

**BeStar Technologies Inc.**

Address: 761 N. 17th Street Unit 4, St. Charles, IL 60174

Tel : 847-261-2850 E-mail : sales@bestartech.com Web : www.bestartech.com

Document Number : 1005-11  
Revision : A5  
Total Pages : 6  
Prepare by : Loki, Lo  
Date : 10 October, 2018

**SENER** Brand Power Product

www.jlsener.com

Document Type : Specification  
Product Type : Lithium/Manganese Dioxide (LiMnO<sub>2</sub>) Coin Cell  
Ordering Code : SCR2450/726  
Cell Part Number : CR2450  
Cell UL Number : MH20926

A1 - New issue created by Holmes, Poon on 5 May., 2010	A5 - Updated section 4 by Loki, Lo on 10 Oct., 2018	
A2 - Updated section 4 ~ 6 by Holmes, Poon on 5 Aug., 2011		
A3 - Updated section 6 by Holmes, Poon on 31 Oct., 2011		
A4 - Updated section 4 by Loki, Lo on 2 Jul., 2014		

This material is the property of BeStar Technologies Inc.  
Unauthorized copying or use of this material is prohibited.

## 1. Purpose and Scope

This document contains both general requirements, qualification requirements, and those specific electrical, mechanical requirements for this part.

## 2. Description

Ø24.5mm Lithium/Manganese Dioxide (LiMnO<sub>2</sub>) coin cell high drain version, RoHS compliant.

## 3. Application

Computers and Peripherals, Portable Equipment, DECT phone, etc.

## 4. Component Requirement

### 4.1. General Requirement

4.1.1.	Operating Temperature Range	: -30°C to +65°C
4.1.2.	Storage Temperature Range	: 0°C to +30°C
4.1.3.	Storage Humidity	: 40 ~ 75%
4.1.4.	Weight	: Approx. 6.8g
4.1.5.	Materials of Positive Terminal	: SUS stainless
4.1.6.	Materials of Negative Terminal	: SUS stainless

### 4.2. Electrical Requirement

4.2.1.	Nominal Voltage	: 3V
4.2.2.	Nominal Capacity (under Load 7.5kΩ Load and 2.0V End-voltage)	: 620mAh
4.2.3.	Load Resistance	: 7.5KΩ
4.2.4.	Standard Discharge Current	: 0.2mA
4.2.5.	Maxmium Continuous Current	: 6mA
4.2.6.	Maxmium Pulse Current	: 30mA

4.3. Standard Characteristics

4.3.1. Discharge Characteristics

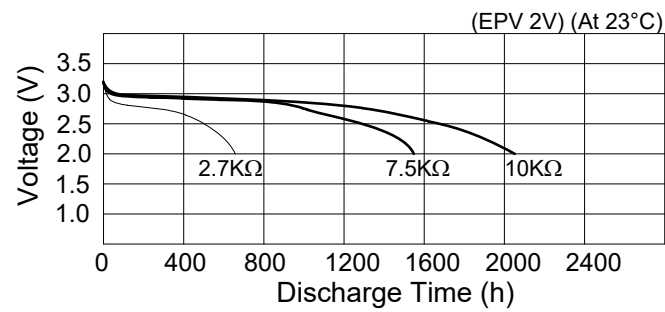


Figure 1. Discharge Characteristics

4.3.2. Load-Operating voltage

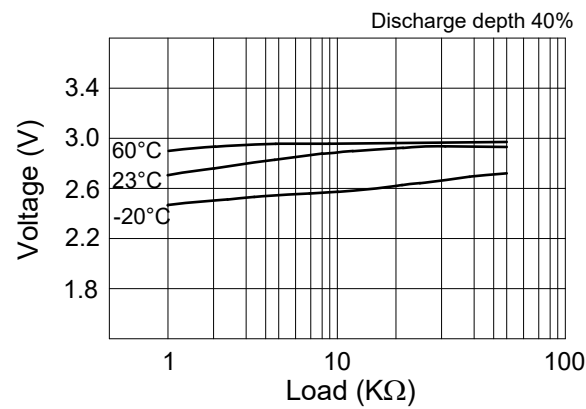


Figure 2. Load-Operating voltage

4.3.3. Pulse Discharge Characteristics

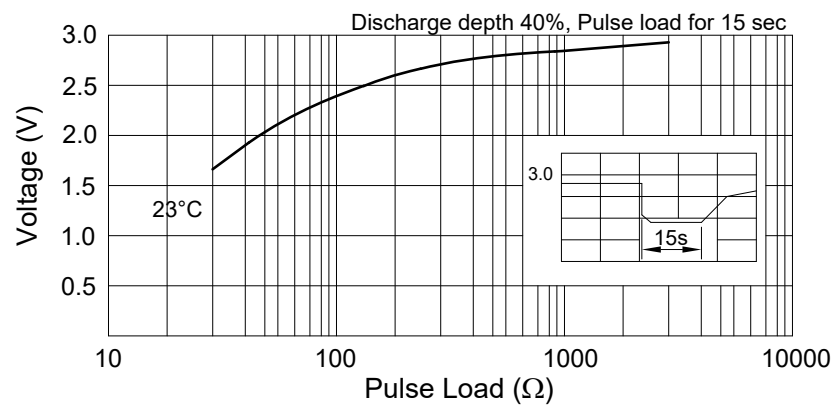


Figure 3. Pules Discharge Characteristics

4.3.4. Temperature Characteristics

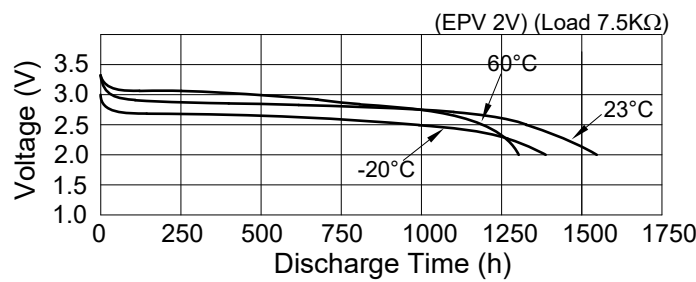


Figure 4. Temperature Characteristics

4.3.5. Load-Capacity

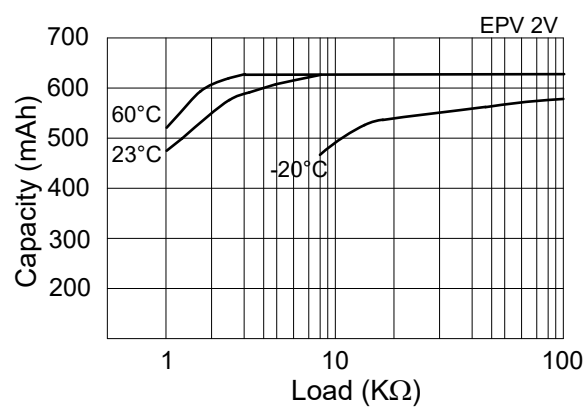


Figure 5. Load-Capacity

4.3.6. Storage Characteristics  
(Storage at 60°C for 30 days equivalent to storage at room temperature for 18 months)

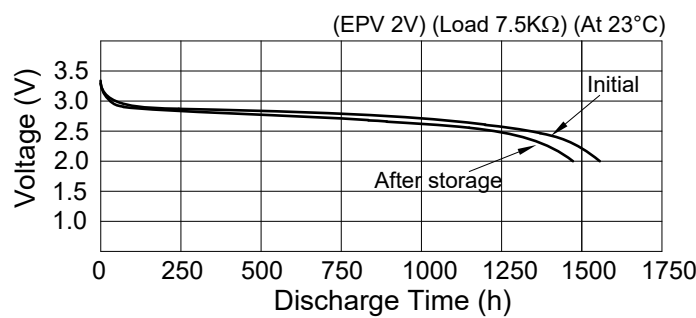


Figure 6. Storage Characteristics

## 5. Reliability Test

- 5.1. Open-circuit Voltage** : Subject samples to  $+20 \pm 2$  °C and  $0 \pm 2$  °C for 8 hours or longer. Then measure the voltage between both terminals at the same ambient temperature with voltmeter.
- 5.2. Short-circuit Voltage** : Subject samples to  $+20 \pm 2$  °C and  $0 \pm 2$  °C for 8 hours or longer. Then measure the voltage between both terminals with voltmeter while the 7.5K $\Omega$  is connected between both terminals at the same ambient temperature. Measured value shall be based on meter reading taken 8 seconds after the circuit is closed.
- 5.3. Service Life** : Subject samples to  $20 \pm 2$  °C and  $0 \pm 2$  °C for 8 hours or longer. Then continuously discharge at the same ambient temperature and through 7.5k $\Omega$ . Discharge until terminal voltage of the test specimens falls below the discharge end-point voltage of 2.0V, and the time during which the terminal voltage is equal to and above the discharge end-point voltage shall be taken as the service life.
- 5.4. Service Life after high temperature storage** : Store samples at  $+60 \pm 2$  °C for 20 days. Then subject samples to  $+20 \pm 2$  °C and ordinary humidity  $65\% \pm 20\%$  for 12 hours or longer and continuously discharge through 7.5K $\Omega$ . Discharge until the voltage falls below the discharge end-point voltage of 2.0V, and the time during which the voltage is equal to and above the discharge end-point voltage shall be taken as the service life.
- 5.5. Electrolyte Leakage Test** : Samples shall be examined for electrolyte leakage while they are kept at  $+20 \pm 2$  °C and ordinary humidity  $75\% \pm 5\%$  after being stored at  $45 \pm 2$  °C and 75% relative humidity for 30 days.
- 5.6. Self-discharge** : Store samples for 12 months at  $+20 \pm 2$  °C and  $65\% \pm 5\%$  relative humidity and tested for service life in accordance with the method specified in 5.3. Self-discharge shall be determined as follows:

$$\text{Self-discharge rate (\%)} = (Y1 - Y2) / Y1 \times 100\%$$

Y1 : Average initial discharge life of batteries of the same lot

Y2 : Average discharge life after storage

6. Mechanical Layout

Unit : mm  
Tolerance : Linear    XX.X    = ±0.3  
                              XX.XX    = ±0.05  
                              Angular    = ±0.25°  
(unless otherwise specified)

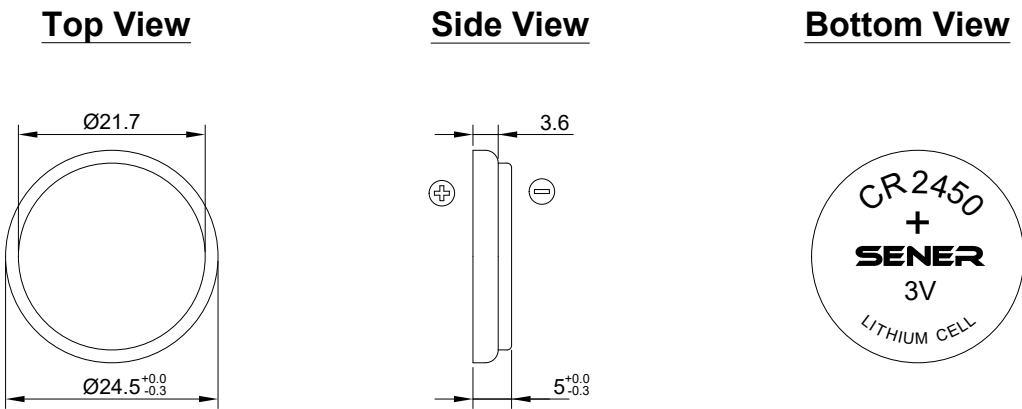


Figure 7. SCR2450/726 Mechanical Layout