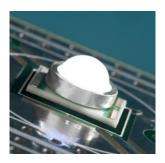


# XLamp® XR-E LED



#### **PRODUCT DESCRIPTION**

The XLamp® XR-E LED is leading the LED · lighting revolution with its unprecedented lighting-class brightness, efficacy, lifetime · and quality of light. These lighting-class · features enable the XLamp XR-E LED to · replace many traditional light sources and save money with energy-efficient light and · long lifetimes. ·

XLamp LEDs bring high performance and • quality of light to a wide range of lighting • applications, including color-changing lighting, portable and personal lighting, outdoor lighting, indoor directional lighting, commercial lighting and emergency-vehicle lighting.

#### **FEATURES**

- Available in white (2600 K to 10,000 K CCT)
- · Maximum drive current: up to 1000 mA
- Maximum junction temperature: 150 °C
- Industry-leading JEDEC standard pre-qualification testing
- Reflow solderable JEDEC
- J-STD-020C compatible
- Electrically neutral thermal path
- RoHS and REACH compliant
- UL® recognized component (E349212)

#### **TABLE OF CONTENTS**

| Unaracteristics                          | 2    |
|--|------|
| Order Codes Suggested for New Designs    | 3    |
| Relative Spectral Power Distribution     | 6    |
| Relative Flux vs. Junction Temperature   | 6    |
| Electrical Characteristics               | 7    |
| Relative Flux vs. Current                | 7    |
| Typical Spatial Distribution             | 8    |
| Thermal design                           | 8    |
| Performance Groups - Brightness          | 9    |
| Performance Groups - Chromaticity        | 9    |
| Standard Chromaticity Regions Plotted on |      |
| the 1931 CIE Curve                       | . 11 |
| Bin and Order Code Formats               | . 12 |
| Reflow Soldering Characteristics         | . 13 |
| Notes                                    | . 14 |
| Mechanical Dimensions                    | . 16 |
| Tape and Reel                            | . 17 |
| Packaging                                | . 18 |
| Appendix - Order Codes Not For New       |      |
| Designs                                  | 10   |



Cree LED / 4001 E. Hwy. 54, Suite 2000 / Durham, NC 27713 USA / +1.919.313.5330 / www.cree-led.com



## **CHARACTERISTICS**

| Characteristics                              | Unit    | Minimum | Typical  | Maximum |
|--|---------|---------|----------|---------|
| Thermal Resistance, junction to solder point | °C/W    |         | 5        |         |
| Viewing Angle (FWHM)                         | degrees |         | 90       |         |
| Temperature Coefficient of Voltage           | mV/°C   |         | -1.3     |         |
| ESD Classification (HBM per Mil-Std-883D)    |         |         | Class 3B |         |
| DC Forward Current ≥ 5000 K                  | mA      |         |          | 1000    |
| DC Forward Current < 5000 K                  | mA      |         |          | 700     |
| DC Pulse Current (@ 1 kHz, 10% duty cycle)   | А       |         |          | 1.8     |
| Reverse Voltage                              | V       |         |          | 5       |
| Forward Voltage (@ 350 mA)                   | V       |         | 2.9      | 3.25    |
| Forward Voltage (@ 700 mA)                   | V       |         | 3.08     |         |
| Forward Voltage (@ 1000 mA) ≥ 5000 K         | V       |         | 3.2      |         |
| LED Junction Temperature                     | °C      |         |          | 150     |



# ORDER CODES SUGGESTED FOR NEW DESIGNS (T<sub>J</sub> = 25 °C)

The following tables list standard kit numbers and performance bins for XR-E white LEDs. Kit numbers completely describe an order code's chromaticity regions and luminous flux range. For a complete description of the order-code nomenclature, please consult the Bin and Order Code Formats section (page 12).

| Minimum Luminous Flux (lm)<br>@ 350 mA |           | Chromaticity Regions                               | Kit Number | Order Code           |
|--|-----------|--|------------|----------------------|
| Group                                  | Flux (lm) |  |            |                      |
|  |           | Cool White (5000 K - 10,000 K)                     |            |                      |
|  |           | WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP | 00G01      | XREWHT-L1-0000-00G01 |
| R4                                     | 130       | WC, WD, WF, WG                                     | 00G02      | XREWHT-L1-0000-00G02 |
|  |           | WC, WD, WF, WG, WH, WJ, WN, WP                     | 00G03      | XREWHT-L1-0000-00G03 |
|  |           | WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP | 00H01      | XREWHT-L1-0000-00H01 |
| R5                                     | 139       | WC, WD, WF, WG                                     | 00H02      | XREWHT-L1-0000-00H02 |
|  |           | WC, WD, WF, WG, WH, WJ, WN, WP                     | 00H03      | XREWHT-L1-0000-00H03 |
|  |           | WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP | 00J01      | XREWHT-L1-0000-00J01 |
| S2                                     | 148       | WC, WD, WF, WG                                     | 00J02      | XREWHT-L1-0000-00J02 |
|  |           | WC, WD, WF, WG, WH, WJ, WN, WP                     | 00J03      | XREWHT-L1-0000-00J03 |
|  |           | WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP | 00K01      | XREWHT-L1-0000-00K01 |
| S3                                     | S3 156    | WC, WD, WF, WG                                     | 00K02      | XREWHT-L1-0000-00K02 |
|  |           | WC, WD, WF, WG, WH, WJ, WN, WP                     | 00K03      | XREWHT-L1-0000-00K03 |

#### Notes:

- For additional order codes NOT recommended for new designs please see the Appendix section starting on page 19.
- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 14).
- XR-E LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity or DWL bin restrictions specified by the order code.
- Typical CRI for Cool White & Neutral White (3700 K 10,000 K CCT) is 75.
- Typical CRI for Warm White (2600 K 3700 K CCT) is 80.



# ORDER CODES SUGGESTED FOR NEW DESIGNS (T $_{\!_{\rm J}}$ = 25 °C) - CONTINUED

| Minimum Luminous Flux (lm)<br>@ 350 mA |                                 | Chromaticity Regions | сст    | Kit Number | Order Code           |  |  |  |  |  |  |
|--|---------------------------------|----------------------|--------|------------|----------------------|--|--|--|--|--|--|
| Group                                  | Flux (lm)                       |                      |        |            |                      |  |  |  |  |  |  |
|  | Neutral White (3700 K - 5000 K) |                      |        |            |                      |  |  |  |  |  |  |
| P4                                     | 80.6                            | 5C, 5D, 6A, 6B       | 3700 K | 009F6      | XREWHT-L1-0000-009F6 |  |  |  |  |  |  |
| Q2                                     | 87.4                            | 5C, 5D, 6A, 6B       | 3700 K | 00AF6      | XREWHT-L1-0000-00AF6 |  |  |  |  |  |  |
|  |                                 | 4C, 4D, 5A, 5B       | 4300 K | 00BF5      | XREWHT-L1-0000-00BF5 |  |  |  |  |  |  |
| Q3                                     | 93.9                            | 5A, 5B, 5C, 5D       | 4000 K | 00BE5      | XREWHT-L1-0000-00BE5 |  |  |  |  |  |  |
|  |                                 | 5C, 5D, 6A, 6B       | 3700 K | 00BF6      | XREWHT-L1-0000-00BF6 |  |  |  |  |  |  |
|  |                                 | 4C, 4D, 5A, 5B       | 4300 K | 00CF5      | XREWHT-L1-0000-00CF5 |  |  |  |  |  |  |
| Q4                                     | 100                             | 5A, 5B, 5C, 5D       | 4000 K | 00CE5      | XREWHT-L1-0000-00CE5 |  |  |  |  |  |  |
|  |                                 | 5C, 5D, 6A, 6B       | 3700 K | 00CF6      | XREWHT-L1-0000-00CF6 |  |  |  |  |  |  |
|  |                                 | 3C, 3D, 4A, 4B       | 4750 K | 00DF4      | XREWHT-L1-0000-00DF4 |  |  |  |  |  |  |
| 05                                     | 107                             | 4A, 4B, 4C, 4D       | 4500 K | 00DE4      | XREWHT-L1-0000-00DE4 |  |  |  |  |  |  |
| Ųэ                                     | 107                             | 4C, 4D, 5A, 5B       | 4300 K | 00DF5      | XREWHT-L1-0000-00DF5 |  |  |  |  |  |  |
|  |                                 | 5A, 5B, 5C, 5D       | 4000 K | 00DE5      | XREWHT-L1-0000-00DE5 |  |  |  |  |  |  |
| R2                                     | 114                             | 3C, 3D, 4A, 4B       | 4750 K | 00EF4      | XREWHT-L1-0000-00EF4 |  |  |  |  |  |  |
| KΖ                                     | 114                             | 4A, 4B, 4C, 4D       | 4500 K | 00EE4      | XREWHT-L1-0000-00EE4 |  |  |  |  |  |  |
|  |                                 | 3A, 3B, 3C, 3D       | 5000 K | 00FE3      | XREWHT-L1-0000-00FE3 |  |  |  |  |  |  |
| R3                                     | 122                             | 3C, 3D, 4A, 4B       | 4750 K | 00FF4      | XREWHT-L1-0000-00FF4 |  |  |  |  |  |  |
|  |                                 | 4A, 4B, 4C, 4D       | 4500 K | 00FE4      | XREWHT-L1-0000-00FE4 |  |  |  |  |  |  |
| R4                                     | 130                             | 3A, 3B, 3C, 3D       | 5000 K | 00GE3      | XREWHT-L1-0000-00GE3 |  |  |  |  |  |  |
| R5                                     | 139                             | 3A, 3B, 3C, 3D       | 5000 K | 00HE3      | XREWHT-L1-0000-00HE3 |  |  |  |  |  |  |
| S2                                     | 148                             | 3A, 3B, 3C, 3D       | 5000 K | 00JE3      | XREWHT-L1-0000-00JE3 |  |  |  |  |  |  |

# Notes:

- For additional order codes NOT recommended for new designs please see the Appendix section starting on page 19.
- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 14).
- XR-E LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity or DWL bin restrictions specified by the order code.
- Typical CRI for Cool White & Neutral White (3700 K 10,000 K CCT) is 75.
- Typical CRI for Warm White (2600 K 3700 K CCT) is 80.



# ORDER CODES SUGGESTED FOR NEW DESIGNS (T $_{\rm J}$ = 25 °C) - CONTINUED COPY

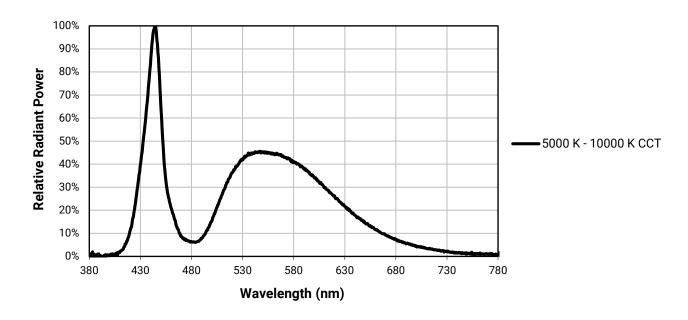
| Minimum Luminous Flux (lm)<br>@ 350 mA |                              | Chromaticity Regions | сст    | Kit Number | Order Code           |  |  |  |  |  |
|--|------------------------------|----------------------|--------|------------|----------------------|--|--|--|--|--|
| Group                                  | Flux (lm)                    |                      |        |            |                      |  |  |  |  |  |
|  | Warm White (2600 K - 3700 K) |                      |        |            |                      |  |  |  |  |  |
| P2                                     | 67.2                         | 7C, 7D, 8A, 8B       | 2900 K | 007F8      | XREWHT-L1-0000-007F8 |  |  |  |  |  |
| PZ                                     | 07.2                         | 8A, 8B, 8C, 8D       | 2700 K | 007E8      | XREWHT-L1-0000-007E8 |  |  |  |  |  |
|  |                              | 6C, 6D, 7A, 7B       | 3200 K | 008F7      | XREWHT-L1-0000-008F7 |  |  |  |  |  |
| P3                                     | 73.9                         | 7A, 7B, 7C, 7D       | 3000 K | 008E7      | XREWHT-L1-0000-008E7 |  |  |  |  |  |
| P3                                     | 73.9                         | 7C, 7D, 8A, 8B       | 2900 K | 008F8      | XREWHT-L1-0000-008F8 |  |  |  |  |  |
|  |                              | 8A, 8B, 8C, 8D       | 2700 K | 008E8      | XREWHT-L1-0000-008E8 |  |  |  |  |  |
|  |                              | 6A, 6B, 6C, 6D       | 3500 K | 009E6      | XREWHT-L1-0000-009E6 |  |  |  |  |  |
|  |                              | 6C, 6D, 7A, 7B       | 3200 K | 009F7      | XREWHT-L1-0000-009F7 |  |  |  |  |  |
| P4                                     | 80.6                         | 7A, 7B, 7C, 7D       | 3000 K | 009E7      | XREWHT-L1-0000-009E7 |  |  |  |  |  |
|  |                              | 7C, 7D, 8A, 8B       | 2900 K | 009F8      | XREWHT-L1-0000-009F8 |  |  |  |  |  |
|  |                              | 8A, 8B, 8C, 8D       | 2700 K | 008E9      | XREWHT-L1-0000-009E8 |  |  |  |  |  |
|  |                              | 6A, 6B, 6C, 6D       | 3500 K | 00AE6      | XREWHT-L1-0000-00AE6 |  |  |  |  |  |
|  |                              | 6C, 6D, 7A, 7B       | 3200 K | 00AF7      | XREWHT-L1-0000-00AF7 |  |  |  |  |  |
| Q2                                     | 87.4                         | 7A, 7B, 7C, 7D       | 3000 K | 00AE7      | XREWHT-L1-0000-00AE7 |  |  |  |  |  |
|  |                              | 7C, 7D, 8A, 8B       | 2900 K | 00AF8      | XREWHT-L1-0000-00AF8 |  |  |  |  |  |
|  |                              | 8A, 8B, 8C, 8D       | 2700 K | 00AE9      | XREWHT-L1-0000-00AE8 |  |  |  |  |  |
|  |                              | 6A, 6B, 6C, 6D       | 3500 K | 00BE6      | XREWHT-L1-0000-00BE6 |  |  |  |  |  |
| Q3                                     | 93.9                         | 6C, 6D, 7A, 7B       | 3200 K | 00BF7      | XREWHT-L1-0000-00BF7 |  |  |  |  |  |
|  |                              | 7A, 7B, 7C, 7D       | 3000 K | 00BE7      | XREWHT-L1-0000-00BE7 |  |  |  |  |  |
| Q4                                     | 100                          | 6A, 6B, 6C, 6D       | 3500 K | 00CE6      | XREWHT-L1-0000-00CE6 |  |  |  |  |  |

#### Notes:

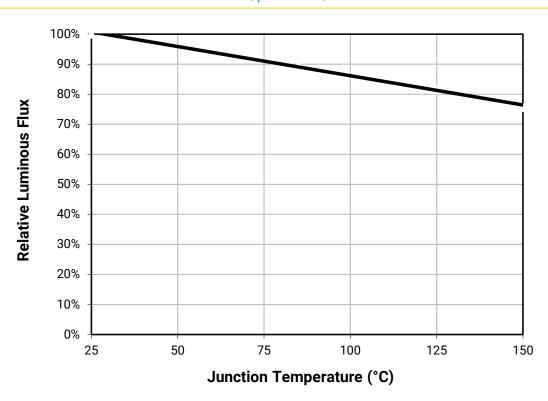
- For additional order codes NOT recommended for new designs please see the Appendix section starting on page 19.
- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 14).
- XR-E LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity or DWL bin restrictions specified by the order code.
- Typical CRI for Cool White & Neutral White (3700 K 10,000 K CCT) is 75.
- Typical CRI for Warm White (2600 K 3700 K CCT) is 80.



## **RELATIVE SPECTRAL POWER DISTRIBUTION**

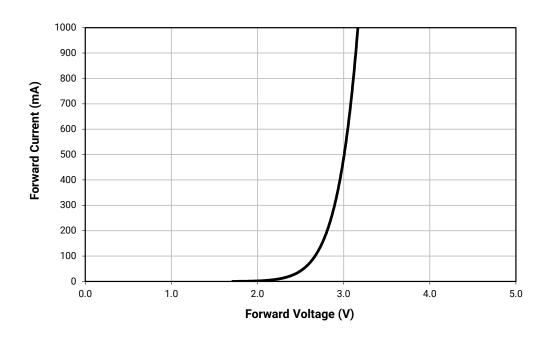


# RELATIVE FLUX VS. JUNCTION TEMPERATURE (I<sub>F</sub> = 350 mA)

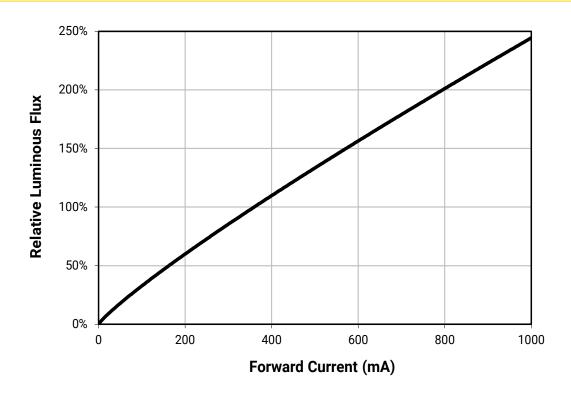




# **ELECTRICAL CHARACTERISTICS (T<sub>J</sub> = 25 °C)**

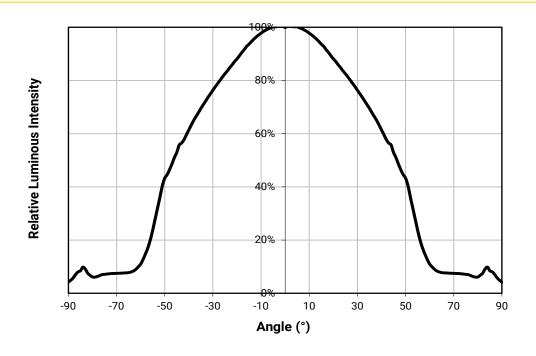


# RELATIVE FLUX VS. CURRENT ( $T_J = 25$ °C)

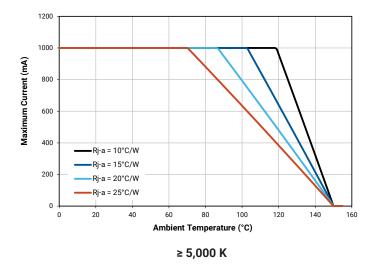


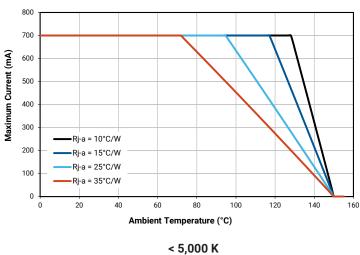


#### TYPICAL SPATIAL DISTRIBUTION



## **THERMAL DESIGN**







## **PERFORMANCE GROUPS - BRIGHTNESS**

XR-E LEDs are tested for luminous flux and placed into one of the following luminous-lux groups:

| Group | Minimum Luminous Flux<br>@ 350 mA (lm) | Maximum Luminous Flux<br>@ 350 mA (lm) |
|-------|--|--|
| P2    | 67.2                                   | 73.9                                   |
| P3    | 73.9                                   | 80.6                                   |
| P4    | 80.6                                   | 87.4                                   |
| Q2    | 87.4                                   | 93.9                                   |
| Q3    | 93.9                                   | 100                                    |
| Q4    | 100                                    | 107                                    |
| Q5    | 107                                    | 114                                    |
| R2    | 114                                    | 122                                    |
| R3    | 122                                    | 130                                    |
| R4    | 130                                    | 139                                    |
| R5    | 139                                    | 148                                    |
| S2    | 148                                    | 156                                    |
| S3    | 156                                    | 164                                    |
| \$4   | 164                                    | 172                                    |
| S5    | 172                                    | 180                                    |
| S6    | 180                                    | 188                                    |

# **PERFORMANCE GROUPS - CHROMATICITY**

XR-E LEDs are tested for chromaticity and placed into one of the regions defined by the bounding coordinates below.

| Region | х    | у    | Region | х    | у    |
|--------|------|------|--------|------|------|
|        | .283 | .284 |        | .314 | .355 |
| WK     | .295 | .297 | WF     | .316 | .332 |
| VVIN   | .298 | .288 | VVF    | .306 | .322 |
|        | .287 | .276 |        | .301 | .342 |
|        | .292 | .306 |        | .317 | .319 |
| WA     | .295 | .297 | WP     | .329 | .330 |
| WA     | .283 | .284 | VVP    | .329 | .318 |
|        | .279 | .291 |        | .318 | .308 |
|        | .295 | .297 |        | .329 | .345 |
| WM     | .308 | .311 | WD     | .329 | .330 |
| VVIVI  | .310 | .300 | VVD    | .317 | .319 |
|        | .298 | .288 |        | .316 | .332 |



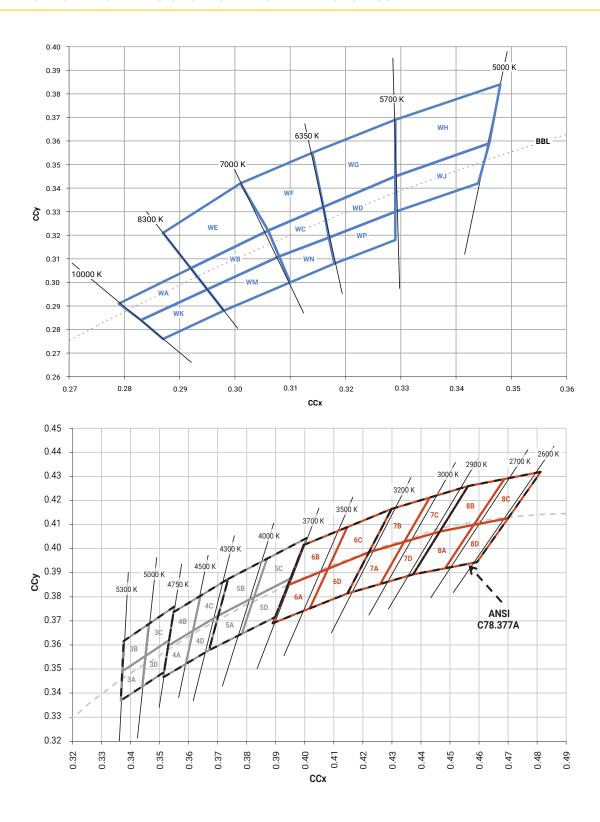
# PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

| Region | x    | у    | Region | x    | у    |
|--------|------|------|--------|------|------|
|        | .306 | .322 |        | .329 | .369 |
| WB     | .308 | .311 | WG     | .329 | .345 |
| VVD    | .295 | .297 | WG     | .316 | .332 |
|        | .292 | .306 |        | .314 | .355 |
|        | .301 | .342 |        | .329 | .330 |
| WE     | .306 | .322 | WJ     | .329 | .345 |
| VVC    | .292 | .306 | VVJ    | .346 | .359 |
|        | .287 | .321 |        | .344 | .342 |
|        | .308 | .311 |        | .348 | .384 |
| WN     | .317 | .319 | WH     | .346 | .359 |
| VVIN   | .318 | .308 | VVII   | .329 | .345 |
|        | .310 | .300 |        | .329 | .369 |
|        | .316 | .332 |        |      |      |
| WC     | .317 | .319 |        |      |      |
| VVC    | .308 | .311 |        |      |      |
|        | .306 | .322 |        |      |      |

| Region | х     | у     | Region | х  | у     | Region | х     | у     | Region | х     | у     |
|--------|-------|-------|--------|--|-------|--------|-------|-------|--------|-------|-------|
|        | .3371 | .3490 |        | .3376  | .3616 |        | .3463 | .3687 |        | .3451 | .3554 |
| 3A     | .3451 | .3554 | 3B     | .3463  | .3687 | 3C     | .3551 | .3760 | 3D     | .3533 | .3620 |
| 3A     | .3440 | .3428 | 35     | .3451  | .3554 | 30     | .3533 | .3620 | 30     | .3515 | .3487 |
|        | .3366 | .3369 |        | .3371  | .3490 |        | .3451 | .3554 |        | .3440 | .3428 |
|        | .3512 | .3465 |        | .3529  | .3597 |        | .3615 | .3659 |        | .3590 | .3521 |
| 4A     | .3529 | .3597 | 4B     | .3548  | .3736 | 4C     | .3641 | .3804 | 4D     | .3615 | .3659 |
| 44     | .3615 | .3659 | 4D     | .3641  | .3804 | 40     | .3736 | .3874 | 40     | .3702 | .3722 |
|        | .3590 | .3521 |        | .3615  | .3659 |        | .3702 | .3722 |        | .3670 | .3578 |
|        | .3670 | .3578 |        | .3702  | .3722 |        | .3825 | .3798 |        | .3783 | .3646 |
| 5A     | .3702 | .3722 | 5B     | .3736  | .3874 | 5C     | .3869 | .3958 | 5D     | .3825 | .3798 |
| JA.    | .3825 | .3798 | 36     | .3869 .3958 .4006 .4044<br>.3825 .3798 .3950 .3875 | 30    | .3950  | .3875 |       |        |       |       |
|        | .3783 | .3646 |        |  | .3875 |        | .3898 | .3716 |        |       |       |
|        | .3889 | .3690 |        | .3941  | .3848 |        | .4080 | .3916 | 6D     | .4017 | .3751 |
| 6A     | .3941 | .3848 | 6B     | .3996  | .4015 | 6C     | .4146 | .4089 |        | .4080 | .3916 |
| UA     | .4080 | .3916 | ОВ     | .4146  | .4089 | 00     | .4299 | .4165 | OD     | .4221 | .3984 |
|        | .4017 | .3751 |        | .4080  | .3916 |        | .4221 | .3984 |        | .4147 | .3814 |
|        | .4147 | .3814 |        | .4221  | .3984 |        | .4342 | .4028 |        | .4259 | .3853 |
| 7A     | .4221 | .3984 | 7B     | .4299  | .4165 | 7C     | .4430 | .4212 | 7D     | .4342 | .4028 |
| /A     | .4342 | .4028 | 7.0    | .4430  | .4212 | 70     | .4562 | .4260 | 70     | .4465 | .4071 |
|        | .4259 | .3853 |        | .4342  | .4028 |        | .4465 | .4071 |        | .4373 | .3893 |
|        | .4373 | .3893 |        | .4465  | .4071 |        | .4582 | .4099 |        | .4483 | .3919 |
| 8A     | .4465 | .4071 | 8B     | .4562  | .4260 | 8C     | .4687 | .4289 | 8D     | .4582 | .4099 |
| OA.    | .4582 | .4099 | OD     | .4687  | .4289 | 00     | .4813 | .4319 | OD     | .4700 | .4126 |
|        | .4483 | .3919 |        | .4582  | .4099 |        | .4700 | .4126 |        | .4593 | .3944 |



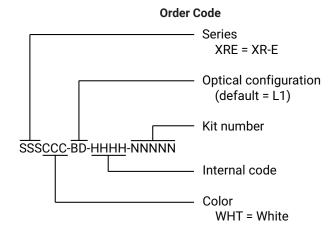
#### STANDARD CHROMATICITY REGIONS PLOTTED ON THE 1931 CIE CURVE

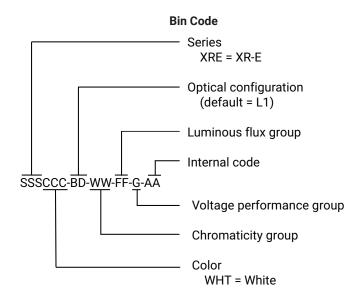




#### **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured in the following manner:



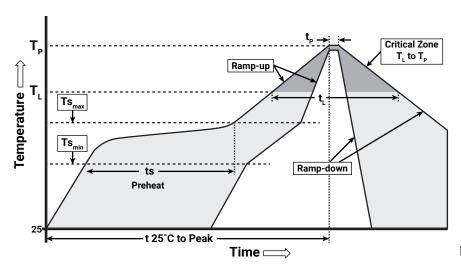




## **REFLOW SOLDERING CHARACTERISTICS**

In testing, Cree LED has found XR-E LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree LED recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer's responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

| Profile Feature   | Lead-Free Solder |
|---|------------------|
| Average Ramp-Up Rate (Ts <sub>max</sub> to Tp)          | 1.2 °C/second    |
| Preheat: Temperature Min (Ts <sub>min</sub> )           | 120 °C           |
| Preheat: Temperature Max (Ts <sub>max</sub> )           | 170 °C           |
| Preheat: Time (ts <sub>min</sub> to ts <sub>max</sub> ) | 65-150 seconds   |
| Time Maintained Above: Temperature (T <sub>L</sub> )    | 217 °C           |
| Time Maintained Above: Time (t <sub>L</sub> )           | 45-90 seconds    |
| Peak/Classification Temperature (Tp)                    | 235 - 245 °C     |
| Time Within 5 °C of Actual Peak Temperature (tp)        | 20-40 seconds    |
| Ramp-Down Rate  | 1 - 6 °C/second  |
| Time 25 °C to Peak Temperature                          | 4 minutes max.   |

Note: All temperatures refer to topside of the package, measured on the package body surface.



#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

#### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs.

#### **Lumen Maintenance**

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

#### **Moisture Sensitivity**

Cree LED recommends keeping XLamp XR-E LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XR-E LEDs should be handled and stored as MSL 4 per JEDEC J-STD-033, meaning they have limited exposure time before damage to the LED may occur during the soldering operation. The table on the right specifies the maximum exposure time in days depending on temperature and humidity conditions. LEDs with exposure time longer than the specified maximums must be baked according to the baking conditions listed below.

| Maximum Percent Relative Humidity Temp. |     |     |     |     |     |     |     |
|---|-----|-----|-----|-----|-----|-----|-----|
| remp.                                   | 30% | 40% | 50% | 60% | 70% | 80% | 90% |
| 30 °C                                   | 9   | 5   | 4   | 3   | 1   | 1   | 1   |
| 25 °C                                   | 12  | 7   | 5   | 4   | 2   | 1   | 1   |
| 20 °C                                   | 17  | 9   | 7   | 6   | 2   | 2   | 1   |

#### **Baking Conditions**

It is not necessary to bake all XLamp LEDs. Only the LEDs that meet all of the following criteria must be baked:

- 1. LEDs that have been removed from the original MBP.
- 2. LEDs that have been exposed to a humid environment longer than listed in the Moisture Sensitivity section above.
- 3. LEDs that have not been soldered.



#### **NOTES - CONTINUED**

LEDs should be baked at 70 °C for 24 hours. LEDs may be baked on the original reels. Remove LEDs from the MBP before baking. Do not bake parts at temperatures higher than 70 °C. This baking operation resets the exposure time as defined in the Moisture Sensitivity section above.

#### **Storage Conditions**

XLamp LEDs that have been removed from the original MBP but not soldered yet should be stored in a room or cabinet that will maintain an atmosphere of 25 ± 5 °C and no greater than 10% RH (relative humidity). For LEDs stored in these conditions, storage time does not add to exposure time as defined in the Moisture Sensitivity section above.

# **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

#### **REACH Compliance**

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

# **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

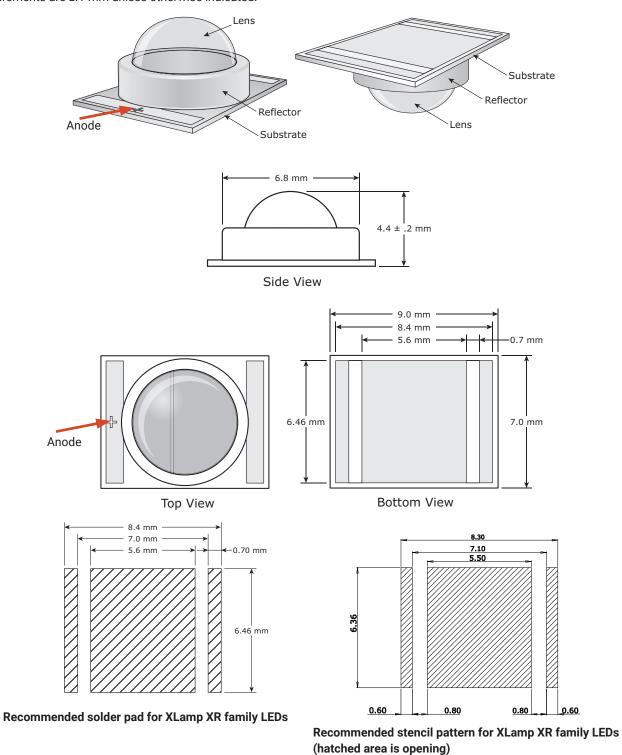
#### **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.



# MECHANICAL DIMENSIONS ( $T_A = 25$ °C)

All measurements are ±.1 mm unless otherwise indicated.

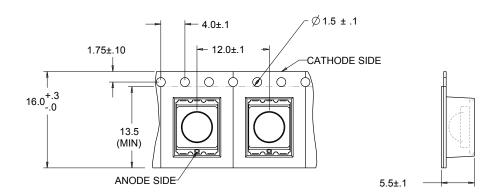


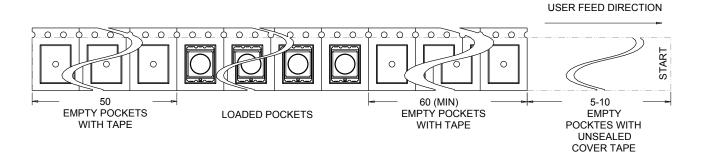
© 2006-2025 Cree LED. The information in this document is subject to change without notice. Cree®, the Cree logo, the Cree LED logo and XLamp® are registered trademarks of Cree LED. UL® and the UL logo are registered trademarks of UL LLC.

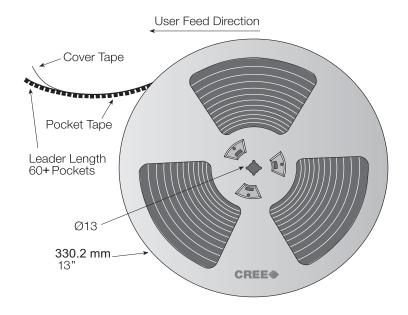


## **TAPE AND REEL**

All Cree LED carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard. All dimensions in mm.



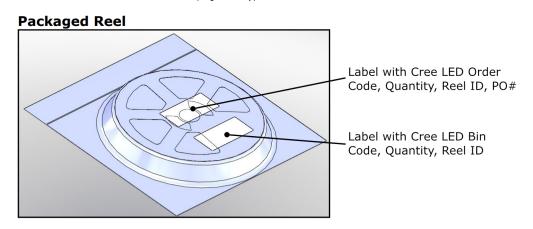


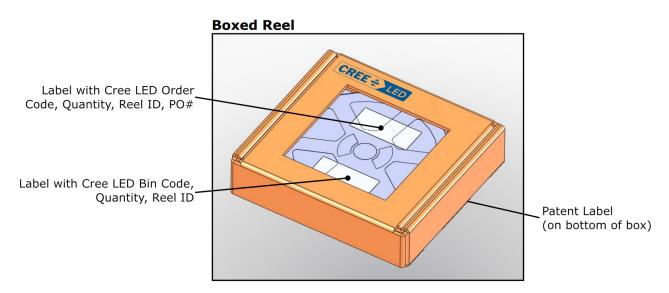




## **PACKAGING**

# Label with Cree LED Bin Code, Quantity, Reel ID







#### **APPENDIX - ORDER CODES NOT FOR NEW DESIGNS**

The following order codes are active and valid order codes, but higher performance options are also available. Please see page 3 for order codes of XLamp XR-E LEDs that could serve as alternatives for the order codes set forth below.

# XR-E Cool White, T<sub>1</sub> = 25 °C

| Minimum Luminous Flux (lm)<br>@ 350 mA |                                | Chromaticity Regions                               | Kit Number | Order Code           |  |  |  |  |  |  |
|--|--------------------------------|--|------------|----------------------|--|--|--|--|--|--|
| Group                                  | Flux (lm)                      |  |            |                      |  |  |  |  |  |  |
|  | Cool White (5000 K - 10,000 K) |  |            |                      |  |  |  |  |  |  |
|  |                                | WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP | 00901      | XREWHT-L1-0000-00901 |  |  |  |  |  |  |
| P4                                     | 80.6                           | WC, WD, WF, WG                                     | 00902      | XREWHT-L1-0000-00902 |  |  |  |  |  |  |
|  |                                | WC, WD, WF, WG, WH, WJ, WN, WP                     | 00903      | XREWHT-L1-0000-00903 |  |  |  |  |  |  |
|  |                                | WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP | 00A01      | XREWHT-L1-0000-00A01 |  |  |  |  |  |  |
| Q2                                     | 87.4                           | WC, WD, WF, WG                                     | 00A02      | XREWHT-L1-0000-00A02 |  |  |  |  |  |  |
|  |                                | WC, WD, WF, WG, WH, WJ, WN, WP                     |            | XREWHT-L1-0000-00A03 |  |  |  |  |  |  |
|  |                                | WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP | 00B01      | XREWHT-L1-0000-00B01 |  |  |  |  |  |  |
| Q3                                     | 93.9                           | WC, WD, WF, WG                                     | 00B02      | XREWHT-L1-0000-00B02 |  |  |  |  |  |  |
|  |                                | WC, WD, WF, WG, WH, WJ, WN, WP                     | 00B03      | XREWHT-L1-0000-00B03 |  |  |  |  |  |  |
|  |                                | WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP | 00C01      | XREWHT-L1-0000-00C01 |  |  |  |  |  |  |
| Q4                                     | 100                            | WC, WD, WF, WG                                     | 00C02      | XREWHT-L1-0000-00C02 |  |  |  |  |  |  |
|  |                                | WC, WD, WF, WG, WH, WJ, WN, WP                     | 00C03      | XREWHT-L1-0000-00C03 |  |  |  |  |  |  |
|  |                                | WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP | 00D01      | XREWHT-L1-0000-00D01 |  |  |  |  |  |  |
| Q5                                     | 107                            | WC, WD, WF, WG                                     | 00D02      | XREWHT-L1-0000-00D02 |  |  |  |  |  |  |
|  |                                | WC, WD, WF, WG, WH, WJ, WN, WP                     | 00D03      | XREWHT-L1-0000-00D03 |  |  |  |  |  |  |
|  |                                | WA, WB, WC, WD, WE, WF, WG, WH, WJ, WK, WM, WN, WP | 00E01      | XREWHT-L1-0000-00E01 |  |  |  |  |  |  |
| R2                                     | 114                            | WC, WD, WF, WG                                     | 00E02      | XREWHT-L1-0000-00E02 |  |  |  |  |  |  |
|  |                                | WC, WD, WF, WG, WH, WJ, WN, WP                     | 00E03      | XREWHT-L1-0000-00E03 |  |  |  |  |  |  |

# Notes:

• Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 14).



#### **APPENDIX - ORDER CODES NOT FOR NEW DESIGNS - CONTINUED**

The following order codes are active and valid order codes, but higher performance options are also available. Please see page 4 for order codes of XLamp XR-E LEDs that could serve as alternatives for the order codes set forth below.

XR-E Neutral White, T<sub>1</sub> = 25 °C

| Minimum Luminous Flux (lm)<br>@ 350 mA |           | Chromaticity Regions | сст            | Kit Number | Order Code           |
|--|-----------|----------------------|----------------|------------|----------------------|
| Group                                  | Flux (lm) |                      |                |            |                      |
|  |           | Neutral White (370   | 00 K - 5000 K) |            |                      |
| N4                                     | 62.0      | 5C, 5D, 6A, 6B       | 3700 K         | 006F6      | XREWHT-L1-0000-006F6 |
|  |           | 4C, 4D, 5A, 5B       | 4300 K         | 007F5      | XREWHT-L1-0000-007F5 |
| P2                                     | 67.2      | 5A, 5B, 5C, 5D       | 4000 K         | 007E5      | XREWHT-L1-0000-007E5 |
|  |           | 5C, 5D, 6A, 6B       | 3700 K         | 007F6      | XREWHT-L1-0000-007F6 |
|  |           | 3A, 3B, 3C, 3D       | 5000 K         | 008E3      | XREWHT-L1-0000-008E3 |
|  |           | 3C, 3D, 4A, 4B       | 4750 K         | 008F4      | XREWHT-L1-0000-008F4 |
| D0                                     | 70.0      | 4A, 4B, 4C, 4D       | 4500 K         | 008E4      | XREWHT-L1-0000-008E4 |
| P3                                     | 73.9      | 4C, 4D, 5A, 5B       | 4300 K         | 008F5      | XREWHT-L1-0000-008F5 |
|  |           | 5A, 5B, 5C, 5D       | 4000 K         | 008E5      | XREWHT-L1-0000-008E5 |
|  |           | 5C, 5D, 6A, 6B       | 3700 K         | 008F6      | XREWHT-L1-0000-008F6 |
|  |           | 3A, 3B, 3C, 3D       | 5000 K         | 009E3      | XREWHT-L1-0000-009E3 |
|  | 80.6      | 3C, 3D, 4A, 4B       | 4750 K         | 009F4      | XREWHT-L1-0000-009F4 |
| P4                                     |           | 4A, 4B, 4C, 4D       | 4500 K         | 009E4      | XREWHT-L1-0000-009E4 |
|  |           | 4C, 4D, 5A, 5B       | 4300 K         | 009F5      | XREWHT-L1-0000-009F5 |
|  |           | 5A, 5B, 5C, 5D       | 4000 K         | 009E5      | XREWHT-L1-0000-009E5 |
|  | 87.4      | 3A, 3B, 3C, 3D       | 5000 K         | 00AE3      | XREWHT-L1-0000-00AE3 |
|  |           | 3C, 3D, 4A, 4B       | 4750 K         | 00AF4      | XREWHT-L1-0000-00AF4 |
| Q2                                     |           | 4A, 4B, 4C, 4D       | 4500 K         | 00AE4      | XREWHT-L1-0000-00AE4 |
|  |           | 4C, 4D, 5A, 5B       | 4300 K         | 00AF5      | XREWHT-L1-0000-00AF5 |
|  |           | 5A, 5B, 5C, 5D       | 4000 K         | 00AE5      | XREWHT-L1-0000-00AE5 |
|  |           | 3A, 3B, 3C, 3D       | 5000 K         | 00BE3      | XREWHT-L1-0000-00BE3 |
| Q3                                     | 93.9      | 3C, 3D, 4A, 4B       | 4750 K         | 00BF4      | XREWHT-L1-0000-00BF4 |
|  |           | 4A, 4B, 4C, 4D       | 4500 K         | 00BE4      | XREWHT-L1-0000-00BE4 |
|  |           | 3A, 3B, 3C, 3D       | 5000 K         | 00CE3      | XREWHT-L1-0000-00CE3 |
| Q4                                     | 100       | 3C, 3D, 4A, 4B       | 4750 K         | 00CF4      | XREWHT-L1-0000-00CF4 |
|  |           | 4A, 4B, 4C, 4D       | 4500 K         | 00CE4      | XREWHT-L1-0000-00CE4 |

# Notes:

Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 14).

20



#### **APPENDIX - ORDER CODES NOT FOR NEW DESIGNS - CONTINUED**

The following order codes are active and valid order codes, but higher performance options are also available. Please see page 5 for order codes of XLamp XR-E LEDs that could serve as alternatives for the order codes set forth below.

# XR-E Warm White, $T_1 = 25 \,^{\circ}\text{C}$

| Minimum Luminous Flux (lm)<br>@ 350 mA |           | Chromaticity Regions | сст       | Kit Number | Order Code           |
|--|-----------|----------------------|-----------|------------|----------------------|
| Group                                  | Flux (lm) |                      |           |            |                      |
|  |           | Warm White (2600 K   | - 3700 K) |            |                      |
| N3                                     | 56.8      | 6C, 6D, 7A, 7B       | 3200 K    | 005F7      | XREWHT-L1-0000-005F7 |
|  |           | 7A, 7B, 7C, 7D       | 3000 K    | 005E7      | XREWHT-L1-0000-005E7 |
|  |           | 7C, 7D, 8A, 8B       | 2900 K    | 005F8      | XREWHT-L1-0000-005F8 |
|  |           | 8A, 8B, 8C, 8D       | 2700 K    | 005E8      | XREWHT-L1-0000-005E8 |
| N4                                     |           | 6A, 6B, 6C, 6D       | 3500 K    | 006E6      | XREWHT-L1-0000-006E6 |
|  |           | 6C, 6D, 7A, 7B       | 3200 K    | 006F7      | XREWHT-L1-0000-006F7 |
|  | 62.0      | 7A, 7B, 7C, 7D       | 3000 K    | 006E7      | XREWHT-L1-0000-006E7 |
|  |           | 7C, 7D, 8A, 8B       | 2900 K    | 006F8      | XREWHT-L1-0000-006F8 |
|  |           | 8A, 8B, 8C, 8D       | 2700 K    | 006E8      | XREWHT-L1-0000-006E8 |
|  |           | 6A, 6B, 6C, 6D       | 3500 K    | 007E6      | XREWHT-L1-0000-007E6 |
| P2                                     | 67.2      | 6C, 6D, 7A, 7B       | 3200 K    | 007F7      | XREWHT-L1-0000-007F7 |
|  |           | 7A, 7B, 7C, 7D       | 3000 K    | 007E7      | XREWHT-L1-0000-007E7 |
| P3                                     | 73.9      | 6A, 6B, 6C, 6D       | 3500 K    | 008E6      | XREWHT-L1-0000-008E6 |

# Notes:

• Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 14).