 GOLD PLATE AREA 0.000075~0.0002 mm MIN. THK.
 AT SOLDERING AREA. NEED HAVE SEALING PROCESS AFTER PLATING.
- 3 PERMITTED BURR 0.05 mm MAX.
- 4 NFORCE OF 0.40~0.75mm 0.5N MIN. (READ FROM RETURNED CURVE)
- 5 WORKING POSITION: 0.4~0.75 mm.
- 6 LLCR: 30 m Ω MAX. AT INITIAL, AND THE CHANGED LLCR
 NOT GREATER THAN 20 m Ω AFTER TEST.
- 7 KEY CHARACTERISTIC PER STANDARD OPERATING PROCEDURE 407-55.
- 8 DURABILITY: 1500 CYCLES, THE NORMAL FORCE IS 0.4N MIN
 (READ FROM RETURN CURVE)
- 9 FEATURES IDENTIFIED AS STATISTICALLY TOLERANCED (ST) SHALL BE
 PRODUCED WITH STATISTICAL PROCESS CONTROLS.
- 10 SALT SPRAY SPEC: EIA-364-26B TEST CONDITION B 24H.
 PUT THE PRODUCT FLAT IN SALT SPRAY BOX.
 CONTACT AREA HAS NO CORROSION, DISCOLORING AND OTHER DEFECT.
- 11 FINISH:
 NICKEL PLATE ALL OVER 0.002 mm~0.0076 mm THK.
 GOLD PLATE AREA 0.0006 mm MIN. THK. AT CONTACT AREA;
 GOLD PLATE AREA 0.000075~0.0002 mm MIN. THK.
 AT SOLDERING AREA. NEED HAVE SEALING PROCESS AFTER PLATING.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: JONE JI 02JAN2018		TE Connectivity	
DIMENSIONS: mm		CHK: WENKE HI 02JAN2018		NAME: 1.15H LOWER PROFILE SPRING FINGER	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: WENKE HI 02JAN2018		SIZE: A2	
3-PLC ±0.1 1-PLC ±0.1 2-PLC ±0.05 3-PLC ±0.05 4-PLC ±0.001 ANGLES FINISH 45°		PRODUCT SPEC		CAGE CODE: 2329497	
MATERIAL: -		APPLICATION SPEC		DRAWING NO: 24:1	
		WEIGHT: 0.004g		SHEET: 2 OF 3	
		CUSTOMER DRAWING		REV: A2	

4

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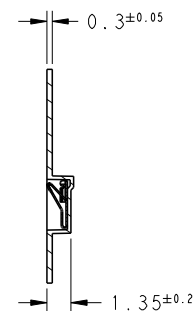
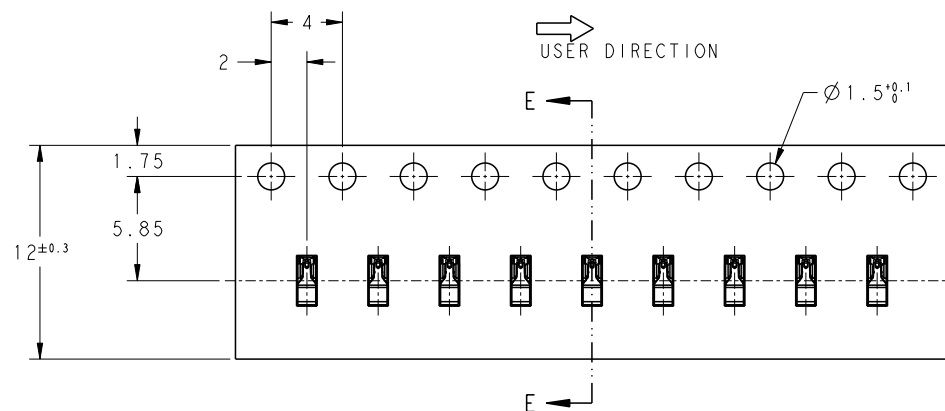
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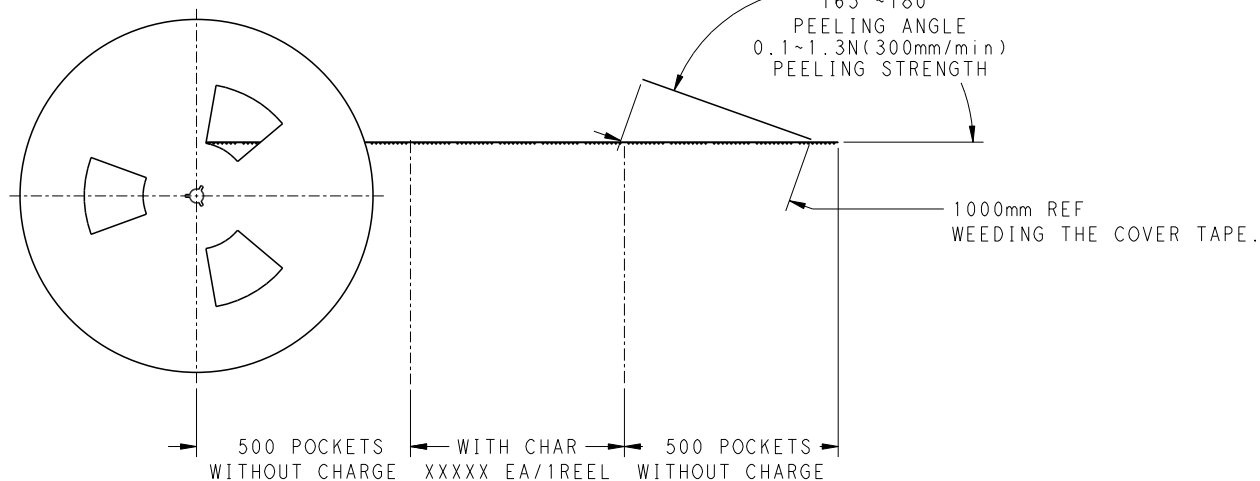
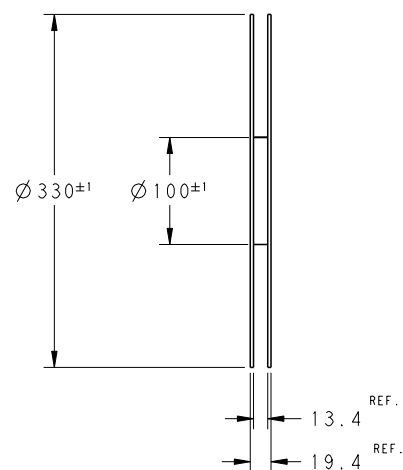
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REVISIONS

P	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



SECTION E-E



NOTE:

PACKAGE QUANTITY: 10,000 PCS PER REEL.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

±0.1

±0.1

±0.1

±0.1

±0.1

±0.1

±0.1

MATERIAL

FINISH

ANGLES

FINISH

FINISH

FINISH

DWN: JONE JI 02JAN2018

CHK: WENKE HI 02JAN2018

APVD: WENKE HI 02JAN2018

NAME

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

0.004g

CUSTOMER DRAWING



TE Connectivity

1.15H LOWER PROFILE SPRING FINGER

SIZE: A2

CAGE CODE: -

DRAWING NO: C=2329497

RESTRICTED TO

SCALE: 24:1

SHEET: 3 OF 3

REV: A2