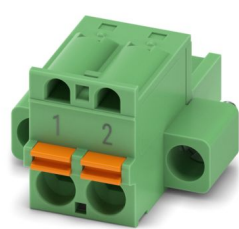


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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: FKC 2,5/.-STF, pitch: 5.08 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

Your advantages

- Time saving push-in connection, tools not required
- Intuitive operation due to color-coded actuating push button
- Quick and convenient testing using integrated test option
- Screwable flange for superior mechanical stability
- Can be combined with the MSTB 2,5 range

Commercial data

Item number	1745027
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA03
Product key	AACFBE
GTIN	4046356309738
Weight per piece (including packing)	4.824 g
Weight per piece (excluding packing)	4.409 g
Customs tariff number	85366990
Country of origin	DE

FKC 2,5/ 2-STF-5,08 BD:1,2 - PCB connector



1745027

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Technical data

Product properties

Product type	PCB connector
Product family	FKC 2,5/...-STF
Product line	COMBICON Connectors M
Number of positions	2
Pitch	5.08 mm
Number of connections	2
Number of rows	1
Number of potentials	2
Mounting flange	Screw flange

Electrical properties

Properties

Nominal current I_N	12 A
Nominal voltage U_N	320 V
Contact resistance	1 mΩ
Rated voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

Connection data

Connection technology

Connector system	COMBICON MSTB 2,5
Nominal cross section	2.5 mm ²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting flange	Screw flange
Tightening torque	0.25 Nm ... 0.3 Nm (In extreme climatic conditions, we recommend the minimum tightening torque.)

Conductor connection

Connection method	Push-in spring connection
Connection direction of the conductor to plug-in direction	0 °
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.2 mm ² ... 2.5 mm ²
Conductor cross section flexible	0.2 mm ² ... 2.5 mm ²
Conductor cross section AWG	24 ... 12

FKC 2,5/ 2-STF-5,08 BD:1,2 - PCB connector



1745027

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Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm² ... 2.5 mm²
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm² ... 2.5 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm² ... 1.5 mm²
Cylindrical gauge a x b / diameter	2.8 mm x 2.0 mm / 2.0 mm
Stripping length	10 mm

Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.5 mm²; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm²; Length: 8 mm ... 10 mm
	Cross section: 1 mm²; Length: 8 mm ... 10 mm
	Cross section: 1.5 mm²; Length: 8 mm ... 10 mm
	Cross section: 2.5 mm²; Length: 10 mm

Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.5 mm²; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm²; Length: 8 mm ... 10 mm
	Cross section: 1 mm²; Length: 8 mm ... 10 mm
	Cross section: 1.5 mm²; Length: 8 mm ... 10 mm
	Cross section: 2.5 mm²; Length: 10 mm

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 µm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Material data – actuating element

Color (Actuating element)	orange (2003)
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FKC 2,5/ 2-STF-5,08 BD:1,2 - PCB connector

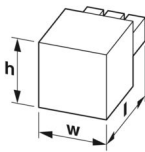


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Insulating material	PBT
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0

Dimensions

Dimensional drawing	
Pitch	5.08 mm
Width [w]	20.26 mm
Height [h]	15 mm
Length [l]	25.73 mm

Mounting

Flange	
Tightening torque	0.25 Nm ... 0.3 Nm (In extreme climatic conditions, we recommend the minimum tightening torque.)

Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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Mechanical tests

Conductor connection	
Specification	IEC 60999-1:1999-11
Result	Test passed
Test for conductor damage and slackening	
Specification	IEC 60999-1:1999-11
Result	Test passed
Repeated connection and disconnection	
Specification	IEC 60999-1:1999-11
Result	Test passed
Pull-out test	
Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.2 mm ² / solid / > 10 N
	0.2 mm ² / flexible / > 10 N
	2.5 mm ² / solid / > 50 N
	2.5 mm ² / flexible / > 50 N

FKC 2,5/ 2-STF-5,08 BD:1,2 - PCB connector



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Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R_1	1 mΩ
Contact resistance R_2	1 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	2.21 kV

FKC 2,5/ 2-STF-5,08 BD:1,2 - PCB connector



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Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	24

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Temperature cycles

Specification	IEC 60999-1:1999-11
Result	Test passed

Air clearances and creepage distances |

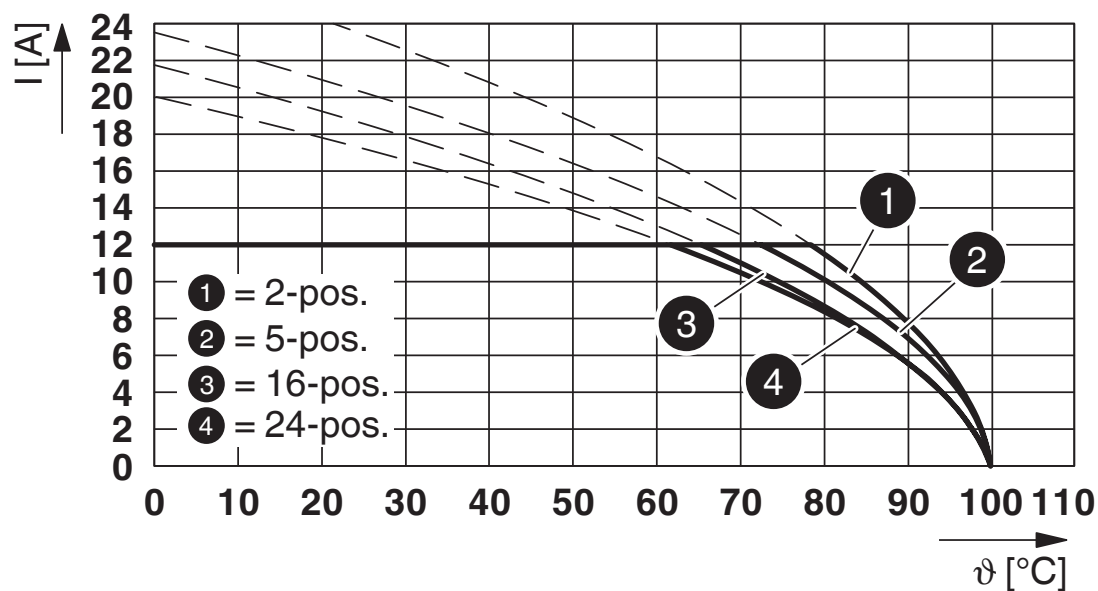
Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

Packaging specifications

Type of packaging	packed in cardboard
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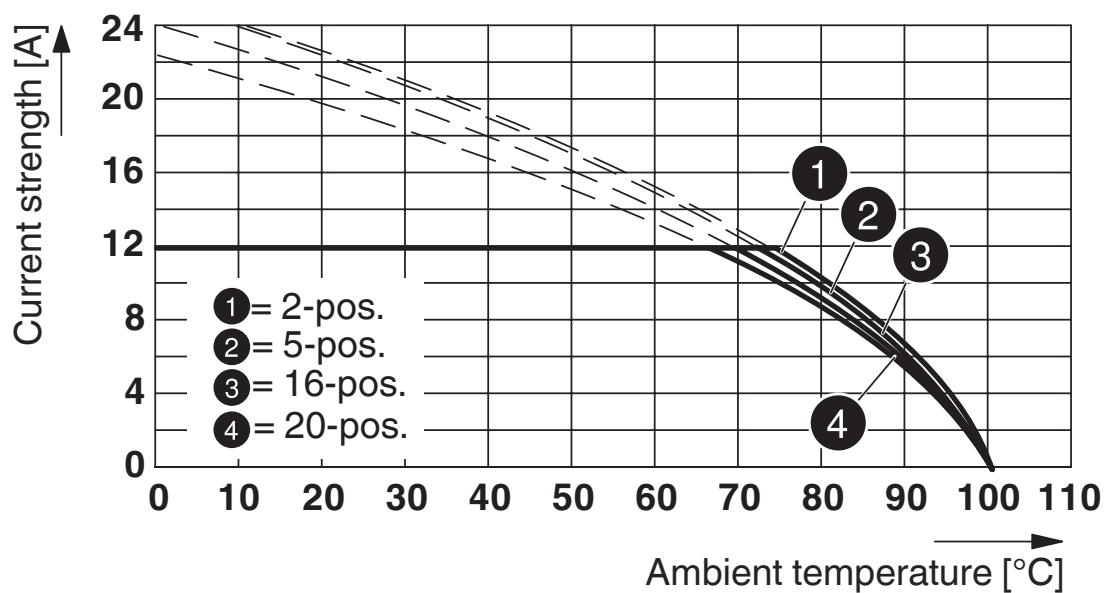
Drawings

Diagram

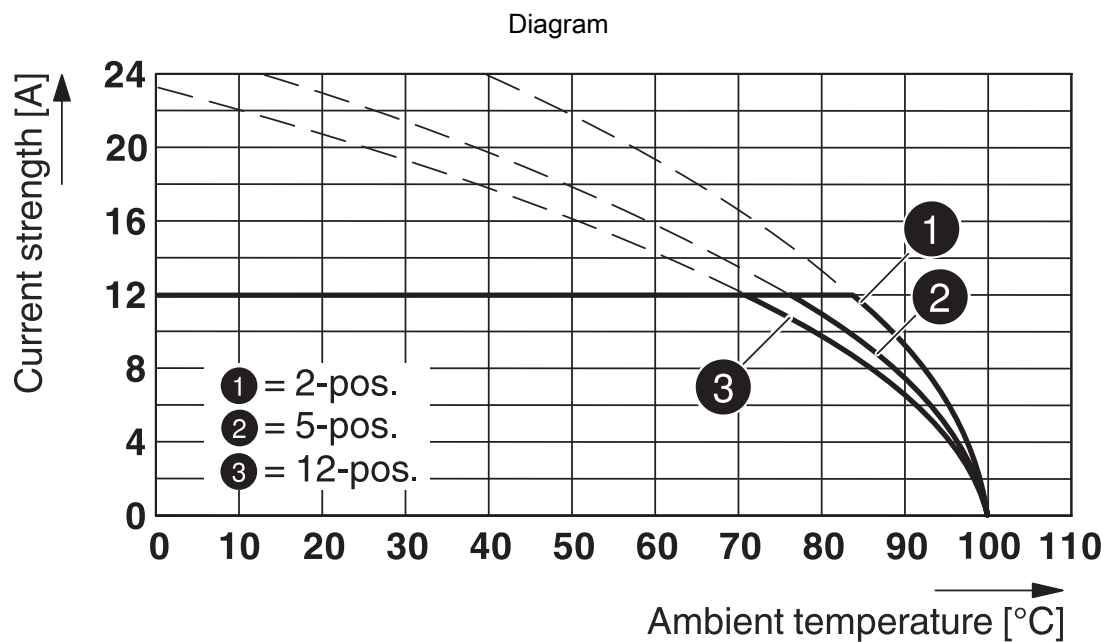


Type: FKC 2,5/...-STF-5,08 with MSTB 2,5/...-GF-5,08

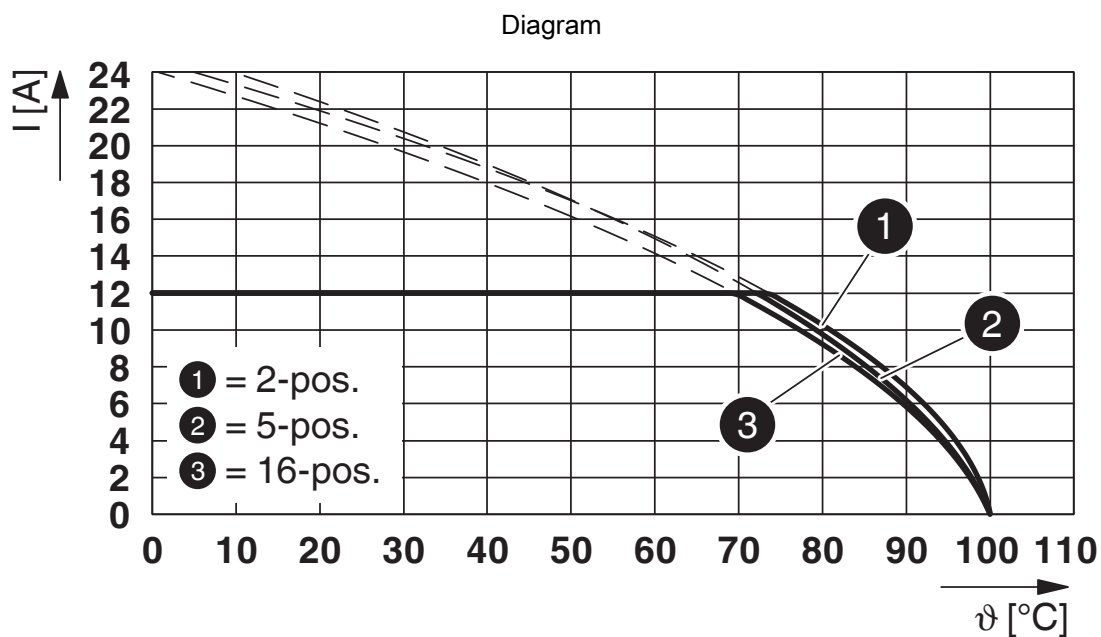
Diagram



Type: FKC 2,5/...-STF-5,08 with IC 2,5/...-STGF-5,08



Type: FKC 2,5/...-STF-5,08 with CC 2,5/...-GSF-5,08 P26THR



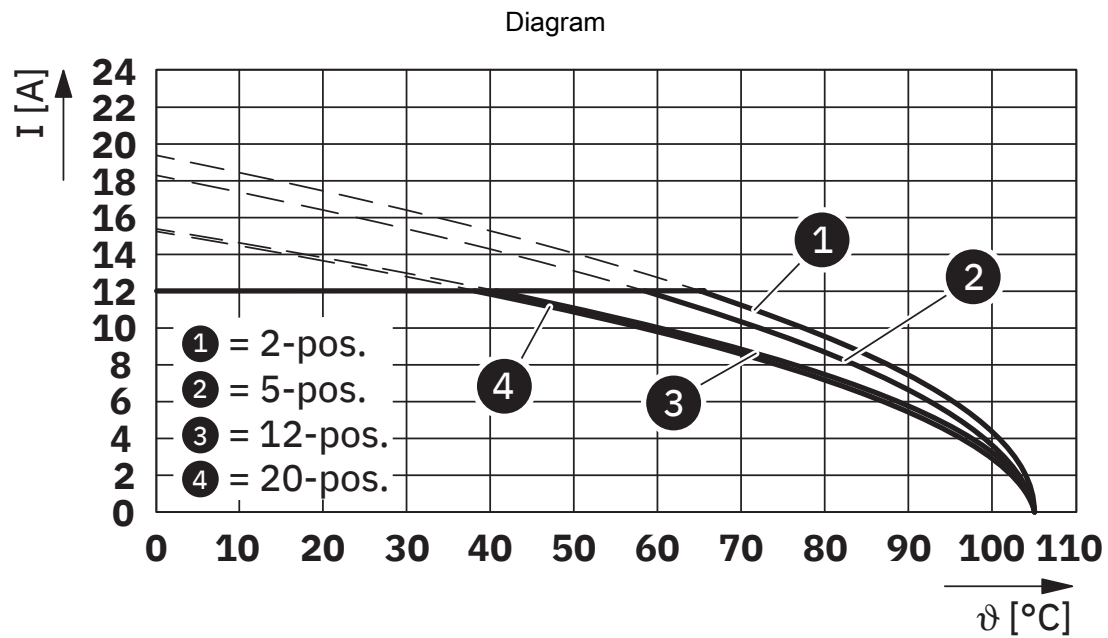
Type: FKC 2,5/...-STF-5,08 with DFK-MSTB 2,5/...-STF-5,08-LR

FKC 2,5/ 2-STF-5,08 BD:1,2 - PCB connector



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Type: FKC 2,5/...-STF-5,08 with MSTBV 2,5/...-GF-5,08

FKC 2,5/ 2-STF-5,08 BD:1,2 - PCB connector



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Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1745027>

 cULus Recognized Approval ID: E60425-19931011				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
Use group B	300 V	10 A	26 - 12	-
Use group D	300 V	10 A	26 - 12	-

 VDE approval of drawings Approval ID: 40050694				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
	250 V	12 A	-	0.2 - 2.5

FKC 2,5/ 2-STF-5,08 BD:1,2 - PCB connector



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Classifications

ECLASS

ECLASS-13.0	27460202
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ETIM

ETIM 9.0	EC002638
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UNSPSC

UNSPSC 21.0	39121400
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FKC 2,5/ 2-STF-5,08 BD:1,2 - PCB connector



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Environmental product compliance

EU RoHS	
Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%

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