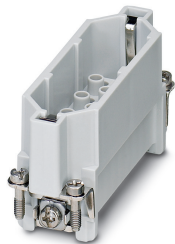


## Contact insert - HC-D 25-I-CT-M-Z - 1411478


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HEAVYCON pin insert, D25 series, 25-pos., crimp connection, with special printing (row C pos. 1 is printed with the letter Z)



### Key Commercial Data

Packing unit	1 pc
GTIN	 4 046356 921824
GTIN	4046356921824
Weight per Piece (excluding packing)	38.000 g
Custom tariff number	85389099
Country of origin	China

### Technical data

#### General

Note	For HEAVYCON housing type D25, CK1,6-ED crimp contacts (crimp contacts not supplied as standard)
	Connectors may be operated only when there is no load/voltage.
	It is imperative that guide pins (HC-CST) and sockets (HC-CBU) are used to prevent tip collision due to misalignment.
Connection method	Crimp connection
Torque	0.7 Nm ... 1 Nm (PE connection)
	0.5 Nm ... 0.8 Nm (Mounting screws for mounting in the HEAVYCON housing)
Degree of pollution	3
Overvoltage category	III
Number of positions	25+PE

## Contact insert - HC-D 25-I-CT-M-Z - 1411478

### Technical data

#### General

Insertion/withdrawal cycles	≥ 500
Size	D25
	D50
Conductor cross section	0.14 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Connection cross section AWG	26 ... 14
Stripping length of the individual wire	8 mm
	6 mm (2.5 mm <sup>2</sup> )
Assembly instructions	To ensure correct use, installation in housing with IP54 protection or better is required

#### Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
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#### Material data

Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PA

#### Electrical characteristics

Rated voltage (III/3)	250 V
Rated surge voltage	4 kV
Rated current	10 A

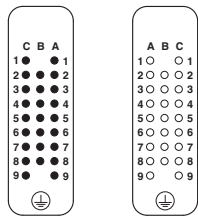
#### Standards and Regulations

Constructional and testing regulations	DIN VDE 0627/86
	DIN VDE 0110/02.79
	DIN VDE 0110-1/04.97
	IEC 60664-1, DIN IEC 60512
	IEC 60352
Flammability rating according to UL 94	V0

### Drawings

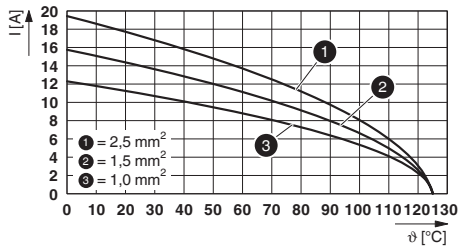
Contact insert - HC-D 25-I-CT-M-Z - 1411478

Schematic diagram



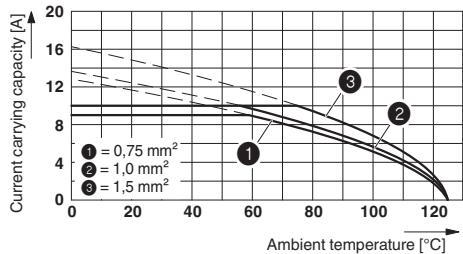
Connector pin assignment connection side: Left pin; right socket

Diagram



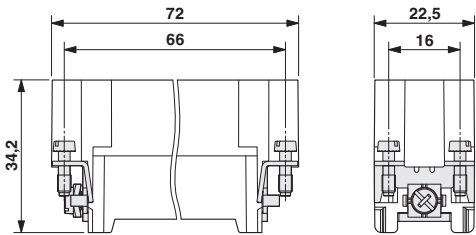
Derating diagram turned contacts

Diagram



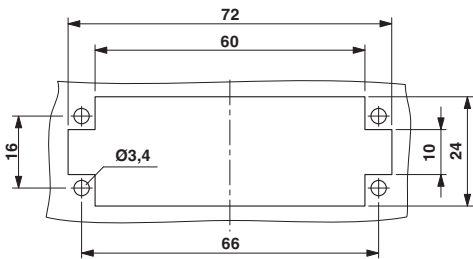
Derating diagram: HC-D...C series

Dimensional drawing



Male insert

Dimensional drawing



Mounting cutout when used without housing

Classifications

eCl@ss

eCl@ss 10.0.1	27440205
eCl@ss 11.0	27440205
eCl@ss 5.1	27261200
eCl@ss 6.0	27261200

## Contact insert - HC-D 25-I-CT-M-Z - 1411478

### Classifications

#### eCl@ss

eCl@ss 7.0	27440205
eCl@ss 9.0	27440205

#### ETIM

ETIM 4.0	EC002498
ETIM 6.0	EC000438
ETIM 7.0	EC000438

#### UNSPSC

UNSPSC 13.2	39121522
UNSPSC 18.0	39121522
UNSPSC 19.0	39121522
UNSPSC 20.0	39121522
UNSPSC 21.0	39121522

### Approvals


#### Approvals

#### Approvals

CSA / UL Recognized / EAC / DNV GL / EAC


#### Ex Approvals


### Approval details

CSA		<a href="http://www.csagroup.org/services-industries/product-listing/">http://www.csagroup.org/services-industries/product-listing/</a>	13631
Nominal voltage UN	600 V		
Nominal current IN	8 A		
mm²/AWG/kcmil	14		


## Contact insert - HC-D 25-I-CT-M-Z - 1411478

### Approvals

UL Recognized		<a href="http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm">http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm</a>	FILE E 118976
Nominal voltage UN		600 V	
Nominal current IN		10 A	
mm²/AWG/kcmil		14	

EAC		RU C- DE.AI30.B.01102
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DNV GL		<a href="https://approvalfinder.dnvgl.com/">https://approvalfinder.dnvgl.com/</a>	TAE000037S
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EAC		RU C- DE.BL08.B.00511
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### Accessories

#### Accessories

#### Coding element

Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

## Contact insert - HC-D 25-I-CT-M-Z - 1411478

### Accessories

Coding bolt - HC-CB - 1772722



Coding pin, prevents mismatching of up to six connectors with an identical number of positions

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### Crimp contact

Crimp contact - CK1,6-ED-0,37ST AG - 1663336



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm<sup>2</sup>, silver-plated

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Crimp contact - CK1,6-ED-0,50ST AG - 1663349



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 0.5 mm<sup>2</sup> ... 0.5 mm<sup>2</sup>, AWG 20

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Crimp contact - CK1,6-ED-0,75ST AG - 1663352



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 0.75 mm<sup>2</sup> ... 0.75 mm<sup>2</sup>, AWG 18

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Crimp contact - CK1,6-ED-1,00ST AG - 1663365



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 0.75 mm<sup>2</sup> ... 1 mm<sup>2</sup>, AWG 18

## Contact insert - HC-D 25-I-CT-M-Z - 1411478

### Accessories

Crimp contact - CK1,6-ED-1,50ST AG - 1663378



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 1.5 mm<sup>2</sup> ... 1.5 mm<sup>2</sup>, AWG 16

Crimp contact - CK1,6-ED-2,50ST AG - 1663381



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 2.5 mm<sup>2</sup> ... 2.5 mm<sup>2</sup>, AWG 14

Crimp contact - CK1,6-ED-0,37ST AU - 1674901



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm<sup>2</sup>, gold-plated

Crimp contact - CK1,6-ED-0,50ST AU - 1672453



Turned 1.6 crimp contact, individual male contact, core diameter 0.5 mm<sup>2</sup>, gold-plated

Crimp contact - CK1,6-ED-0,75ST AU - 1674914



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 0.75 mm<sup>2</sup> ... 0.75 mm<sup>2</sup>, AWG 18

## Contact insert - HC-D 25-I-CT-M-Z - 1411478

### Accessories

Crimp contact - CK1,6-ED-1,00ST AU - 1674888



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 0.75 mm<sup>2</sup> ... 1 mm<sup>2</sup>, AWG 18

Crimp contact - CK1,6-ED-1,50ST AU - 1674875



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 1.5 mm<sup>2</sup> ... 1.5 mm<sup>2</sup>, AWG 16

Crimp contact - CK1,6-ED-2,50ST AU - 1674927



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 2.5 mm<sup>2</sup> ... 2.5 mm<sup>2</sup>, AWG 14

Crimp contact - CK1,6-ER-1,00ST OIC AG - 1004360



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 0.34 mm<sup>2</sup> ... 1 mm<sup>2</sup>, AWG 22 ... 17

Crimp contact - CK1,6-ER-2,50ST OIC AG - 1004365



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 1.5 mm<sup>2</sup> ... 2.5 mm<sup>2</sup>, AWG 16 ... 14



## Contact insert - HC-D 25-I-CT-M-Z - 1411478

### Accessories

Crimp contact - CK1,6-BR-1,00ST OIC AG - 1004380



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 0.34 mm<sup>2</sup> ... 1 mm<sup>2</sup>, AWG 22 ... 17, Taped products

Crimp contact - CK1,6-BR-2,50ST OIC AG - 1004382



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 1.5 mm<sup>2</sup> ... 2.5 mm<sup>2</sup>, AWG 16 ... 14, Taped products

### Crimping tool

Crimping pliers - CRIMPFOX-TC 4 - 1212113



Crimping pliers, for CK 1,6-ED..., CK 2,5-ED..., CK 4,0-ED... turned contacts, 4 marked die stations, unlockable pressure lock, lateral entry, incl. positioning tool

### Mounting material

Screw - HC-A-PES - 1584868



PE screw for contact inserts of A series

### Universal tools

## Contact insert - HC-D 25-I-CT-M-Z - 1411478

### Accessories

Contact removal tool - UNIFOX RT-CK 1.6 - 1072069



Contact removal tool, for turned and rolled CK- 1.6-... contacts

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### Additional products

Contact insert - HC-D 25-I-CT-F-Z - 1411481



HEAVYCON socket insert, D25 series, 25-pos., crimp connection, with special printing (row C pos. 1 is printed with the letter Z)