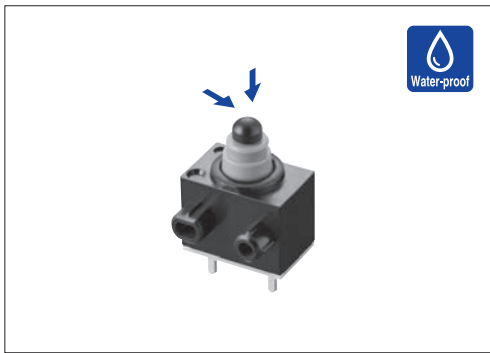


SPVQ8 Water-proof Type

Industry's smallest size, with main unit dimensions of 8.3×5.3×7mm



Typical Specifications



Items		Specifications
Rating (max.)/(min.) (Resistive load)		0.1A 12V DC / 50μA 5V DC
Contact resistance (Initial / After operating life)		500mΩ max. / 1Ω max. (Standard type) 500mΩ max. / 3Ω max. (Long-life type)
Operating force		1±0.5N
Operating life	Without load	300,000cycles (Standard type) 1,000,000cycles (Long-life type)
	With load	300,000cycles (Standard type) 1,000,000cycles (Long-life type)

Product Line

Poles	Positions	Circuit	Terminal type	Main body form	Minimum order unit (pcs)		Packing specifications type	Product No.		Drawing No.
					Japan	Export		Standard type	Long-life type	
1	1	N.O.	For PC board	Boss-both sides	1,755	7,020	A	SPVQ810100	SPVQ830100	1
			Angle	Boss-single side				SPVQ810300	SPVQ830300	2
			For PC board	Without boss				SPVQ810400	SPVQ830400	3
				Boss-single side				SPVQ810500	SPVQ830500	4
			For Lead	Boss-both sides				SPVQ810600	SPVQ830600	5
				Boss-single side				SPVQ810700	SPVQ830700	6
			Press fit	Boss-both sides				SPVQ810800	SPVQ830800	7
				Boss-single side				SPVQ811000	SPVQ831000	8
			N.C.	For PC board				Boss-both sides	—	1
				Angle				Boss-single side	—	9
				For PC board				Without boss	—	3
								Boss-single side	—	4
		For Lead		Boss-both sides	—	10				
				Boss-single side	—	11				
		N.O.	With wire (Downwards)	Boss-single side	—	13				
			With wire (Downwards)	Boss-both sides	—	14				
			With wire (Left side)	Boss-single side	—	15				
			With wire (from side)	Boss-both sides	—	16				
			N.C.	With wire (Downwards)	Boss-single side	—	17			
				With wire (Downwards)	Boss-both sides	—	14			
		With wire (Left side)		Boss-single side	—	18				
		With wire (from side)		Boss-both sides	—	16				

Notes

- ※ Products with a wire will be supplied as follows.
 - Unless specified, the length of the lead wire is 250mm. Color is either red, black or yellow. Please consult us for length modification.
 - Please specify circuits (N.O. or N.C.) for wired (side) types. Unless specified, the circuit will apply N.O.
 - Product with wire will be build-to-order.
- This unit cannot be used in water (IP67 rating, except for terminal).

Packing Specifications

Tray

Packing specifications type	Number of packages (pcs.)		Export package measurements (mm)
	1 case /Japan	1 case /export packing	
A	1,755	7,020	540×360×270

Bulk

Packing specifications type	Number of packages (pcs.)		Export package measurements (mm)
	1 case /Japan	1 case /export packing	
B	400	1,600	555×375×223

Dimensions

Unit:mm

No.	Style	No.	Style
1		01	
2		02	
3		7	
4		00	

- Detector
- Slide
- Push
- Rotary
- Power
- Dual-in-line Package Type
- General-purpose Type
- Water-proof Type

SPVQ8 Water-proof Type

Detector

Slide

Push

Rotary

Power

Dual-In-line
Package Type

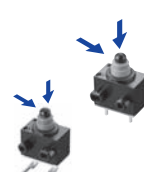



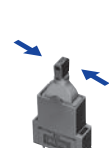





General-
purpose Type

Water-proof
Type

Dimensions

Unit:mm

No.	Style	No.	Style
9	<p>Technical drawing of SPVQ8 style 9 detector. Dimensions include: 6.5, 0.5, 3, 2.2, 2.2, 5.1, 7.1, 7.6, 2, 2.6, 5.7, 0.4, 5.3, 2.6, 0.4, 2.6, 5.3, 8.3, 5.08, 2.2, 2-0.6, Terminal No. ②, Terminal No. ①, operating force standard measurement position, Total travel position, Terminal No. ①-② Operating position, Free Position.</p>	12	<p>Technical drawing of SPVQ8 style 12 detector. Dimensions include: 6.5, 0.4, 3, 2.2, 5.1, 7.1, 7.6, 2, 2.6, 5.7, 0.4, 5.3, 2.6, 0.4, 2.6, 5.3, 8.3, 5.08, 2.2, 2-0.6, Terminal No. ②, Terminal No. ①, operating force standard measurement position, Total travel position, Terminal No. ①-② Operating position, Free Position, Bend base (2.6, 1.8, 5.3, 5.6).</p>
10	<p>Technical drawing of SPVQ8 style 10 detector. Dimensions include: 6.5, 0.5, 3, 2.2, 5.1, 7.1, 7.6, 2, 2.6, 5.7, 0.4, 5.3, 2.6, 0.4, 2.6, 5.3, 8.3, 5.08, 2.2, 2-0.6, Terminal No. ②, Terminal No. ①, operating force standard measurement position, Total travel position, Terminal No. ①-② Operating position, Free Position.</p>	13	<p>Technical drawing of SPVQ8 style 13 detector. Dimensions include: 8.3, 11.4, 6.5, 3, 2.2, 5.1, 7.1, 7.6, 2, 2.6, 5.7, 0.4, 5.3, 2.6, 0.4, 2.6, 5.3, 8.3, 5.08, 2.2, 2-0.6, Terminal No. ②, Terminal No. ①, operating force standard measurement position, Total travel position, Operating force measurement position, Terminal No. ①-② (Terminal No. ①-② Operating position), Free Position, AVSS0.3f, No. ② (Red), No. ① (Black).</p>
11	<p>Technical drawing of SPVQ8 style 11 detector. Dimensions include: 6.5, 0.5, 3, 2.2, 5.1, 7.1, 7.6, 2, 2.6, 5.7, 0.4, 5.3, 2.6, 0.4, 2.6, 5.3, 8.3, 5.08, 2.2, 2-0.6, Terminal No. ②, Terminal No. ①, operating force standard measurement position, Total travel position, Terminal No. ①-② Operating position, Free Position.</p>	14	<p>Technical drawing of SPVQ8 style 14 detector. Dimensions include: 8.3, 11.4, 6.5, 3, 2.2, 5.1, 7.1, 7.6, 2, 2.6, 5.7, 0.4, 5.3, 2.6, 0.4, 2.6, 5.3, 8.3, 5.08, 2.2, 2-0.6, Terminal No. ②, Terminal No. ①, operating force standard measurement position, Total travel position, operating force standard measurement position, Terminal No. ①-② (Terminal No. ①-② Operating position), Free Position, AVSS0.3f, No. ② (Red), No. ① (Black), 0.7, 5.3, 0.7.</p>

Series		Water-proof Type				
		SPVQ8	SPVQ9	SPVQA	SPVQC	SSCN
Photo						
Operation type		Two-way				
Dimensions (mm)	W	8.3	15.4	15.2	15.4	13
	D	5.3	8.4	6.4	7.4	5
	H	6.5	7.5	7.95	7.5	15
Operating temperature range		-40°C to +85°C				
Automotive use		●	●	●	●	●
Life cycle (availability)						
Poles / Positions		1/1	2/2	1/1 1/2	2/2	1/2
Rating (max.) (Resistive load)		0.1A 12V DC	50mA 26V DC	0.1A 12V DC	50mA 18V DC	0.1A 12V DC
Rating (min.) (Resistive load)		50μA 5V DC				100μA 5V DC
Durability	Operating life without load	300,000cycles 1Ω max. or 1,000,000cycles 3Ω max.	300,000cycles 200mΩ max.	300,000cycles 1Ω max.	300,000cycles 200mΩ max.	100,000cycles 1Ω max.
	Operating life with load Rating (max.) (Resistive load)	300,000cycles 1Ω max. or 1,000,000cycles 3Ω max.	300,000cycles 200mΩ max.	300,000cycles 1Ω max.	300,000cycles 200mΩ max.	100,000cycles 1Ω max.
Electrical performance	Initial contact resistance	500mΩ max.	75mΩ max.	500mΩ max.	75mΩ max.	500mΩ max.
	Insulation resistance	100MΩ min. 500V DC			100MΩ min. 250V DC	100MΩ min. 500V DC
	Voltage proof	500V AC for 1minute			250V AC for 1minute	500V AC for 1minute
Mechanical performance	Terminal strength	3N for 1minute (with terminal) Wire strength 30N for 1minute (with wire)	3N for 1minute			
	Actuator strength	20N				10N
Environmental performance	Cold	-40°C 500h				
	Dry heat	85°C 500h				
	Damp heat	60°C, 90 to 95% RH 500h				
Operation force		1±0.5N				2N max.
Page		60	65	66	69	70

Detector
Slide
Push
Rotary
Power
Dual-In-line Package Type
General-purpose Type
Water-proof Type

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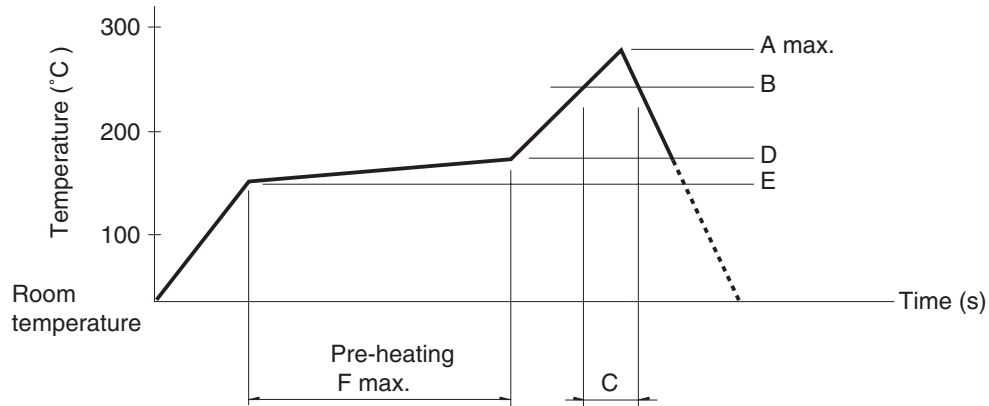
Note

- Indicates applicability to all products in the series.

Detector Switches Soldering Conditions

Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple $\phi 0.1$ to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).
A heat resisting tape should be used for fixed measurement.
3. Temperature profile



Series (Reflow type)	A (°C) 3s max.	B (°C)	C (s)	D (°C)	E (°C)	F (s)			
SPPB	250	230	40	180	150	120			
SPPW8			35						
SPVE	260		40				180	150	120
SPVL									
SPVM									
SPVN									
SPVR									
SPVS									
SPVT									
SSCM									
SSCQ									
SPVQC	250								

Notes

1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc.
The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines.
Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SPPW8, SSCQ, SSCM, SPVL, SSCT, SPVQC	350±5°C	3s max.
SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA	300±10°C	3 +1 / 0s
SPPB (Reflow)	300±5°C	5s max.
SSCF, SPPB (For Lead, Dip)	350±10°C	3 +1 / 0s

Reference for Dip Soldering

(For PC board terminal types)

Series	Items		Dip soldering	
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	100±10°C	60s max.	260±5°C	5±1s
SPPW8, SPPB	100 °C max.	60s max.	255±5°C	5±1s
SSCF	—		260±5°C	5±1s