



High-voltage contactor

Gas-filled contactor for high-voltage DC switching

Series/Type:	HVC27
Ordering code:	B88269X*
Date:	2023-05-03
Version:	09

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B88269X*

Gas-filled contactor for high-voltage DC switching

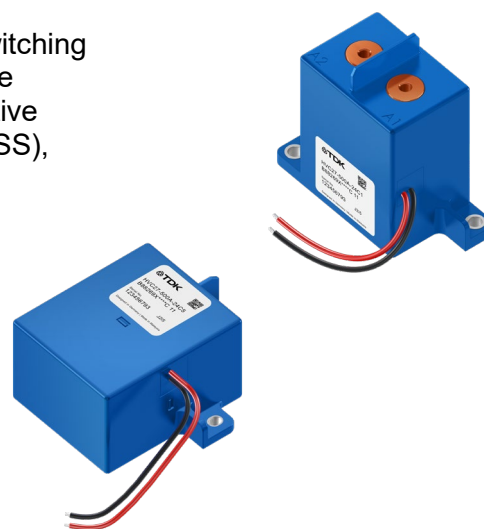
HVC27

General

The HVC27 series has a robust design for high-voltage DC switching requirements in harsh environments. Our customers deploy the HVC27 series in a wide range of applications such as automotive traction battery systems, electrical energy storage systems (ESS), and DC fast charging stations.

Features

- Single or dual coil
- Coil termination with varistor or diode
- Main terminals without polarity (bi-directional)
- Auxiliary contact with Hall element (optional)
- RoHS compatible



Characteristics

Type HVC27-...	300A	400A	500A	
Contact arrangement	1A			
Inner contact material	Cu alloy			
Internal contact gap (full disconnection)	3.2 (2 × 1.6)			mm
Recommended connection conductor cross section ¹	≥ 100	≥ 200	≥ 200	mm ²
Wires	Isolator Ø max.			
Coil	AWM 3266	AWG 20	1.9	mm
Auxiliary contact	AWM 3266	AWG 20	1.9	mm
Length	300			mm
Material	Cu (tinned)			
Operation and storage ²				
Temperature	-40 ... +85			°C
Humidity	5 ... 85			%
Air pressure	50 ... 106			kPa
Vibration in closed state, xyz axis				
Shock, 6 ms ½ sine, peak ³	490			m/s ²
Vibration, sine 100 ... 2000 Hz, peak ⁴	98			m/s ²
Wideband random vibration, 10 ... 1000 Hz ⁵	49			m/s ² _{RMS}
Utilization category	IEC 60947-4-1	DC-1		
Pollution degree	IEC 60947-1	2		
IP level	IEC 60529	IP 40		
Climatic category	IEC 60068-1	40/085/21		
Certifications	UKCA CE UL 60947-4-1 (E491412)			
Weight ⁶	~ 540			g

See "Notes" on page 14

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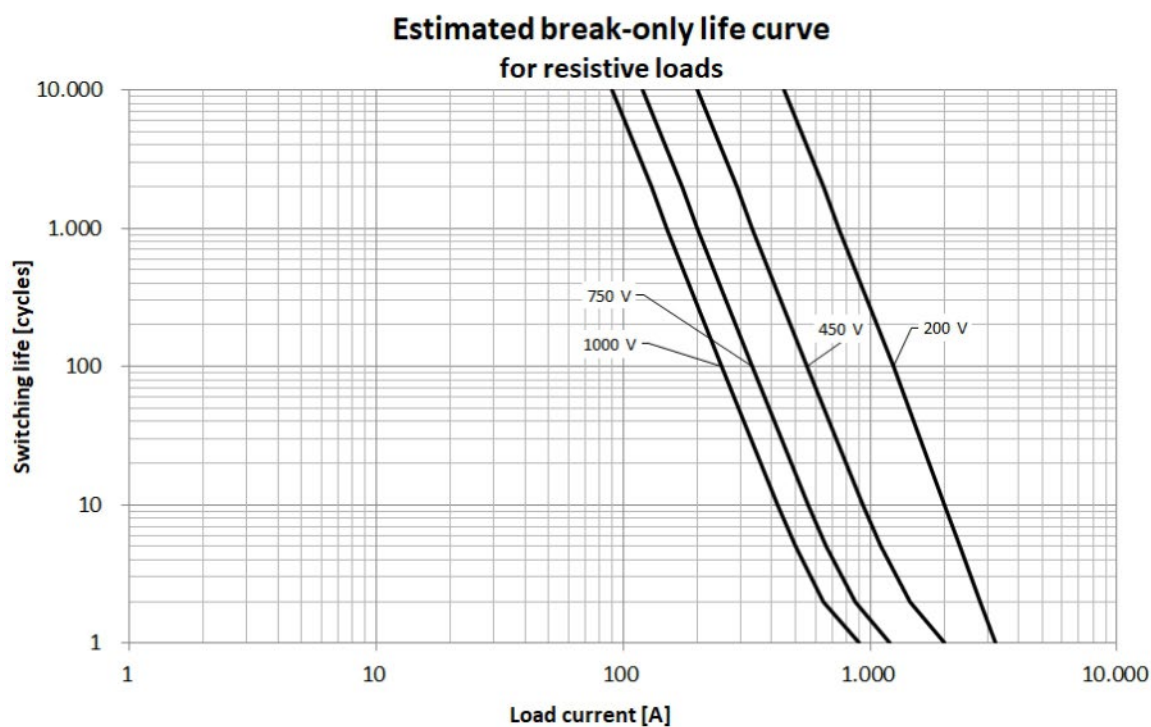
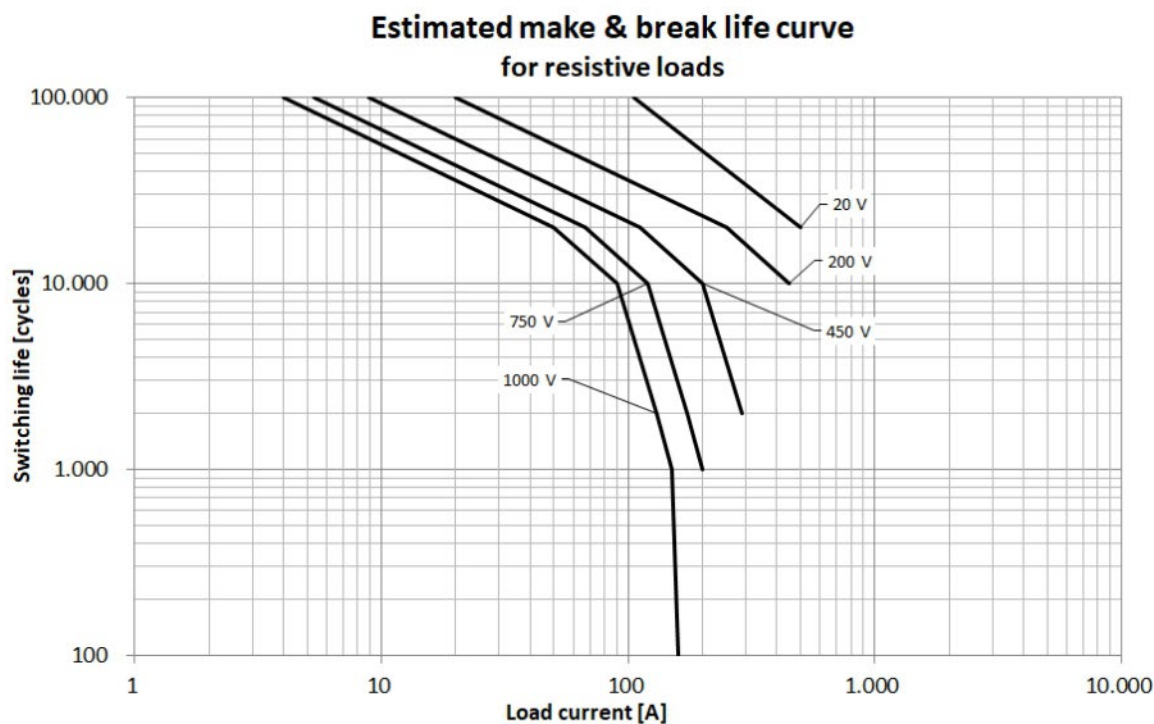
Specification ⁷

Type HVC27-...	300A	400A	500A	
Contact				
Maximum operating voltage	1000			V _{DC}
Continuous current I _{th}	300	400	500	A _{DC}
Temporary overcurrent (10 min) I _{CW1}	400	520	600	A _{DC}
Temporary overcurrent (1 min) I _{CW2}	500	650	750	A _{DC}
Rated operational voltage ^{8, 9} U _e	1000			V _{DC}
Rated operational current ^{8, 9} I _e	100			A _{DC}
Contact resistance at 100 A _{DC}				
- typical	0.125			mΩ
- max.	0.30			mΩ
Insulation resistance at 1000 V _{DC}				
- contact to contact / contact to coil	≥ 1			GΩ
Dielectric strength				
- contact to contact / contact to coil ¹⁰	≥ 4400			V _{AC}
Rated impulse withstand voltage ¹¹ U _{imp}	8			kV
Operating time ¹²				
- make	≤ 35			ms
- break	≤ 20			ms
Electrical endurance ^{9, 13, 14}	Single coil		Dual coil (E2)	
Mechanical (make & break) ¹⁵	500000		500000	
- max. 1 V _{DC} , 1 A _{DC}				
Capacitive (make)	50000		80000	
- at 20 V _{DC} , 200 A _{DC} for single coil				
Resistive (break) ¹⁶	1500		2000	
- at 450 V _{DC} , 300 A _{DC}				
- at 750 V _{DC} , 300 A _{DC} for	150		1000	
Maximum cut-off (break) ^{17, 18}	1		1	
- at 450 V _{DC} , 2000 A _{DC}				
- at 1000 V _{DC} , 900 A _{DC}	1		1	
Coil type	12 V	24 V	12 V ¹⁹	24 V ¹⁹
Rated control voltage (nominal) U _c	12	24	12	24
Operating voltage range U ₁ ... U ₂	9 ... 16	18 ... 32	9 ... 16	18 ... 32
Pick-up voltage (max.) U ₁	9	18	9	18
Drop-out voltage (min.)	1	2	1	2
Pick-up current (inrush)	--	--	4	2
Power at nominal voltage ²⁰	6	6	4	4
Nominal resistance ¹³	24	96	36	144
Auxiliary contact (Hall) – selectable option				
Supply voltage range, Aux V _{CC} ²¹	5 ... 24			V _{DC}
Indication V _{IND} voltage range	1 ... 24			V _{DC}
Max. carry current	0.8			A _{DC}
Max. switching current, peak (< 100 ms)	1.2			A _{DC}
Max. current consumption	5			mA _{DC}
ON resistance	≤ 0.5			Ω
OFF resistance	> 10			MΩ

See "Notes" on page 14

Characteristics 9, 13, 14, 22

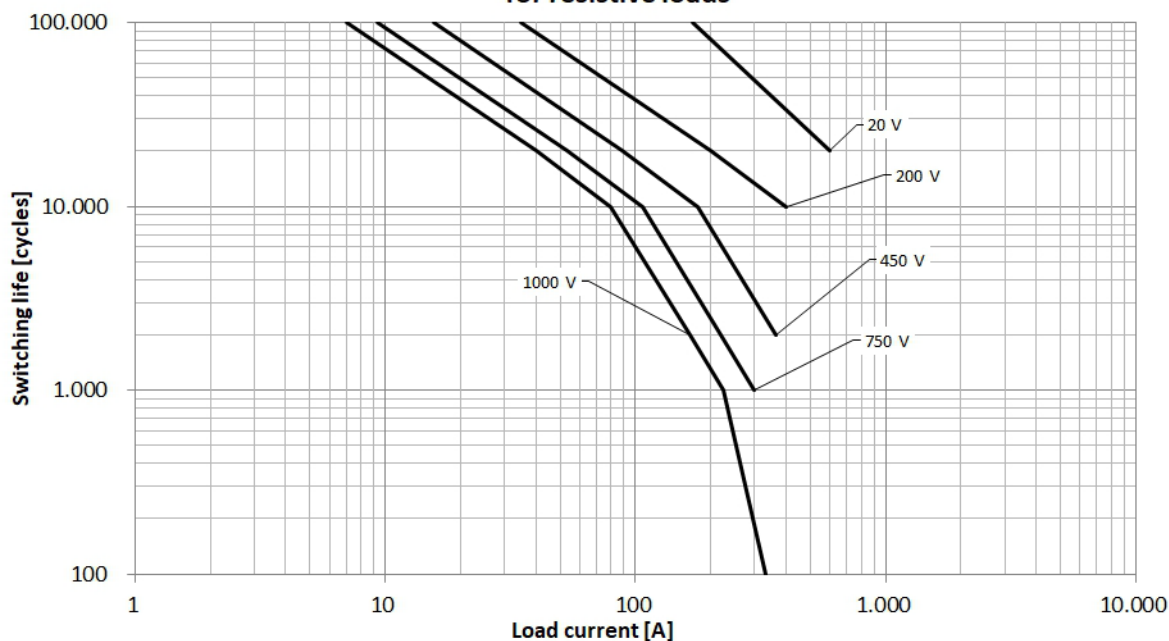
Single coil



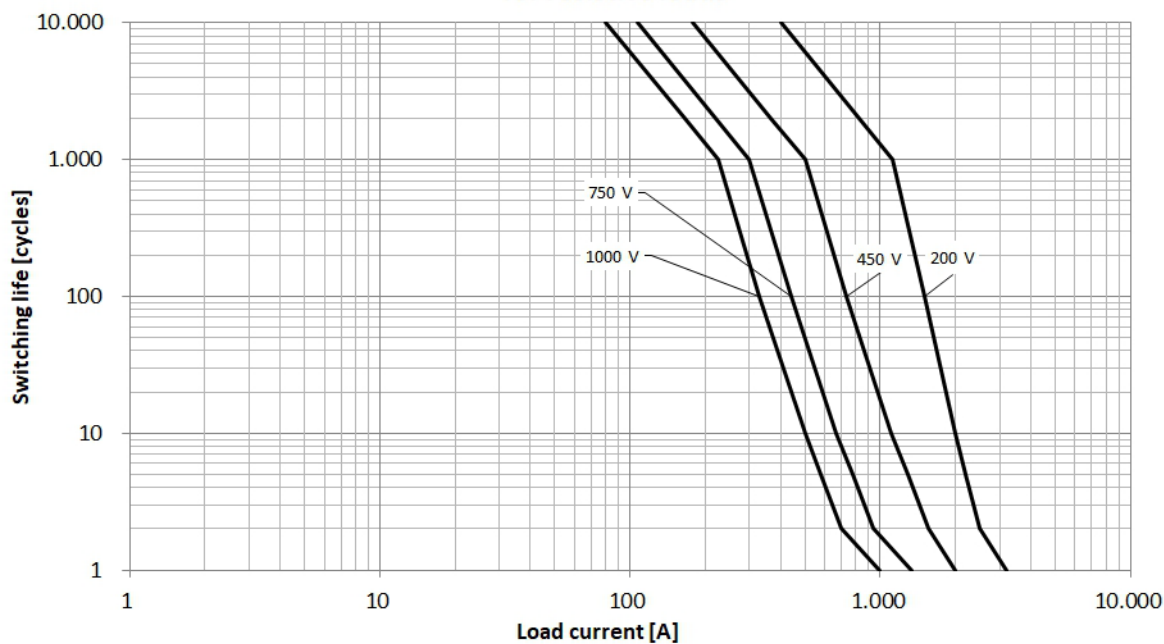
See "Notes" on page 14

Dual coil (E2)

**Estimated make & break life curve
for resistive loads**



**Estimated break-only life curve
for resistive loads**



See "Notes" on page 14

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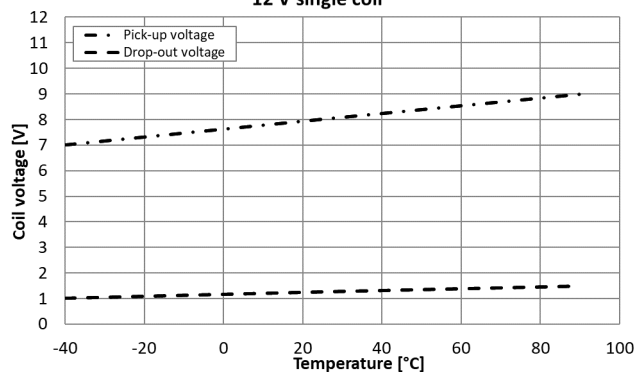
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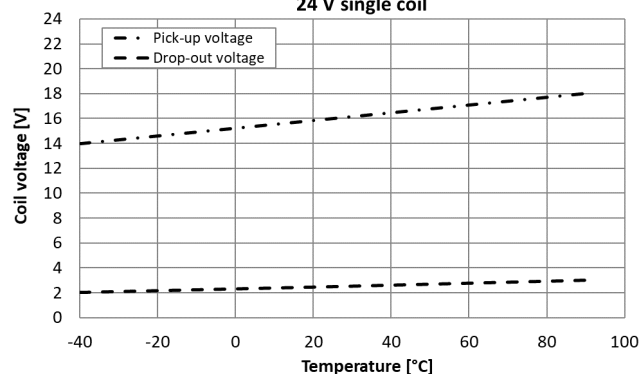
Typical operating voltage characteristics

12 V single coil



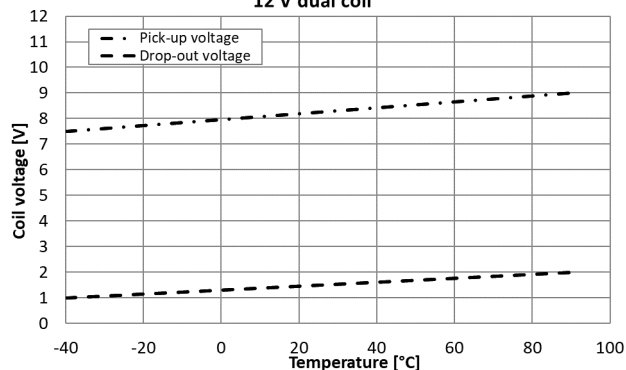
Typical operating voltage characteristics

24 V single coil



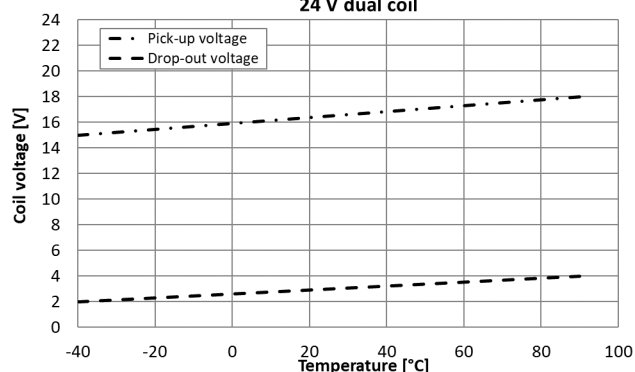
Typical operating voltage characteristics

12 V dual coil

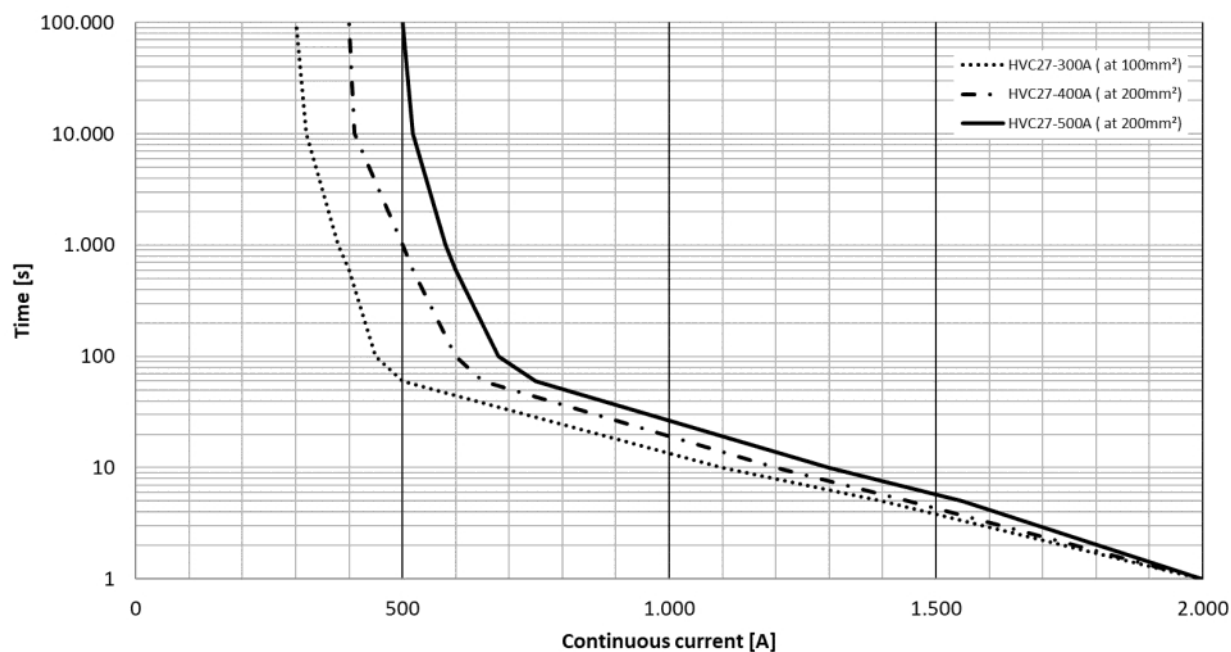


Typical operating voltage characteristics

24 V dual coil



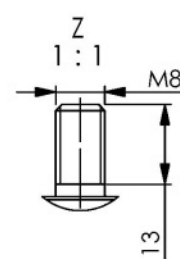
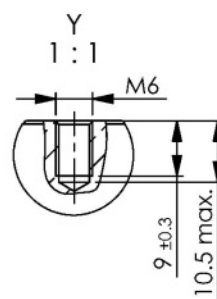
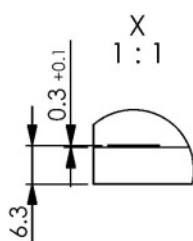
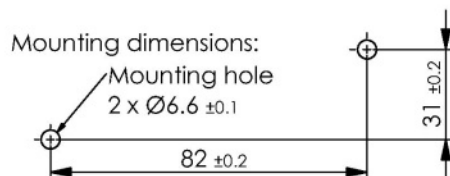
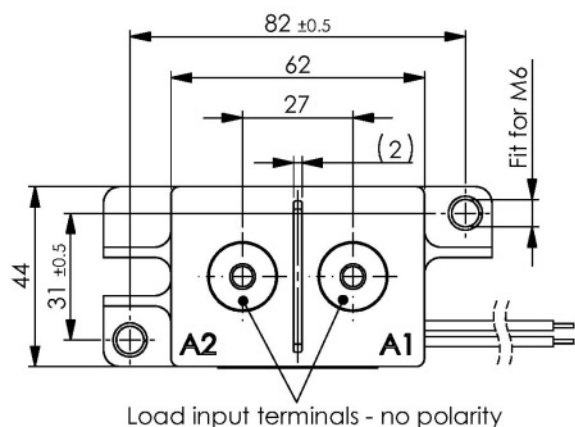
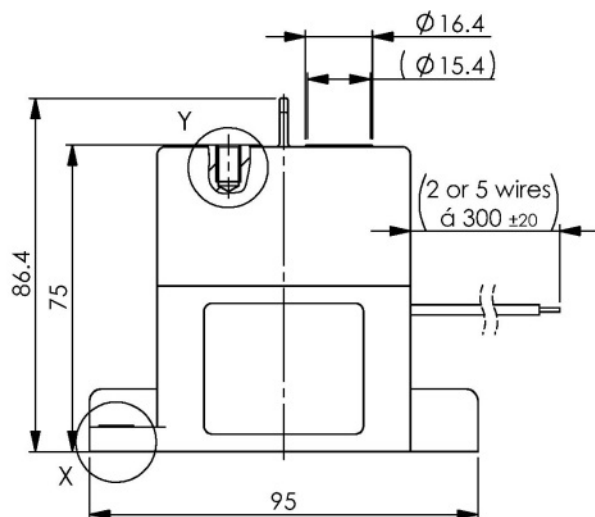
Current handling capability for single and dual coil
at 85 °C



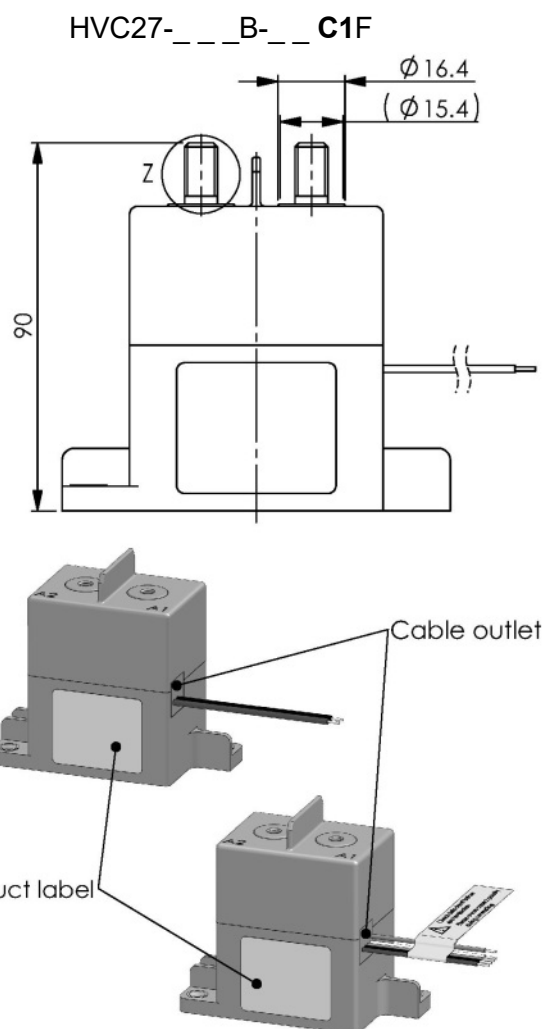
Dimensional drawings (in mm)

C1 housing (standard)

HVC27- A- C1



In case of no tolerance shown in dimensional drawing, general tolerances apply:
dimension ≤ 10 mm: ± 0.3 mm; dimension 10 to 50 mm: ± 0.6 mm; dimension > 50 mm: ± 1 mm



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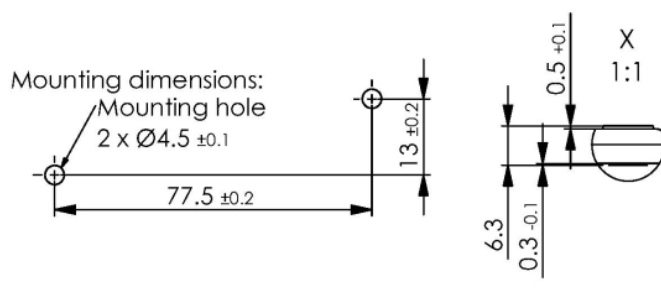
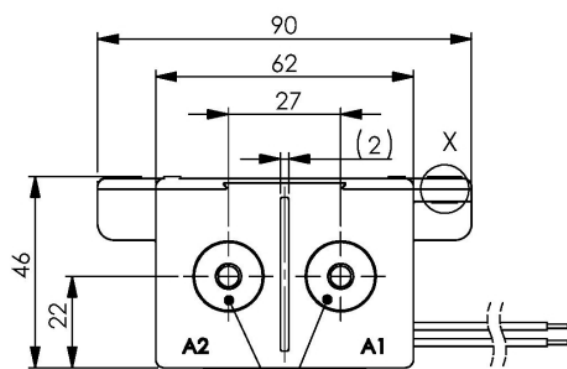
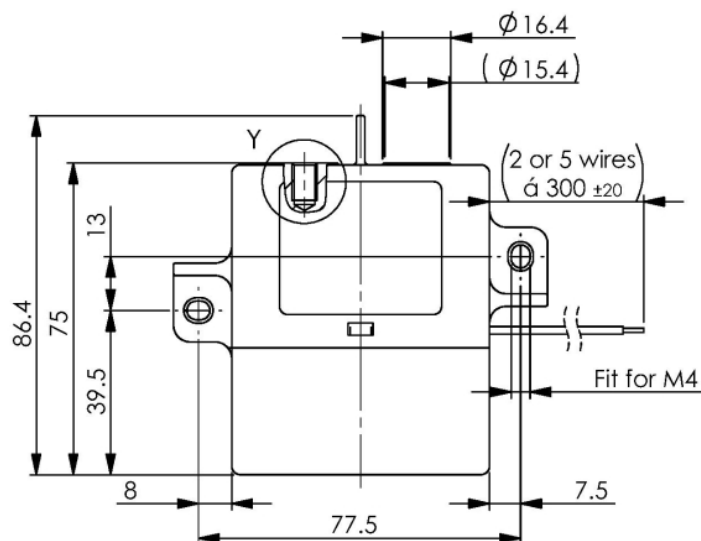
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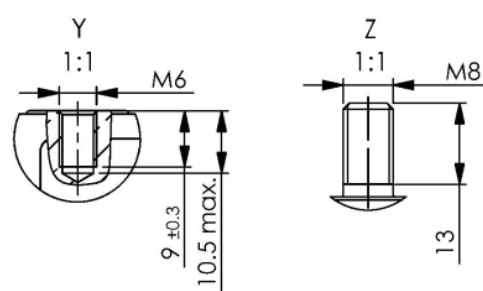
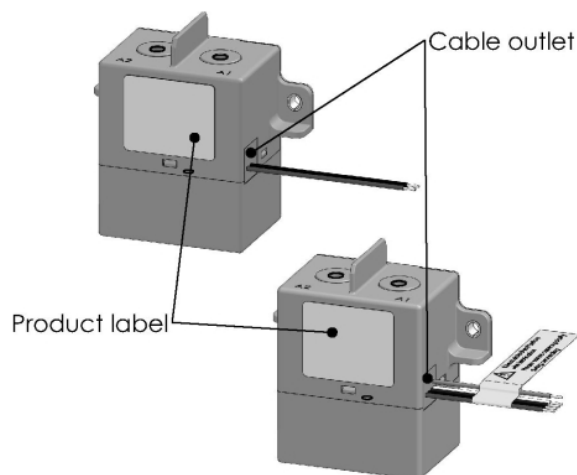
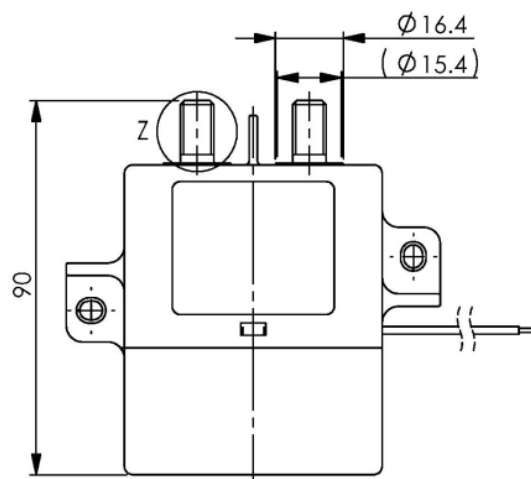
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C5 housing

HVC27-___A-___C5



HVC27-___B-___C5F



In case of no tolerance shown in dimensional drawing, general tolerances apply:
dimension ≤ 10 mm: ± 0.3 mm; dimension 10 to 50 mm: ± 0.6 mm; dimension > 50 mm: ± 1 mm

High-voltage contactor

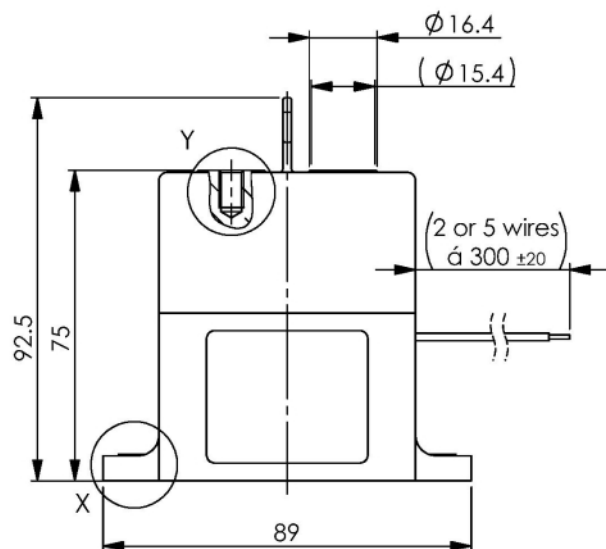
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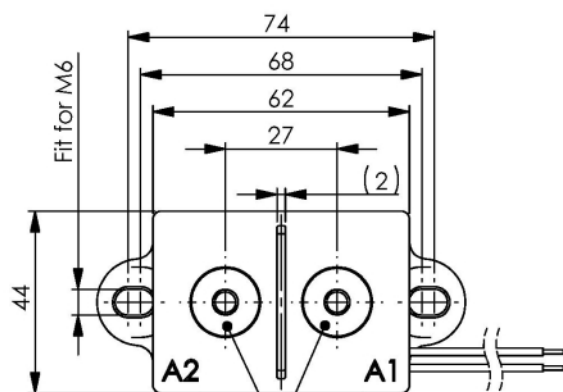
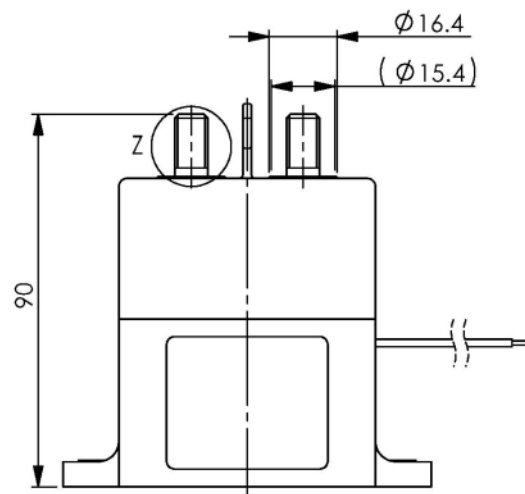
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NIL replacement housing for HVC2.5 series

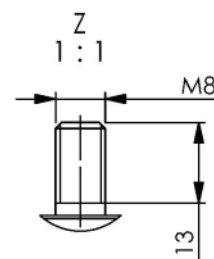
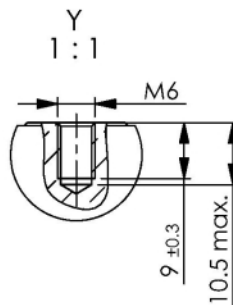
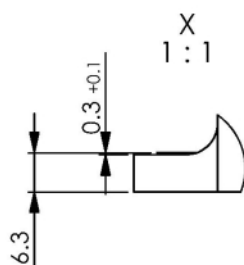
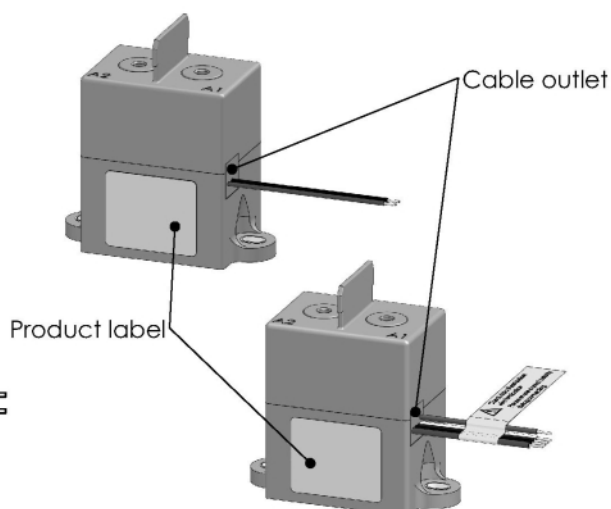
HVC27-___A-___



HVC27-___B-___F



Load input terminals - no polarity



In case of no tolerance shown in dimensional drawing, general tolerances apply:
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Schematics

Single coil

HVC without auxiliary contact	HVC with Hall NO (normally open)	HVC with Hall NC (normally closed)

Dual coil (E2)

HVC without auxiliary contact	HVC with Hall NO (normally open)	HVC with Hall NC (normally closed)

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Installation information

Connection name	Type	Marking	Finishing	Remarks
A1	Main terminal	A1	Copper contact surface	Tightening torque 6 ... 8 Nm
A2	Main terminal	A2		
Coil (+)	Coil wire	Red	Stripped and tinned	Max. allowable pull force 10 N
Coil (-)	Coil wire	Black		
Aux V _{CC} (+)	Auxiliary contact wire	Brown	Stripped and tinned	Supply voltage input; Max. allowable pull force 10 N
Aux GND (-)	Auxiliary contact wire	White		Common GND for supply voltage V _{CC} & external indication voltage; max. allowable pull force 10 N
Aux NO or Aux NC	Auxiliary contact wire	Blue or green		Indication voltage port max. allowable pull force 10 N
Case mounting	Contactor mounting M6 (C1 housing)/ M4 (C5 housing)	None	Stainless steel insert	Tightening torque 4 ... 6 Nm

Important:

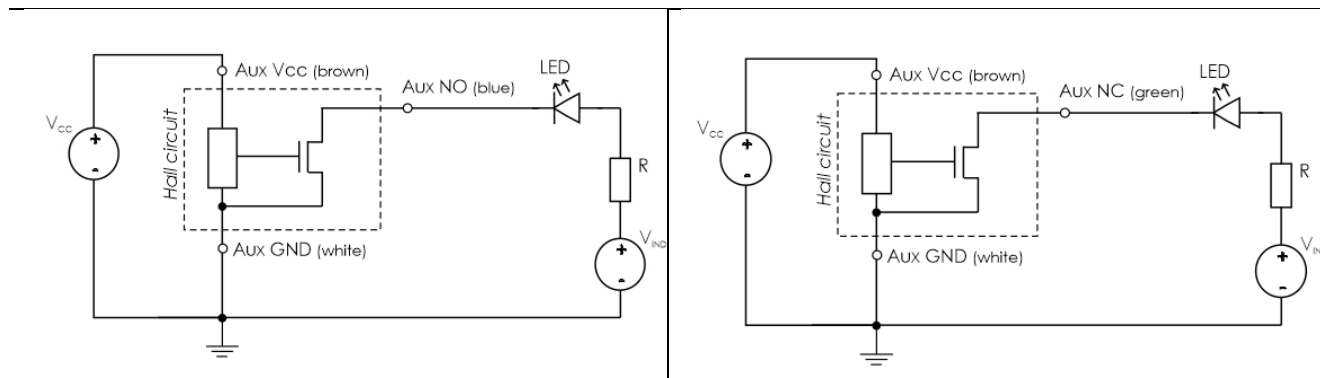
The auxiliary contact wires are polarization sensitive and have no reverse voltage protection.

Please connect only as stated under column "Remarks".

Coil (+) and coil (-) are suppressed with a surge protection device, see "Cautions and warnings".

Auxiliary contact

Example circuits to realize stuck detection:



The contact Aux NO, respectively Aux NC is internally implemented as a low-side switch.

V_{IND} and R must be selected in a way that the current through Aux NO, respectively Aux NC is limited to 0.8 A.

In case the contactor is stuck, the Aux GND (white) and Aux NO (blue) wires will be short, hence the circuit is closed, and the LED will be on or the Aux GND (white) and Aux NC (green) wires will be open, hence the circuit is open, and the LED will be off.

Important:

Aux V_{CC} must always be energized to enable the auxiliary contacts. If V_{CC} is not applied, Aux GND and Aux NO respectively Aux NC will be high ohmic.

The voltages V_{CC} and V_{IND} must not be supplied by the same single physical voltage source as V_{coil}.

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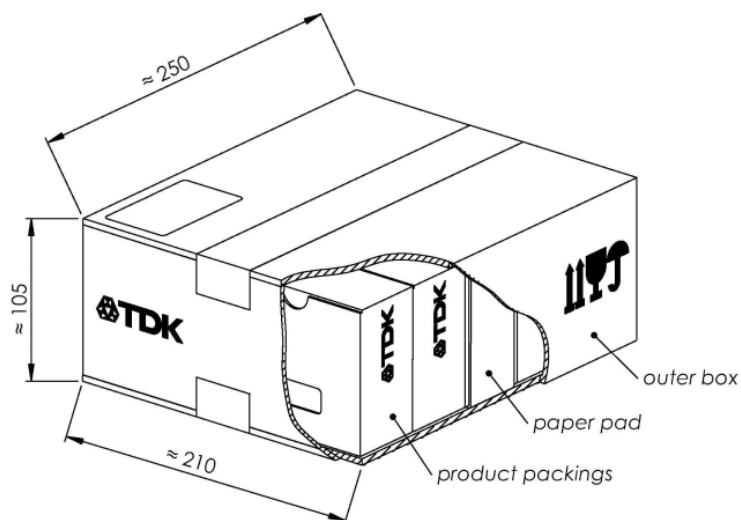
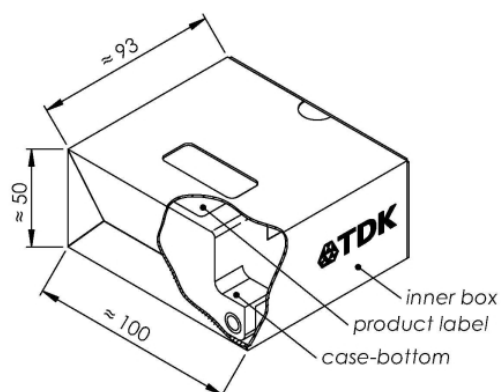
Packing unit

B88269X...C011 = 1 pc. in cardboard box

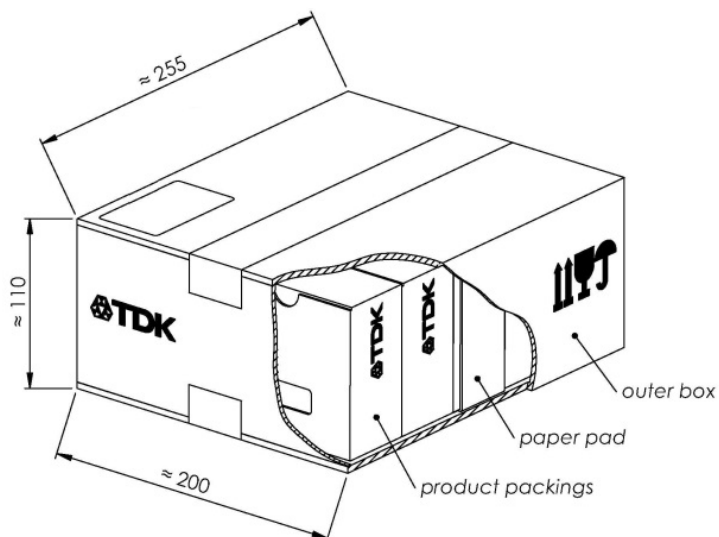
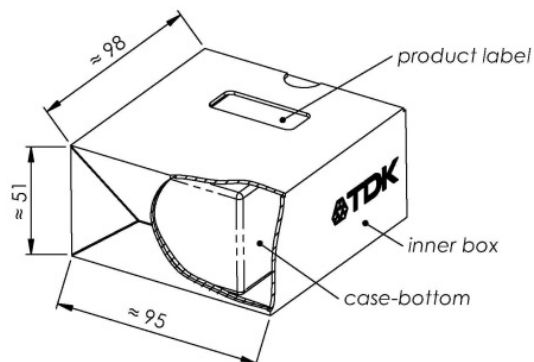
Delivery unit

10 pcs. in cardboard box

Packing for HVC with C1 housing



Packing for HVC with C5 housing



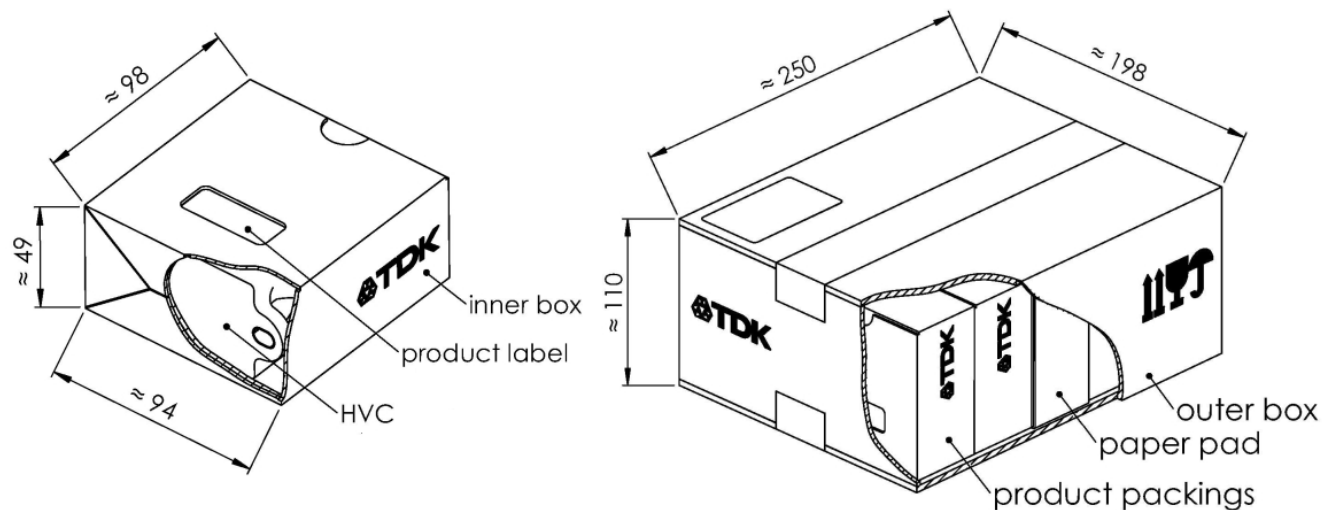
High-voltage contactor

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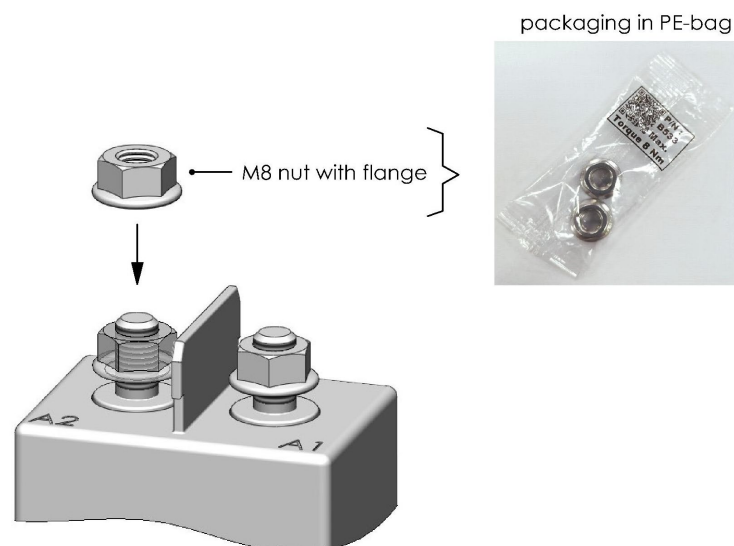
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Packing for replacement for HVC2.5 series



Accessories

Nuts with flange (PE bag enclosed in packing unit for types with M8 outer thread)



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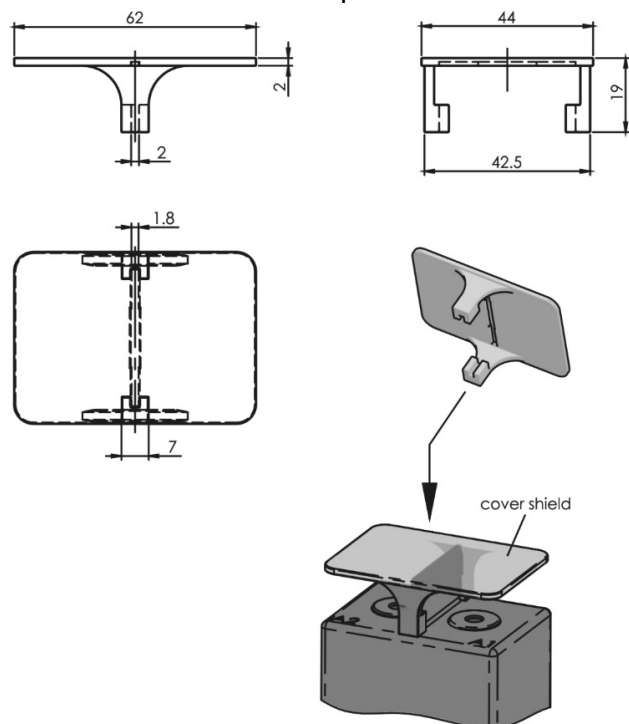
Gas-filled contactor for high-voltage DC switching

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Cover shield (replacement for HVC2.5 series only)

To order if required:

B88269X2200C101 = 10 pcs. cover shields in a box



Notes:

- 1 The recommended cross section refers to pure copper. In other cases it must be matched to actual current, conductor material properties, and operation temperature (see: Cautions and warnings).
- 2 Freezing or condensing must be avoided.
- 3 Referring to IEC 60068-2-27
- 4 Referring to IEC 60068-2-6
- 5 Referring to IEC 60068-2-64
- 6 Valid for base model with 300 mm wires. Other configurations will lead to deviations.
- 7 The specified values apply to unused contactors acc. to IEC 61810-1.
- 8 Referring to IEC 60947-4-1, 6000 operations make & break
- 9 Referring to IEC 60947-4-1, 50 % of operations in positive and 50 % in negative direction (see: Cautions and warnings)
- 10 Detection limit 10 mA
- 11 Referring to IEC 60947-4-1
- 12 Measured at rated control voltage U_C including contact bouncing time.
- 13 Specified referring to JIS C 5442 (temperature 15 °C to 35 °C, humidity 25 % to 85 % RH).
- 14 End of life is reached when insulation resistance is < 50 MΩ at 1000 V.
- 15 Duty cycle 50 %, cycle duration 1 s, value represents B10 lifetime acc. to Weibull analysis.
- 16 Duty cycle 1 %, cycle duration 600 s
- 17 Tested for resistive loads with $\tau \leq 1$ ms
- 18 No fire and no explosion will occur after this break
- 19 At start up two coils are active. After ~100 ms one of the coils is switched off, leaving only a low power holding coil active.
- 20 Tolerance ± 10 % at thermal equilibrium
- 21 Referring to IEC 61810-10: 2019, test T2.5.4, table T3 for $V_{CCmax} = 32$ V
- 22 For "make & break life curves" duty cycle is 10 % and cycle duration is 6 s. For "break-only life curves" duty cycle is 1 % and cycle duration is 600 s.

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Nomenclature of type name

Example (other digits may indicate customized version or special option)

HVC 27 – 300 A – 12 C1	
High-Voltage Contactor	
Series	
27 Version 2.7	
Continuous current I_{th}	
300 300 A 400 400 A 500 500 A	
Main terminal	
A M6 inner thread B M8 outer thread	
Coil	
12 12 V 24 24 V	
Auxiliary contact (Nil no option)	
HO Hall NO HC Hall NC	
Dual coil (Nil single coil)	
E2 bi-directional	
C1 or C5 case types (C1 = standard housing)	
Nil replacement case for HVC2.5 series	
F Copper M8 outer thread	

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Ordering codes

(The ordering code can be followed by a three-digit internal suffix.)

Single coil

Continuous current A_{DC}	Coil voltage V_{DC}	Type name	Ordering code
300 (without Hall)	12	HVC27-300A-12C1	B88269X3280C011
		HVC27-300A-12C5	B88269X6740C011
		HVC27-300A-12	B88269X3870C011
	24	HVC27-300A-24C1	B88269X3880C011
		HVC27-300A-24C5	B88269X6720C011
		HVC27-300A-24	B88269X3890C011
300 (with Hall)	12	HVC27-300A-12HOC1	B88269X3900C011
		HVC27-300A-12HCC1	B88269X3910C011
		HVC27-300A-12HOC5	B88269X6180C011
		HVC27-300A-12HCC5	B88269X6800C011
		HVC27-300A-12HO	B88269X3920C011
		HVC27-300A-12HC	B88269X3930C011
	24	HVC27-300A-24HOC1	B88269X3530C011
		HVC27-300A-24HCC1	B88269X3940C011
		HVC27-300A-24HOC5	B88269X6660C011
		HVC27-300A-24HCC5	B88269X6690C011
		HVC27-300A-24HO	B88269X3860C011
		HVC27-300A-24HC	B88269X3950C011
400 (without Hall)	12	HVC27-400A-12C1	B88269X3520C011
		HVC27-400A-12C5	B88269X6750C011
		HVC27-400A-12	B88269X6200C011
		HVC27-400B-12F	B88269X6210C011
	24	HVC27-400A-24C1	B88269X6220C011
		HVC27-400A-24C5	B88269X6730C011
400 (with Hall)	12	HVC27-400A-24	B88269X6230C011
		HVC27-400B-24F	B88269X6240C011
		HVC27-400A-12HOC1	B88269X3820C011
		HVC27-400A-12HCC1	B88269X6250C011
		HVC27-400A-12HOC5	B88269X6810C011
		HVC27-400A-12HCC5	B88269X6790C011
		HVC27-400A-12HO	B88269X6540C011
		HVC27-400A-12HC	B88269X6640C011
		HVC27-400B-12HOF	B88269X6170C011
		HVC27-400B-12HCF	B88269X6580C011
	24	HVC27-400A-24HOC1	B88269X6260C011
		HVC27-400A-24HCC1	B88269X6270C011
		HVC27-400A-24HOC5	B88269X6670C011
		HVC27-400A-24HCC5	B88269X6700C011
		HVC27-400A-24HO	B88269X6610C011
		HVC27-400A-24HC	B88269X6760C011
	24	HVC27-400B-24HOC1F	B88269X3830C011
		HVC27-400B-24HOF	B88269X6160C011
		HVC27-400B-24HCF	B88269X6560C011

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Continuous current A_{DC}	Coil voltage V_{DC}	Type name	Ordering code
500 (without Hall)	12	HVC27-500A-12C1	B88269X3290C011
		HVC27-500A-12C5	B88269X6280C011
		HVC27-500A-12	B88269X3970C011
		HVC27-500B-12C1F	B88269X3390C011
		HVC27-500B-12F	B88269X6290C011
	24	HVC27-500A-24C1	B88269X6300C011
500 (with Hall)	12	HVC27-500A-24C5	B88269X3840C011
		HVC27-500A-24	B88269X6520C011
		HVC27-500B-24F	B88269X6310C011
		HVC27-500A-12HOC1	B88269X6320C011
		HVC27-500A-12HCC1	B88269X6330C011
		HVC27-500A-12HOC5	B88269X3980C011
		HVC27-500A-12HCC5	B88269X7080C011
		HVC27-500A-12HO	B88269X6550C011
		HVC27-500A-12HC	B88269X6650C011
		HVC27-500B-12HOF	B88269X6340C011
		HVC27-500B-12HCF	B88269X6590C011
	24	HVC27-500A-24HOC1	B88269X6350C011
		HVC27-500A-24HCC1	B88269X6360C011
		HVC27-500A-24HOC5	B88269X6680C011
		HVC27-500A-24HCC5	B88269X6710C011
		HVC27-500A-24HO	B88269X6620C011
		HVC27-500A-24HC	B88269X6770C011
		HVC27-500B-24HOF	B88269X3580C011
		HVC27-500B-24HCF	B88269X6570C011

Dual coil (E2)

Continuous current A_{DC}	Coil voltage V_{DC}	Type name	Ordering code
300 (without Hall)	12	HVC27-300A-12E2C1	B88269X7040C011
		HVC27-300A-12E2C5	B88269X7120C011
		HVC27-300A-12E2	B88269X6930C011
	24	HVC27-300A-24E2C1	B88269X6440C011
		HVC27-300A-24E2C5	B88269X7150C011
300 (with Hall)	12	HVC27-300A-24E2	B88269X7180C011
		HVC27-300A-12HOE2C1	B88269X6890C011
		HVC27-300A-12HCE2C1	B88269X7210C011
		HVC27-300A-12HOE2C5	B88269X7570C011
		HVC27-300A-12HCE2C5	B88269X7540C011
		HVC27-300A-12HOE2	B88269X6910C011
		HVC27-300A-12HCE2	B88269X7600C011
	24	HVC27-300A-24HOE2C1	B88269X7460C011
		HVC27-300A-24HCE2C1	B88269X7510C011
		HVC27-300A-24HOE2C5	B88269X7430C011
		HVC27-300A-24HCE2C5	B88269X7480C011
		HVC27-300A-24HOE2	B88269X3780C011
		HVC27-300A-24HCE2	B88269X6630C011

High-voltage contactor

B88269X*

Gas-filled contactor for high-voltage DC switching

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Continuous current A_{DC}	Coil voltage V_{DC}	Type name	Ordering code
400 (without Hall)	12	HVC27-400A-12E2C1	B88269X7050C011
		HVC27-400A-12E2C5	B88269X7130C011
		HVC27-400A-12E2	B88269X6940C011
		HVC27-400B-12E2C1F	B88269X6980C011
		HVC27-400B-12E2F	B88269X6960C011
	24	HVC27-400A-24E2C1	B88269X6990C011
		HVC27-400A-24E2C5	B88269X7160C011
		HVC27-400A-24E2	B88269X7190C011
		HVC27-400B-24E2C1F	B88269X7030C011
		HVC27-400B-24E2F	B88269X7010C011
400 (with Hall)	12	HVC27-400A-12HOE2C1	B88269X6900C011
		HVC27-400A-12HCE2C1	B88269X7220C011
		HVC27-400A-12HOE2C5	B88269X7580C011
		HVC27-400A-12HCE2C5	B88269X7550C011
		HVC27-400B-12HOE2C1F	B88269X7270C011
		HVC27-400B-12HOE2F	B88269X6190C011
	24	HVC27-400A-24HOE2C1	B88269X7470C011
		HVC27-400A-24HCE2C1	B88269X7520C011
		HVC27-400A-24HOE2C5	B88269X7440C011
		HVC27-400A-24HCE2C5	B88269X7490C011
		HVC27-400B-24HOE2C1F	B88269X7420C011
		HVC27-400B-24HOE2F	B88269X7620C011
500 (without Hall)	12	HVC27-500A-12E2C1	B88269X7060C011
		HVC27-500A-12E2C5	B88269X7140C011
		HVC27-500A-12E2	B88269X6950C011
		HVC27-500B-12E2F	B88269X6970C011
	24	HVC27-500A-24E2C1	B88269X6830C011
		HVC27-500A-24E2C5	B88269X7170C011
		HVC27-500A-24E2	B88269X7200C011
		HVC27-500B-24E2F	B88269X7020C011
500 (with Hall)	12	HVC27-500A-12HOE2C1	B88269X3810C011
		HVC27-500A-12HCE2C1	B88269X3690C011
		HVC27-500A-12HOE2C5	B88269X7590C011
		HVC27-500A-12HCE2C5	B88269X7560C011
		HVC27-500A-12HOE2	B88269X6920C011
		HVC27-500A-12HCE2	B88269X7610C011
		HVC27-500B-12HOE2C5F	B88269X6870C011
		HVC27-500B-12HOE2F	B88269X7400C011
	24	HVC27-500B-12HCE2F	B88269X7410C011
		HVC27-500A-24HOE2C1	B88269X3850C011
		HVC27-500A-24HCE2C1	B88269X7530C011
		HVC27-500A-24HOE2C5	B88269X7450C011
		HVC27-500A-24HCE2C5	B88269X7500C011
		HVC27-500A-24HOE2	B88269X3960C011
		HVC27-500A-24HCE2	B88269X7110C011
		HVC27-500B-24HOE2C1F	B88269X6400C011
		HVC27-500B-24HOE2F	B88269X6860C011
		HVC27-500B-24HCE2F	B88269X6380C011

Cautions and warnings

- We strongly recommend to implement redundancy, take measures to prevent the spread of fire, take the possibilities of malfunction into account, and perform regular maintenance.
- It is also required to always use an adequate backup fuse for the contactor.
- It is not allowed to use the contactor outside of the parameter range specified in this data sheet. This also includes temperature and humidity. Overloading may destroy the component.
- The lifetime depends on several factors: e.g. load type, driving circuit and ambient conditions. We recommend checking the performance of the part under actual conditions.
- For capacitive loads the inrush current through the contactor should not exceed the specified limit. Otherwise tack welding and permanent failure will occur.
- Break of inductive loads with time constant $\tau > 1$ ms will shorten the lifetime and failure may occur.
- In the event of a break under inductive load, the voltage at the connection terminals of the contactor must not exceed the nominal operating voltage by more than 10 %.
- For continuous high current operation, make sure that the temperature at the connection terminals does not exceed 130 °C by selecting an appropriate connection-cable cross section or active cooling.
- The main connections of the contactor also act as a heat sink. Please ensure that the connection surface area is fully covered with a matched cable lug or busbar and that the connection hole in the busbar is according to DIN ISO 20273 (middle clearance).
- The contactor must be mounted onto a flat surface using the designated fixation holes, in addition to the busbars attached to the main connections. It is not allowed to mount the contactor using only the busbars.
- The leads to the contactor must be securely tightened to the terminals (check torque specification in data sheet), otherwise current stress may generate sparks and heating. Use only fitting screws or bolts and nuts for all mechanical connections to the contactor and verify their functionality in the application.
- For parts with copper outer threads (F-types): When doing multiple fixations, a slight elongation of the outer thread is possible. We recommend using always the same busbar height for multiple fixations.
- After long-term operation, the contactor coil resistance is increased due to the temperature rise. If the contactor is switched on immediately afterwards the coil characteristics may be deteriorated.
- The coil contacts need to be protected from overvoltage when switching off. Therefore, a protection device is installed in parallel. No further protection device shall be used parallel to the coil.
- For a successful pick-up, the voltage cannot be ramped up slowly. The voltage needs to be applied instantly to at least the maximum pick-up voltage.
- The contactor is not intended to be used with pulse width modulation (PWM) controllers. Please contact TDK for details.
- Simultaneously applied maximum operation parameters for e.g. coil voltage, over currents, temperature, vibration etc. may lead to reduced lifetime. We recommend applying rated settings to achieve optimum life performance.
- The HVC27 series is bi-directional (e.g. no polarity of main contacts), the service life curves are estimated based on the requirements of IEC60947-4-1; Chapter 8.2.4 where 50 % of the required operations are performed in positive direction and 50 % in negative direction.

- For contactors equipped with auxiliary contacts: The auxiliary contact ("stuck detection") is no real parallel contact. It delivers only an indirect source of information about the actual switching status.
- For full compatibility with EN61000-4-5, the auxiliary connection wires need to be surge protected. We recommend the usage of TDK S10K30 varistors from each Aux port to another.
- The auxiliary contact contains circuitry to protect the inputs and outputs against damage due to high static voltages or electric fields. However, it is advised that normal precautions must be taken to avoid application of any voltage higher than the specified voltages to this circuit, especially high voltage ripple or bursts, capacitive or inductive loads, and impulse peaks should be avoided.
- We recommend to separate or shield the low voltage side from the high voltage side.
- The contactor must be mounted in a way that the vertical axis of the part (Z axis) is not in line with the main shock axis inside the application. Still, it must be mounted either upright standing or horizontal lying on either side. Upside down mounting must be avoided and only the original mounting holes are allowed to be used to mount the part.
- Contactors radiate magnetic and electromagnetic fields. Please ensure that other components mounted in close proximity are not affected.
- In case two contactors are mounted in close proximity, a clearance distance of 10 mm has to be kept.
- The operating life of the contactor can be affected by strong magnetic fields. Please ensure that there are no magnetic field sources in close proximity and avoid nearby installed heat sources.
- The contactor must not be operated without any load. This may increase contact resistance.
- Contactors may become hot during extended periods of current overload (burn hazard).
- Contactors must be handled with care and must not be dropped. The attached wires are not allowed to be used for lifting and handling the part (max. allowed pull force is 10 N).
- If a current occurs that exceeds the maximum breaking current by more than 50 % or triggers a series fuse, the contactor is considered damaged and must be replaced.
- The manufacturer cannot be held liable for failures caused by condensation or icing. The customer has to apply suitable measures to avoid these circumstances.
- This contactor is not waterproof.
- It must be ensured that during usage, storage, or transportation direct sunlight is avoided. The ambient temperature during usage must not exceed the value specified in this data sheet.
- It is forbidden to use this contactor in atmospheres loaded with organic solvents (alcohol, petroleum, etc.) or strong alkaline substances (ammoniac, acids in general, etc.).
- It must be ensured that during installation and operation no kind of foreign matter adheres to the main contact. Especially oils and silicones must be avoided.
- It is forbidden to attach any kind of additional construction to or on the contactor.
- If the contactor is equipped with two coils (dual coil), both coils are active during pick-up. After approximately 100 ms, one coil will be removed electronically from the circuit.
- Fast and consecutive switching of the contactor is not allowed. The minimum OFF time is 5 s. If switching happens in faster cycles, the coil may become hot and fail.
- For dual coil: Distortions of the DC supply of the contactor may influence the electronics. Superimposed voltages at frequencies > 10 Hz and > 3 V peak to peak must be avoided. Otherwise, the coil may become hot and fail.

High-voltage contactor**B88269X*****Gas-filled contactor for high-voltage DC switching****HVC27**

- This contactor is tested and classified according to UL as an open-type device. This means the contactor is intended to be installed in an ultimate enclosure provided by a third party. Furthermore, the contactor coil circuit is intended to be powered with a Class 2 source.

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Important notes

8. The trade names EPCOS, CarXield, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, ExoCore, FilterCap, FormFit, InsuGate, LeaXield, MiniBlue, MiniCell, MKD, MKK, ModCap, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, ThermoFuse, WindCap, XieldCap are **trademarks registered or pending** in Europe and in other countries. Further information will be found on the Internet at www.tdk-electronics.tdk.com/trademarks.

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