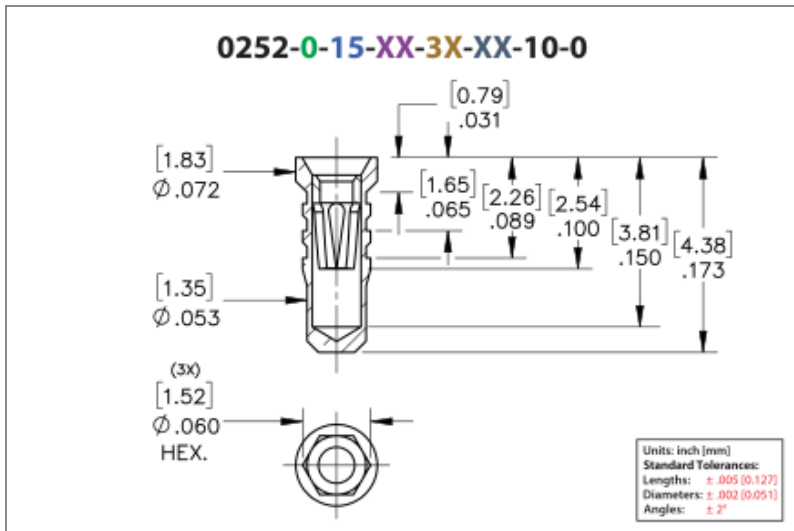




PRODUCT NUMBER: 0252-0-15-80-32-84-10-0

www.mill-max.com
DATA SHEET



0252-0-15-80-32-84-10-0 SPECIFICATIONS

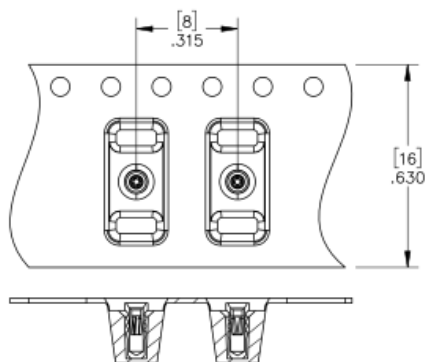
General Info	Materials	Technical Specs
Description¹: Press-Fit Receptacle for Plated Through Hole (PTH)	Shell Material⁶: Brass Alloy	Durability⁹: 1,000 Cycles Minimum
Mounting Feature²: Press-Fit into a Plated Through Hole (PTH)	Shell Plating⁷: 200 - 300 μ" Tin (matte finish) over Nickel	Operating Temperature Range¹⁰: -55/+125° C
Mounting Hole³: .057" (1,448mm)	Contact Plating⁸: 100 - 200 μ" Tin (matte finish) over Nickel	Current Rating¹¹: 3A @ 10°C Temperature Rise
Pin Diameter Range: .015"-.026" (0,381-0,660mm)		Contact Resistance¹²: 10 mΩ Max
Packaging: Packaged in Bulk		Shock¹³: No Elect. Discontinuity > 1μs @ 50g
RoHS⁴: Yes		Vibration¹⁴: No Elect. Discontinuity > 1μs @ 10-2000HZ, 20 G
Product Lifecycle⁵: Active		

NOTES:

1. Standard Tolerances:
Lengths $\pm .005"$ (0,13)
Diameters: $\pm .002"$ (0,051)
Angles: $\pm 2^\circ$
2. The suggested mounting hole represents the plated through-hole size. Press-fit pins designed for plated through-holes require the bare board drill size to be $.001"$ (.0254 mm) larger than the diameter of the press-fit feature. This is a general guideline; your application may require different specifications
3. This is a general guideline; your application may require different specifications
4. Mill-Max products labeled with the RoHS symbol are compliant with all three ROHS Directives. All of our products previously described as RoHS (2002/95/EC) and RoHS-2 (2011/65/EC) are also compliant with RoHS-3 (2015/863/EU).
5. Part is Active and in Production, No Scheduled Obsolescence
6. Brass Alloy 360 per ASTM B 16, or 385 per ASTM B455
7. TIN (100%) per ASTM B 545, Matte finish (With whisker and oxide inhibitors); NICKEL per ASTM B 689, Type 2 (Bright)
8. TIN (100%) per ASTM B 545, Matte finish (With whisker and oxide inhibitors); NICKEL per ASTM B 689, Type 2 (Bright)
9. Receptacles are capable of 1,000 Minimum insertion/extraction cycles for a broad range of applications. Mating pin size, shape and finish, along with application specific variables, will affect the life of a receptacle contact.
10. Per IEC 60512-11-(4,-9,-10,-12)
11. Per IEC 60512-5-1, Current Carrying Capacity (evaluated at 10°C Temp. Rise)
12. Per EIA-364-23C, Low Level Contact Resistance
13. Per IEC 60512-6-3: Test 6c: Shock
14. Per IEC 60512-6-4: Test 6d: Vibration (sinusoidal)

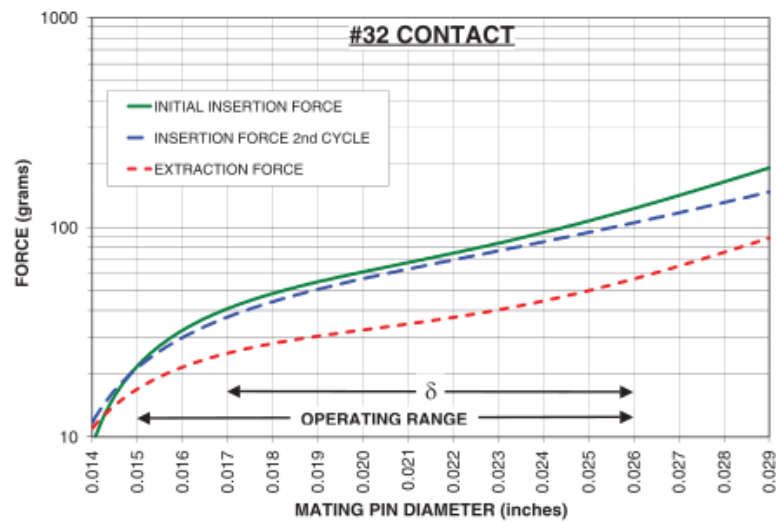
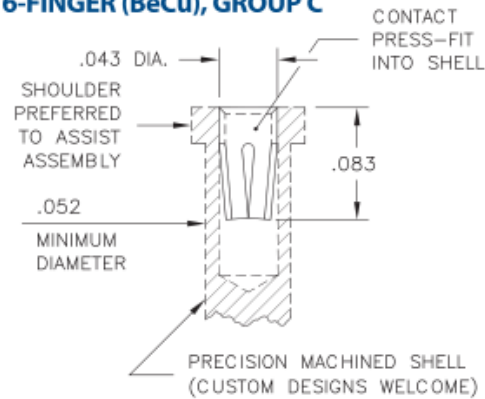
ADDITIONAL PARTS, PACKAGING, & ASSEMBLY INFO

0252-0-57 Tape & Reel Details



CONTACT:

#32 CONTACT
FOR .015"-.026" DIAMETER PINS (δ = .009)
6-FINGER (BeCu), GROUP C



The insertion / extraction force characteristics above were derived using a 30 microinch gold-plated contact and polished steel gauge pins having a bullet-shaped tip. The curves represent typical average values; they are best used to compare the differences between similar size contacts and to guide you in selecting one that is suitable for your application. Your results may vary, so for your specification, we encourage you to obtain complimentary samples for your evaluation.

Material	Beryllium Copper	Current Rating (amps)	3.00
Fingers	6	Compliance (δ)	0.009
Length	.080" (2,032mm)	Contact Group	C

ADDITIONAL NOTES AND SPECIFICATIONS

In the interest of improved design, quality and performance , Mill-Max reserves the right to make changes in its specifications without prior notice. Specifications and tolerances are provided wherever possible. The tolerance on dimensions of critical to function features is typically held tighter than the stated standard tolerances, such as press-fits, holes and lengths affecting the coplanarity of SMT products. Due to the wide variety of interconnects Mill-Max offers, the specific tolerances vary from product to product. If you need information regarding the tolerance of a particular part, please contact Technical Services.

RELATED LINKS AND DOCUMENTS

Application Note: (<https://www.mill-max.com/sites/default/files/external/assets/2017-07/Application%20Note%20-%20Press-Fit%20Pins%20and%20Receptacles%20for%20Plated%20Through%20Holes.pdf>)

Engineering Notebook: (<https://www.mill-max.com/engineering-notebooks/pin-receptacles/the-backbone-of-your-interconnect-system>)

Environmental Compliance: (<https://www.mill-max.com/rohs>)