

3M™ Adhesive Transfer Tape 9672LE Clear, 1 in x 60 yd 5 mil, 9 rolls per case

3M ID 7010333944

Details **Typical Properties**



Excellent bond to low surface energy substrates including powder coatings and plastics such as polypropylene (PP)

High adhesion to metals and high surface energy materials, making it suitable for bonding dissimilar substrates

Adhesive provides excellent holding power and anti-lifting properties

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Overall Width (Metric)	25.4 mm
Total Tape Thickness without Liner (Metric)	0.127 mm
Adhesive Type	Acrylic

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Details

Highlights

Excellent bond to low surface energy substrates including powder coatings and plastics such as polypropylene (PP)

High adhesion to metals and high surface energy materials, making it suitable for bonding dissimilar substrates

Adhesive provides excellent holding power and anti-lifting properties

Good resistance to industrial chemicals, consumer chemicals, moisture and humidity

Ideal solution for general purpose attachment and assemblies of a wide variety of materials

Meets a wide variety of automotive and OEM specifications

Our 3M™ Adhesive Transfer Tape 9672LE is a versatile, market proven, 5 mil (0.13 mm) transfer tape on a printed release paper liner. Featuring 3M™ 300LSE acrylic adhesive, this tape has a long and proven history of reliably bonding a wide variety of similar and dissimilar materials such as metals, most plastics, glass, papers and painted surfaces.

Versatile, Market Leading Performance For applications requiring premium performance and a thicker profile than our 2 mil tapes, use our versatile 3M™ Adhesive Transfer Tape 9672LE. This tape is a market leading solution for bonding plastics in a variety of applications across a broad spectrum of industries. It offers good chemical, humidity and moisture resistance, as well as performance across a wide temperature range (from -40ºF/-40ºC to 300ºF/148ºC). The bond strength increases as a function of time and temperature, and has very high initial adhesion. This tape is supplied on a printed 83 lb. polycoated kraft paper liner ideal for die-cutting and converting applications. The thicker liner assists with easy liner removal. Part of the 3M™ High Strength Acrylic Adhesive 300LSE family, this tape is manufactured using a solventless manufacturing process. 3M™ Adhesive Transfer Tape 9672LE meets UL 969 (reference file PGGU2.MH26206). Recommended Applications Consumer electronic device assemblies such as phones, tablets and wearable devices Industrial electronic device assemblies such as workstations Plastic assembly bonding in a variety of industries Various assemblies in the automotive industry Application and assembly of components on appliances Medical equipment and device fabrication General industrial applications such as trim attachment Excellent Adhesion to a Variety of Surfaces 3M™ High Strength Acrylic Adhesive 300LSE is an acrylic adhesive family designed to provide very high bond strength to most surfaces, including a wide variety of similar and dissimilar materials. This includes most plastics, metals, glass, papers and painted surfaces. It features good chemical, solvent, moisture and humidity resistance. This adhesive can perform at temperatures ranging up to 300°F/148°C. What are Adhesive Transfer Tapes? Adhesive transfer tapes are double sided tapes comprised of a uniform layer of pressure sensitive adhesive pre-applied to a special release liner. For application, the tape is simply pressed, adhesive face side down, to a surface and the liner is peeled off to expose the backside of the adhesive for attachment. These adhesives and liners are available in a variety of thicknesses to meet a broad selection of applications in numerous industries. Reduce Harmful Processes This 3M™ bonding tape is an example of a product that is produced via a solventless manufacturing process. Purchasing this tape instead of one created using a solvent-based manufacturing process can result in GHG emissions reductions that may be counted by your company, called Scope 3, Category 1 GHG reduction. Scope 3 emissions are all indirect emissions that occur in the value chain of the reporting company, including both upstream and downstream emissions.

Typical Properties

Details	
Adhesive Type	Acrylic
Automotive OEM Specification	FCA MS-CC240, Ford WSS-M11P62, GM 9985281
Brands	3M™
Industries	Appliance, Automotive, Converter Solutions, Electronics, General Industrial, MRO, Medical, Metalworking, Military and Government, Oil & Gas, Signage, Specialty Vehicle, Transportation, Woodworking
Maximum Operating Temperature (Celsius)	149 °C
Primary Liner	83# Polycoated Kraft Paper
Primary Liner Color	Tan
Primary Liner Thickness (Metric)	0.16 mm
Total Tape Thickness without Liner (Metric)	0.127 mm
Units per Case	9.0 Roll

Dimensions and Classifications	
Overall Length (Metric)	54.86 Meter
Overall Width (Metric)	25.4 mm

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