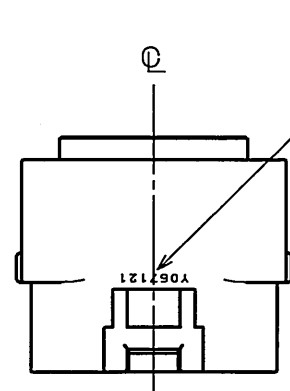
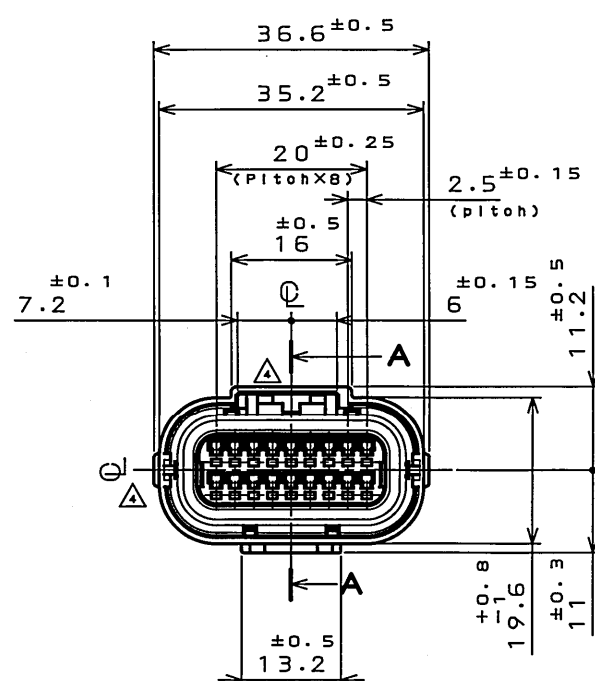
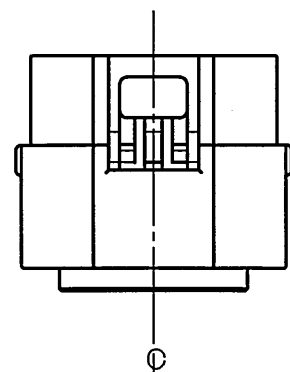
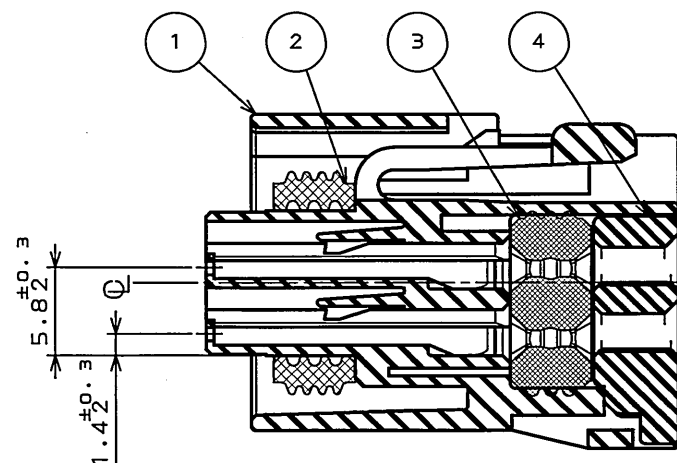


L6EZE0PS  
(ON 0NIMVHD) 台要図

| 版数<br>REV. | 年月日<br>DATE | DCN NO. | 変更内容<br>DESCRIPTION         | 製図<br>DR. | 担当<br>CHK. | 査閲<br>APPD. | 承認<br>APPD. |
|------------|-------------|---------|-----------------------------|-----------|------------|-------------|-------------|
| 2          | 16.Oct.2003 | 053391  | Change Applicable wire size |           | N.OIRI     |             | T.TOTANI    |
| 3          | 12.May.2004 | 055053  | Redrawn                     |           | N.OIRI     |             | T.TOTANI    |
| 4          | 26.Jul.2006 | 060682  | Add guide keys              |           | N.OIRI     |             | T.Totani    |



組立ロット番号  
Mark the assembly lot number



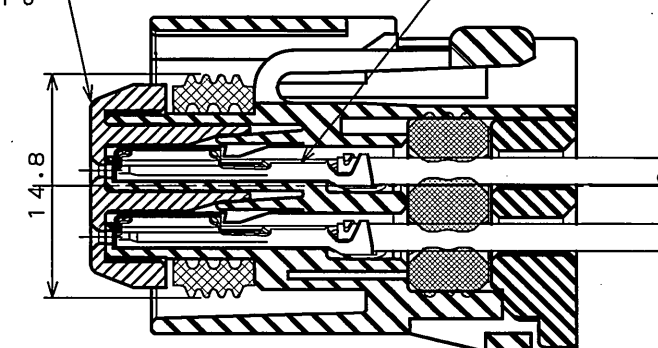
SECT. A-A  
(SCALE 2:1)

端子番号1,9,10,18刻印  
Raised contact number (1,9,10,18)

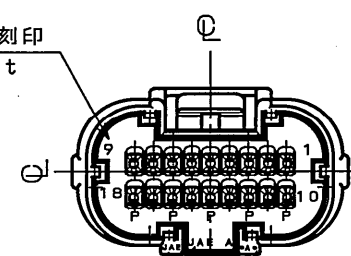
社標、キャビマーク刻印  
キャビマークは金型キャビ毎に  
A,B,C...の順に刻印する。  
Raised company logo  
and cavity mark.  
Cavity mark appears  
in alphabetical  
order.

フロントキャップ/ Front cap  
コンタクト組込み後取り付け  
Front cap is attached  
after socket contacts are  
inserted.

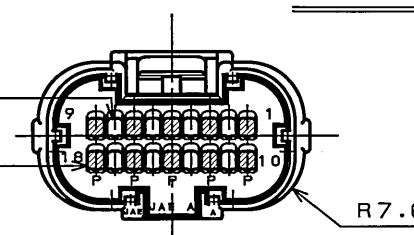
ソケットコンタクト  
Socket contact



Contacts assembly figure (REF)  
(SCALE 2:1)



A,Bキャビ品のみ  
ドットマーク有り  
Raised dot mark.  
(Cavity A and  
B only)



部分適用電線サイズ  
電線呼び 0.3~1.25sq  
被覆外形  $\phi 1.4 \sim \phi 2.3$   
使用可能電線例  
AVSS 0.3~1.25  
AVSS 0.3f~1.25f等

Contact cavity  
applicable wire size  
Wire size: 0.3~1.25mm<sup>2</sup>  
(Conductors calculated area)  
Overall diameter:  $\phi 1.4 \sim 2.3$   
For example  
AVSS 0.3~1.25  
AVSS 0.3f~1.25f

部分適用電線サイズ  
電線呼び 0.5~0.85sq  
被覆外形  $\phi 1.4 \sim \phi 1.9$   
使用可能電線例  
AVSS 0.3~0.85  
AVSS 0.3f~0.75f等

Contact cavity  
applicable wire size  
Wire size: 0.3~0.85mm<sup>2</sup>  
(Conductors calculated area)  
Overall diameter:  $\phi 1.4 \sim 1.9$   
For example  
AVSS 0.3~0.85  
AVSS 0.3f~0.75f

|                                                           |                   |                                    |                 |                                                                      |                                |
|-----------------------------------------------------------|-------------------|------------------------------------|-----------------|----------------------------------------------------------------------|--------------------------------|
| 4                                                         | rear cover        | 1                                  | 30%GF PBT       | Color: Gray                                                          |                                |
| 3                                                         | grommet           | 1                                  | Silicone rubber | Color: Blue                                                          |                                |
| 2                                                         | seal rubber       | 1                                  | Silicone rubber | Color: Blue                                                          |                                |
| 1                                                         | Socket housing    | 1                                  | 30%GF PBT       | Color: Black                                                         |                                |
| 符号<br>NO.                                                 | 名称<br>DESCRIPTION | 個数<br>QTY.                         | 材料<br>MATERIAL  | 仕上<br>FINISH                                                         | 備考<br>REMARKS                  |
| 仕様書 (SPECIFICATION)<br>JACS-1728                          |                   | 第1版 (ORIGINAL DATE)<br>21.Nov.2002 |                 | 尺度 (SCALE)<br>1:1                                                    | シリーズ (SERIES)<br>MX23A         |
| 公差 (GENERAL TOLERANCE)                                    |                   | 製図<br>DR.                          |                 | 名称 (TITLE)<br>MX23A18SF1<br>MX23A<br>18 CONDUCTORS<br>SOCKET HOUSING |                                |
| 寸法 (DIMENSION)                                            |                   | 担当<br>CHK.                         | N.OIRI          |                                                                      |                                |
| 角度 (ANGLES)                                               |                   | 査閲<br>APPD.                        |                 |                                                                      |                                |
| . ±0.8                                                    |                   | 承認<br>APPD.                        | T.TOTANI        | 質量 (MASS)                                                            |                                |
| .X ±0.4                                                   |                   |                                    |                 |                                                                      |                                |
| .XX ±0.1                                                  |                   |                                    |                 |                                                                      |                                |
| .XXX ±                                                    |                   |                                    |                 |                                                                      |                                |
| 日本航空電子工業株式会社<br>JAPAN AVIATION ELECTRONICS INDUSTRY, LTD. |                   |                                    |                 |                                                                      | 図面番号 (DRAWING NO.)<br>SJ037397 |
|                                                           |                   |                                    |                 |                                                                      | 版数 (REV.)<br>4                 |