

VI TELEFILTER**Filter specification****TFS 215A****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	530 Ω -3,28 pF	
Output:	530 Ω -2,58 pF	
External Coil:	82 nH	

Characteristics

Remark:

The reference level for the relative attenuation a_{rel} of the TFS 215A is the minimum of the pass band attenuation a_{min} . The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e . The centre frequency f_c is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed at 215 MHz without any tolerance. The given values for both the relative attenuation a_{rel} and the group delay ripple have to be achieved at the frequencies given below even if the centre frequency f_c is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_c .

Data		typ. value		tolerance / limit		
Insertion loss (reference level)	a_e	3,4	dB	max.	5	dB
Nominal frequency	f_N				215,0	MHz
Centre frequency	f_c	215,015	MHz		-	
Passband	PB			f_N	± 75,0	kHz
Pass band ripple		0,4	dB	max.	2	dB
Bandwidth	BW					
2 dB		280	kHz	min.	150	kHz
Relative attenuation	a_{rel}					
f_N	... f_N ± 100 kHz	0,5	dB	max.	3	dB
f_N ± 400 kHz	... f_N ± 600 kHz	45	dB	min.	25	dB
f_N ± 600 kHz	... f_N ± 800 kHz	45	dB	min.	35	dB
f_N ± 800 kHz	... f_N ± 1,6 MHz	51	dB	min.	40	dB
f_N ± 1,6 MHz	... f_N ± 3,0 MHz	52	dB	min.	45	dB
f_N ± 3,0 MHz	... f_N ± 30,0 MHz	55	dB	min.	53	dB
Group delay ripple within PB		0,7	µs	max.	1,2	µs
Operating temperature range	OTR	-			- 30 °C ... + 85 °C	
Storage temperature range		-			- 40 °C ... + 85 °C	
Frequency inversion temperature		+25	°C		-	
Temperature coefficient of frequency	TC_f **	-0,04	ppm/K ²		-	

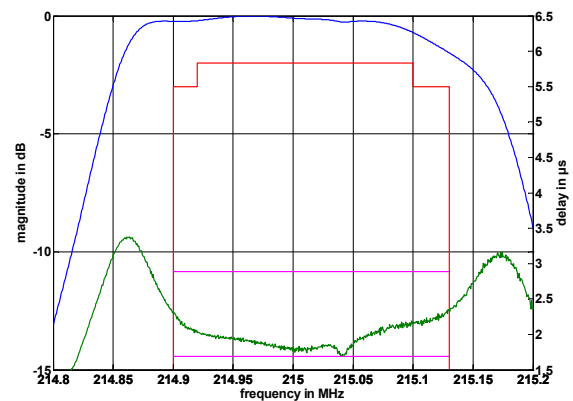
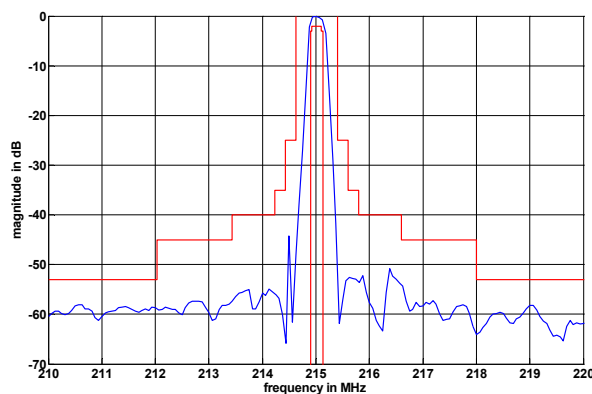
*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

**) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}^2) \times (T - T_0)^2 \times f_{T0}(\text{MHz})$

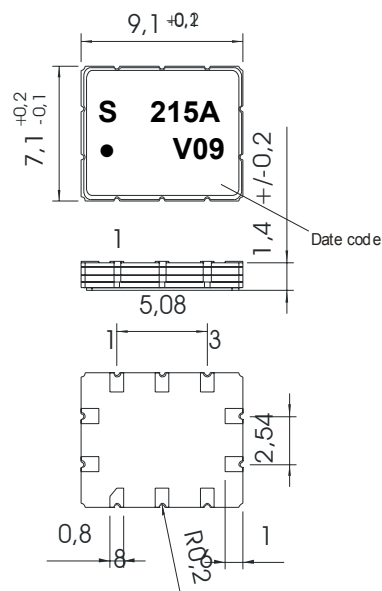
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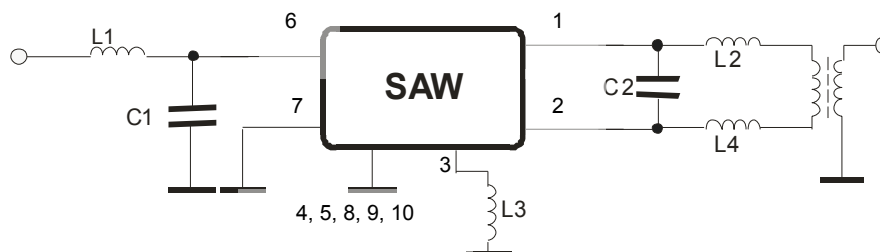
VI TELEFILTER**Filter specification****TFS 215A****2/5****Filter characteristic****Construction and pin connection**

(All dimensions in mm)



1	Output
2	Output
3	External Coil
4	Ground
5	Ground
6	Input
7	Input RF Return
8	Ground
9	Ground
10	Ground

Date code: Year + week
 T 2005
 U 2006
 V 2007
 ...

50 Ω test circuit

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Stability characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

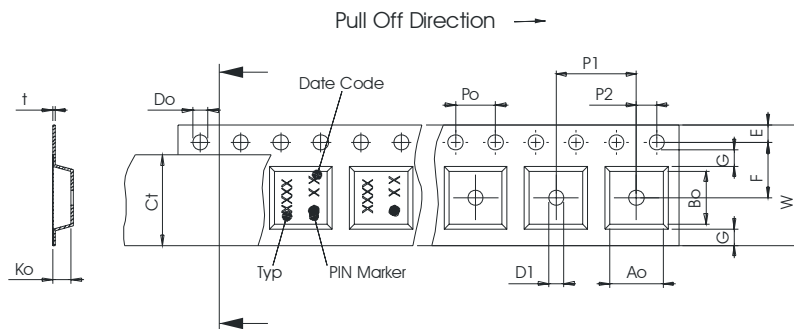
Packing

Tape & Reel: IEC 286 – 3, with exeption of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

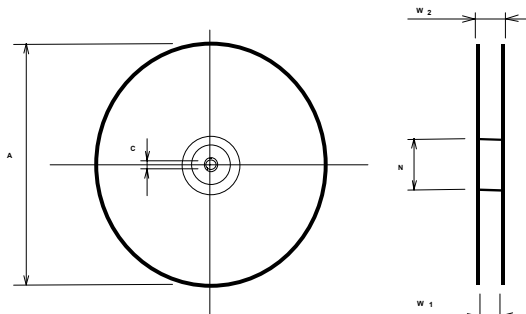
max. pieces of filters peer reel:	2000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

Tape (all dimensions in mm)

W : 16,00 ± 0,3
 Po : 4,00 ± 0,1
 Do : 1,50 +0,1/-0
 E : 1,75 ± 0,10
 F : 7,50 ± 0,10
 G(min) : 0,60
 P2 : 2,00 ± 0,1
 P1 : 12,00 ± 0,1
 D1(min) : 1,50
 Ao : 7,60 ± 0,10
 Bo : 9,60 ± 0,10
 Ct : 13,5

**Reel (all dimensions in mm)**

A : 330
 W1 : 16,4
 W2(max) : 22,4
 N(min) : 50
 C : 13,0



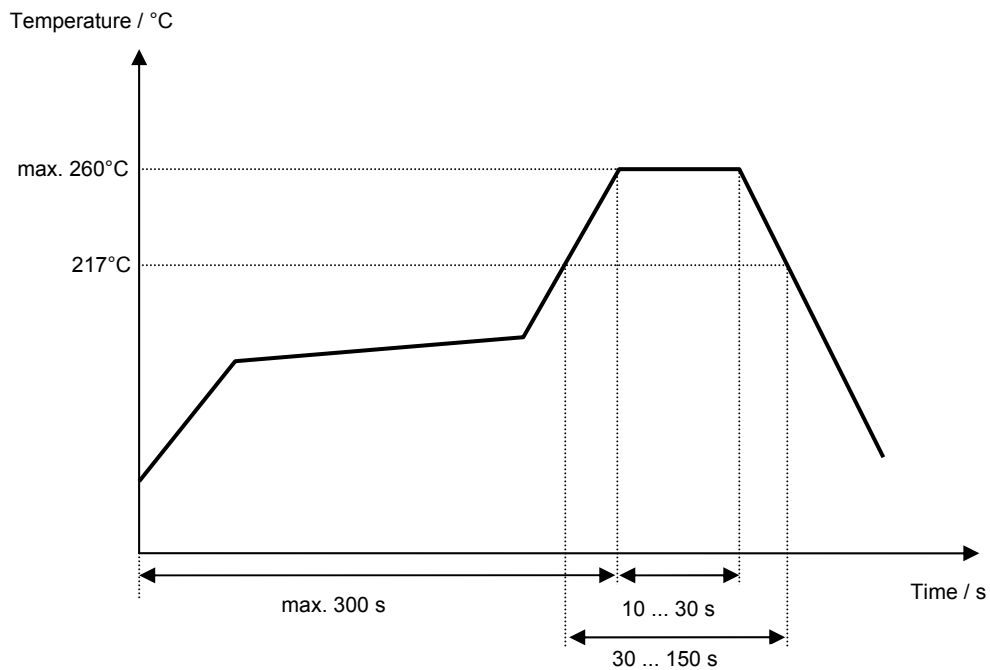
The minimum bending radius is 45 mm.

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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile

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VI TELEFILTER**Filter specification****TFS 215A****5/5****History**

Version	Reason of Changes	Name	Date
1.0	Generation of development specification	Strehl	11.04.2005
1.1	Generation of filter specification	Strehl	13.05.2005
1.2	Correct magnitude of relative attenuation	Strehl	20.05.2005
1.3	Changed typical value for parabolic temperature coefficient	Strehl	26.02.2007

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