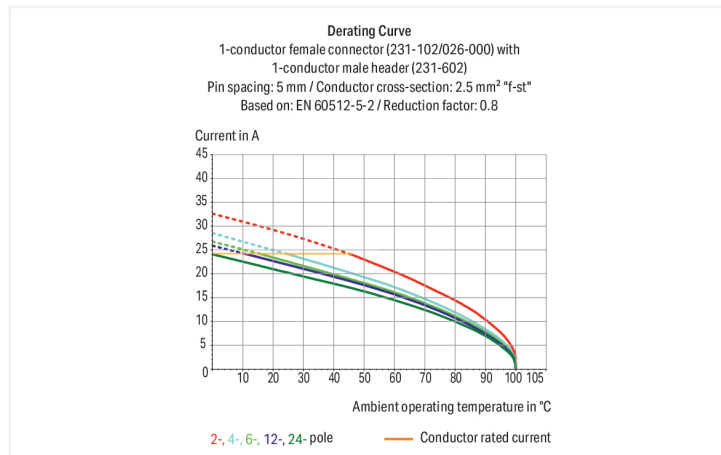


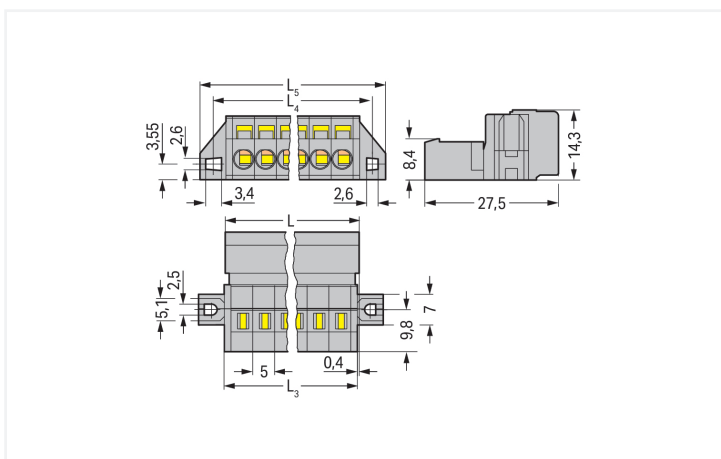
Data Sheet | Item Number: 231-604/019-000

1-conductor male connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 4-pole; clamping collar; gray

<https://www.wago.com/231-604/019-000>



Color: ■ gray



Dimensions in mm

$L = (\text{pole no.} - 1) \times \text{pin spacing} + 8.2 \text{ mm}$
 $L_3 = L - 0.2 \text{ mm}$
 $L_4 = L_3 + 5.8 \text{ mm}$
 $L_5 = L_3 + 11.8 \text{ mm}$

Male connector, 231 Series, operating tool

This male connector (item number 231-604/019-000) simplifies electrical installations. Strip lengths must be between 8 and 9 mm when connecting conductors to this male connector. This product incorporates one conductor terminal and utilizes CAGE CLAMP®. Our trusted universal connection known as CAGE CLAMP® is the industry standard for connection technology and electrical interconnections. The item's dimensions are (34.8 x 14.3 x 27.5) mm (width x height x depth). Depending on the type of conductor, this male connector is suitable for conductor cross sections ranging from 0.08 mm² to 2.5 mm².

Tin is used for coating the contact surfaces.

Notes

Safety Information

The MCS – MULTI CONNECTION SYSTEM includes connectors without breaking capacity in accordance with DIN EN 61984. When used as intended, these connectors must not be connected/disconnected when live or under load. When used as intended, these connectors must not be connected/disconnected when live or under load. The circuit design should ensure header pins, which can be touched, are not live when unmated.

Variants:

Other pole numbers
Gold-plated or partially gold-plated contact surfaces
Other versions (or variants) can be requested from WAGO Sales or configured at <https://configurator.wago.com/>.

Electrical data

Ratings per	IEC/EN 60664-1		
Oversoltage category	III	III	II
Pollution degree	3	2	2
Nominal voltage	320 V	320 V	630 V
Rated impulse withstand voltage	4 kV	4 kV	4 kV
Rated current	12 A	12 A	12 A

Approvals per	UL 1059		
Use group	B	C	D
Rated voltage	300 V	-	300 V
Rated current	15 A	-	10 A

Approvals per	UL 1977
Rated voltage	600 V
Rated current	15 A

Approvals per	CSA		
Use group	B	C	D
Rated voltage	300 V	-	300 V
Rated current	15 A	-	10 A

Connection Data

Clamping units	4
Total number of potentials	4
Number of connection types	1
Number of levels	1

Connection 1	
Connection technology	CAGE CLAMP®
Actuation type	Operating tool
Actuation direction 1	Operation parallel to conductor entry
Actuation direction 2	Operation perpendicular to conductor entry
Solid conductor	0.08 ... 2.5 mm ² / 28 ... 12 AWG
Fine-stranded conductor	0.08 ... 2.5 mm ² / 28 ... 12 AWG
Fine-stranded conductor; with insulated ferrule	0.25 ... 1.5 mm ²
Fine-stranded conductor; with uninsulated ferrule	0.25 ... 2.5 mm ²
Strip length	8 ... 9 mm / 0.31 ... 0.35 inches
Pole number	4
Conductor entry direction to mating direction	0°

Physical data

Pin spacing	5 mm / 0.197 inches
Width	34.8 mm / 1.37 inches
Height	14.3 mm / 0.563 inches
Depth	27.5 mm / 1.083 inches

Mechanical data

Variable coding	Yes
Mounting type	Mounting flange
Mounting type	Feed-through mounting Panel mounting
Anti-rotation protection	Yes
Suitable for through-panel applications	Yes

Plug-in connection

Contact type (pluggable connector)	Male connector/plug
Connector (connection type)	for conductor
Mismating protection	No

Material data

Note (material data)	Information on material specifications can be found here
Color	gray
Material group	I
Insulation material (main housing)	Polyamide (PA66)
Flammability class per UL94	V0
Clamping spring material	Chrome-nickel spring steel (CrNi)
Contact material	Electrolytic copper (E _{Cu})
Contact Plating	Tin
Fire load	0.121 MJ
Weight	7.2 g

Environmental requirements

Limit temperature range	-60 ... +100 °C	Environmental Testing
Processing temperature	-35 ... +60 °C	
		Test specification: DIN EN 50155 (VDE 0115-200):2022-06 Railway applications – Rolling stock – Electronic equipment
		Test procedure: DIN EN 61373 (VDE 0115-0106):2011-04 Railway applications – Rolling stock equipment – Vibration and shock tests
		Spectrum/Mounting location Service life test, Category 1, Class A/B
		Functional test with noise-like oscillations Test passed according to Section 8 of the standard
		Frequency $f_1 = 5 \text{ Hz}$ to $f_2 = 150 \text{ Hz}$
		Acceleration 0.101g (highest test level used for all axes)
		Test duration per axis 10 min.
		Test directions X, Y and Z axes
		Monitoring of contact faults and interruptions Passed
		Voltage drop measurement before and after each axis Passed
		Simulated service life test through increased levels of noise-like oscillations Test passed according to Section 9 of the standard
		Frequency $f_1 = 5 \text{ Hz}$ to $f_2 = 150 \text{ Hz}$
		Acceleration 0.572g (highest test level used for all axes)
		Test duration per axis 5 h
		Test directions X, Y and Z axes
		Extended testing: Monitoring of contact faults and interruptions Passed
		Extended testing: Voltage drop measurement before and after each axis Passed

Environmental Testing

Shock test	Test passed according to Section 10 of the standard
Shock pulse form	Half sine
Acceleration	5g (highest test level used for all axes)
Shock duration	30 ms
Number of shocks (per axis)	3 pos. und 3 neg.
Test directions	X, Y and Z axes
Extended testing: Monitoring of contact faults and interruptions	Passed
Extended testing: Voltage drop measurement before and after each axis	Passed
Vibration and shock stress for rolling stock equipment	Passed

Commercial data

Product Group	3 (Multi Conn. System)
PU (SPU)	50 pcs
Packaging type	Box
Country of origin	DE
GTIN	4044918257039
Customs tariff number	85366930000

Product Classification

UNSPSC	39121409
eCl@ss 10.0	27-44-03-09
eCl@ss 9.0	27-44-03-09
ETIM 9.0	EC002638
ETIM 10.0	EC002638
ECCN	NO US CLASSIFICATION

Environmental Product Compliance

RoHS Compliance Status	Compliant, No Exemption
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Approvals / Certificates

General approvals



Approval	Standard	Certificate Name
CB DEKRA Certification B.V.	IEC 61984	NL-113351
CSA DEKRA Certification B.V.	C22.2	LR 18677-25
KEMA/KEUR DEKRA Certification B.V.	EN 61984	71-130478 REV.1
UL Underwriters Laboratories Inc.	UL 1977	E45171
UL Underwriters Laboratories Inc.	UL 1059	E45172

Declarations of conformity and manufacturer's declarations



Approval	Standard	Certificate Name
Railway WAGO GmbH & Co. KG	-	Railway Ready

Approvals for marine applications



Approval	Standard	Certificate Name
ABS American Bureau of Ship- ping	-	24-0095975-PDA
BV Bureau Veritas S.A.	IEC 60998	11915/E0 BV
DNV DNV GL SE	-	TAE000016Z
PRS Polski Rejestr Statków	-	TE/1095/880590/23

Downloads

Environmental Product Compliance

Compliance Search
Environmental Product Compliance 231-604/019-000

Documentation

Additional Information
Technical Section 03.04.2019 pdf 2027.26 KB

CAD/CAE-Data

CAD data
2D/3D Models 231-604/019-000

CAE data
EPLAN Data Portal 231-604/019-000
ZUKEN Portal 231-604/019-000

1 Compatible Products

1.1 System counterpart

1.1.1 Female connector/socket



Item No.: 231-104/026-000
1-conductor female connector; CAGE
CLAMP®; 2.5 mm²; Pin spacing 5 mm; 4-pole;
gray



Item No.: 232-234
THT female header; angled; Pin spacing 5
mm; 4-pole; 0.6 x 1.0 mm solder pin; gray



Item No.: 232-134
THT female header; straight; Pin spacing 5
mm; 4-pole; 0.6 x 1.0 mm solder pin; gray

1.2 Optional Accessories

1.2.1 Coding

1.2.1.1 Coding



Item No.: 231-129

Coding key; snap-on type; light gray

1.2.2 Cover

1.2.2.1 Cover



Item No.: 231-668

Lockout caps; for covering unused clamping units; gray

1.2.3 Ferrule

1.2.3.1 Ferrule



Item No.: 216-301

Ferrule; Sleeve for 0.25 mm² / AWG 24; insulated; electro-tin plated; yellow



Item No.: 216-302

Ferrule; Sleeve for 0.34 mm² / 22 AWG; insulated; electro-tin plated; light turquoise



Item No.: 216-201

Ferrule; Sleeve for 0.5 mm² / 20 AWG; insulated; electro-tin plated; electrolytic copper; acc. to DIN 46228, Part 4/09.90; white



Item No.: 216-101

Ferrule; Sleeve for 0.5 mm² / AWG 22; un-insulated; electro-tin plated; silver-colored



Item No.: 216-202

Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; gray



Item No.: 216-102

Ferrule; Sleeve for 0.75 mm² / 18 AWG; un-insulated; electro-tin plated; silver-colored



Item No.: 216-203

Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; red



Item No.: 216-103

Ferrule; Sleeve for 1 mm² / AWG 18; un-insulated; electro-tin plated



Item No.: 216-204

Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; black



Item No.: 216-104

Ferrule; Sleeve for 1.5 mm² / AWG 16; un-insulated; electro-tin plated; silver-colored

1.2.4 Installation

1.2.4.1 Mounting accessories



Item No.: 231-295

Screw with nut



Item No.: 231-195

Screw with nut; M2x12; for fixing element



Item No.: 209-147

Self-tapping screw



Item No.: 231-194

Self-tapping screw; B 2.2x13, fixing hole 1.8 mm Ø

1.2.5 Insulation stop

1.2.5.1 Insulation stop



Item No.: 231-670

Insulation stop; 0.08-0.2 mm² / 0.2 mm² "s"; white



Item No.: 231-671

Insulation stop; 0.25 - 0.5 mm²; light gray



Item No.: 231-672

Insulation stop; 0.75 - 1 mm²; dark gray

1.2.6 Jumper

1.2.6.1 Jumper



Item No.: 231-902

Jumper; for conductor entry; 2-way; insulated; gray



Item No.: 231-903

Jumper; for conductor entry; 3-way; insulated; gray

1.2.7 Marking

1.2.7.1 Marking strip



Item No.: 210-331/500-103

Marking strips; as a DIN A4 sheet; MARKED; 1-12 (300x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-202

Marking strips; as a DIN A4 sheet; MARKED; 1-16 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-205

Marking strips; as a DIN A4 sheet; MARKED; 1-32 (80x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-331/500-104

Marking strips; as a DIN A4 sheet; MARKED; 13-24 (300x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-204

Marking strips; as a DIN A4 sheet; MARKED; 17-32 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-206

Marking strips; as a DIN A4 sheet; MARKED; 33-48 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white

1.2.8 Strain relief

1.2.8.1 Strain relief housing



Item No.: 232-604

Strain relief housing; for female and male connectors; 2 parts; Pin spacing 5 mm; 4-pole; gray

1.2.9 Tool

1.2.9.1 Operating tool



Item No.: 231-231

Combination operating tool; red



Item No.: 210-720

Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; multicoloured



Item No.: 210-657

Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; short; multi-coloured



Item No.: 209-132

Operating tool; for connecting comb-style jumper bar; made of insulating material; 2-way; natural



Item No.: 210-250

Operating tool; for MCS MINI and MIDI with CAGE CLAMP® connection; red



Item No.: 209-130

Operating tool; made of insulating material; 1-way; for 264 Series (1-/2-way), 280, 281 Series (up to 3-way); natural



Item No.: 231-291

Operating tool; made of insulating material; 1-way; loose; red



Item No.: 231-131

Operating tool; made of insulating material; 1-way; loose; white



Item No.: 280-432

Operating tool; made of insulating material; 2-way; white



Item No.: 280-433

Operating tool; made of insulating material; 3-way; white



Item No.: 280-434

Operating tool; made of insulating material; 4-way; white



Item No.: 231-159

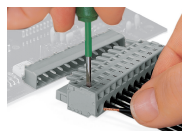
Operating tool; natural

Installation Notes

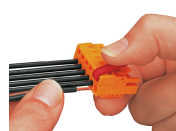
Conductor termination



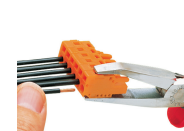
Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation parallel to conductor entry.



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation perpendicular to conductor entry.

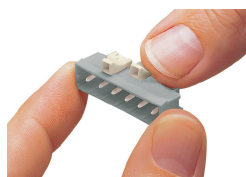


Inserting a conductor into CAGE CLAMP® unit via operating tool (231-291).



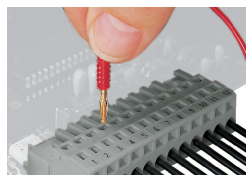
Inserting a conductor via operating tool.

Coding



Coding a male header – fitting coding key(s).

Testing



Testing – female connector with CAGE CLAMP®
Integrated test ports for testing perpendicular to conductor entry via 2 or 2.3 mm Ø test plug

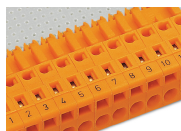
Installation



Male connector with strain relief plate

Strain relief housing shown with a male connector equipped with CAGE CLAMP®

Marking



Labeling via direct marking or self-adhesive strips.