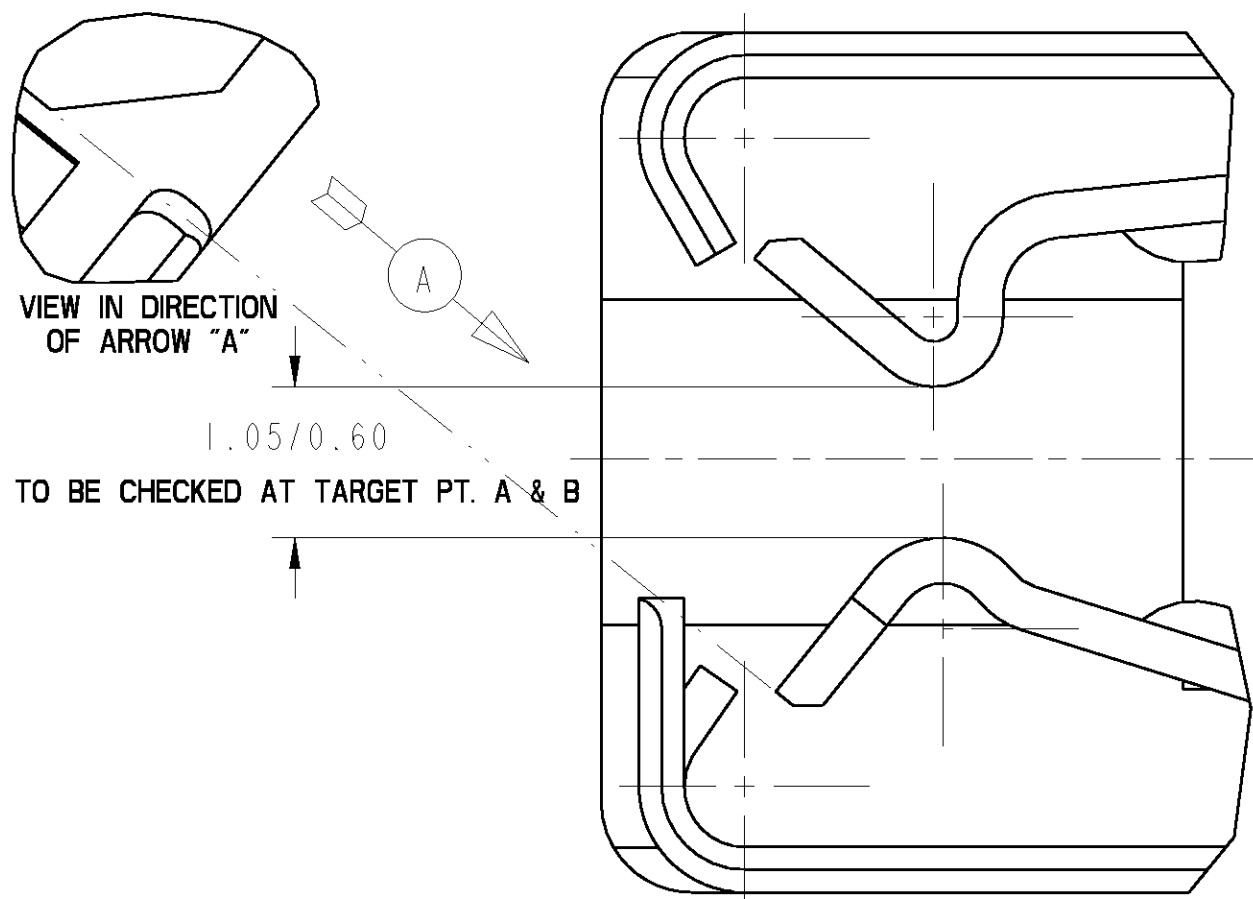
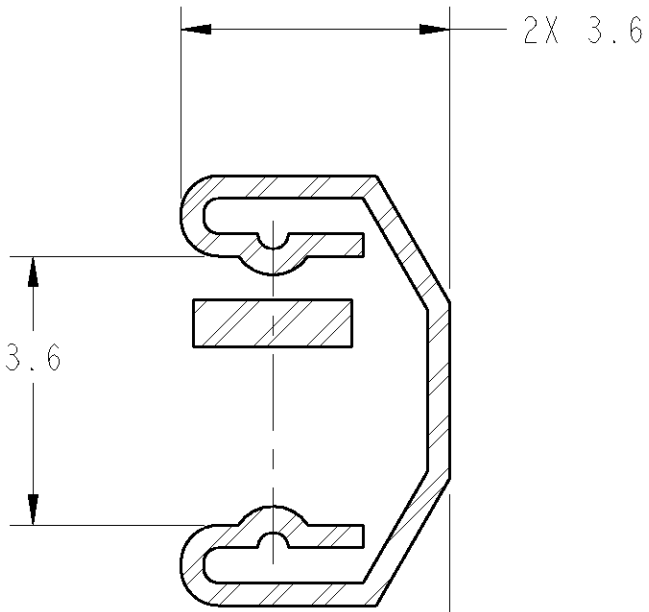
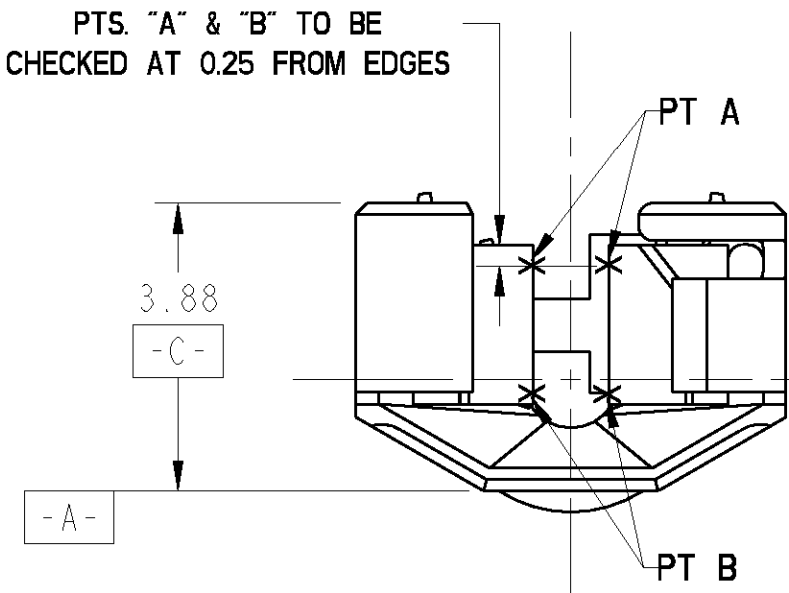


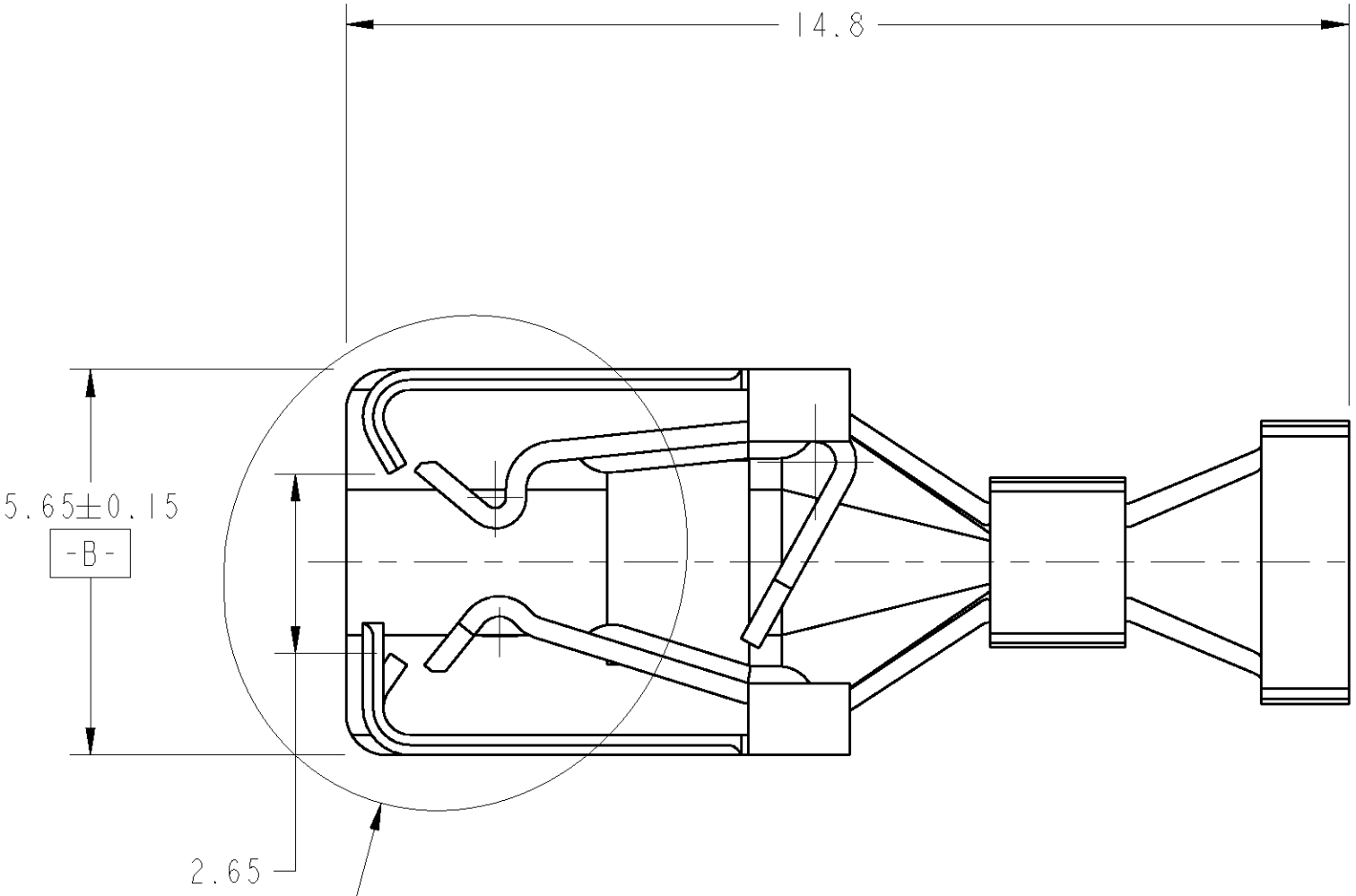
LOC		DIST		REVISONS			
HK	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		O		Release	15FEB2001	E.L.	S.R.
		A		EC OKTS-0106-04	09JUN2004	EL	SR
		B		EC OKTS-0116-04	09JUN2004	EL	SR



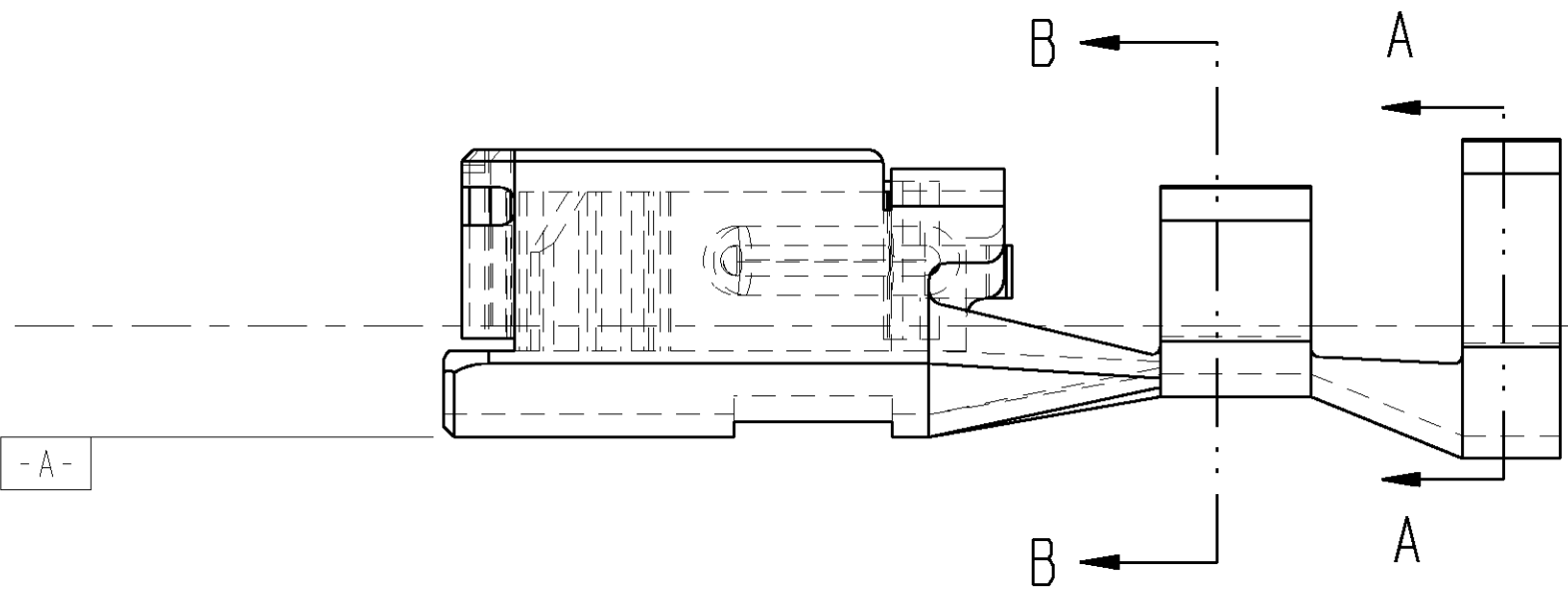
DETAIL A
SCALE 20/1



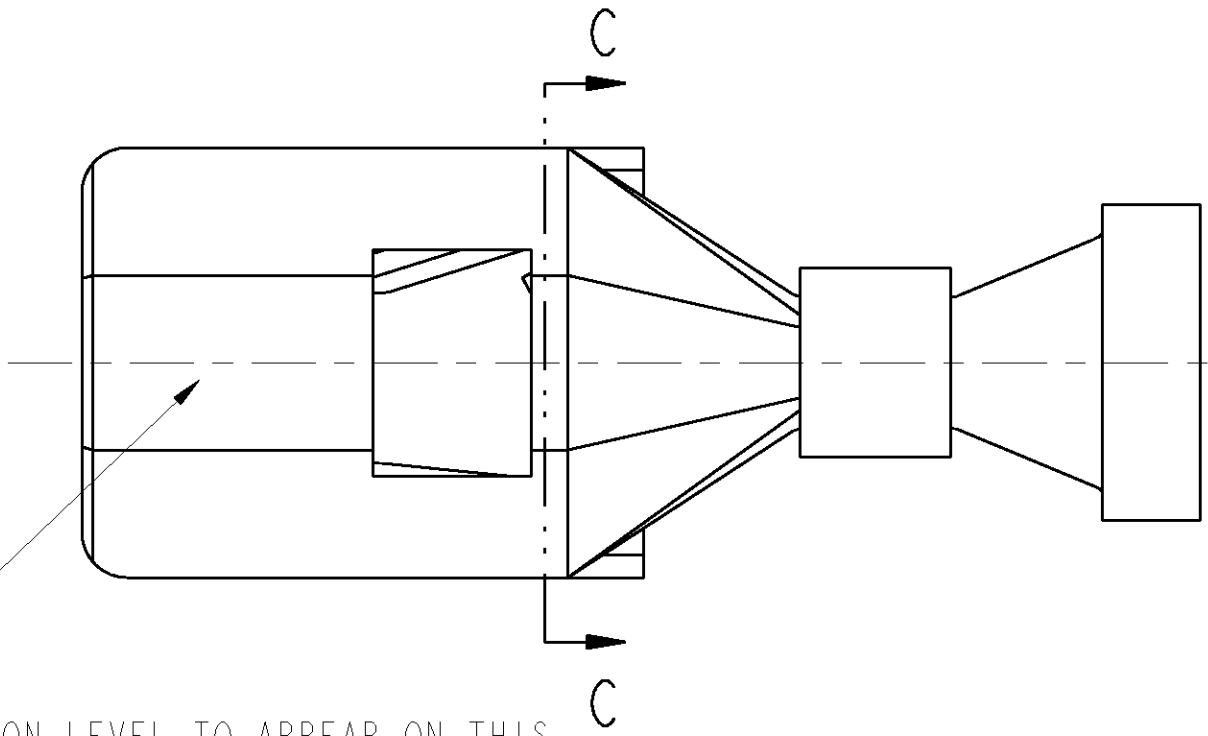
SECTION C-C



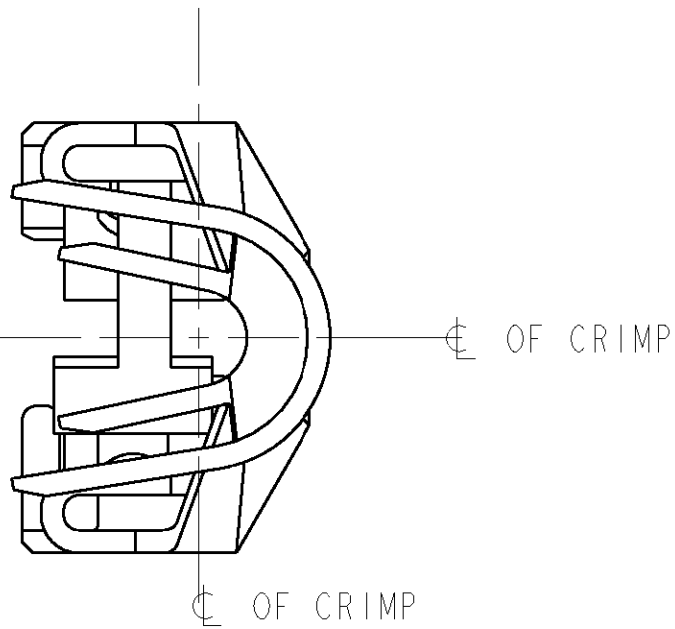
SEE DETAIL A



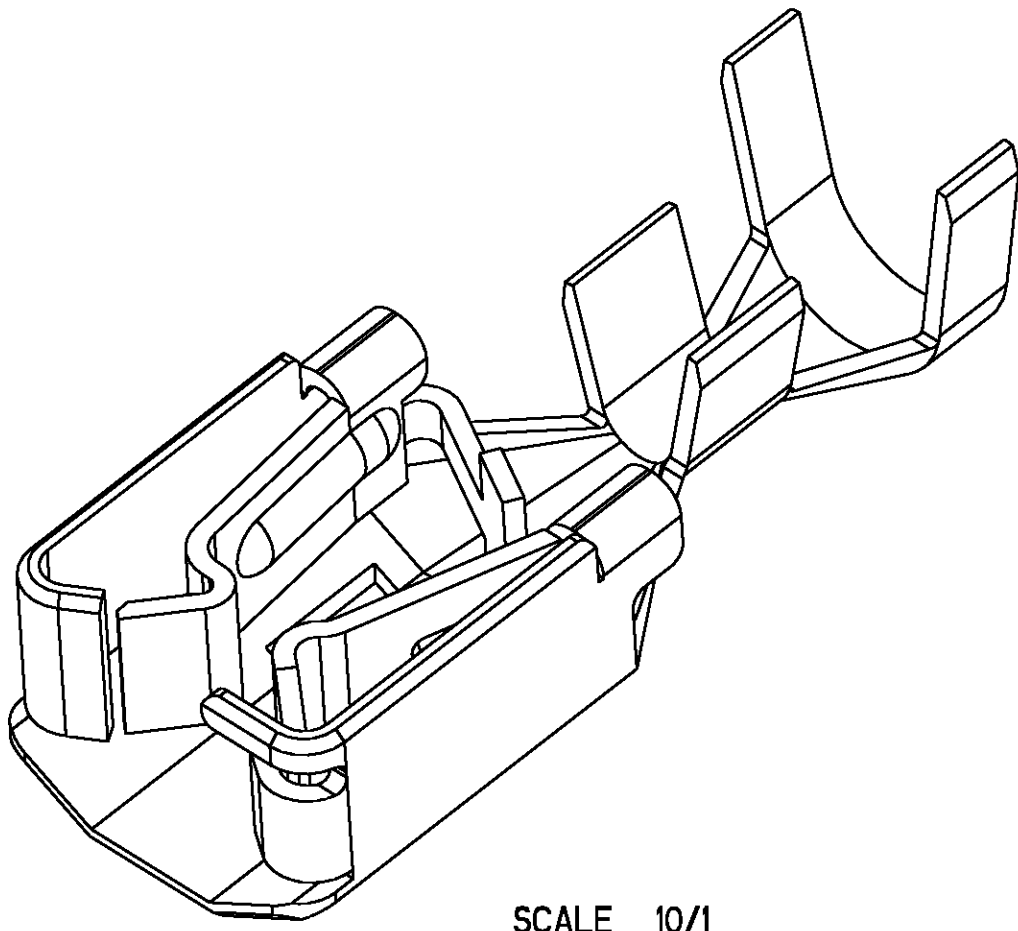
- A -



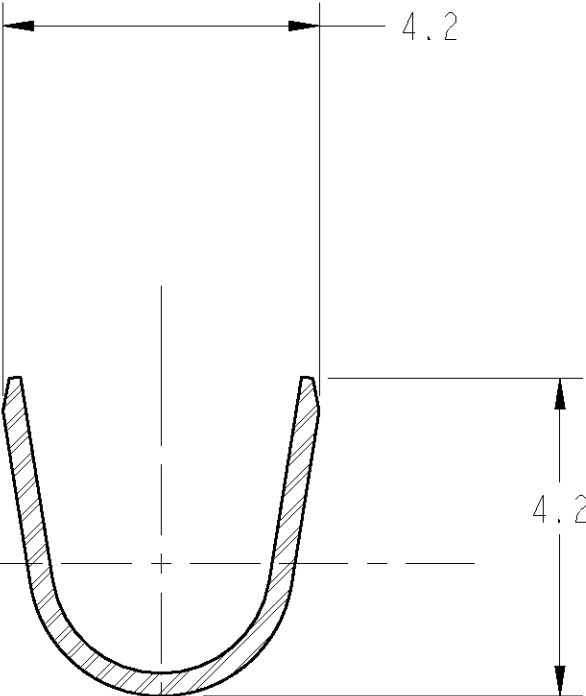
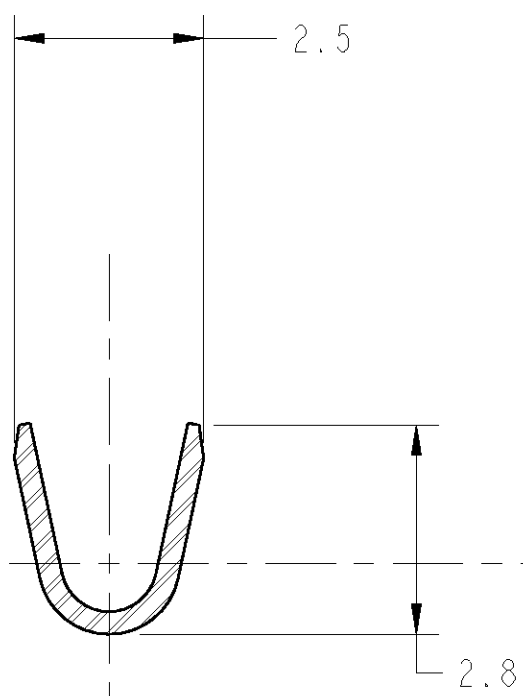
REVISION LEVEL TO APPEAR ON THIS SURFACE WITH APPROX. 1.50 HIGH LETTERS.



SECTION B-B
SCALE 10/1



SCALE 10/1



SECTION A-A

NOTE:
UNLESS OTHERWISE SPECIFIED, PARTS ARE TO BE FREE OF BURRS, DIE MARKS, OR OTHER IMPERFECTIONS THAT COULD AFFECT FUNCTION OR DETRACT FROM APPEARANCE.

ALL OUTER EDGES, (EXCEPT FOR THE GRIP AREA), MUST BE FREE OF SHARP EDGES.

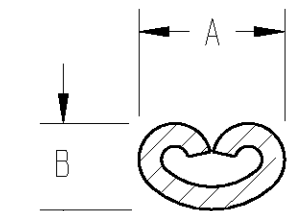
♦ QUALITY ASSURANCE REQUIREMENTS PER SPEC. PS7300

⬠ SIGNIFIES TOOL CRITICAL/FIRST FREQUENCY INSPECTION CHARACTERISTICS.

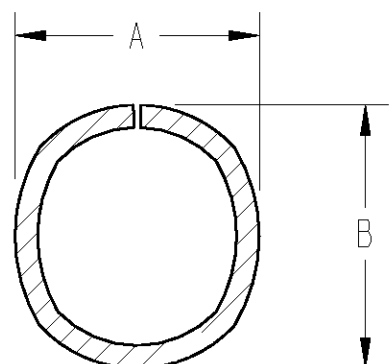
WEDGE BASE TYPE BULB INSERTION FORCE MUST NOT EXCEED 22.3N AND REMOVAL FORCE MUST NOT BE LESS THAN 4.5N.

-MATERIAL-
ASTM B103
UNS C52100
FULL HARD
MATERIAL THICKNESS- 0.30±0.013

FINISH:
HOT TIN DIP PLATE (PRE PLATED)
0.5-2.5 micro mm

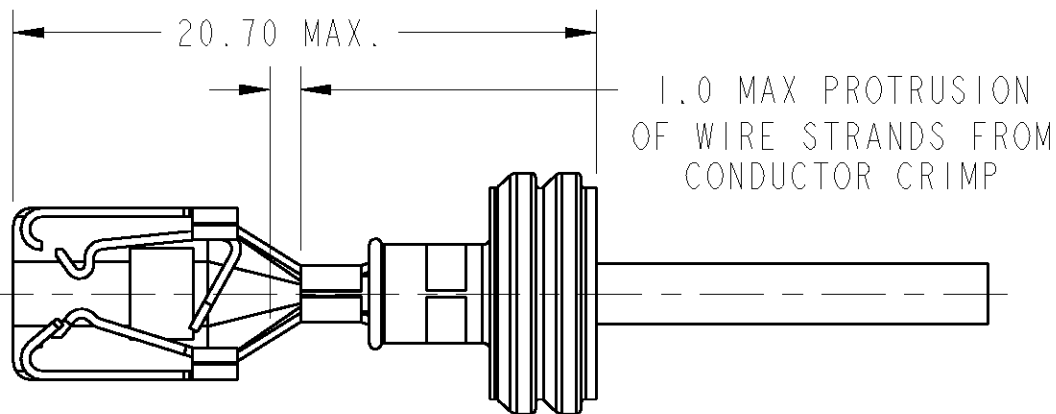


CONDUCTOR CRIMP
SCALE:10:1



INSULATION CRIMP
SCALE:10:1

	DIMENSION	WIRE SIZE	
		18 GAGE	20 GAGE
CONDUCTOR CRIMP	A	1.93±0.10	1.90±0.10
	B	1.24±0.05	1.19±0.05
INSULATION CRIMP	A	3.3±0.10	3.3±0.10
	B	3.75±0.10	3.75±0.10



ASSEMBLY VIEW OF
TERMINAL, WIRE, AND CABLE SEAL.
SCALE 4/1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		15FEB2001		Tyco Electronics	
mm		9 PLC ±0.1		E.L.Ucci		15FEB2001		Harrisburg, PA 17105-3608	
1 PLC ±0.1		2 PLC ±0.1		CHK		S.Rahman		NAME	
3 PLC ±0.1		4 PLC ±N/A		APVD		S.Rahman		PRODUCT SPEC	
ANGLES ±N/A		FINISH ±1		APPLICATION SPEC		-		SIZE	
MATERIAL		-		WEIGHT		-		CAGE CODE	
Noted		-		CUSTOMER DRAWING		A		DRAWING NO	
-		-		SCALE		10:1		SHEET	
-		-		OF		1		REV	
-		-		B		-		-	

1378870-1	762	1326857-2	Ⓟ
1378870-1	609.6	1326857-1	
CABLE SEAL	REEL SIZE	Ø	PART No.