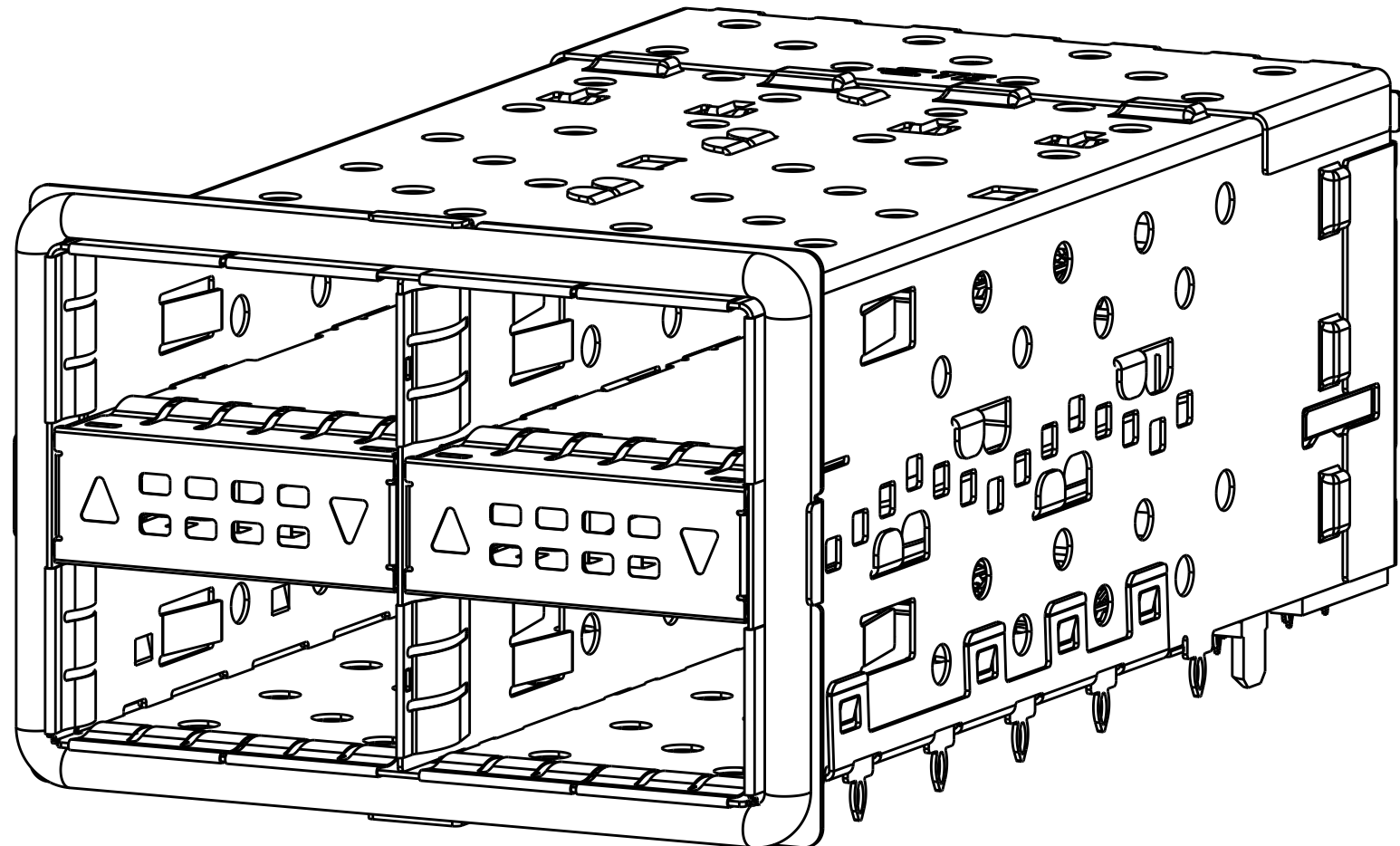
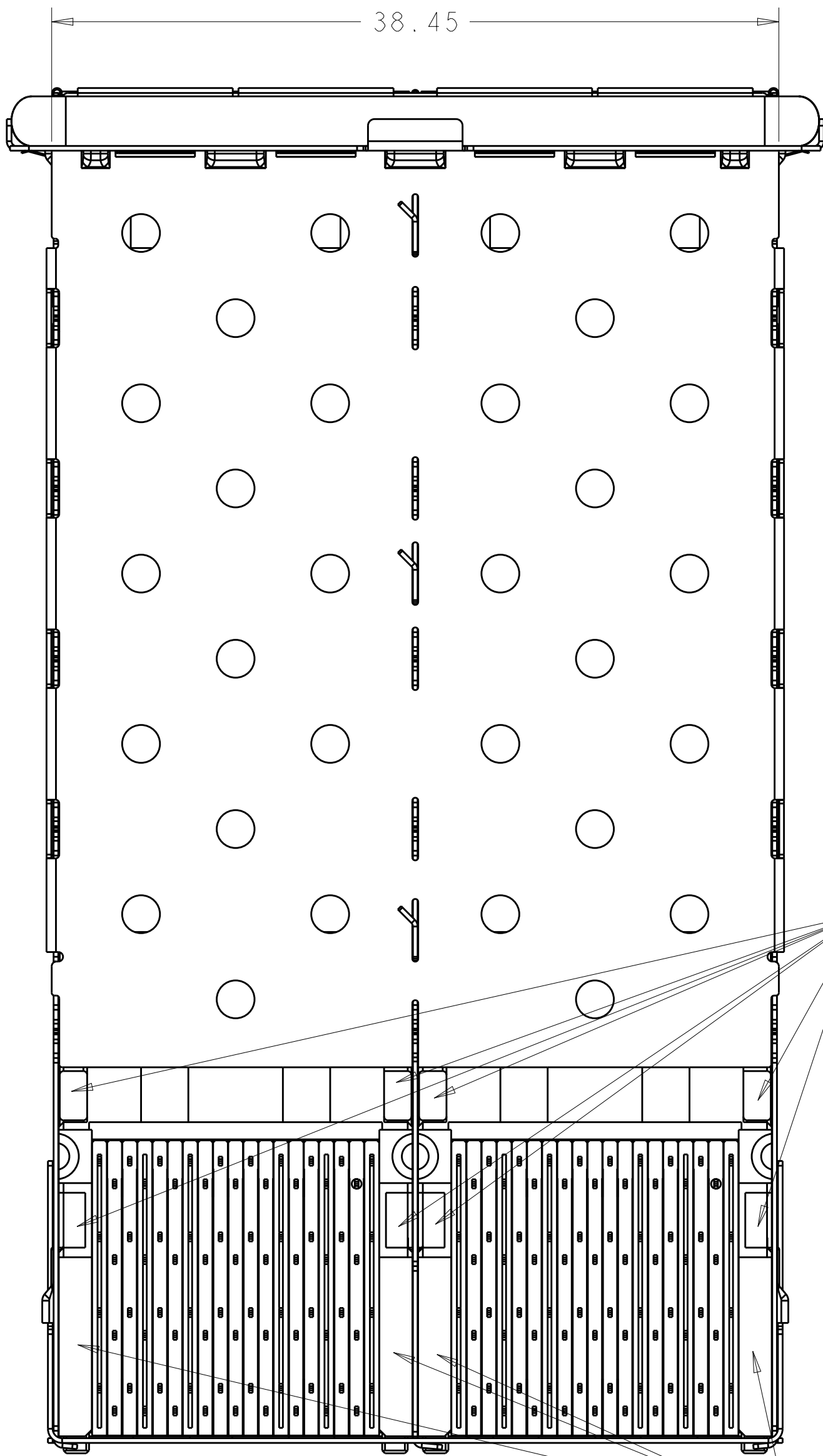
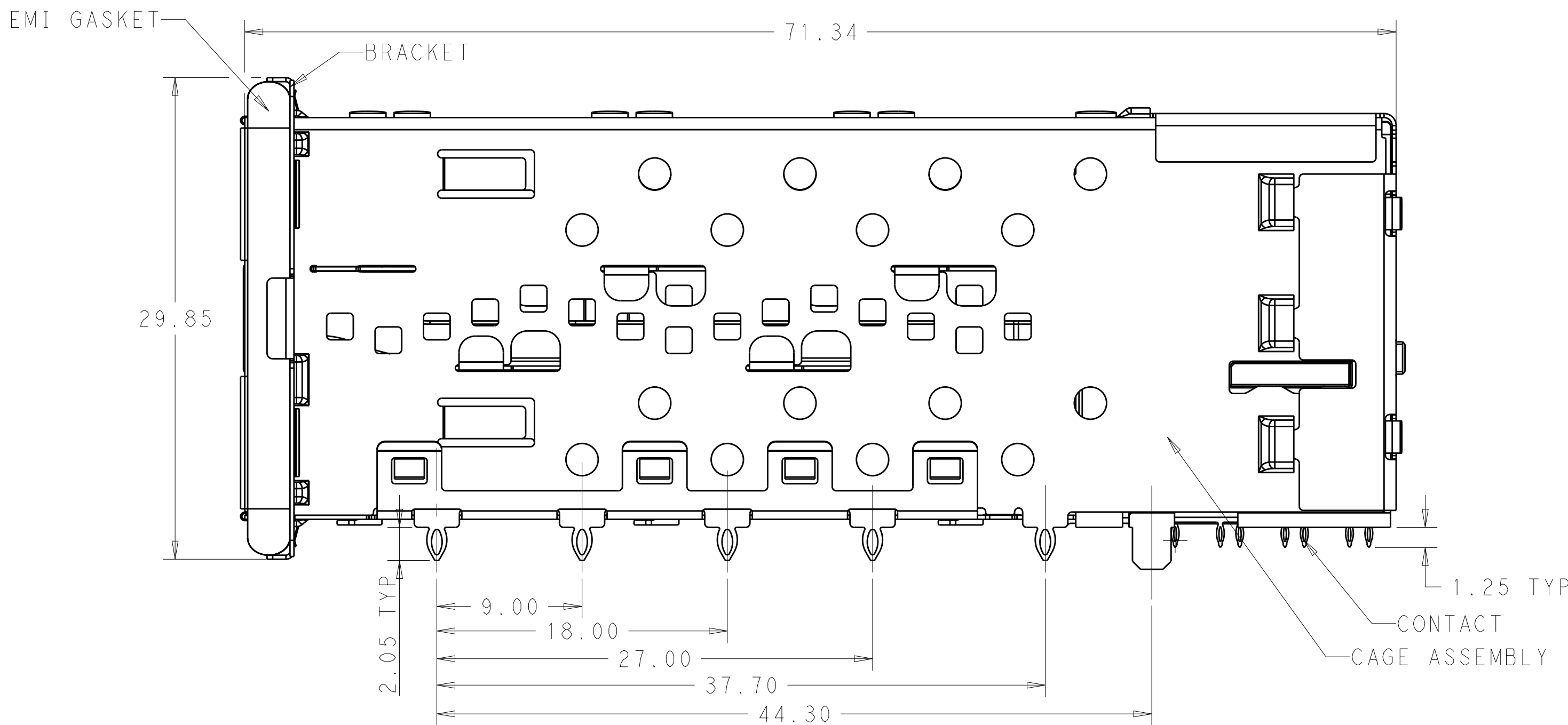
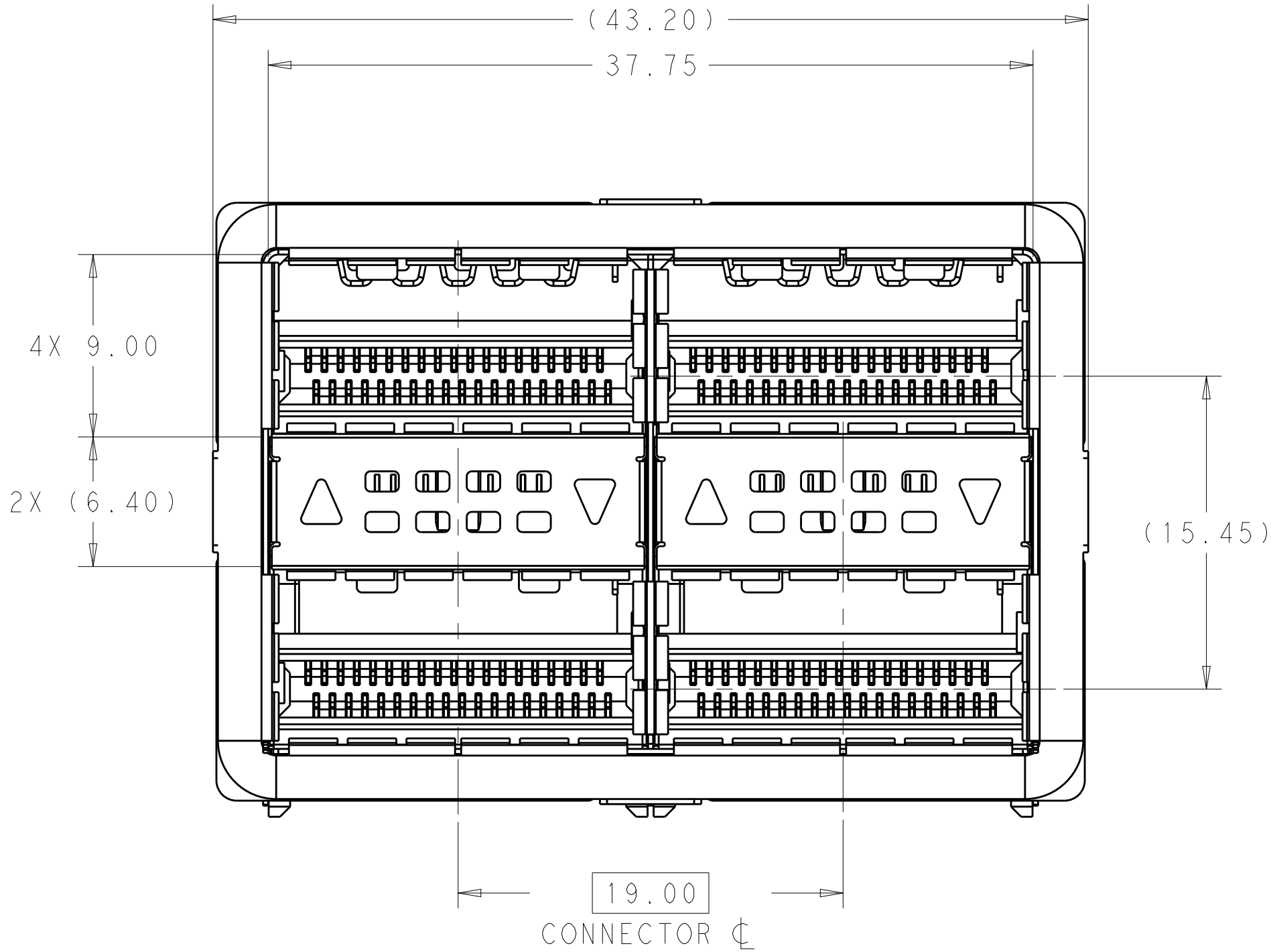
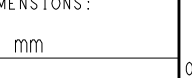
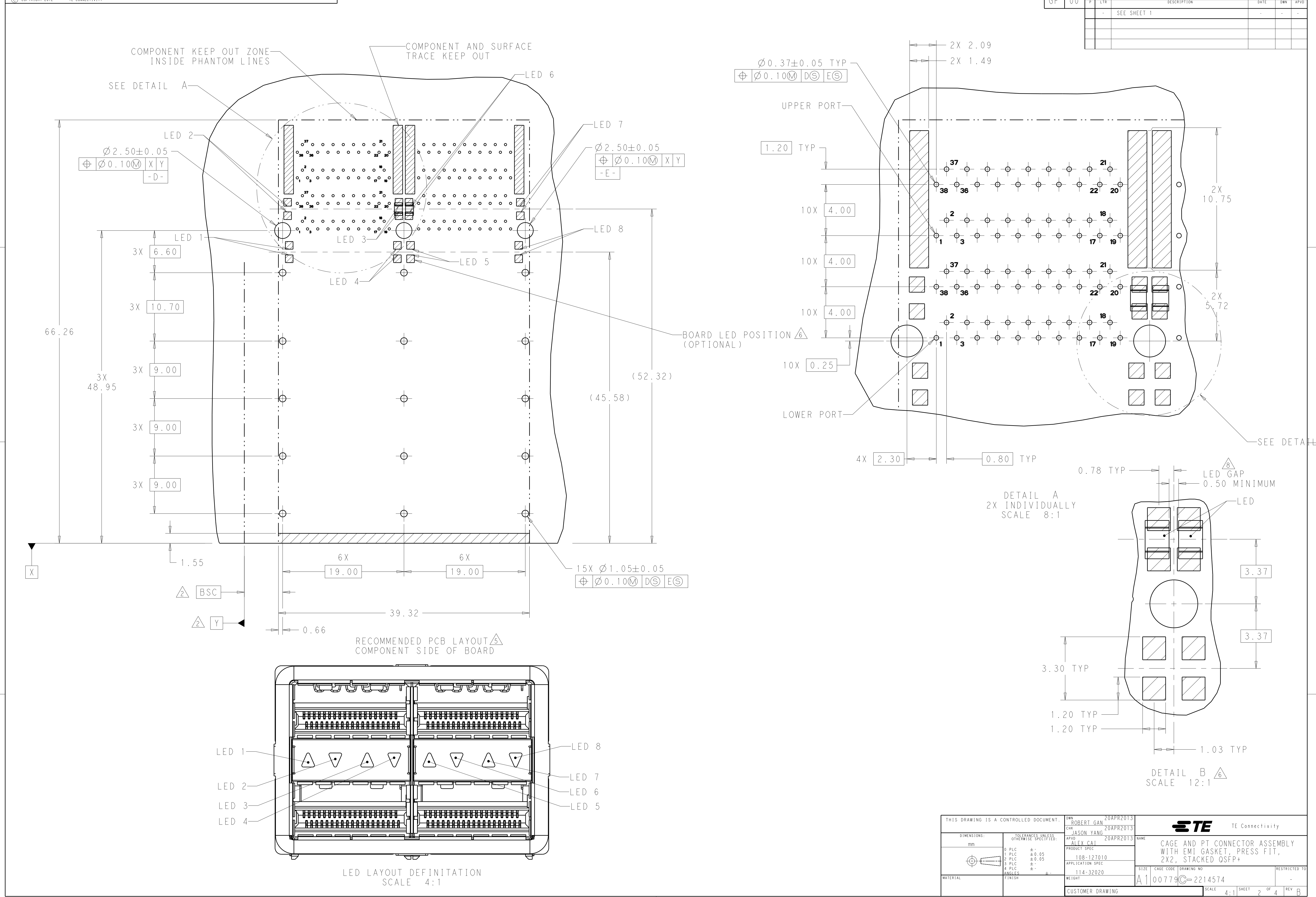




- 1 MATERIAL:
CAGE ASSEMBLY- STAINLESS STEEL.
BRACKET- STAINLESS STEEL.
EMI GASKET- NIKCEL-GRAPHITE FILLED SILICONE.
HOUSING- BLACK LCP,UL 94V-0 RATED
CHICKLET- BLACK LCP,UL 94V-0 RATED
LIGHT PIPE- POLYCARBONATE, CLEAR, UL 94V-0 RATED
CONTACT- COPPER ALLOY.
GASKET - CONDUCTIVE RUBBER, UL 94V-0 RATED
- 2 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
3. MINIMUM PCB THICKNESS OF 1.57mm.
- 4 CONTACT FINISH- CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-127010. BASED ON EIA/ECA-364-1000.01A, (CONTROLLED ENVIRONMENT APPLICATIONS) ON MATING INTERFACE, TIN ON NEEDLE EYE.
- 5 THE ENTIRE AREA OF THE CONNECTOR FOOTPRINT, INDICATED BY THE DASHED LINE, TO BE CONSIDERED THE KEEPOUT AREA FOR COMPONENTS AND SIGNAL TRACES. TOP SIDE ONLY. TOP SIDE TRACES ALLOWED WITHIN CONNECTOR HOLE PATTERN.
- 6 LIGHT PIPE PAD LAYOUT IS FOR 0805 LOW PROFILE LED PACKAGE WITH A HEIGHT OF 0.8mm.
7. CAGE FINISH-1.25 μ m MINIMUM NICKEL PLATING.
- 8 KEEP THE GAP BETWEEN LEDS 0.5mm MINIMUM.

BOTH LIGHT PIPES WITH DOWN DIRECTION	1-2214574-0
3 ROUND VENT HOLES	2214574-9
BOTH LIGHT PIPES	2214574-8
BOTH LIGHT PIPES	2214574-7
INNER LIGHT PIPES	2214574-6
OUTER LIGHT PIPES	2214574-5
NO LIGHT PIPES	2214574-4
BOTH LIGHT PIPES	2214574-3
INNER LIGHT PIPES	2214574-2
OUTER LIGHT PIPES	2214574-1
DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN ROBERT GAN 20APR2013	 TE Connectivity								
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK JASON YANG 20APR2013									
DIMENSIONS:	mm	APVD ALEX CAI 20APR2013	NAME	CAGE AND PT CONNECTOR ASSEMBLY WITH EMI GASKET, PRESS FIT, 2X2, STACKED QSFP+							
		PRODUCT SPEC									
	0 PLC ± 0.25	108-127010	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO					
	1 PLC ± 0.15	APPLICATION SPEC					A1	00779C=2214574	-		
MATERIAL	4 PLC ± 0.15	114-32020	WEIGHT	SCALE	4:1	SHEET				1	OF
	FINISH	4 PLC ± 0.15									

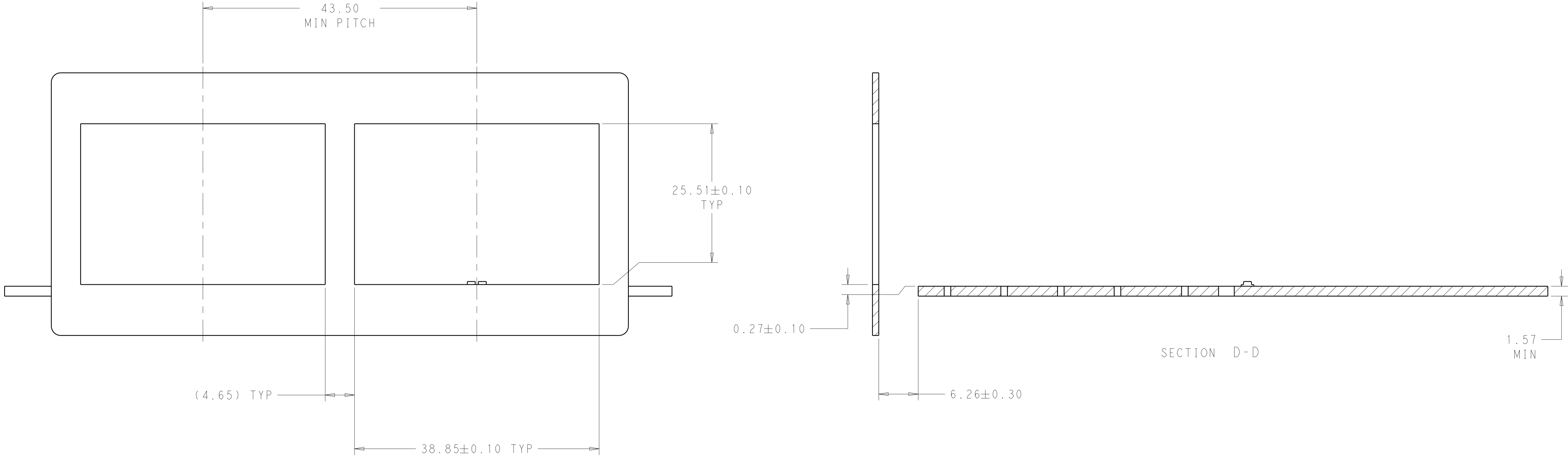


DETAIL A
2X INDIVIDUALLY
SCALE 8:1

DETAIL B
SCALE 12:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	ROBERT GAN	20APR2013		TE Connectivity		
DIMENSIONS:	mm	CHK	JASON YANG	20APR2013				
		APVD	ALEX CAL	20APR2013				
		NAME						
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC			CAGE AND PT CONNECTOR ASSEMBLY WITH EMI GASKET, PRESS FIT, 2X2, STACKED QSFP+			
		108-127010						
		APPLICATION SPEC						
MATERIAL	FINISH	114-32020			SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		WEIGHT						
		CUSTOMER DRAWING						
SCALE		4:1	SHEET	2	OF	4		
REV		B						

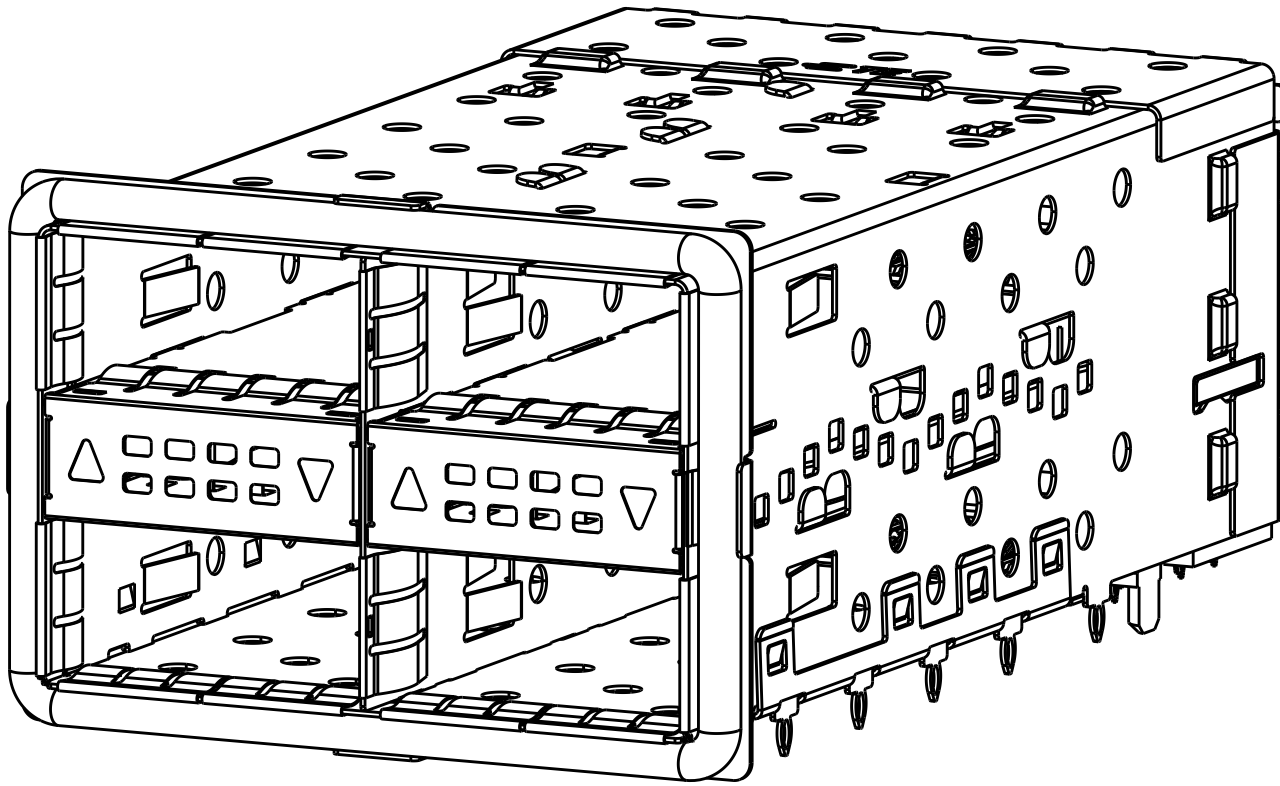
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



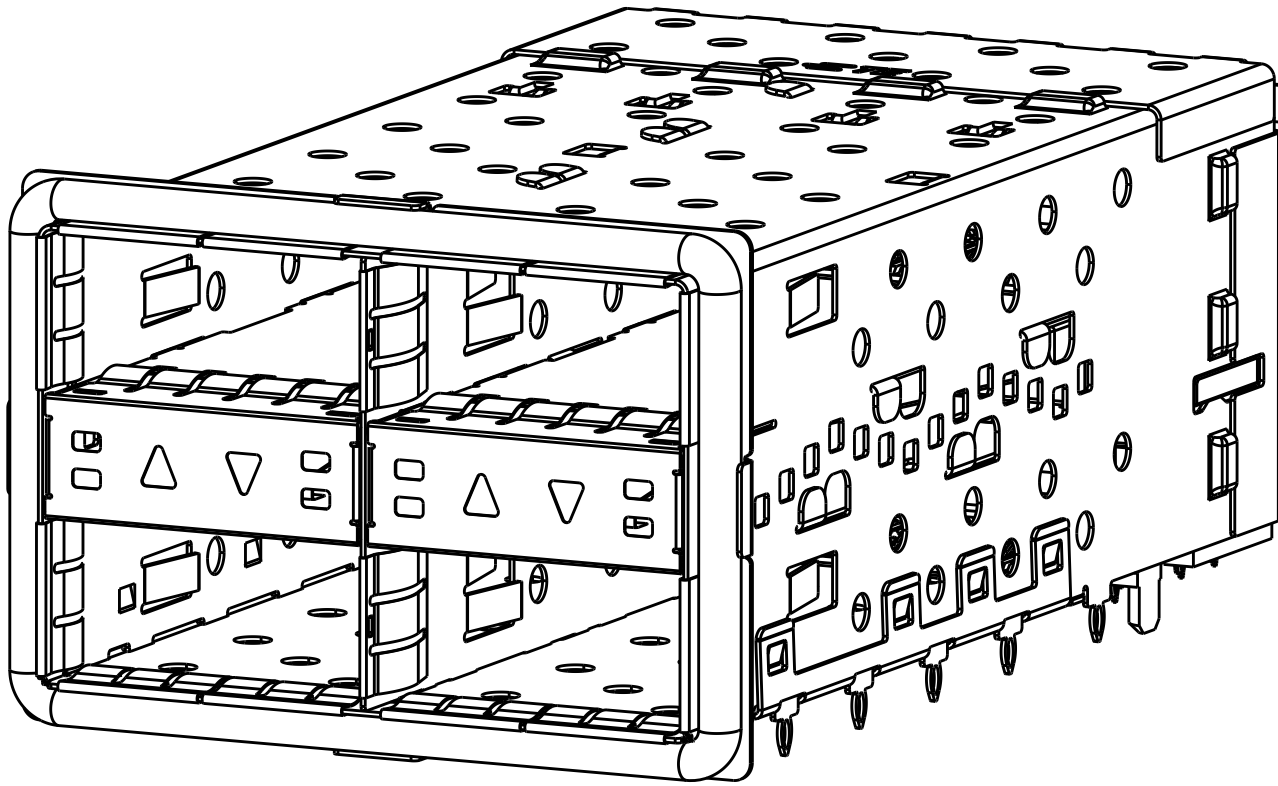
RECOMMENDED PANEL CUTOUT
AND PC BOARD PANEL POSITION
SCALE 3:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN ROBERT GAN CHK JASON YANG APVD ALEX CAI	20APR2013 20APR2013 20APR2013	TE Connectivity	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ± - 1 PLC ±0.25 2 PLC ±0.15 3 PLC ± - 4 PLC ± - ANGLES ± - FINISH		PRODUCT SPEC	
				108-127010	
				APPLICATION SPEC	
				114-32020	
MATERIAL		WEIGHT		SIZE CAGE CODE DRAWING NO	
				A100779C=2214574	
		CUSTOMER DRAWING		RESTRICTED TO	
				-	
		SCALE 4:1		SHEET 3 OF 4	
				REV B	

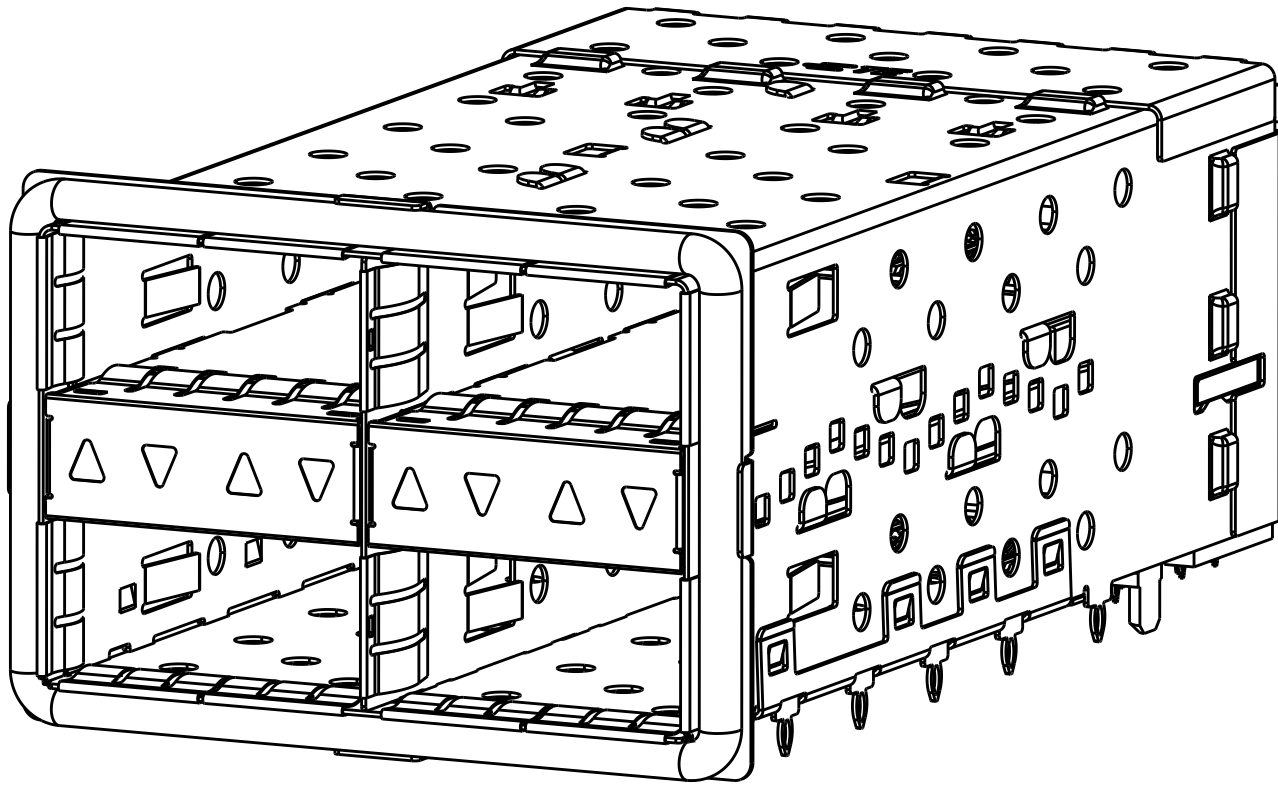
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



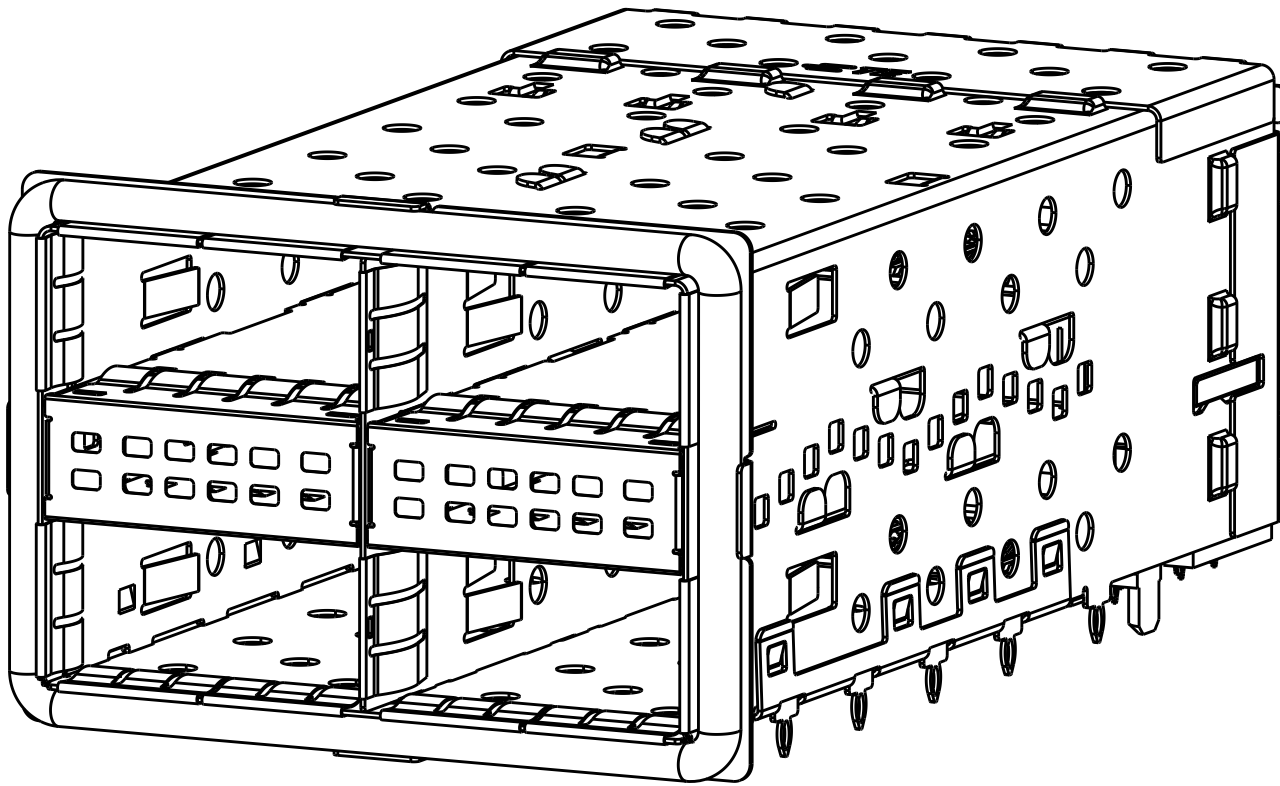
2214574-1



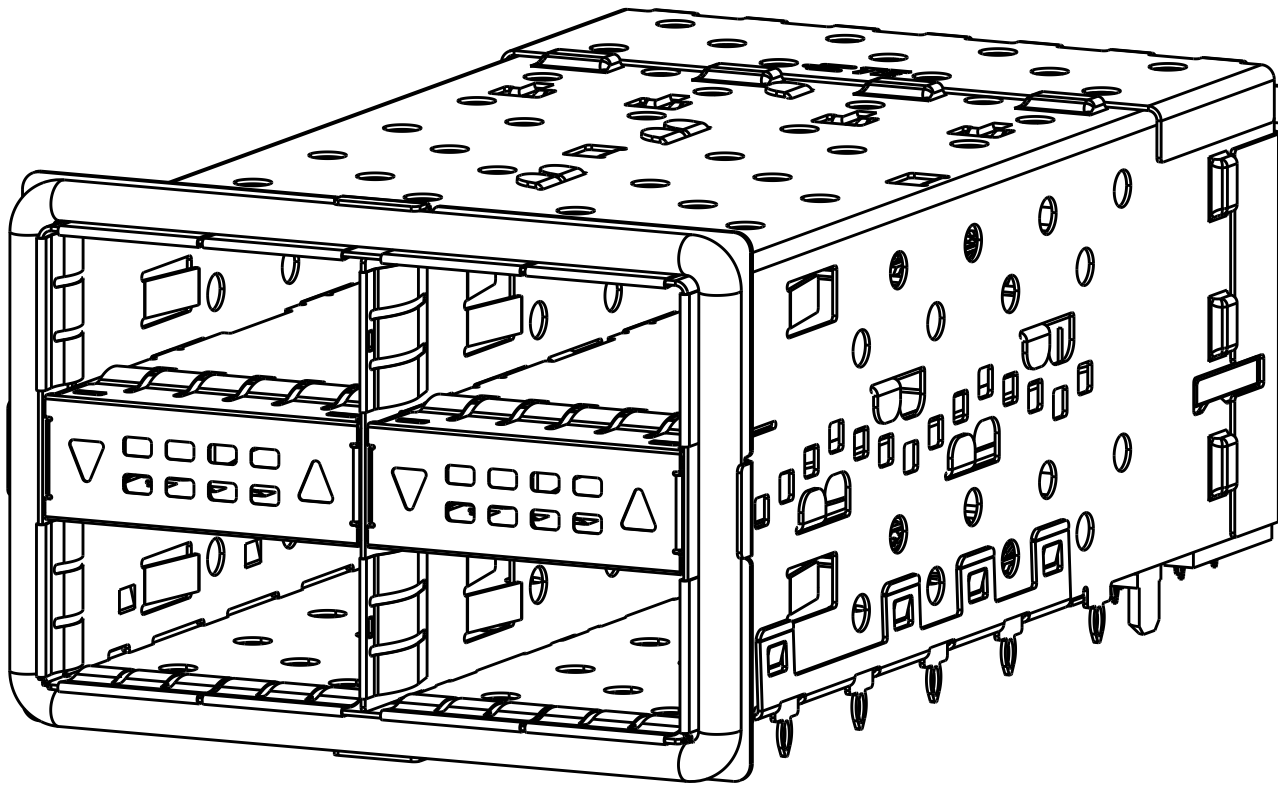
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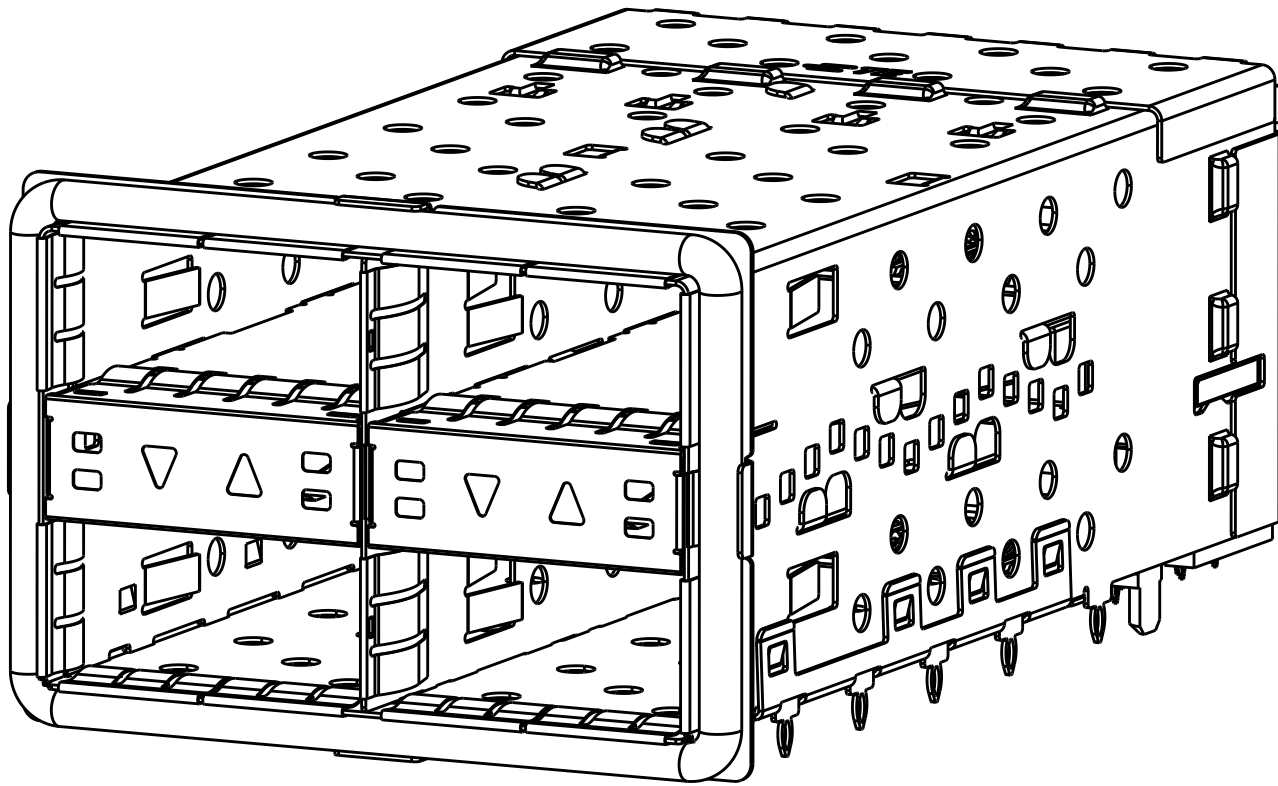
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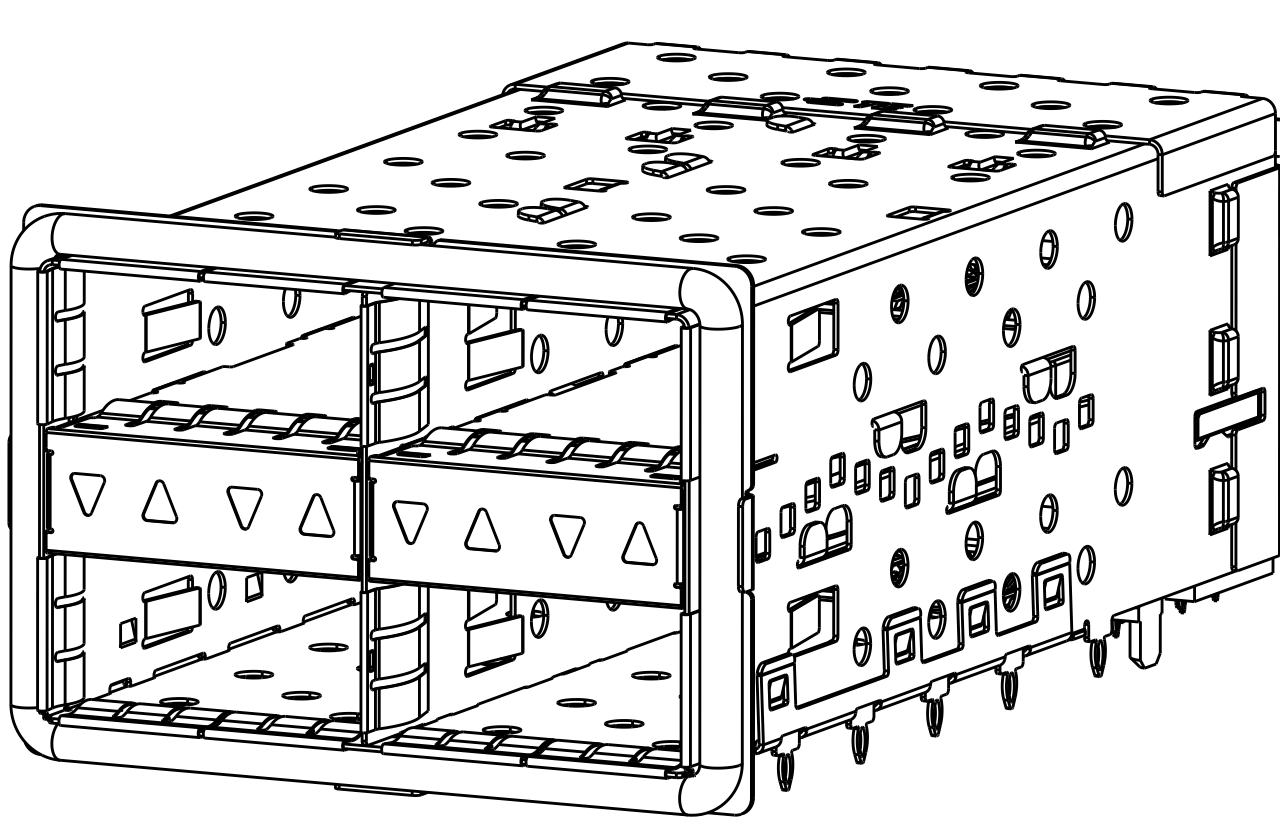
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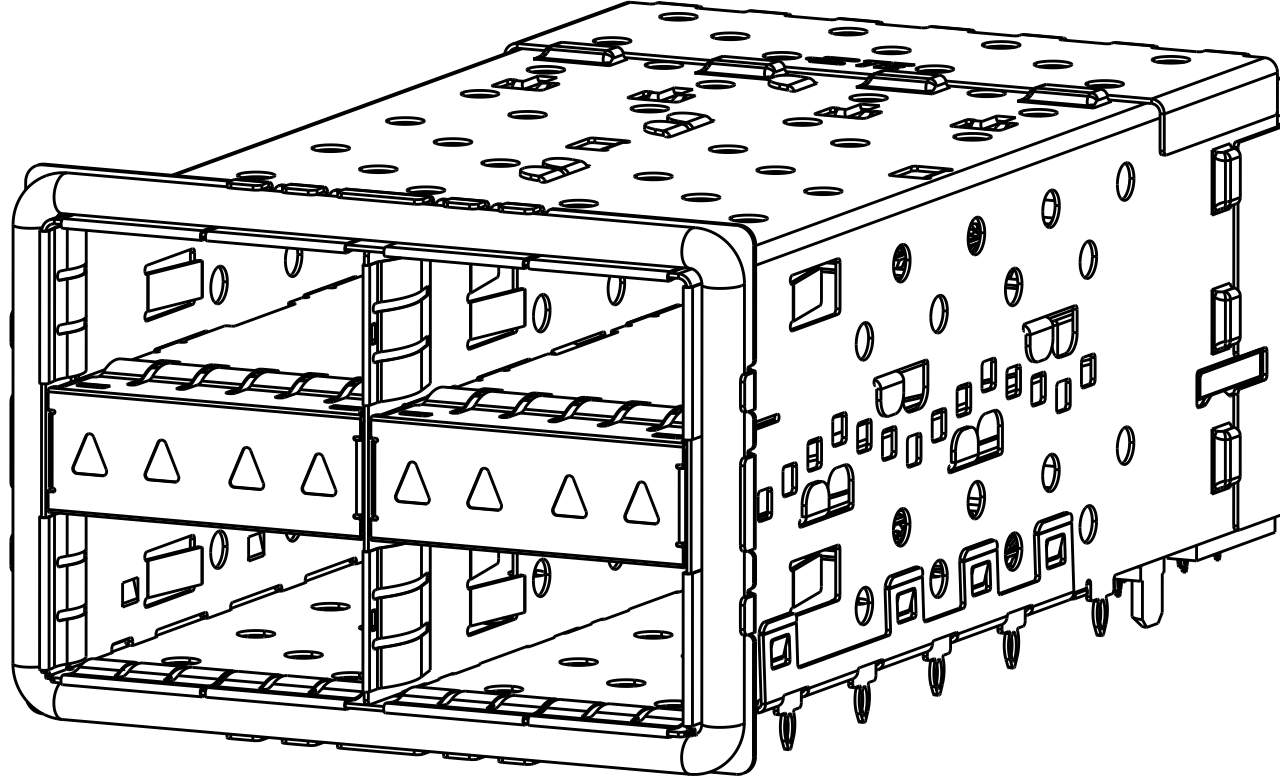
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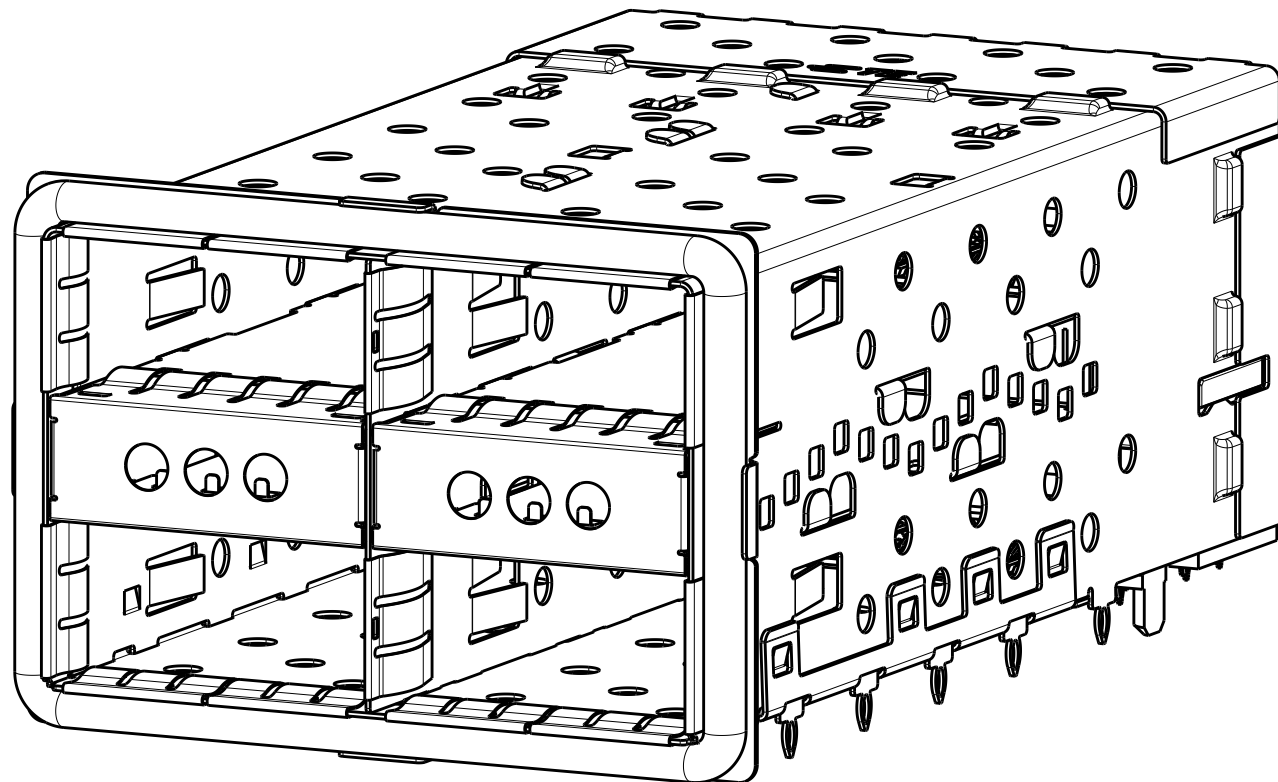
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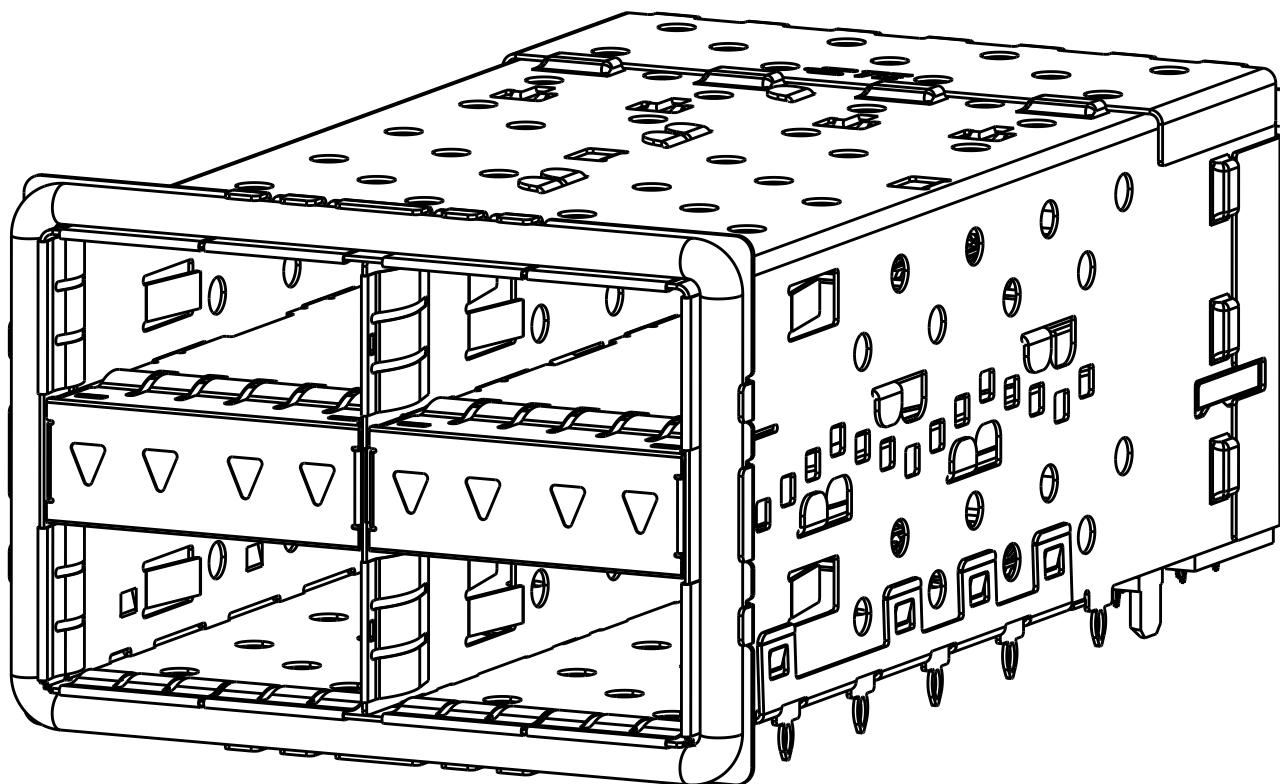
2214574-7



2214574-8



2214574-9



1-2214574-0

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN	ROBERT GAN		20APR2013	 TE Connectivity
		CHK	JASON YANG		20APR2013	
		APVD	ALEX CAI		20APR2013	
		NAME	CAGE AND PT CONNECTOR ASSEMBLY WITH EMI GASKET, PRESS FIT, 2X2, STACKED QSFP+			
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC				
mm	0 PLC ±0.25	108-127010				
	2 PLC ±0.15	APPLICATION SPEC				
	3 PLC ±	114-32020				
	4 PLC ±	WEIGHT				
	ANGLES FINISH	A1				
MATERIAL		CUSTOMER DRAWING				
		SCALE	4:1	SHEET	4 OF 4	REV B