

PAGE 1/5 SERIES ANTENNA ISSUE 10-12-20B PART NUMBER R380845102 **Scale 7:1** 3 Soldering Pads 5.2 3 Cavity I.D. (Optional) 7.4 8.25 4 3 6 2.25 **PCB** Mounted PCB Scale 20:1 0.1 max. Ø4.8 Suction (1.25) Disk **PCB** Mounted Scale 5:1 3.5 All dimensions are in mm. Tolerances according ISO 2768 m-H Patented design. COMPONENTS **MATERIALS** PLATING (µm) LCP (Liquid Cristal Polymer) Body Gold



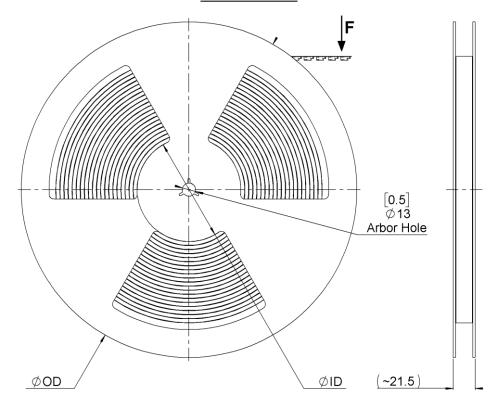


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ELECTRICAL CHARACTERISTICS			MECHANICAL CHARACTERISTICS			
Frequency Band		57 ~ 6 6	GHz	Weight	0.12	g ±15%
Nominal Impedar	nce	50	Ω	Overall Dimensions	$8.25 \times 7.4 \times 3.4$	mm
Return Loss (1)		< -10	dB (Typ.)	Mounting Type	Edge-Card SMT	
Typical Far-Field Directivity > 8 dBi		ENVIRONMENTAL CHARACTERISTICS				
Radiation Pattern		Directional	(Horn)	Extreme Storage Temperature (2)	-20 / +55	°C
Polarization	ı	inear Vertical		Recommended Storage (2)	25 ± 15	°C
Relative Cross-Po	olarization Level	> 20	dB	(12 Months Shelf Life) (2)	30 ~ 60	%RH
ESD Protection		DC-Ground		Reflow Temperature	260	°C Max.
(1): Measured on Reference Board (See Application Note		Operating Temperature Range	-40 / +85	°C		
"201910575-10 B_AN.pdf").			ROHS & REACH status	REACH status See radiall.com/rohs		
(2): Tape & Reel Packaging Conditions						

PACKAGING SUFFIX

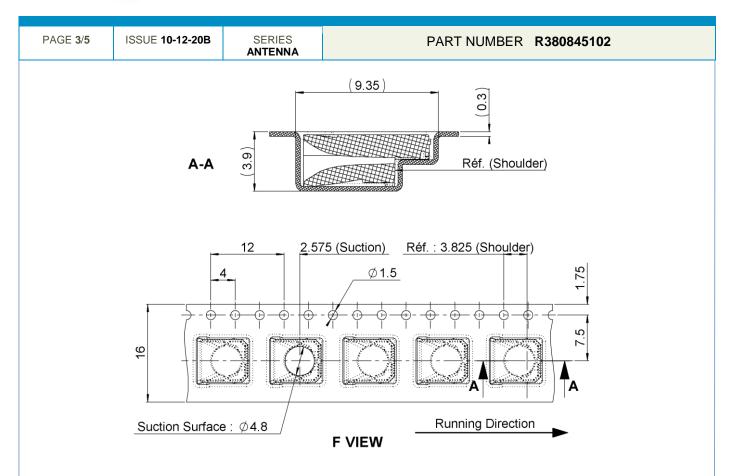
	P/N Suffix	Packaging Type	OD	ID	Order Quantity	
R380845102-	20	20 Large Reel		4"	2000	
K300043102	01	Small Reel	7"	2.4"	100	
	Other Packaging Available Upon Request					

PACKAGING REEL

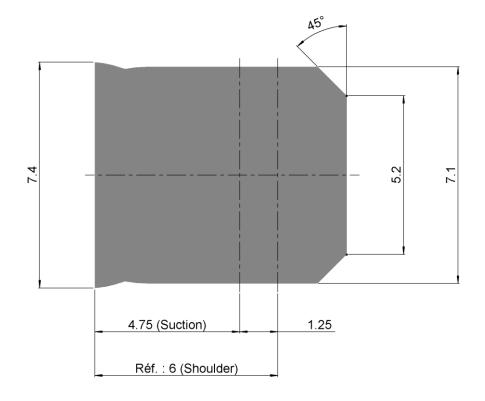


CARRIER TAPE





SHADOW FOR VIDEO CAMERA



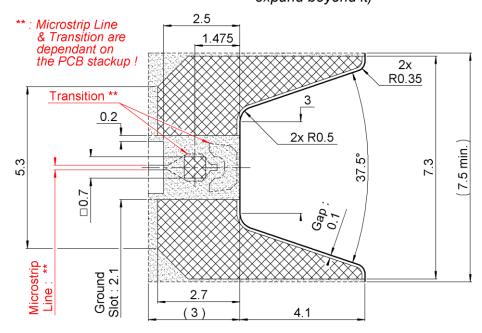


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TYPICAL SOLDER MASK & PAD

: Solder Mask ———: Board Outline

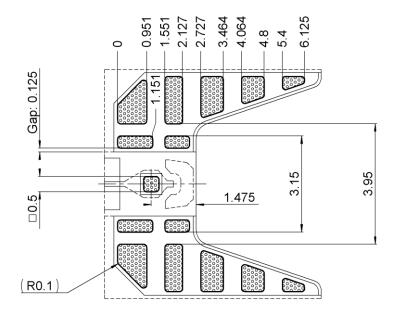
Solder Pad ----: Footprint Limit (The PCB can expand beyond it)



SOLDER PASTE (For 80~100µ Thickness Screens)

: Solder Paste : Board Outilne

-----: Screen Limit -----: Footprint Limit (The PCB can expand beyond it)





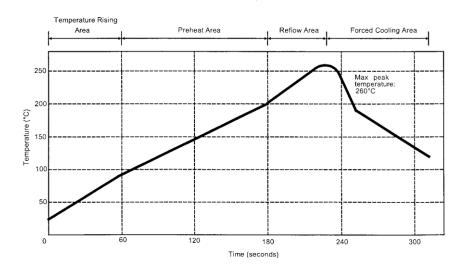
ST60 SMT HORN ANTENNA V POLARIZATION - GOLD PLATING

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SOLDER PROCEDURE

- 1. Deposit solder paste 'SnAg4Cu0.5' (*T4 or T5*) on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 80 to 100 µm (*3,150 to 3,940 mils*). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. A video camera is recommended for positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. This process of soldering has been tested with convection oven .Below please find, the typical profile to use.
- 4. The cleaning of printed circuit boards is possible, but not mandatory.
- 5. Verification of solder joints and position of the component by visual inspection (*Component centered on pads, with 100μm max. gap between its shoulder & PCB edge*).

TEMPERATURE PROFILE



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec