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# Half-Bridge IGBT Module, Qdual3

# 1200 V, 800 A

# NXH800H120L7QDSG

## **General Description**

The NXH800H120L7QDSG is a 1200 V 800 A rated half bridge IGBT power module. The integrated Field Stop Trench 7 IGBTs and Gen. 7 diodes provide lower conduction losses and switching losses, enabling designers to achieve high efficiency and superior reliability.

## **Features**

- 1200 V, 800 A 2 in 1 Half Bridge Configuration IGBT Power Module
- Field Stop Trench 7 IGBTs & Gen.7 Diodes
- NTC Thermistor
- Isolated Base Plate
- Solderable Pins
- Low Inductive Layout
- This is a Pb-Free Device

## **Typical Applications**

- Motor Drives
- Servo Drives
- Solar Drives
- Uninterruptible Power Supply Systems (UPS)

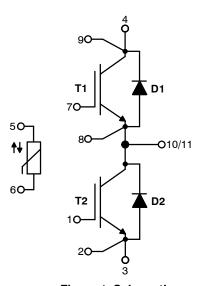
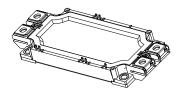


Figure 1. Schematic



PIM11, 152.00 x 62.15 x 20.80 CASE 180HT

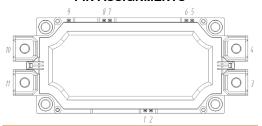
#### MARKING DIAGRAM



NXH800H120L7QDSG = Device Code

AT = Assembly & Test Site Code YYWW = Year and Work Week Code

#### **PIN ASSIGNMENTS**



## **ORDERING INFORMATION**

Device	Package	Shipping
NXH800H120L7QDSG	PIM11	8 Units /
	(Pb-Free)	Blister Tray

#### **PIN DESCRIPTION**

Pin	Name	Description
1	G2	T2 Gate
2	E2	T2 Emitter
3	DC-	DC Negative Bus Connection
4	DC+	DC Positive Bus Connection
5	TH2	Thermistor Connection 2
6	TH1	Thermistor Connection 1
7	G1	T1 Gate
8	E1	T1 Emitter
9	CS1	T1 Collector Sensing
10	OUT	Center Point of Half Bridge
11	OUT	Center Point of Half Bridge

Table 1. ABSOLUTE MAXIMUM RATINGS (Tvi = 25°C unless otherwise specified)

Symbol	Parameter	Conditions	Value	Unit
IGBT // Die	ode	•		
V <sub>CES</sub>	Collector-Emitter Voltage	Gate-emitter = 0 V	1200	V
$V_{GES}$	Gate-Emitter Voltage	Collector-emitter = 0 V	±20	V
I <sub>C</sub>	Continuous Collector Current	T <sub>C</sub> = 90°C	±800	Α
I <sub>PULSE</sub>	Repetitive Pulsed Collector Current	$T_C = 25^{\circ}C, t_p = 1 \text{ ms}$	±1600	Α
T <sub>vjop</sub>	Operating Junction Temperature		-40~175	°C
T <sub>SCWT</sub>	Short Circuit Withstand Time, Non Repetitive	V <sub>GE</sub> ≤ 15 V, VDC+ ≤ 800 V	8	μs
MODULE				
V <sub>ISO</sub>	Isolation Voltage	RMS, f = 60 HZ, pins to base plate	3.4	kV
T <sub>STG</sub>	Storage Temperature		-40~125	°C
M <sub>T</sub>	Mounting torque to main terminals (Note 1)	M6 screw	0.0	N·m
M <sub>H</sub>	Mounting torque to heat sink (Note 1)	M5 screw	6.0	

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

1. Recommendable value: 3.0 ~ 6.0 N·m

# **Table 2. THERMAL RESISTANCE CHARACTERISTICS**

Symbol	Parameter	Condition	Min	Тур	Max	Unit
R <sub>thJCQ</sub>	Junction to Case Thermal Resistance (Note 2)	Per IGBT	-	_	0.0498	°C/W
R <sub>thJCD</sub>	(Note 2)	Per diode	-	_	0.0889	
R <sub>thCHQ</sub>	Case to Heat–Sink Thermal Resistance	Per IGBT, 1 W/(m·K) thermal grease	-	0.0282	-	
R <sub>thCHD</sub>	(Note 2)	Per diode, 1 W/(m·K) thermal grease	-	0.0342	-	

<sup>2.</sup> Data from characterization.

# **Table 3. THERMISTOR CHARACTERISTICS**

Symbol	Parameter	Condition	Min	Тур	Max	Unit
R <sub>25</sub>	Nominal Resistance	T <sub>NTC</sub> = 25°C	-	5	-	kΩ
R <sub>100</sub>		T <sub>NTC</sub> = 100°C	-	493.3	-	Ω
ΔR/R	Deviation on R <sub>100</sub>	T <sub>NTC</sub> = 100°C	-5	_	5	%
$P_{D}$	Power Dissipation – Recommended Limit	0.15 mA, non-self-heating effect	-	0.1	-	mW
	Power Dissipation – Absolute Maximum	5 mA	-	_	34.2	mW
	Power Dissipation Constant		-	1.4	-	mW/°C
B <sub>25/50</sub>	B-Value	B(25/50), tolerance ±2 %	-	3375	-	K
B <sub>25/100</sub>	B-Value	B(25/100), tolerance ±2 %	-	3436	_	K

Table 4. ELECTRICAL CHARACTERISTICS (Tvj = 25°C unless otherwise specified)

Symbol	Parameter	Test Conditions		Min	Тур	Max	Unit
IGBT	•		•	<u>-</u>	-	-	
V <sub>CE(SAT)</sub> (Pin 8–9)	Collector-Emitter Saturation Voltage	V <sub>GE</sub> = 15 V, I <sub>C</sub> = 800 A	T <sub>vj</sub> = 25°C	-	1.65	2.05	V
V <sub>CE(SAT)</sub> (Chip)	1		T <sub>vj</sub> = 25°C	=	1.44	1.85	
(Chip) (Note 3)			T <sub>vj</sub> = 125°C	_	1.63	_	
			T <sub>vj</sub> = 175°C	-	1.75	_	
V <sub>GE(TH)</sub>	Gate-Emitter Threshold Voltage	$V_{CE} = V_{GE}$ , $I_C = 80 \text{ mA}$	•	4.5	5.5	6.5	V
$Q_g$	Gate Charge	$V_{CE}$ = 600 V, $V_{GE}$ = ±15 V, I	<sub>C</sub> = 800 A	=	5.6	=	μC
R <sub>gint</sub>	Internal Gate Resistor			-	1.5	_	Ω
C <sub>ies</sub>	Input Capacitance	$V_{CE} = 25 \text{ V}, V_{GE} = 0 \text{ V}, f = 1$	00 kHz,	-	94.3	_	nF
C <sub>oes</sub>	Output Capacitance	T <sub>vj</sub> = 25°C		=	3.9	=	
C <sub>res</sub>	Reverse Transfer Capacitance			=	0.58	=	
I <sub>CES</sub>	Collector–Emitter Cut Off Current	V <sub>CE</sub> = 1200 V, V <sub>GE</sub> = 0 V		=	_	100	μΑ
I <sub>GES</sub>	Gate-Emitter Leakage Current	V <sub>CE</sub> = 0 V, V <sub>GE</sub> = 20 V		=	=	80	nA
t <sub>don</sub>	Turn-on Delay Time	$V_{CE}$ = 600 V, $V_{GE}$ = ±15 V, $R_g$ = 0.5 Ω, $I_C$ = 800 A, Inductive load	T <sub>vj</sub> = 25°C	=	0.37	=	μs
			T <sub>vj</sub> = 125°C	=	0.41	=	
			T <sub>vj</sub> = 175°C	_	0.42	_	
t <sub>r</sub>	Rise Time		T <sub>vj</sub> = 25°C	=	0.14	=	μs
			T <sub>vj</sub> = 125°C	=	0.15	=	
			T <sub>vj</sub> = 175°C	_	0.15	_	
t <sub>doff</sub>	Turn-off Delay Time		T <sub>vj</sub> = 25°C	_	0.4	_	μs
			T <sub>vj</sub> = 125°C	=	0.42	=	
			T <sub>vj</sub> = 175°C	=	0.44	=	
t <sub>f</sub>	Fall Time		T <sub>vj</sub> = 25°C	_	0.1	_	μs
			T <sub>vj</sub> = 125°C	_	0.17	_	
			T <sub>vj</sub> = 175°C	=	0.21	=	
E <sub>on</sub>	Turn-on Energy Loss per Pulse		T <sub>vj</sub> = 25°C	=	87.4	=	mJ
			T <sub>vj</sub> = 125°C	-	112	_	
			T <sub>vj</sub> = 175°C	-	132.6	_	
E <sub>off</sub>	Turn-off Energy Loss per Pulse		T <sub>vj</sub> = 25°C	_	69.8	-	mJ
			T <sub>vj</sub> = 125°C	-	90.1	_	
			T <sub>vi</sub> = 175°C	_	102.0	_	

Table 4. ELECTRICAL CHARACTERISTICS (Tvj = 25°C unless otherwise specified) (continued)

Symbol	Parameter	Test Conditions		Min	Тур	Max	Unit	
DIODE					•			
V <sub>F</sub> (Pin 8–9)	Diode Forward Voltage	V <sub>GE</sub> = 0 V, I <sub>F</sub> = 800 A	T <sub>vj</sub> = 25°C	-	1.86	2.25	V	
V <sub>F</sub>			T <sub>vj</sub> = 25°C	=	1.64	2.05		
(Chip) (Note 3)			T <sub>vj</sub> = 125°C	_	1.62	_		
			T <sub>vj</sub> = 175°C	_	1.57	-		
I <sub>RRM</sub>	R <sub>q</sub> =	Peak Reverse Recovery Current $ \begin{array}{c} V_{CE} = 600 \text{ V, } V_{GE} = \pm 15 \text{ V,} \\ R_g = 0.5 \Omega, I_{C} = 800 \text{ A} \\ \text{Inductive load} \end{array} $	$V_{CE} = 600 \text{ V}, V_{GE} = \pm 15 \text{ V},$	T <sub>vj</sub> = 25°C	ı	229	-	Α
			Inductive load	T <sub>vj</sub> = 125°C	ı	346	-	
			T <sub>vj</sub> = 175°C	ı	399	-		
Q <sub>rr</sub>	Reverse Recovery Charge		T <sub>vj</sub> = 25°C	ı	37.6	-	μС	
			T <sub>vj</sub> = 125°C	ı	90.5	-		
			T <sub>vj</sub> = 175°C	ı	126.6	-		
E <sub>rec</sub> Reverse Recovery Energy Loss	Reverse Recovery Energy Loss per Pulse		T <sub>vj</sub> = 25°C	-	14.0	_	mJ	
	pei ruise		T <sub>vj</sub> = 125°C	-	36.4	-		
			T <sub>vj</sub> = 175°C	=	52.6	=		

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

3. This parameter is only guaranteed by design.

Table 5. MODULE AND MECHANICAL CHARACTERISTICS

Symbol	Parameter	Condition	Min	Тур	Max	Unit
CTI	Comparative Tracking Index		>175	-	-	
D <sub>CR</sub>	Creepage Distance	Terminal to terminal	-	13.0	-	mm
		Terminal to heatsink	-	15.0	-	mm
D <sub>CL</sub>	Clearance Distance	Terminal to terminal	-	10.0	-	mm
		Terminal to heatsink	-	12.5	-	mm
$M_{LS}$	Module Stray Inductance		-	20	-	nΗ
$M_W$	Module Weight		_	330	-	g

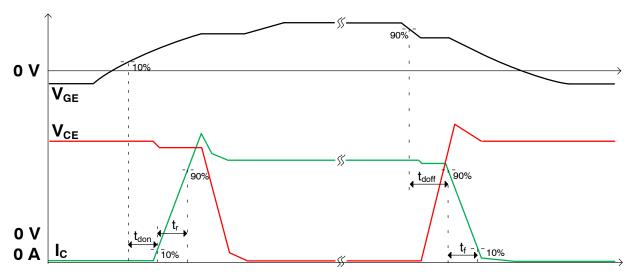
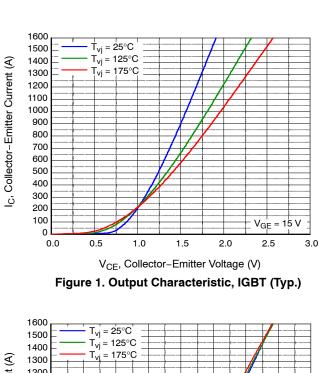
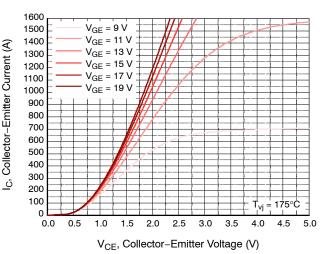


Figure 2. Switching Time Definition

#### TYPICAL CHARACTERISTICS





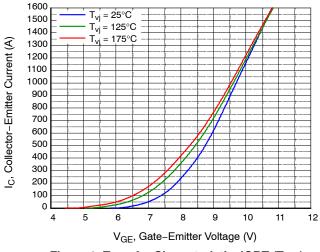


Figure 2. Output Characteristic, IGBT (Typ.)

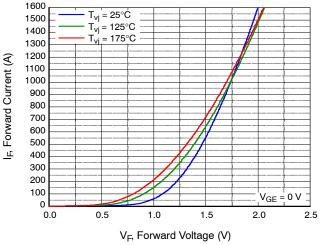


Figure 3. Transfer Characteristic, IGBT (Typ.)

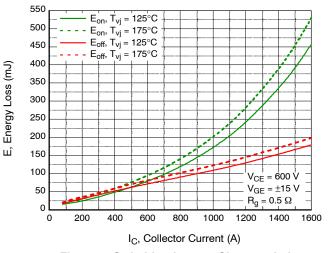


Figure 4. Forward Characteristic, Diode (Typ.)

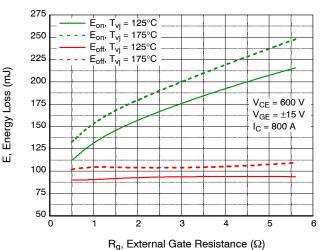
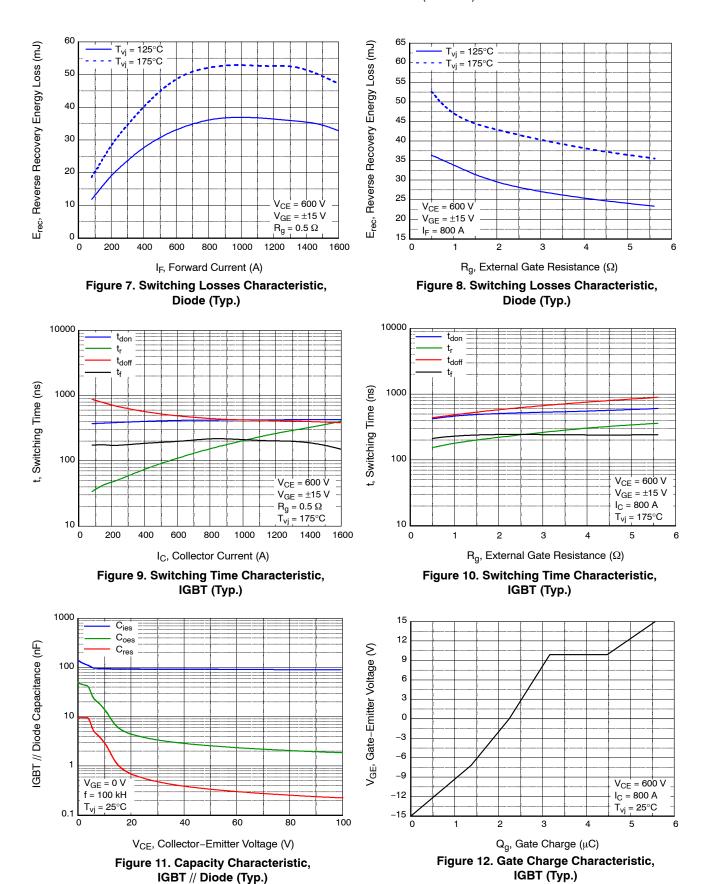


Figure 5. Switching Losses Characteristic, IGBT (Typ.)

Figure 6. Switching Losses Characteristic, IGBT (Typ.)

## TYPICAL CHARACTERISTICS (continued)



# TYPICAL CHARACTERISTICS (continued)

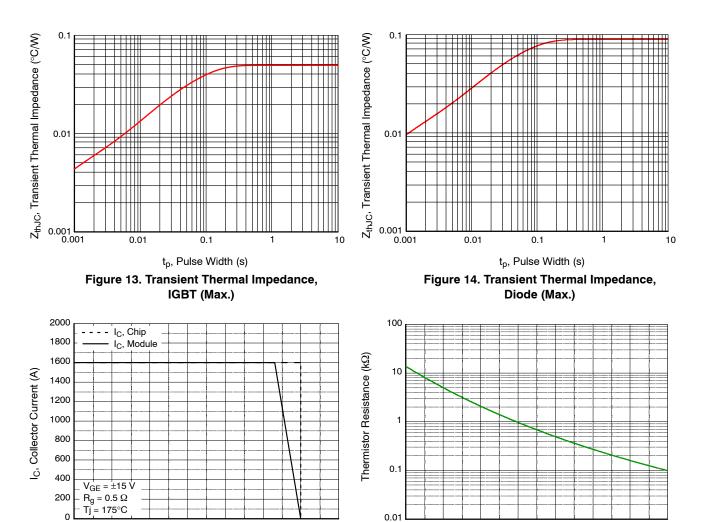


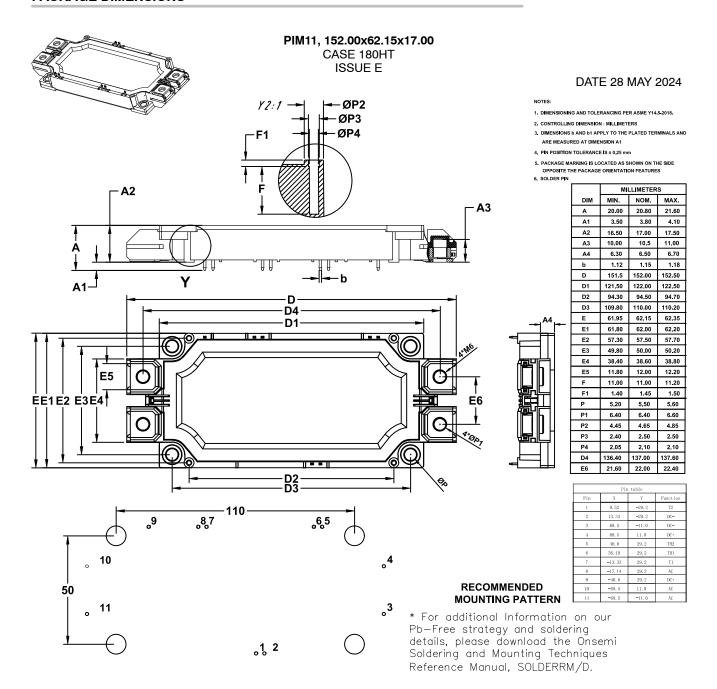
Figure 15. Reverse Bias Safe Operating Area, IGBT // Diode

 $V_{CE}$ , Collector-Emitter Voltage (V)

Thermistor Temperature (°C)

Figure 16. NTC Thermistor R–T Value (Typ.)





# GENERIC MARKING DIAGRAM\*

 XXXXX = Specific Device Code
AT = Assembly & Test Site Code
YYWW = Year and Work Week Code

\*This information is generic. Please refer to device data sheet for actual part marking. Pb-Free indicator, "G" or microdot "•", may or may not be present. Some products may not follow the Generic Marking.

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