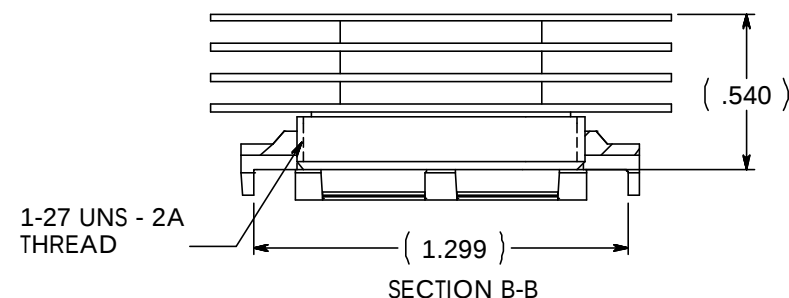
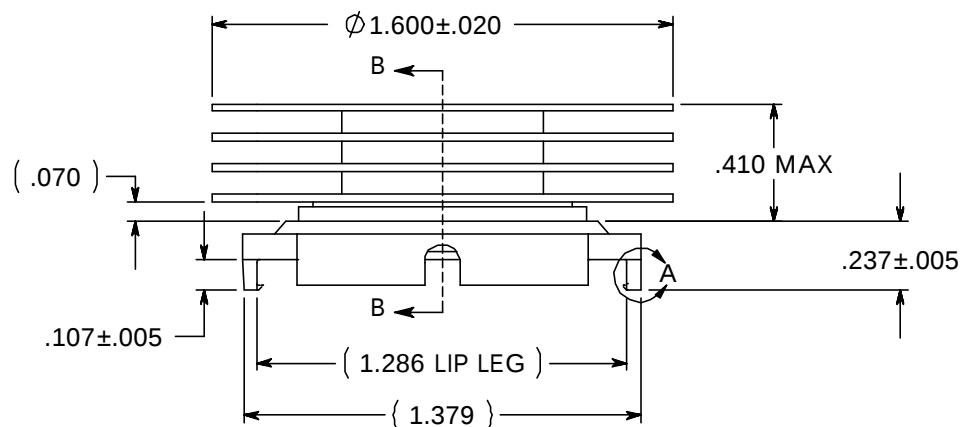
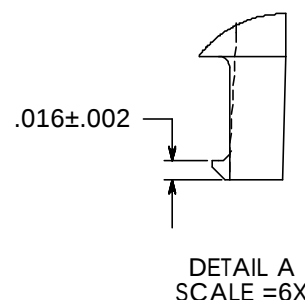
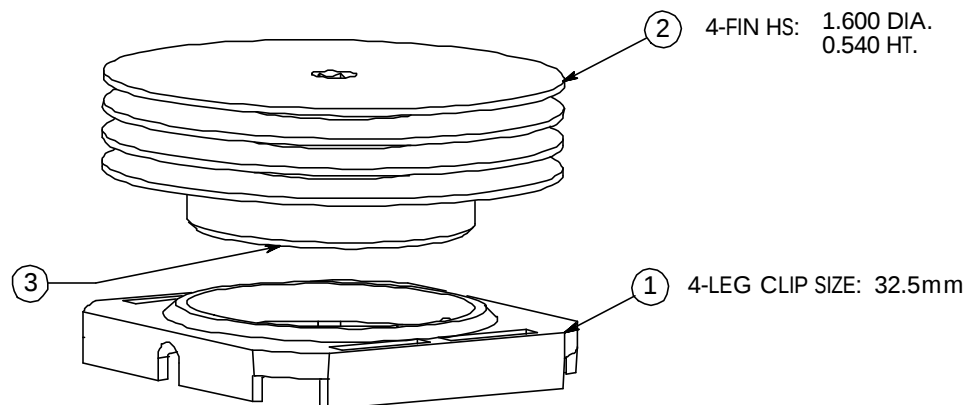


REVISION(S)			
LTR	DESCRIPTION	INIT	APP'D
O	ECN: 0S60-0219-04	E.T 9/8/04	B.P 9/10/04
A	ECR-06-011657	E.T 5/16/06	V.K 5/17/06



CUSTOMER DRAWING	
SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE	

ITEM	DESCRIPTION	QTY	DO NOT SCALE	tyco / Electronics Attleboro Falls Massachusetts 02763								CONFIDENTIAL PROPERTY OF TYCO ELECTRONICS. NOT TO BE DISCLOSED TO OTHERS. REPRODUCED OR USED FOR ANY PURPOSES EXCEPT AS AUTHORIZED IN WRITING BY AN AUTHORIZED OFFICIAL OF TYCO. MUST BE RETURNED TO TYCO ON DEMAND, ON COMPLETION OF ORDERS OR OTHER PURPOSES FOR WHICH LENT.		TITLE:	
1	MOUNTING CLIP	1		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	DRAWN BY: E.TAO		DATE 9/8/04		MATERIAL: SEE NOTE		DIMENSIONS ARE IN: INCHES SCALE: 1:5.1 PART NO: 1-1542006-1 DWG. NO. C-1-1542006-1		32.5mm HS ASSEMBLY (HTS510-U)		
2	HEAT SINK	1		.XX ± . .XXX ± . .XXXX ± .	ENGINEER: B.PETROCELLI		DATE 9/8/04		FINISH: SEE NOTE						
3	INTERFACE	1		ANGLES ± °	FILENAME		PROJECT		SYSTEM						

NOTE:

1. MATERIAL:

HEAT SINK: ALUM. (BLACK ANODIZE)
CLIP: BLACK PEI (UL94-VO)

2. BEFORE THE HEATSINK APPLICATION, THE USER SHOULD IDENTIFY THE SPECIFICATION OF MAXIMUM LOAD ON THE BGA PACKAGE.

HEATSINK TORQUE SPECIFICATIONS CONVERTED TO FORCE.

BARE DIE PACKAGE:
2.0 INCH - LB TORQUE = 8.1 LBS FORCE
2.5 INCH - LB TORQUE =10.1 LBS FORCE

FULL SIZE LID PACKAGE:
2.0 INCH - LB TORQUE = 6.9 LBS FORCE
2.5 INCH - LB TORQUE = 8.7 LBS FORCE

3. REMOVE CLIP WITH REMOVAL TOOL P/N: 1542616-1

4. RoHS COMPLIANT AND CERTIFIED.