

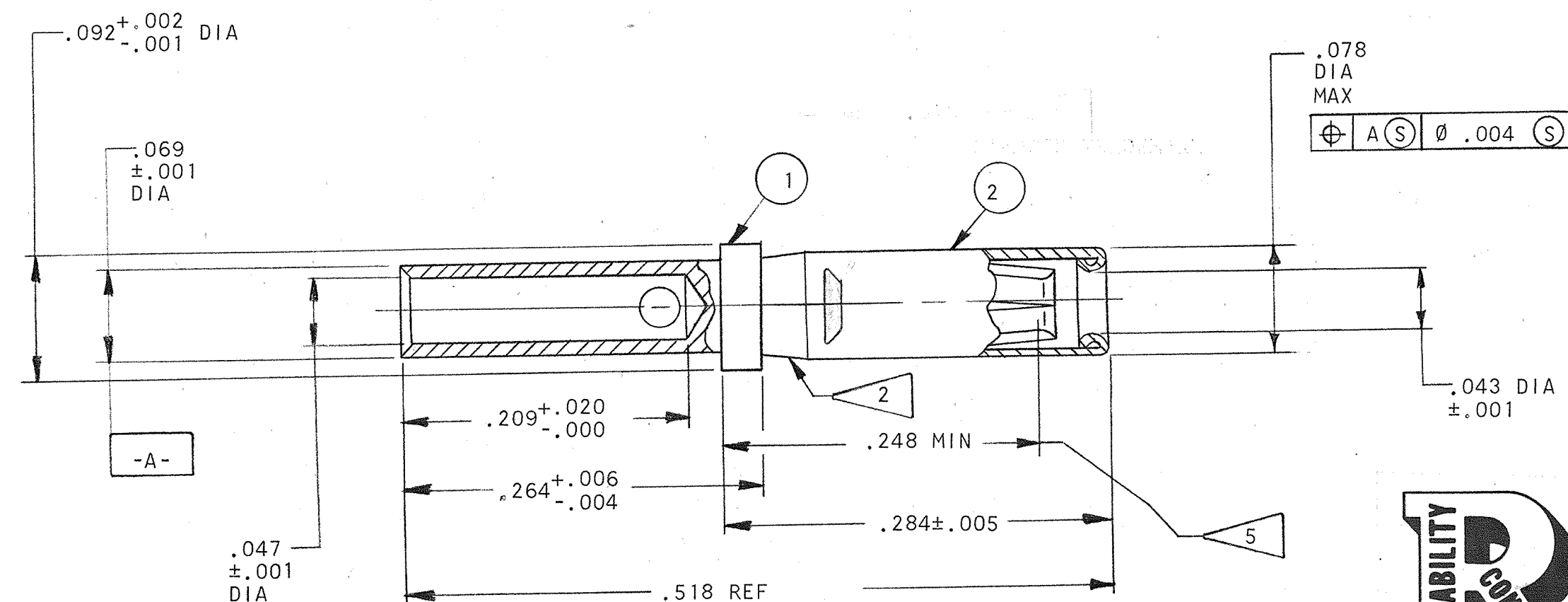
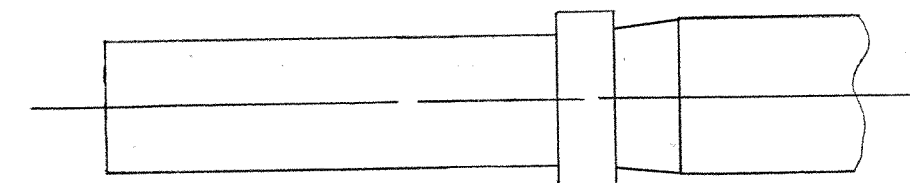
4

3

2

1

59728-2		REVISIONS		
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A			
	B	(CL II) ADDED VIEW; RELOC STAMPING DATA. ECN: 70295-3	5/29/79 LODOVICE	<i>E. J. Leland</i>
	C	(CL II) REV STAMPING DATA ECN: 22181-2	2-23-90 RATCHFORD	<i>Shepler</i>



10. APPROX MEAN SURFACE AREA .1733 SQ. IN.
9. UNIT MEETS ALL OF THE REQUIREMENTS OF M39029/57 EXCEPT MINUS IDENTIFICATION BANDS.

8. PROCESS SPEC:
TEST 9-5272-1

GOLD PLATE 9-6800-5
PROCESS SHEET CONTROL 9-4796, SPECIAL CONTROL 9-6000-4

7. PLATE CONTACT BEFORE ASSEMBLY OF SLEEVE.

5. INDICATED DIMENSION TO BE FROM SHOULDER TO POINT OF ENGAGEMENT OF SOCKET AND A .0400±.0002 DIA SQUARE ENDED PIN.

3. SOCKET MUST ADMIT .0418±.0002-.0000 DIA PIN TO A DEPTH OF .140 MIN FROM FRONT OF SOCKET WITH A MAXIMUM FORCE OF 40 OZ.

2. CRIMP SLEEVE TIGHTLY TO CONTACT.

1. ALL DIMENSIONS ARE AFTER PLATING.

NOTES:

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NEXT ASSEMBLY

2	1		10-407994-20B	SLEEVE	7
1	1		10-497093-20B	CONTACT	7
FIND NO.	QTY REQD	CODE IDENT	PART NUMBER	DESCRIPTION	NOTE REF
PARTS LIST					
UNLESS OTHERWISE SPECIFIED LINEAR DIMENSIONS ARE IN INCHES. TOLERANCES: .XXX ± .010, .XX ± .03, .X ± .1, ANGLES ± 2°. OTHER STANDARDS PER 9-3800 AND MIL-D-1000. NOTE REF			SIGNATURES PREPARED WILKINSON CHECKED <i>G.E. Coon</i> MATERIAL <i>Shepler</i> APPROVED <i>Loomba</i> APPROVED	DATES 4/26/78 5-18-78 5-18-78 4-27-78	The Bendix Corporation Electrical Components Division Sidney, New York
MATERIAL SPEC			PROCESS SPEC SEE NOTE 8		
			TITLE: CONTACT, SOCKET, ELECTRICAL CONNECTOR, SIZE 20 TYPE JT-R		
			SIZE C	CODE IDENT NO. 77820	10-497363-205
			SCALE 10/1	WT	REF 10-251416-20()
			SHEET		

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