

# General-Purpose Failsafe Moulded Wirewound Resistors

SP20 / SP20F Series

# OBSOLETE

## Features

- SP20F UL1412 recognised fusing \*
- 0.1 ohm to 1200 ohms
- F version has flame resistant coating
- 1 watt rated with 1/2 watt dimensions
- Drop-in replacement BW20 / BW20F
- Weldable and solderable magnetic lead
- TCR's as low as  $\pm 150$  ppm/ $^{\circ}\text{C}$  standard (custom TC's available)
- Lead free, RoHS compliant construction available

\* UL file number E234469

 All Pb-free parts comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)



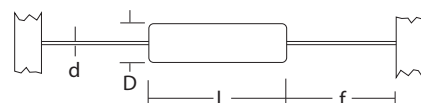
## Electrical Data

Type		SP20	SP20F
EIA RS-344 Style		CRU 1	
MIL-R-11 Style		RC20/RC32	
Resistance Range	ohms	0R1 to 1k2	0R1 to 1k
UL Recognised Range	ohms	N/A	4R7 to 470R
Tolerance	%	$\pm 5, \pm 10$	
Power rating <sup>1</sup>	watts	1 at 50 $^{\circ}\text{C}$ 0.75 at 70 $^{\circ}\text{C}$ 0.5 at 100 $^{\circ}\text{C}$ Derating to 0 at 160 $^{\circ}\text{C}$	1 at 50 $^{\circ}\text{C}$ 0.75 at 70 $^{\circ}\text{C}$ - Derating to 0 at 160 $^{\circ}\text{C}$
Maximum continuous working voltage		$\sqrt{\text{PR}}$	
Minimum insulation resistance	dry	10,000 Meg	
	wet	100 Meg	
Minimum dielectric withstanding volts	ATM	700V	
Reduced pressure	RMS	450V	
Hotspot temperature rise		120 $^{\circ}\text{C}$ at 1 watt	
Ambient Temperature Range		-65 to 160 $^{\circ}\text{C}$	

Note 1: To dissipate full rated power forced air cooling must be provided to restrict the maximum body temperature to 180 $^{\circ}\text{C}$ .

## Physical Data

Dimensions (mm)				
Type	L	D	d	f
SP20	9.91 $\pm$ 0.25	3.56 $\pm$ 0.20	0.813 $\pm$ 0.05	38.1 $\pm$ 3.2
SP20F	9.91 $\pm$ 0.25	3.56 $\pm$ 0.20	0.813 $\pm$ 0.05	38.1 $\pm$ 3.2



### Resistive Element

All resistor types have resistance alloy winding on a braided fibreglass substrate. Intermediate silicone coatings are used to enhance processibility and to provide protection to the resistive element.

### Termination

The SP20 and SP20F resistors are terminated using an alloy coated copper flashed steel lead welded to a cap of the same material. This termination assembly is mechanically crimped, utilizing an improved crimp design, to the resistive element.

### Encapsulation

The SP20 and SP20F are encapsulated utilizing a compression molded phenolic plastic material. The SP20F has a flame resistance coating applied over the resistive element to provide flammability protection when destructive overloads may occur.

### Marking

All products are marked utilizing heat and solvent resistant colour code bands consistent with EIA/MIL requirements. The first band is double width to designate wirewound construction. A fifth band, blue in colour, is used for flameproof identification.

### General Note

TT Electronics reserves the right to make changes in product specification without notice or liability. All information is subject to TT Electronics' own data and is considered accurate at time of going to print.

BI Technologies IRC Welwyn

[www.ttelectronics.com/resistors](http://www.ttelectronics.com/resistors)

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SP20/SP20F Series

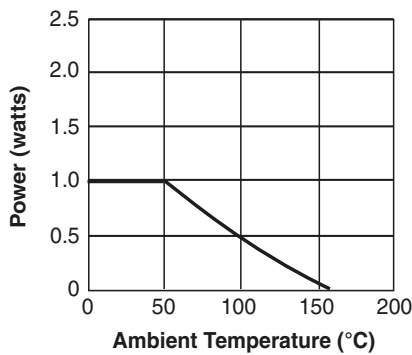
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## Performance Data

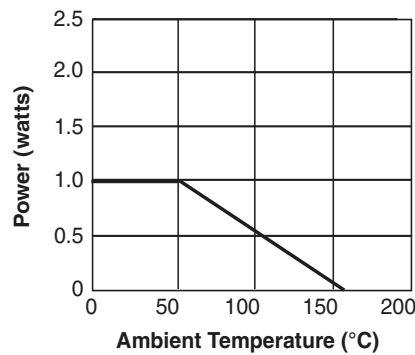
Test		SP20	SP20F
Temperature coefficient (ppm)	ppm/°C	<1R ±800 ≥1R ±150	<1R ±800* ≥1R ±150
Dielectric withstanding voltage	RMS	700V	
Momentary overload	%	5	
Low temperature operation	%	5	
Temperature cycle	%	5	
Humidity	%	5	
Load life	%	5	
Terminal strength	%	5	
Resistance to solder heat	%	5	

\*0.1 ohm SP20F <1000 ppm.

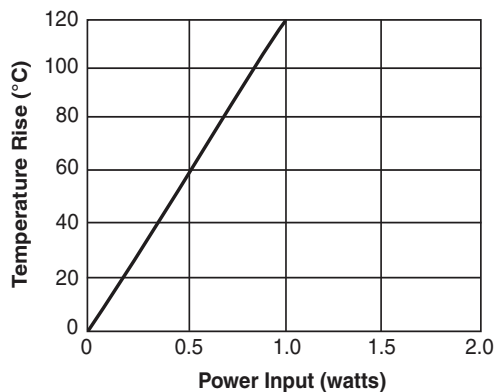
### SP-20 Power Derating Curve



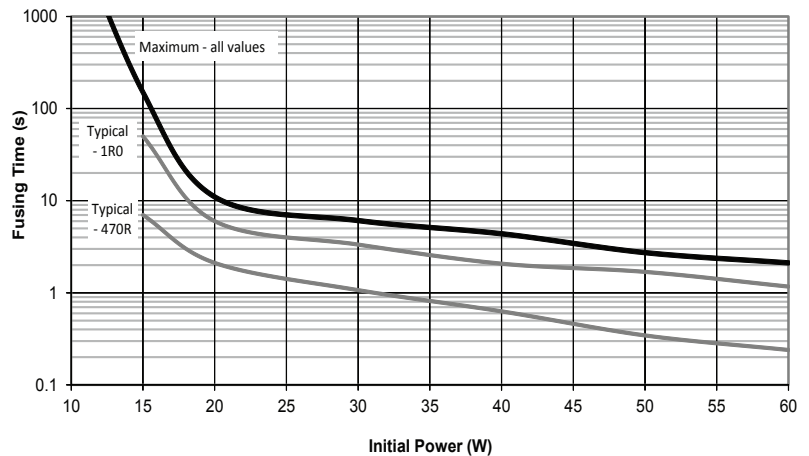
### SP-20F Power Derating Curve



### SP-20 and SP20F Temperature Rise Chart



### SP20F Fusing Characteristic (Maximum & Typical Fusing Times)



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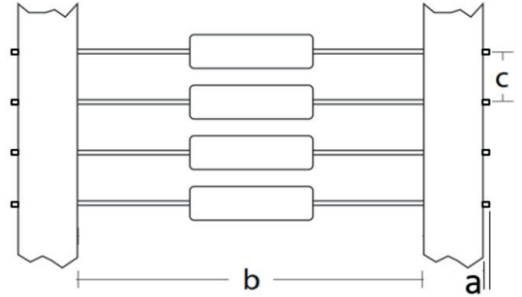
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## Packaging

Resistors are supplied taped and reeled (see Ordering Procedure for reel quantities.) The taping dimensions are shown below.

Taping dimensions, inches (mm)			
Type	a max	b	c
SP20, SP20F	0.43 (10.9)	2.062±0.062 (52.4±1.6)	0.2±0.015 (5.1±0.4)



## Ordering Procedure

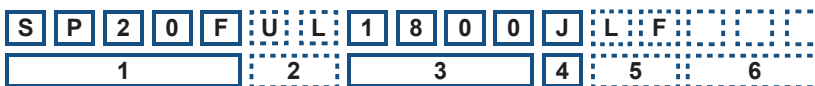
This product has two valid part numbers:

**European (Welwyn) Part Number: SP20FUL-180RJI** (SP20F with UL recognition, 180 ohms ±5%, Pb-free)



1	2	3	4	5
Type	UL Status	Value	Tolerance	Packing & Termination Finish
SP20	UL = UL recognised (SP20F only, see Electrical Data for applicable values.)	R = ohms K = kilohms	J = ±5%	I = Standard packing & Pb-free Tape pack 4000/reel
SP20F			K = ±10%	

**USA (IRC) Part Number: SP20FUL1800JLF** (SP20F with UL recognition, 180 ohms ±5%, Pb-free)



1	2	3	4	5	6
Type	UL Status	Value	Tolerance	Packing & Termination Finish	Custom Code
SP20	UL = UL recognised (SP20F only, see Electrical Data for applicable values.)	3 digits + multiplier	J = ±5%	Omit for SnPb	Optional
SP20F		R = ohms for values <100 ohms	K = ±10%	LF = Pb-free Tape pack 4000/reel	

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