

NOTES:

- THIS INSERT IS DESIGNED FOR USE IN TYCO ELECTRONICS CONNECTOR HOUSINGS MTC100-XH2-XXX AND MTC100Q-XH2-XXX.
- PART DESCRIBED HEREON IS SUPPLIED AS SHOWN. IF CONTACTS, SEALING PLUGS, AND TOOLS ARE DESIRED, THE FOLLOWING MODIFICATION NUMBER IS TO BE ADDED TO THE PART NUMBER ON THE KIT PACKAGING LABEL ONLY:

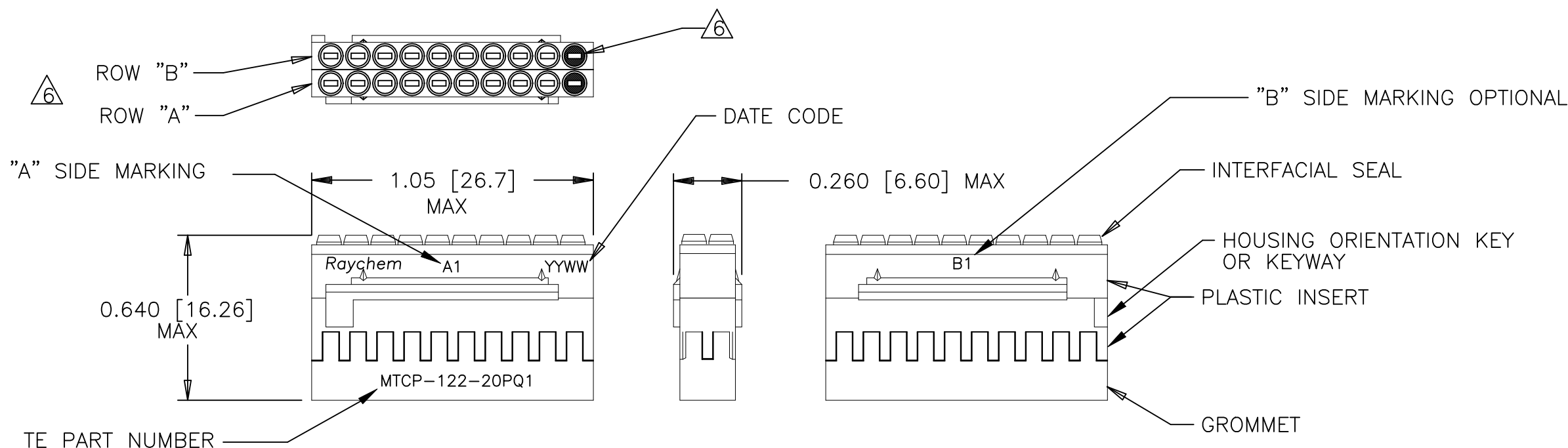
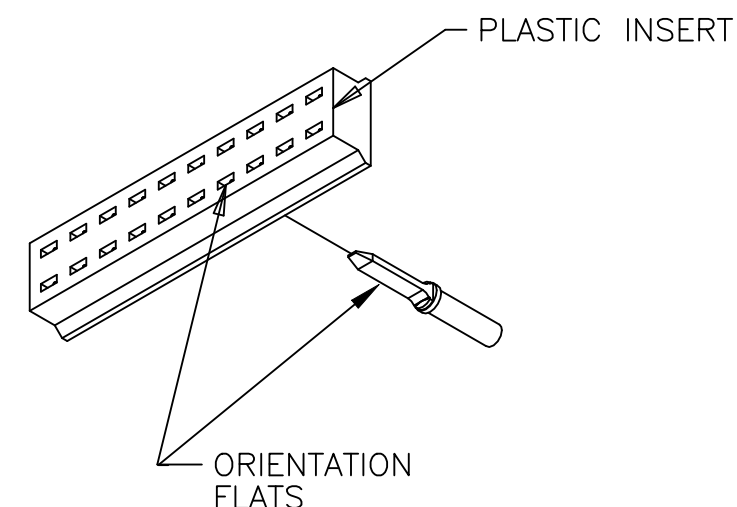
MOD NO.	DESCRIPTION
022	WITH CONTACTS AND SEALING PLUGS
023	WITH CONTACTS, SEALING PLUGS AND TOOL

REFERENCE TYCO ELECTRONICS INFORMATION DRAWING D-659-0097 FOR CRIMP TOOLS OR ADDITIONAL CONTACTS, SEALING PLUGS OR TOOLS.

- GROMMET DESIGNED TO SEAL ON WIRES HAVING AN INSULATION DIAMETER OF 0.030 TO 0.065.
- PERFORMANCE:
THIS PRODUCT MEETS THE REQUIREMENTS OF TYCO ELECTRONICS SPECIFICATION C-6114.

- MATERIALS:
 - PLASTIC INSERT
HIGH GRADE POLYARYLENE THERMOPLASTIC
 - GROMMET
FLUOROSILICONE PER MIL-DLT-25988
 - INTERFACIAL SEAL
FLUOROSILICONE PER MIL-DLT-25988
 - RETENTION CLIPS (20)
COPPER ALLOY 172 PER QQ-C-533 OR
(INSIDE PLASTIC INSERT)
301 STAINLESS STEEL PER TEC-100-309 SPECIAL TEMPER

- △ NUMBER ONE (1) CAVITIES ARE MARKED IN CONTRASTING COLOR.
ROWS "A" AND "B" ARE AN INTEGRAL PART OF THE INSERT. ROWS "A" AND "B" ARE IDENTIFIED ON THE SIDE OF THE INSERT AS "A1" AND B1". "B" SIDE MARKING OPTIONAL.



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -
MATERIAL	FINISH
-	-

DWN	21JUN1996
DCP	-
CHK	-
APVD	25JUL1996
M.HIGGY	-
PRODUCT SPEC	-
APPLICATION SPEC	-
WEIGHT	0.0045 lbs
CUSTOMER DRAWING	-

NAME INSERT,PIN,PRIMARY,20 CAVITY,SIZE20-22 REMOVABLE CONTACT,2-IN CONN MTC100 SERIES			
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	00779	C-MTCP-122-20PQ1	-
SCALE 1:1		SHEET 1 OF 1	REV D