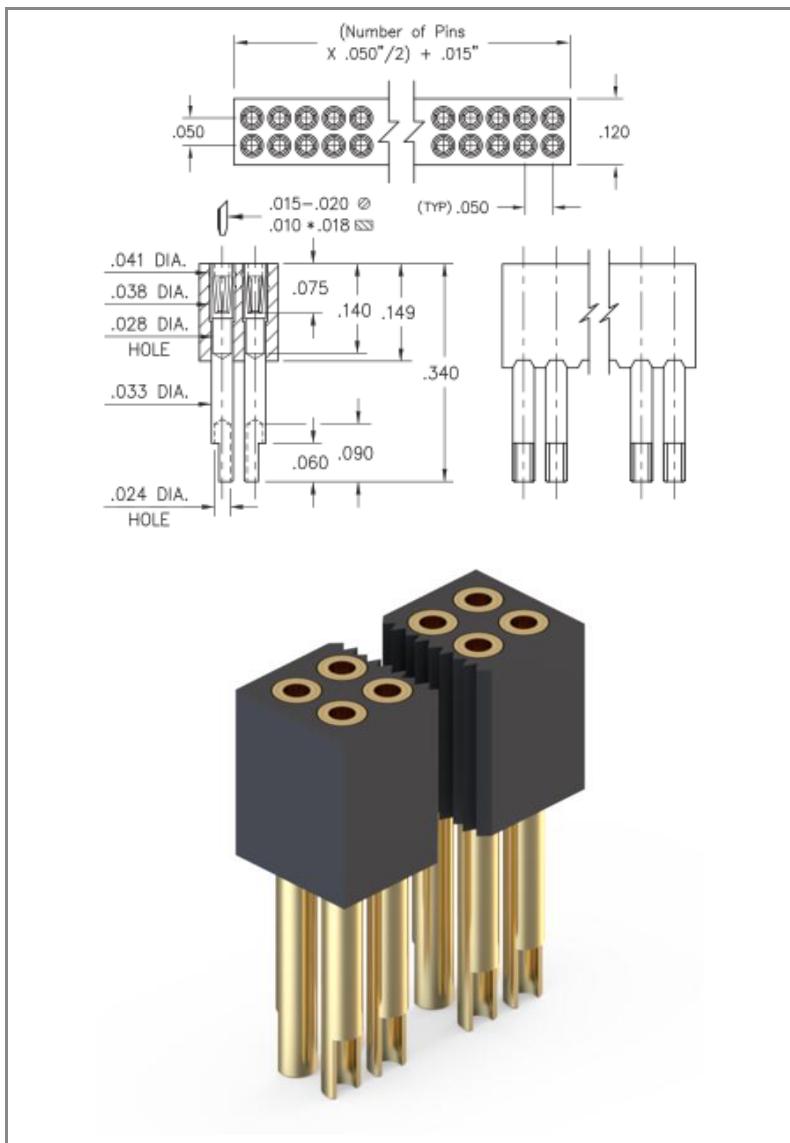




PRODUCT NUMBER: 853-13-024-10-003000

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DATA SHEET



#### General Info

**Description<sup>1</sup>:** Solder Cup Strip Socket  
Accepts .015"-.020" (0,381-0,508mm) dia leads

**Type:** Interconnect

**Category:** Machined Pin Socket

**Mounting Style:** Wire Termination - Soldercup

**Tail Type:** Soldercup Tail

**# Pins:** 24

**Packaging<sup>2</sup>:** Packaged in Box or Tube

**Rows:** Double Row

**ECCN:** Contact Factory

**HTSUS:** 8536.90.4040

**Product Lifecycle:** Active

**Country Of Origin:** USA

# 853-13-024-10-003000- SPECIFICATIONS

Environmental Specs		Materials	
Temperature Range <sup>3</sup> :	-55/+125° C	Loose Pin/Receptacle # (Material):	1157 (Brass Alloy)
Shock <sup>4</sup> :	No Elect. Discontinuity > 1µs @ 50g	Shell Plating:	10 µ" Gold over 100 µ" Nickel
Vibration <sup>5</sup> :	No Elect. Discontinuity > 1µs @ 10-2000HZ, 15 G	Inner Contact #:	11
RoHS <sup>6</sup> :	Yes	# Contact Fingers:	3
Moisture Sensitivity Level (MSL):	1 (Unlimited)	Inner Contact Material:	Beryllium Copper
REACH Status:	REACH Unaffected	Inner Contact Plating:	30 µ" Gold over 50 µ" Nickel
Mechanical Specs		Insulator Material:	Nylon 4/6
Mechanical life (Durability) <sup>7</sup> :		Technical Specs	
1,000 Cycles Minimum		Pitch:	.050" (1,270mm)
Electrical Specs			
Current Rating <sup>8</sup> :			
Contact Resistance <sup>9</sup> :			
Rated Voltage:			
Insulation Resistance:			
Dielectric Withstanding Voltage:			

## NOTES:

### 1. Standard Tolerances

Assembly tolerance: +/- .010" (.25mm)

Connector Length "L"

Connector Length "L"	Tolerance
$L \leq 2"$ ( $L \leq 50.8$ mm)	+/- .005" (+/- .127 mm)
$2 < L \leq 3"$ (50.8 < $L \leq 76.2$ mm)	+ .007 / - .006" (+ .178 / -.152 mm)
$3 < L \leq 4"$ (76.2 < $L \leq 101.6$ mm)	+ .009 / - .007" (+ .229 / -.178 mm)
$4 < L \leq 5"$ (101.6 < $L \leq 127$ mm)	+ .011 / - .008" (+ .279 / -.203 mm)
$5 < L \leq 6.4"$ (127 < $L \leq 162.56$ mm)	+ .013 / - .009" (+ .330 / -.229 mm)

Insulator width: +/- .005 (.13mm)

Insulator height: +/- .005 (.13mm)

Co-planarity of SMT connectors: .005" (.13mm) up to 1" (25.4mm) in connector length

Insulator Flatness: .005" (.13mm) up to 1" (25.4mm) in connector length

Pin Length: +/- .005 (.13mm)

Pin Diameter: +/- .002 (.051mm)

Pin Angle: +/- 2°

2. Not all part numbers in the series may be packaged in tubes. Some specific part numbers may be packaged in a box.

3. Per IEC 60512-11-(4,-9,-10,-12)

4. For discrete pin only. Per IEC 60512-6-3: Test 6c: Shock

5. For discrete pin only. Per IEC 60512-6-4: Test 6d: Vibration (sinusoidal)

6. Mill-Max products labeled with the RoHS symbol are compliant with all three ROHS Directives. All of our products previously described as RoHS (2002/95/EC) and RoHS-2 (2011/65/EC) are also compliant with RoHS-3 (2015/863/EU).

7. Receptacles are capable of 1,000 Minimum insertion/extraction cycles for a broad range of applications. Mating pin size, shape and finish, along with application specific variables, will affect the life of a receptacle contact.

8. Per IEC 60512-5-1, Current Carrying Capacity (evaluated at 10° C Temp. Rise)

9.

## ADDITIONAL NOTES AND SPECIFICATIONS

In the interest of improved design, quality and performance, Mill-Max reserves the right to make changes in its specifications without prior notice. Specifications and tolerances are provided wherever possible. The tolerance on dimensions of critical to function features is typically held tighter than the stated standard tolerances, such as press-fits, holes and lengths affecting the coplanarity of SMT products. Due to the wide variety of interconnects Mill-Max offers, the specific tolerances vary from product to product. If you need information regarding the tolerance of a particular part, please contact Technical Services.

## RELATED LINKS AND DOCUMENTS

- [Application Note - Pins Receptacles & Connectors with Solder Cups](#)
- Environmental Compliance: <https://www.mill-max.com/rohs>