

SPECIFICATION FOR APPROVAL

CUSTOMER	:	
PRODUCT TYPE	:	SMD SEAM SEALING X'TAL 3.2×2.5
NOMINAL FREQ.	:	25.000000MHz
TXC P/N	:	7M25000150
REVISION	:	A11
CUSTOMER P/N	:	
PM / SALES	:	
DATE	:	
CUSTOMER SIGNATURE & Date		

- (1) TXC requires one copy returned with signature and title of authorized individual that signifies acceptance of the attached specifications.
- (2) Orders received and accepted by TXC after return of signed copy of specification will be produced per these specifications.
- (3) Any changes to these specifications must be agreed upon by both parties and new revision of the Product Specification Sheet will be issued.
- (4) Any issuance of purchase order prior to consigning back the Approval page of "Specification Sheets" from customers will be regarded as the agreement on the contents of these specifications.

MSL:Level 1
RoHS Compliant

PRODUCT SPECIFICATION SHEET

PRODUCT TYPE : SMD SEAM SEALING X'TAL 3.2×2.5

NOMINAL FREQ. : 25.000000MHz

TXC P/N : 7M25000150

REVISION : A11

PE/RD	QA	MFG
<i>Shih-Yung Pao</i> Shih-Yung Pao	<i>Samson Xiong</i> Samson Xiong	<i>Jake Liu</i> Jake Liu
<i>11-Oct-11</i>	<i>11-Oct-11</i>	<i>11-Oct-11</i>

NOTE:

- (1)Lead Free Products are "Directive 2002/95/EC of The European Parliament of 27 January 2003 on the restriction of the use of certain hazardous substances (RoHS) in electrical and electronic equipment" Compliant (Attachment: SGS Test Report).
- (2)Revision "Sx" is for engineering samples only. PE/RD's approval required.
- (3)Revision "Ax" is production ready. PE, QA and MFG's approval required

MSL:Level 1
RoHS Compliant

Rev	Revise page	Revise contents	Date	Ref.No.	Reviser
A1	N/A	Initial released	16-Mar-05	N/A	Yachuan Miao
A2	-	Document version chang C to D	3-Jul-06	DCN-06P030701	Yachuan Miao
A3	3	Marking change Suggest Layout change	13-Apr-07	ECN-07P011801 ECN-07P040301	Yachuan Miao
A4	4	Structure Illustration Conductive adhesive Change	7-Dec-07	DCN-07P102201	Yachuan Miao
A5	4	Structure Illustration Conductive adhesive Change	3-Apr-08	ECN-08P033101	Yachuan Miao
A6	-	Document version chang D to E	25-Dec-08	ECN-08P112702	Yachuan Miao
A7	2	Change: 1.Operating Temperature: -10℃~+70℃ to -35℃~+85℃ 2.Aging:±5ppm to ±3ppm	8-Jan-09	ECN-09P010802	Yachuan Miao
A8	2	Rr Change:50 ohm to 35 ohm	10-Jul-09	ECN-09P070903	Yachuan Miao
A9	2	Change: 1.Operating Temperature: -35℃~+85℃ to -40℃~+85℃ 2.C0 Max:7.0 pF to 3.0pF	24-May-10	ECN-10P052402	Yachuan Miao
A10	2	Storage Temperature Range Change: -40℃~+85℃ to -55℃~+105℃	1-Jun-10	ECN-10P060101	Yachuan Miao
A11	7	Change Label A& Label B, Deleted Label C "G" Mark	11-Oct-11	ECR-11N092802	Xiaoyan Jiang

Spec Sheet Contents

No.	Content	Page
1	ELECTRICAL SPECIFICATIONS	P.3
2	FACTORY LOCATION	P.3
3	DIMENSIONS	P.4
4	MARKING	P.4
5	SUGGESTED REFLOW PROFILE& MANUAL SOLDER CONDITION	P.4
6	STRUCTURE ILLUSTRATION	P.5
7	EMBOSS CARRIER TAPE & REEL	P.6
8	PACKING	P.7
9	RELIABILITY SPECIFICATIONS	P.8~9

ELECTRICAL SPECIFICATIONS

Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

Ambient temperature : 25±5℃
Relative humidity : 40%~70%

If there is any doubt about the results, measurement shall be made within the following limits:

Ambient temperature : 25±3℃
Relative humidity : 40%~70%

Measure equipment

Electrical characteristics measured by S&A250B or equivalent.

Crystal cutting type

The crystal is using AT CUT (thickness shear mode).

Unit Weight:

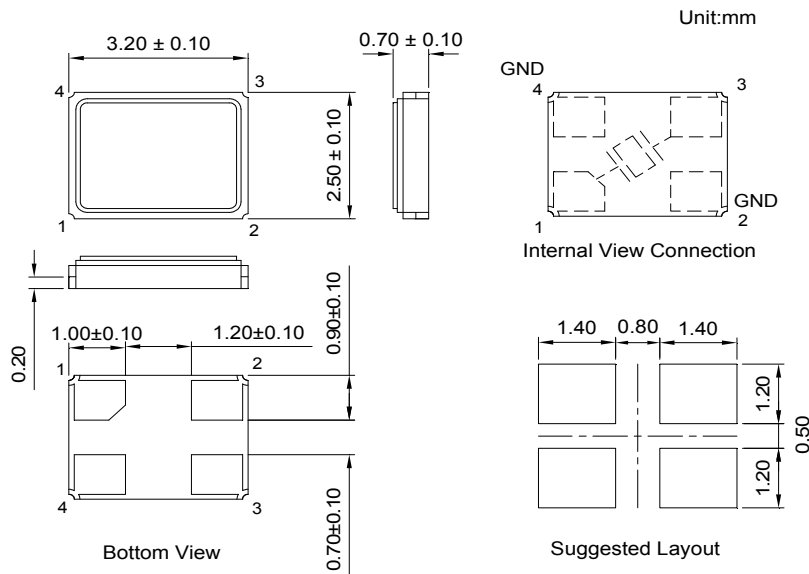
0.018±0.001 g/pcs

	Parameters	SYM.	Electrical Spec.				Notes
			MIN	TYPE	MAX	UNITS	
1	Nominal Frequency	FL	25.000000			MHz	-
2	Oscillation Mode	-	Fundamental			-	-
3	Load Capacitance	CL	18			pF	-
4	Frequency Tolerance	-	±20			ppm	at 25 °C ± 3 °C
5	Frequency Stability	-	±20			ppm	Over Operating Temp. Range (Reference 25°C)
6	Operating Temperature	-	-40	~	85	°C	-
7	Aging	-	±3			ppm	1st Year
8	Drive Level	DL	-	100	-	μW	-
9	Effective Resistance R _r	R _r	-	-	35	Ω	-
10	Shunt Capacitance C ₀	C ₀	-	-	3	pF	-
11	Insulation Resistance	-	500	-	-	MΩ	at DC 100V
12	Storage Temperature Range	-	-55	~	105	°C	-

FACTORY LOCATION

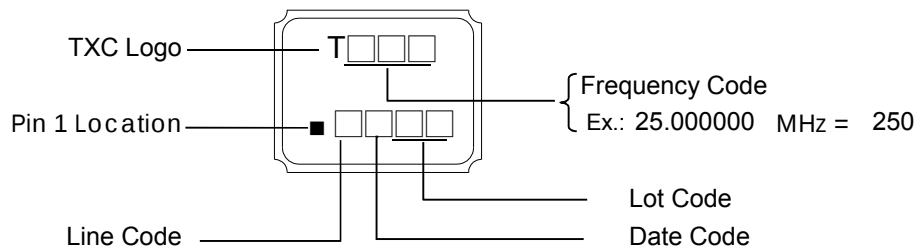
TXC (NINGBO) CORPORATION
NO.189 Huang Shan West Road, Beilun District,
Ningbo Zhejiang China

■ DIMENSIONS (Unit:mm)



*Coplanarity of solderable areas Camber 0.10 mm Max

■ MARKING



Date Code:

YEAR				MONTH											
				JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
2005	2009	2013	2017	A	B	C	D	E	F	G	H	J	K	L	M
2006	2010	2014	2018	N	P	Q	R	S	T	U	V	W	X	Y	Z
2007	2011	2015	2019	a	b	c	d	e	f	g	h	j	k	l	m
2008	2012	2016	2020	n	p	q	r	s	t	u	v	w	x	y	z

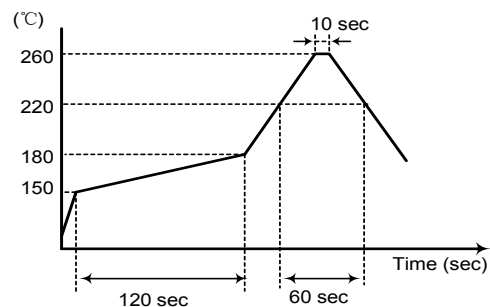
*This date code will be cycled every four years

■ SUGGESTED REFLOW PROFILE

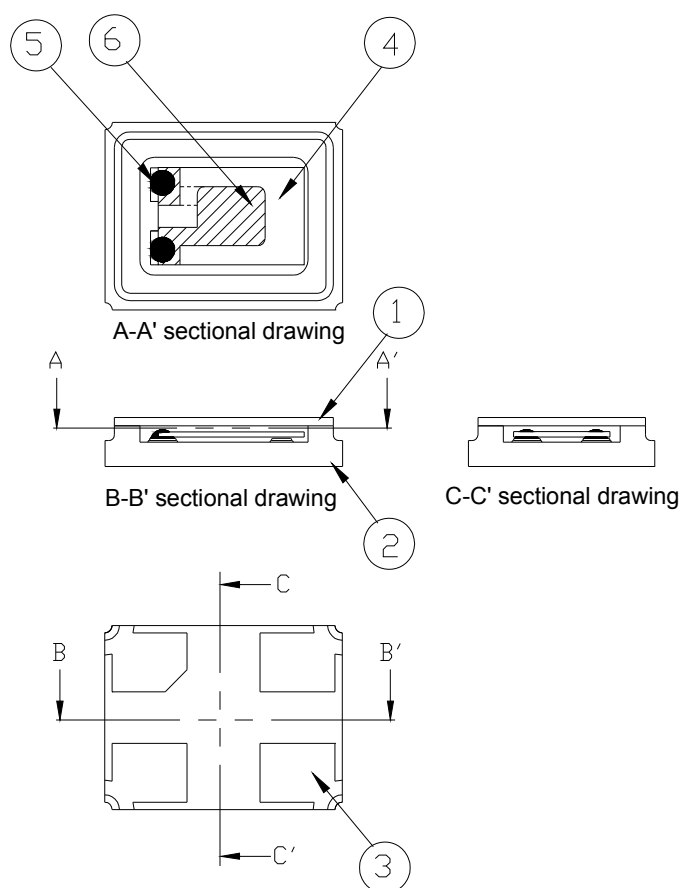
Solder melting point : 220 ± 10 °C, 60 sec. Min.
Peak Temperature: 260 ± 5 °C, 10 sec. Max.

■ SUGGESTED MANUAL SOLDER CONDITION

Temperature: 350 ± 10 °C
Time: 3 sec.
Re-solder times: twice

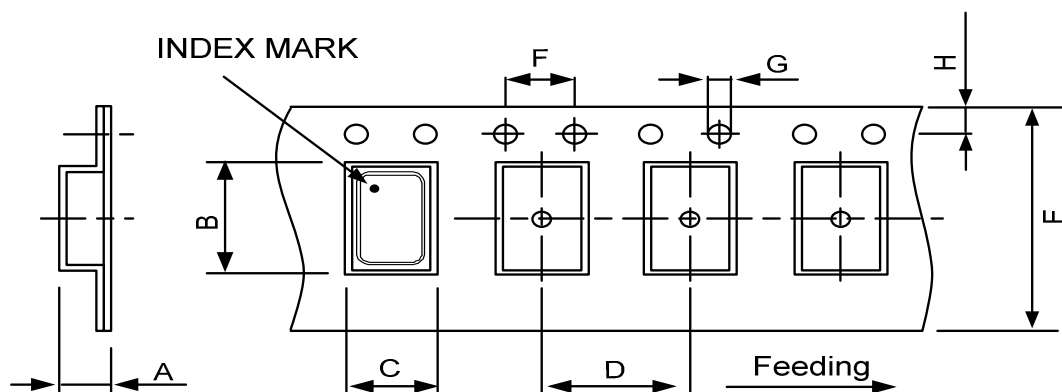


■ STRUCTURE ILLUSTRATION



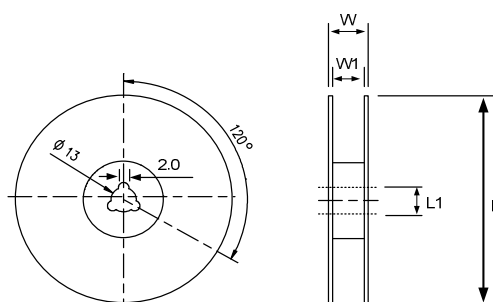
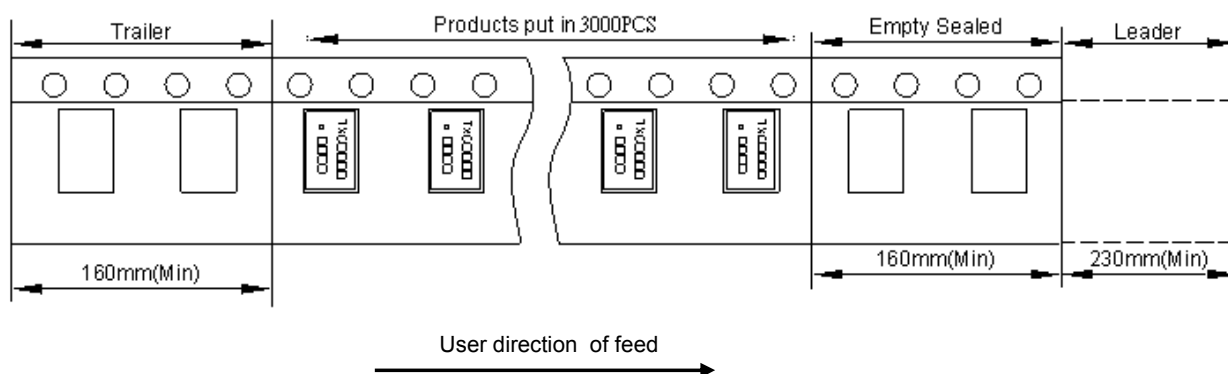
NO	COMPONENTS	MATERIALS	FINISH/SPECIFICATIONS
1	Lid	Kovar (Fe/Co/Ni)	-
2	Package	Ceramic (Al ₂ O ₃) + Kovar (Fe/Co/Ni)+ Ag/Cu	-
3	PAD	Au	Tungsten metalize + Ni plating + Au plating
4	Crystal blank	SiO ₂	-
5	Conductive adhesive	Resin+Ag	-
6	Electrode	Noble Metal	-

EMBOSS CARRIER TAPE & REEL



DIMENSIONS	A	B	C	D	E	F	G	H	
	1.65±0.10	3.40±0.10	2.70±0.10	4.00±0.10	8.00±0.20	4.00±0.10	1.55±0.10	1.75±0.10	(UNIT : mm)

REMARK :



DIMENSIONS	L	L1	W	W1	
	178±1.00	13±0.50	11.5±0.20	8±0.10	(UNIT : mm)

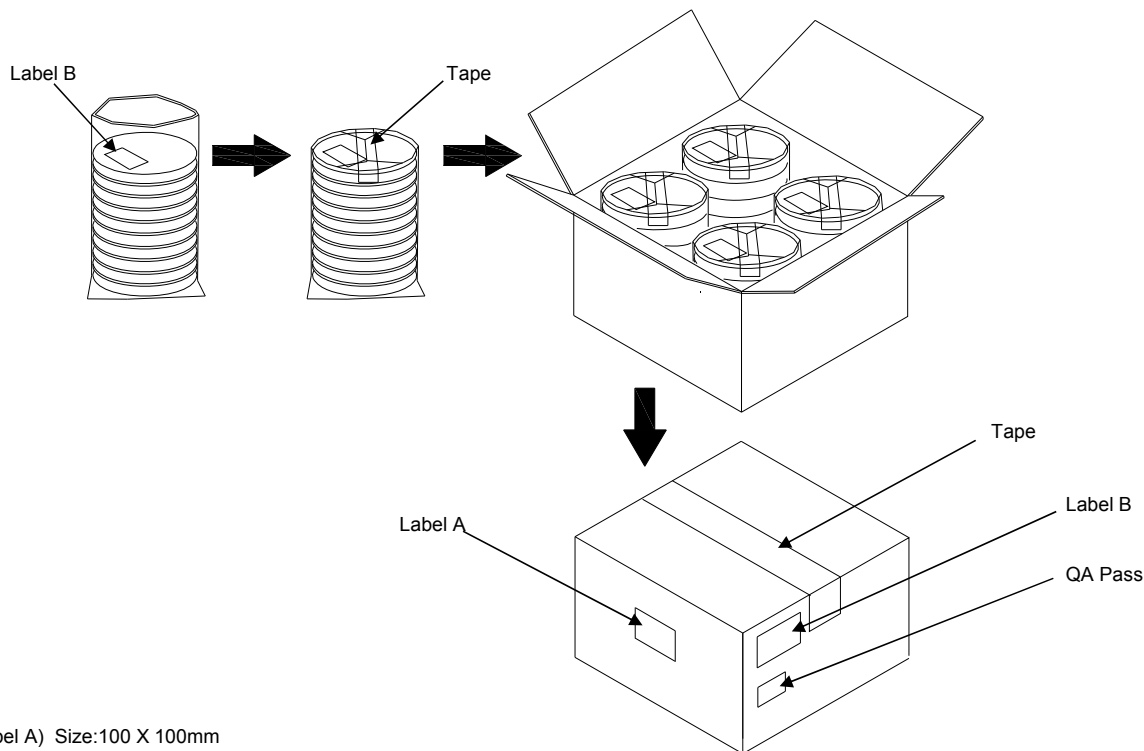
■ PACKING

Reel Quantity :

1. Reel X 6 (6 Reels)
2. Reel X 12 (12 Reels)
3. Reel X 25 (12 Reels + 13 Reels)
4. Reel X 50 (12 Reelsx2 + 13 Reelsx2)

Box Size:

1. L200 X W200 X H140mm
2. L200 X W200 X H250mm
3. L400 X W200 X H250mm
4. L400 X W400 X H280mm



(Label A) Size:100 X 100mm

TXC	
Inv No: 00096815	
Po No: 21106326- 24- 1	
Part No: 00000000	
Qty: 40000 PCS	
C/No: 157- 44	

(Label B) Size:80 X 40mm

TXC CORPORATION		QA PASS
DATE CODE:		QTY:
LOT NO:		
PART NO:		
FREQ:		

[STORAGE]

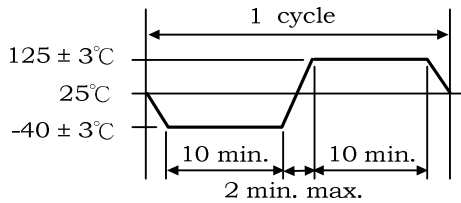
- 1.The storage time to be 1 year maximum.
- 2.Don't be caught in the rain.
- 3.The storage environment shall be 5℃ ~40℃ temperature and 30% ~ 75%RH humidity and free from the sun shine.
- 4.If customers have special requirements, we can paste labels according to it.

■ RELIABILITY SPECIFICATIONS

1.Mechanical Endurance

No.	Test Item	Test Methods	Test Criteria
1.1	Drop Test	150 cm height,3 times on concrete floor .	A . C
1.2	Mechanical Shock	Device are shocked to half sine wave (1000 G) three mutually perpendicular axes each 3 times. 0.5 ms duration time	A . C
1.3	Vibration	Frequency range 10 ~ 2000 Hz Amplitude 1.52 mm/20G Sweep time 20 minutes Perpendicular axes each test time 4 Hrs (Total test time 12 Hrs)	A . C
1.4	Solderability	Temperature 245 °C ± 5°C Immersing depth 0.5 mm minimum Immersion time 5 ± 1 seconds Flux Rosin resin methyl alcohol solvent (1 : 4)	E

2.Environmental Endurance

No.	Test Item	Test Methods	Test Criteria
2.1	Resistance To Soldering Heat	Pre-heat temperature 125 °C Pre-heat time 60 ~ 120 sec. Test temperature 260 ± 5 °C Test time 10 ± 1 sec.	B . C . D
2.2	High Temp. Storage	+ 125 °C ± 3 °C for 500 ± 12 Hrs	B . C . D
2.3	Low Temp. Storage	- 40 °C ± 3 °C for 500 ± 12 Hrs	B . C . D
2.4	Temperature cycle	Total 100 cycles of the following temperature cycle 	B . C . D
2.5	High Temp & Humidity	85°C ± 3°C , RH 85% , 500 Hrs	B . C . D

RELIABILITY SPECIFICATIONS

Specifications	
A	Frequency change: Within $\pm 5\text{ppm}$ or in customer's specification.
B	Frequency change: Within $\pm 10\text{ppm}$ or in customer's specification.
C	Equivalent series resistance(E.S.R) change: Within $\pm 15\%$ or 10Ω (larger value).
D	After conditioning , quartz crystal units shall be subjected to standard atmospheric conditions for 2 hour, and measured.
E	Minimum 95% of immersed terminal shall be covered with new uniform solder.

Measurement condition

Electrical characteristics measured by S&A250B or equivalent.