

DELPHI

Automotive Systems

ANY CHANGE TO THE REPAIR METHOD MUST BE SUBMITTED TO THE ATBU. REFERENCE PROCEDURE NAP 4.5-2.

DELPHI HES 2.4 MALE/FEMALE SEALED Terminal Removal Procedure

NOTE: FOR ANY ASSEMBLY / DISASSEMBLY NOT SHOWN IN THIS INSTRUCTION, PLEASE REFER TO THE COMPONENT MANUFACTURERS DOCUMENTATION.

TERMINAL REMOVAL TOOL

DP # 12195568



IF APPLICABLE ,
REMOVE COVER AND TPA'S
USING THE APPROPRIATE
TOOL.

**DO NOT USE THE TERMINAL
REMOVAL TOOL FOR THIS
STEP** - DAMAGE TO
THE TOOL MAY RESULT.

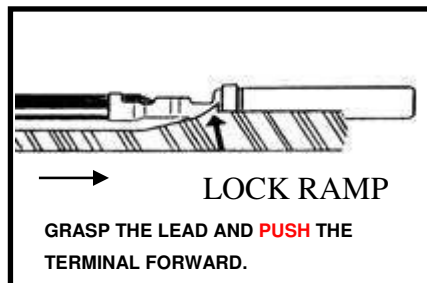


1

MALE

FEMALE

THE LOCKING FEATURE
IS NOT VISIBLE. THE
TERMINAL SEATS ON
A CONNECTOR LOCK
RAMP.



2

DIVISIONAL ASSEMBLY REPAIR MANUAL
SECTION: IV

DATE ISSUED
03-26-10

DATE REVISED

ISSUED BY
Libertad G.

APPROVED BY
Ricardo Carmona

426

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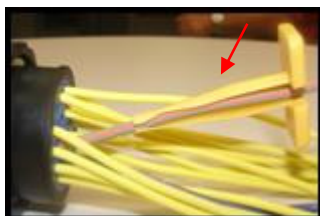
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PLACE THE CANAL OF THE TOOL AROUND THE APPROPRIATE WIRE AT THE BACK (WIRE END) OF THE CONNECTOR.



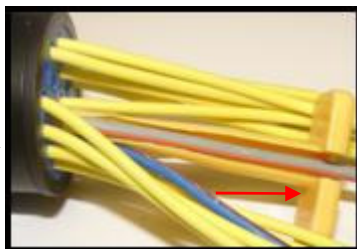
3

USING THE WIRE AS A GUIDE, PUSH THE TOOL INTO THE SEAL. THE TOOL WILL CONTACT THE TERMINAL. CONTINUE TO PUSH THE TOOL UNTIL IT "CLICKS" OVER THE TERMINAL.



4

WHILE HOLDING THE WIRE SECURELY IN THE TOOL, GENTLY PULL THE TOOL AND WIRE OUT THE BACK (WIRE END) OF THE CONNECTOR.



5

VISUAL FOR TERMINAL & CONNECTOR DAMAGE. REPLACE IF NECESSARY. IF APPLICABLE, INSERT TPA'S OR COVER, AFTER REPAIR HAS BEEN MADE.



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