# **Cannon Fiber Optics Design Guide**

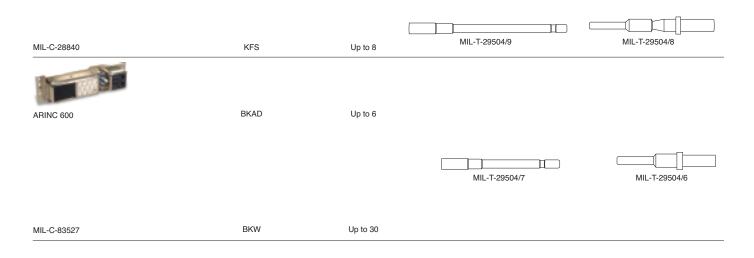
ITT fiber optic contacts are a standard in the industry. We offer the most complete line of fiber optic contacts, engineered to fit today's MIL-Spec circular, rack and panel, edgecard/LRM, and D Subminiature connectors.

- Conforms to MIL-T-29504 fiber optic termini.
- Fits any size 16 cavity with no modification to connector.
- Designed for use with standard size 16 contact insertion/extraction tool.
- Both pin and socket contact end faces are easily cleaned.



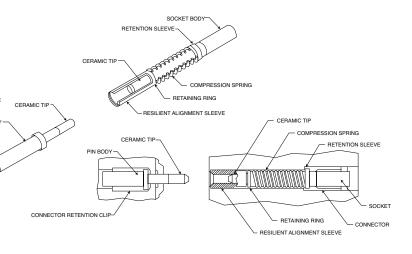
	Dura	bility	< 0.5 dB change after 500 matings < 0.5 dB change during and after test - 65°C to + 200°C (Cable/contact dependent) < 0.5 dB change during and after test 1.0 dB loss for 62.5 / 125 fiber	
	Temp	perature Shock		
	Oper	ating Temperature		
		tion, random		
		hrs/MIL-C-38999)		
	Optic	al Loss Performance		
Standard MIL-Spec Coi	nnector			
		Number of Size #16 Cavities Available	Fiber Optic Contact	
Standard Connector	Cannon Designator	Dependent Upon Shell Size	Socket (Body)	Pin (Body)
MIL-C-38999 Series I	KJL	1-29		
MIL-C-38999 Series III MIL-C-38999 SeriesIV	KJA	1-29	MIL-T-29504/5	MIL-T-29504/4
MIL-C-26482 Series I	KPSE	1-31		
MIL-C-26482 Series II	PV7	1-31		
IIL-C-83723 Series II IIL-C-83723 Series III	PVA HTMF	1-31 1-52	MIL-T-29504/11	MIL-T-29504/10
MIL-C-83733	DPK	Up to 64		



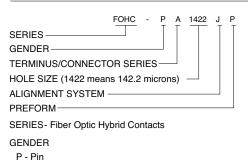


## **Ceramic Tip Optical Contacts**

ITT's new precision optical contacts offer superior coupling performance and a simplified termination process. Ceramic zirconia tips more accurately center the fiber within the contact body. A rugged thermoplastic alignment sleeve precisely aligns the mating contacts. Solid state epoxy retained within the contact eliminates any handling of epoxy.



## **How to Order Fiber Optic Hybrid Contacts**



### TERMINUS/CONNECTOR SERIES

- A MIL-C-29504/4 & /5: For use in MIL-C-38999 Series I, III & IV Connectors.
- B MIL-T-29504/10 & /11: For use in MIL-C-83723 Series I, III; MIL-C-83733; and MIL-C-26482 Series II Connectors.
- C MIL-C-29504/6 & 7; For use in MIL-C-83527; MIL-C-81659; ARINC 600; and ARINC 404 Connectors.
- D (No Terminus Spec): For use in MIL-C-26482 Series I & MIL-C-26500 Connectors.
- E (No Terminus Spec): For use in MIL-C-83723 Series II & MIL-C-5015G Connectors.
- F MIL-C-29504/8 & /9: For use in MIL-C-28840 Connectors.
- G (No Terminus Spec): For use in MIL-C-83723 Series III/82, /83, /86 & /87 Connectors.
- H (No Terminus spec): For use in D\*M Mark I,
   G06, E2P (DIN) Fiber Optic/Coaxial Housing.

HOLE SIZE (MICRONS)\* - JEWEL

1219 1321 1422 1650 2200 2400 2600 2800

1245 1346 1447 1700 2250 2450 2650

1270 1372 1550 1750 2300 2500 2700

1295 1397 1600 1800 2350 2550 2750

HOLE SIZE (MICRONS)\* - CERAMIC TIP

1250 1400 1700 1270 1420 1720

1270 1420 1720 1290 1440 1740

#### ALIGNMENT SYSTEM

- J Jewel, Synthetic Ruby
- P Precision Ceramic Tip

## PREFORM

- P Preform Epoxy Supplied (available for terminus/connector series A, B and G only)
- N No Preform Epoxy Supplied

\*For Size not listed, consult factory.



S - Socket

## How to Order Fiber Optic Receptacles (Mates with MIL-T-29504/4 Contacts)

	FUHG		- "
SERIES —		Τ	T
SHELL STYLE ———			
SEALING			

SERIES - Fiber Optic Hybrid Contacts SHELL STYLE

- 3 Receptacle, Device, PCB Mount
- 4 Receptacle, Device, Flange Mount
- 7 Receptacle, Adapter, In-Line Cable Panel Mount

SEALING

- N Non-Sealed
- S Sealed



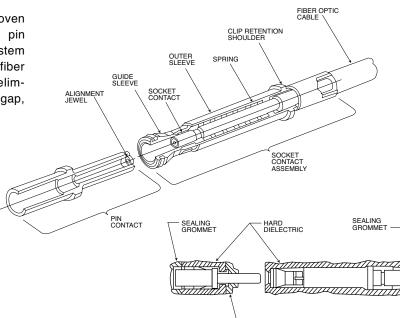
Adapter for in-line cable mechanical splice.



Receptacle for mounting T0-18/T0-46/T0-52 devices.

## **Jewel Ferrule Alignment System**

ITT's patented\* optical contacts allow the use of all standard fibers via the field-proven jewel ferrule alignment system in a size 16 pin or socket contact. The jewel ferrule system provides precise alignment regardless of fiber size, accommodates fiber tolerances, eliminates the requirement for a minimum end gap, and alloys for spring loading of contacts.



INTERFACIAL SEAL

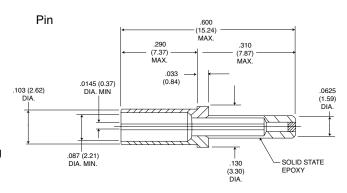
\*U.S. Patent No 4,351,586, No. 3,947,182, and No. 4,747,658

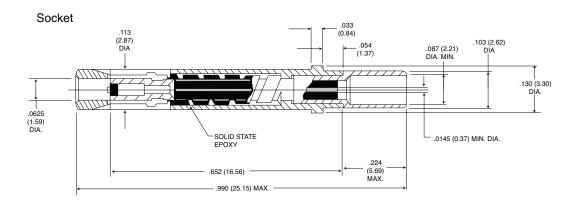


# **Solid State Epoxy**

Since the advent of fiber optics, fibers have been terminated in optical contacts using messy two-part liquid epoxy. This process is cumbersome and not conducive to high volume production.

Optical contacts are now available with solid state epoxy. The fiber is inserted into the contact and the epoxy is reflowed in a cure fixture. No mixing of liquids is required; the volume and flow viscosity is controlled, resulting in a perfect bond and the elimination of clean-up.





Note: Dimensions are for 38999 contacts.

