DRAWING REVISIONS			
REV	DOCUMENT	APP	DATE
A	CCS	JW	-

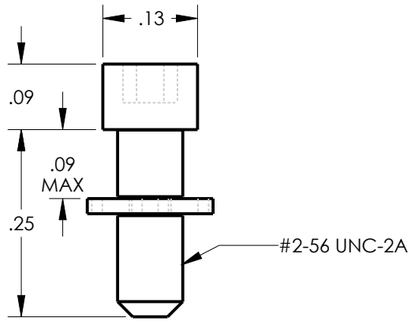


Figure 1

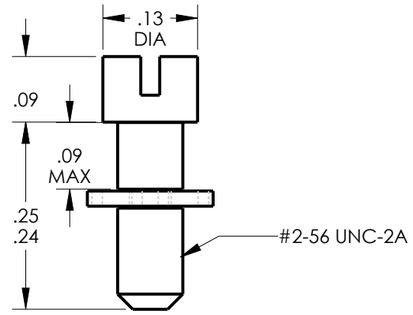


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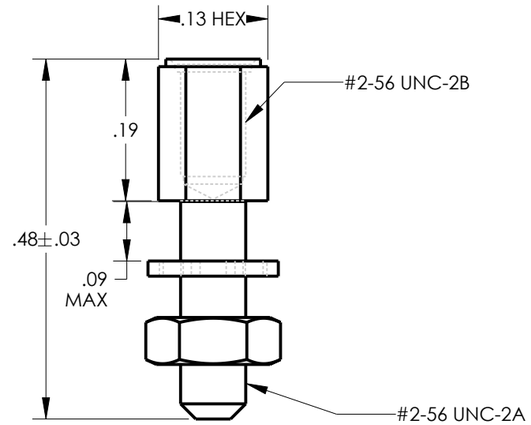


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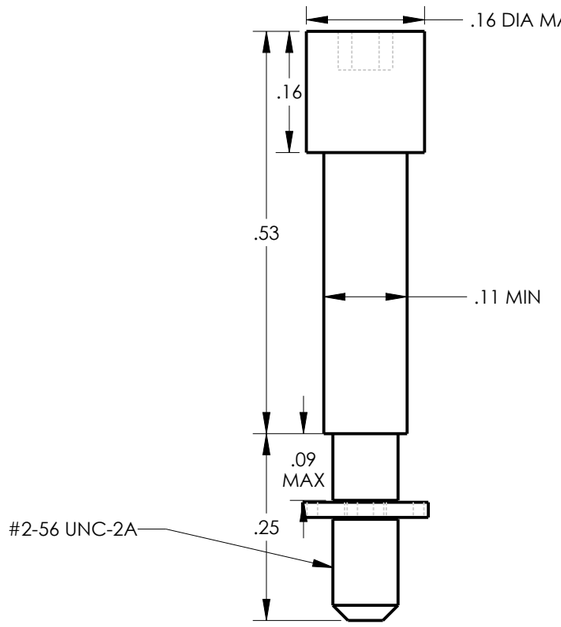


Figure 2

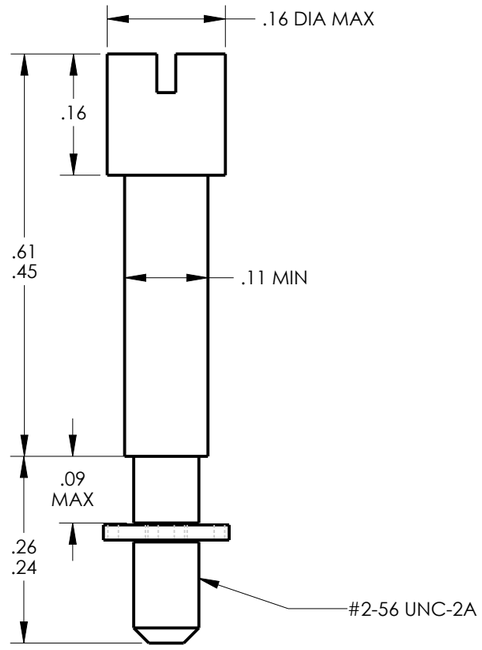


Figure 4

NOTES:
MATERIAL :
JACKSCREW: NONMAGNETIC CORROSION RESISTANT STEEL,
MINIMUM TENSILE STRENGTH OF 125,000PSI.
JACKPOST AND NUT: CORROSION RESISITANT STEEL
IN ACCORDANCE WITH ASTM A484/A484M AND
EITHER ASTM A276 OR ASTM A582/A582M,
PASSIVATED IIN ACCORDANCE WITH SAE-AMS2700
CLIP AND WASHERS: CORROSION RESISITANT STEEL
IN ACCORDANCE WITH ASTM A484/A484M,
PASSIVATED IIN ACCORDANCE WITH SAE-AMS2700.

ORDER INFORMATION					
TYPE	STYLE	SCREWHEAD	THREAD	DURACON PART NO.	Figure
JACKSCREW	LOW POST	RECESSED HEX	#2/56	DCJS9-51HLP	1
JACKSCREW	HIGH POST	RECESSED HEX	#2/56	DCJS9-51H	2
JACKSCREW	LOW POST	SLOTTED	#2/56	DCJS9-51SLP	3
JACKSCREW	HIGH POST	SLOTTED	#2/56	DCJS9-51S	4
JACKPOST	--	--	#2/56	DCJP9-51	5

UNITS: ENGLISH INCHES
DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES
FILLET/RADII .02 MAX
TOLERANCES: .X ± .1, .XX ± .01, .XXX ± .005, ANGULAR ± .5°

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PRO/E

DRAWN BY: J. WARRAICH
DATE: -
DESIGN ENGINEER:
DESIGN ENGINEERING MGR.:
MFG. ENGINEERING:
QUALITY ASSURANCE:

MODELED BY: NAME

CINCH
1700 FINLEY RD
LOMBARD, IL. 60148

TITLE: JACKPOST AND JACKSCREW SALES DRAWING
MATERIAL: -
CONTROL SPEC NUMBER: -
MATERIAL SPEC NUMBER: -
FINISH: -
PROJECT NUMBER: -
CAD FILE NUMBER: DCJ HARDWARE
DRAWING NUMBER: DCJ HARDWARE
CAGE IDENT NO.: 71785
SIZE: B
SCALE: 5:1
SHEET 1 OF 2

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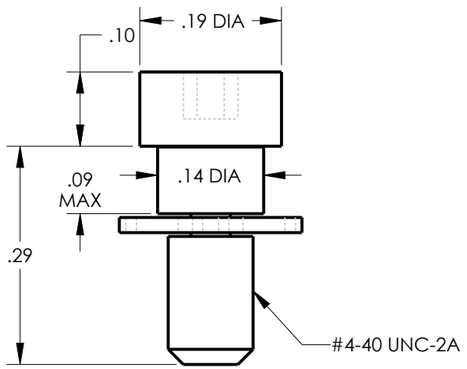


Figure 6

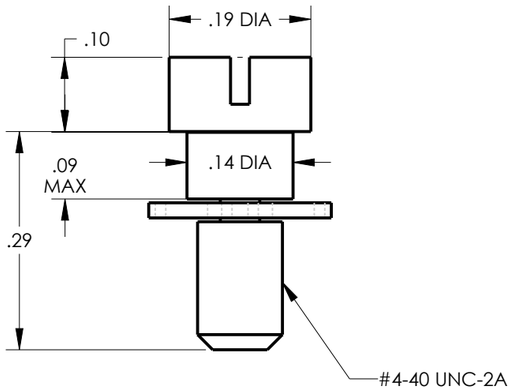


Figure 8

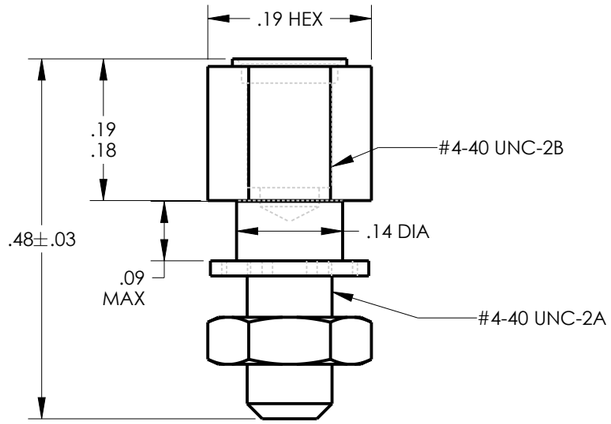


Figure 10

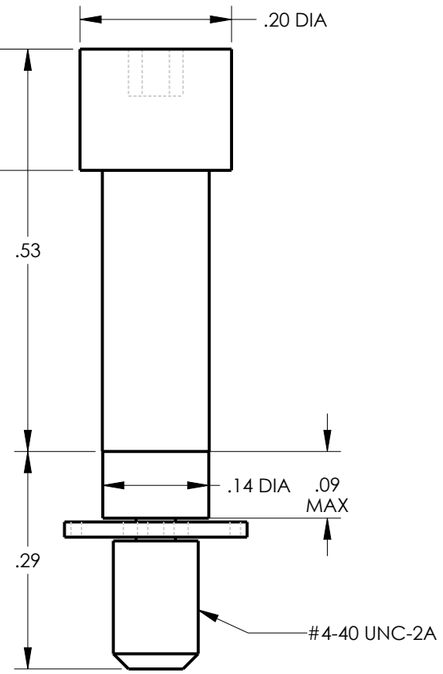


Figure 7

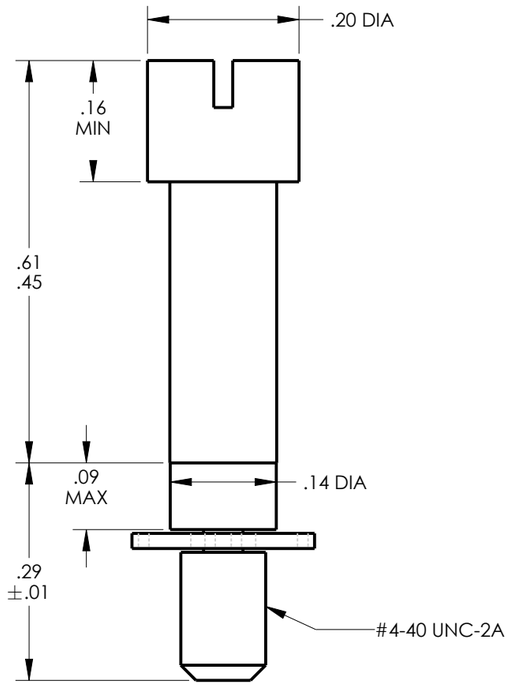


Figure 9

ORDER INFORMATION					
TYPE	STYLE	SCREWHEAD	THREAD	DURACON PART NO.	Figure
JACKSCREW	LOW POST	HEX	#4/40*	DCJS100HLP	6
JACKSCREW	HIGH POST	HEX	#4/40*	DCJS100H	7
JACKSCREW	LOW POST	SLOTTED	#4/40*	DCJS100SLP	8
JACKSCREW	HIGH POST	SLOTTED	#4/40*	DCJS100S	9
JACKPOST	--	--	#4/40*	DCJP100	10

UNITS
ENGLISH INCHES
DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS ARE IN INCHES

FILLET/RADII
.02 MAX

TOLERANCES
.X ± .1
.XX ± .01
.XXX ± .005
ANGULAR ± .5°

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1700 FINLEY RD
LOMBARD, IL. 60148

TITLE
JACKPOST AND JACKSCREW
SALES DRAWING

PRO/E DRAWING

CAD FILE NUMBER
DCJ HARDWARE

DRAWING NUMBER
DCJ HARDWARE

REV
A

CAGE IDENT NO.
71785

SIZE
B

SCALE
5:1

SHEET 2 OF 2

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