



MP4581

100V, 0.8A, High-Efficiency, Synchronous, Step-Down Buck Converter with Integrated Power MOSFETS

DESCRIPTION

The MP4581 is a high-efficiency, synchronous step-down converter with integrated power MOSFETs. It provides 0.8A of output current (I_{OUT}) in a buck topology from an input power supply of up to 100V.

The MP4581 features constant-on-time (COT) control, which provides fast transient response and facilitates loop stabilization. The configurable operation frequency can be set between 100kHz to 1MHz via an external resistor.

The MP4581 supports high-efficiency pulse-skip mode (PSM) while operating under light-load conditions. The valley current limit circuits protect against overload and short-circuit conditions.

The MP4581 is available in an SOIC-8EP package.

FEATURES

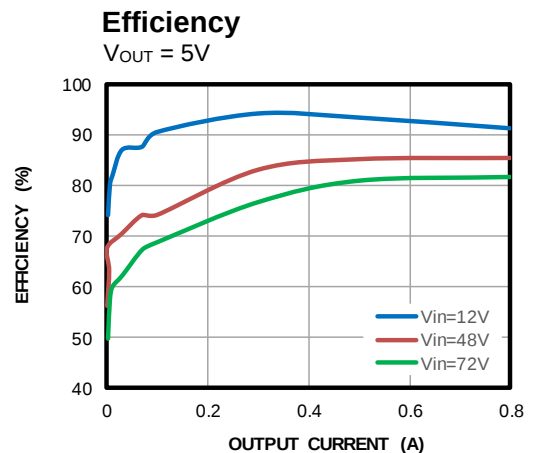
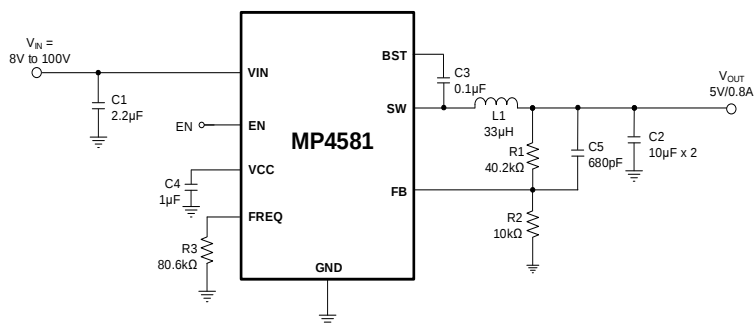
- 8V to 100V Input Voltage Range
- 1V to 30V Output Voltage Range
- 90% Maximum Operation Duty Cycle
- 625mΩ/265mΩ Internal Power MOSFETs
- Constant-On-Time (COT) Control
- 100kHz to 1MHz Configurable Frequency
- Internal Soft Start and Loop Compensation
- Over-Current Protection (OCP)
- Short-Circuit Protection (SCP) with Hiccup Mode
- High-Efficiency Pulse-Skip Mode (PSM) under Light-Load Conditions
- Available in an SOIC-8EP Package

APPLICATIONS

- High-Voltage Battery Packs
- Industrial Power Supplies
- Printer Power Boards

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TYPICAL APPLICATION



ORDERING INFORMATION

Part Number*	Package	Top Marking	MSL Rating
MP4581GN	SOIC-8EP	See Below	2a

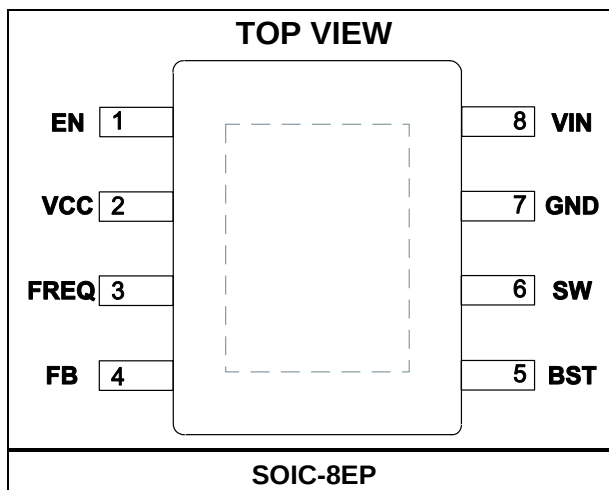
* For Tape & Reel, add suffix -Z (e.g. MP4581GN-Z).

TOP MARKING

MP4581
LLLLLLLL
MPSYWW

MP4581: Part number
MPS: MPS prefix
Y: Year code
WW: Week code
LLLLLLLL: Lot number

PACKAGE REFERENCE



PIN FUNCTIONS

Pin #	Name	Description
1	EN	Power enable. Pull the EN pin high to turn on the MP4581. Pull EN low to turn off the MP4581. EN cannot be left floating.
2	VCC	Internal LDO output. Supplies power to internal control circuit. Decouple with a $\geq 1\mu\text{F}$ ceramic capacitor.
3	FREQ	Switching frequency (f_{sw}) setting. Connect an external resistor from the FREQ pin to the GND pin to set the buck f_{sw} .
4	FB	Output voltage (V_{OUT}) feedback. Connect a resistor divider from V_{OUT} to the FB pin.
5	BST	Bootstrap power for the high-side MOSFET (HS-FET) gate driver. Connect a $0.1\mu\text{F}$ capacitor between the BST and SW pins.
6	SW	Switch node of the converter. Connect the SW pin to the source of the HS-FET and the drain of the low-side MOSFET (LS-FET).
7	GND	Power ground.
8	VIN	Power supply input.

ABSOLUTE MAXIMUM RATINGS ⁽¹⁾

VIN, EN	-0.3V to +105V
SW	-0.5V to +105V
SW (<20ns)	-5V to +111V
BST to SW	-0.3V to +6V
All other pins	-0.3V to +6V
Continuous power dissipation ($T_A = 25^\circ\text{C}$)	3.2W ⁽²⁾ ⁽⁴⁾
Junction temperature	150°C
Lead temperature	260°C
Storage temperature	-65°C to +150°C

Recommended Operating Conditions ⁽³⁾

Supply voltage (V_{IN})	8V to 100V
Output voltage (V_{OUT})	1V to 30V
Operating junction temp (T_J) ...	-40°C to +125°C

Thermal Resistance θ_{JA} θ_{JC}

SOIC-8EP		
EV4581-N-00A ⁽⁴⁾	38.....	7.5.....°C/W
JESD51-7 ⁽⁵⁾	48.....	10.....°C/W

Notes:

- Exceeding these ratings may damage the device.
- The maximum allowable power dissipation is a function of the maximum junction temperature T_J (MAX), the junction-to-ambient thermal resistance θ_{JA} , and the ambient temperature T_A . The maximum allowable continuous power dissipation at any ambient temperature is calculated by P_D (MAX) = $(T_J$ (MAX) - T_A) / θ_{JA} . Exceeding the maximum allowable power dissipation can cause excessive die temperature, and the converter may go into thermal shutdown. Internal thermal shutdown circuitry protects the device from permanent damage.
- The device is not guaranteed to function outside of its operating conditions.
- Measured on the EV4581-N-00A, a 63.5mmx63.5mm, 1oz, 2-layer PCB.
- The value of θ_{JA} given in this table is only valid for comparison with other packages, and cannot be used for design purposes. These values were calculated in accordance with JESD51-7, and simulated on a specified JEDEC board. They do not represent the performance obtained in an actual application.

ELECTRICAL CHARACTERISTICS

$V_{IN} = 48V$, $T_J = -40^{\circ}C$ to $+125^{\circ}C$ ⁽⁶⁾, typical value is tested at $T_J = 25^{\circ}C$, unless otherwise noted.

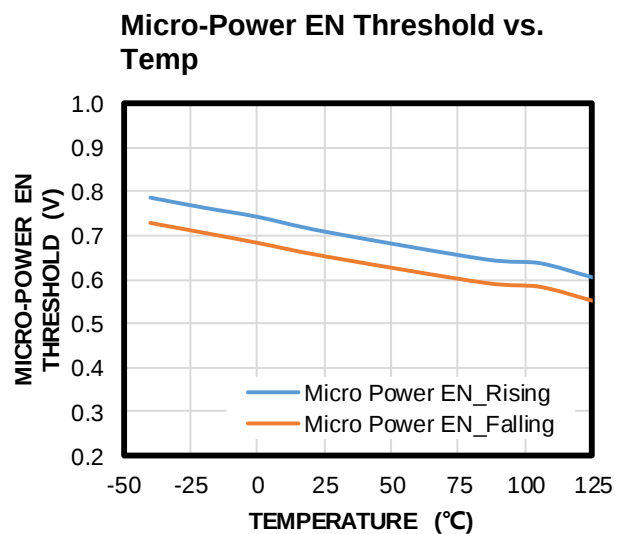
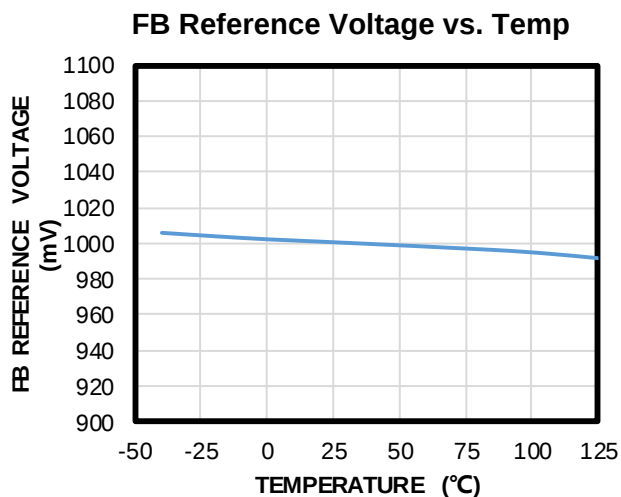
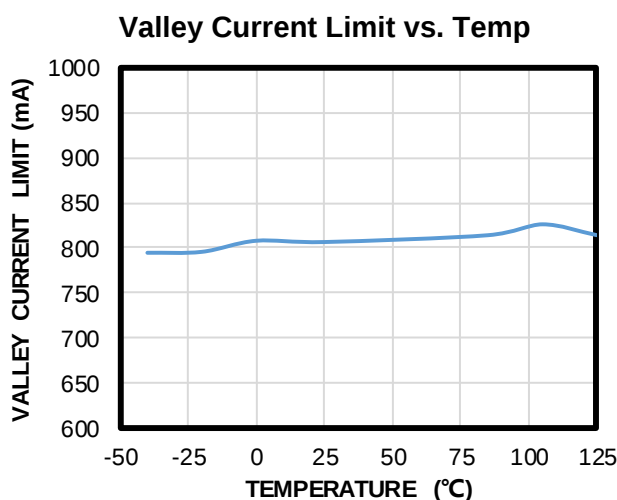
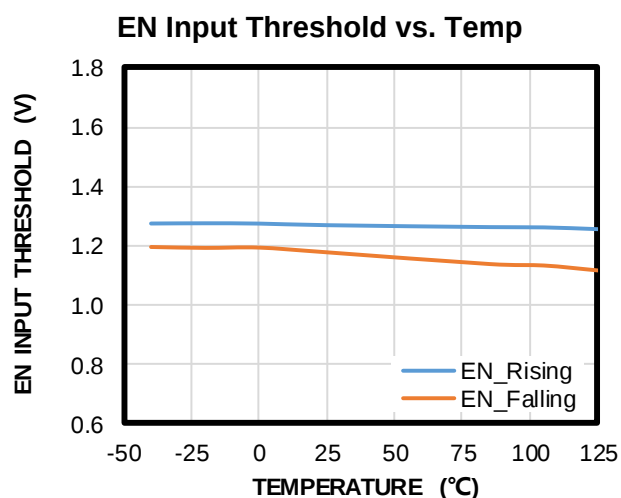
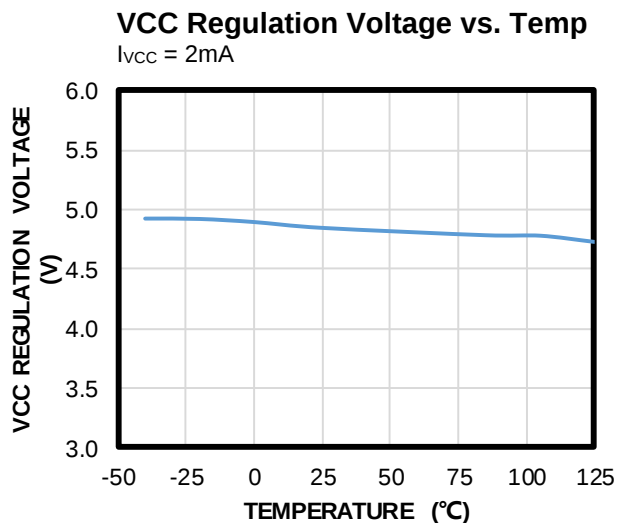
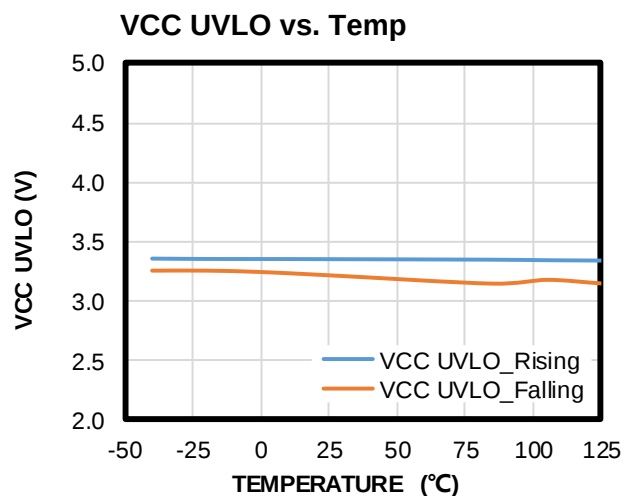
Parameter	Symbol	Condition	Min	Typ	Max	Units
Power Supply						
VCC under-voltage lockout (UVLO) threshold rising	$V_{CC_{UVLO-R}}$	VCC rising	3.15	3.35	3.55	V
VCC UVLO threshold hysteresis	$V_{CC_{HYS}}$			150		mV
VCC regulation voltage		$I_{VCC} = 2mA$	4.5	4.85	5.2	V
Shutdown current	I_{SD}	$V_{EN} = 0V$, measured on VIN			2	μA
Quiescent current	I_Q	$V_{IN} = 12V$, $V_{FB} = 1.05V$, no switching, measured on VIN, $T_J = 25^{\circ}C$		15		μA
Enable (EN) Control						
Micro-power EN start-up threshold					0.9	V
Micro-power EN off threshold			0.4			V
EN input high threshold	V_{EN_ON}	V_{EN} rising	1.15	1.25	1.35	V
EN hysteresis	V_{EN_H}	V_{EN} rising/falling		120		mV
Minimum off time	t_{MIN_OFF}	$V_{FB} = 0V$		150		ns
Minimum on time ⁽⁷⁾	t_{MIN_ON}			45		ns
Reference Voltage						
FB reference voltage	V_{REF}	8V to 100V, $T_J = 25^{\circ}C$	0.99	1	1.01	V
		8V to 100V, $T_J = -40^{\circ}C$ to $+125^{\circ}C$	0.985	1	1.015	V
FB input current	I_{FB}	$V_{FB} = 1.05V$			50	nA
Soft-start (SS) time	t_{SS}	10% to 90% of V_{REF}		4.35		ms
FB under-voltage threshold	V_{UVP}			60%		V_{REF}
Power Switch						
LS-FET on resistance	R_{ON_L}			265		m Ω
Synchronous HS-FET on resistance	R_{ON_H}			625		m Ω
Current Limit						
LS-FET valley current limit	I_{VL_LIMT}	Over full duty cycle, $T_J = 25^{\circ}C$	0.72	0.8	0.88	A
		Over full duty cycle, $T_J = -40^{\circ}C$ to $+125^{\circ}C$	0.68	0.8	0.92	A
Inductor current zero-current detection (ZCD) threshold			-60	0	+60	mA
Thermal Protection						
Thermal shutdown ⁽⁷⁾	T_{SD}			150		$^{\circ}C$
Thermal shutdown Hysteresis ⁽⁷⁾	T_{SD_HYS}			25		$^{\circ}C$

Notes:

- 6) Not tested in production; guaranteed by over-temperature correlation.
7) Guaranteed by engineering sample characterization.

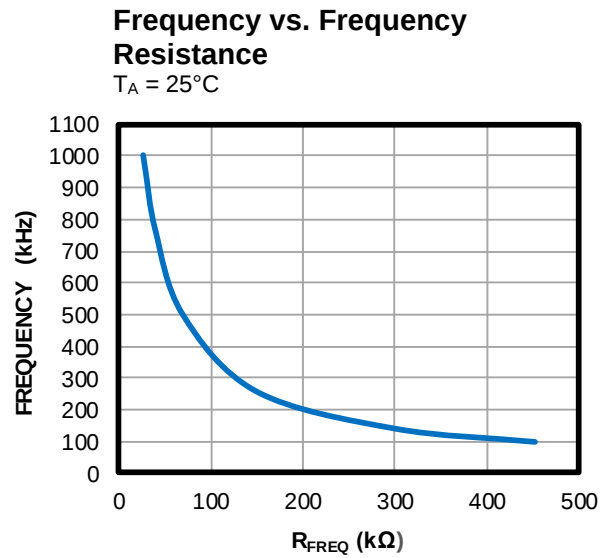
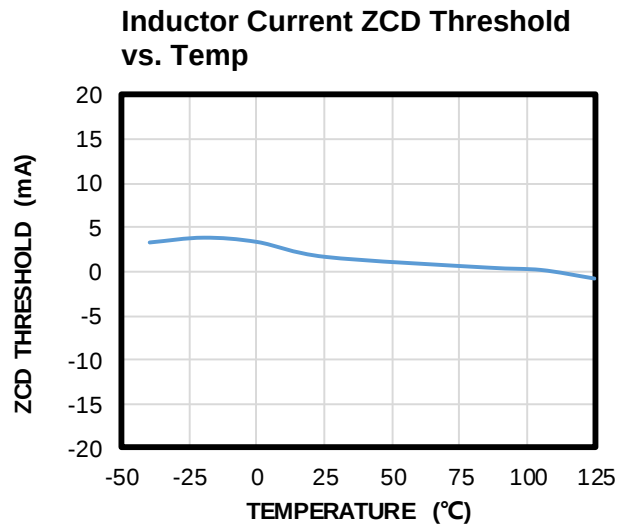
TYPICAL PERFORMANCE CHARACTERISTICS

$V_{IN} = 48V$, $T_J = -40^{\circ}C$ to $+125^{\circ}C$, unless otherwise noted.



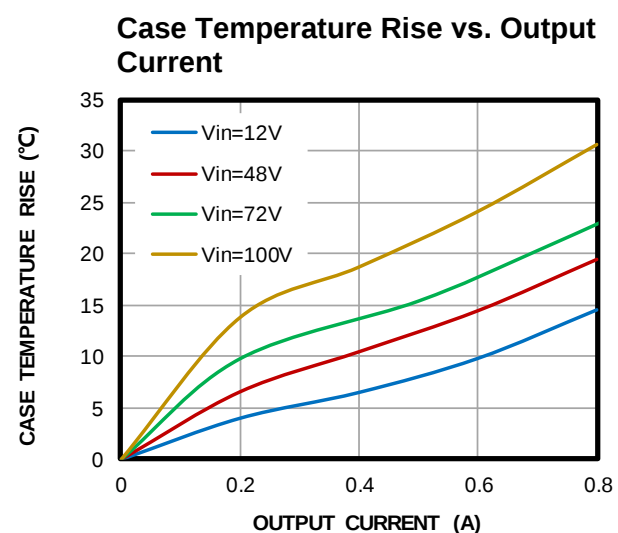
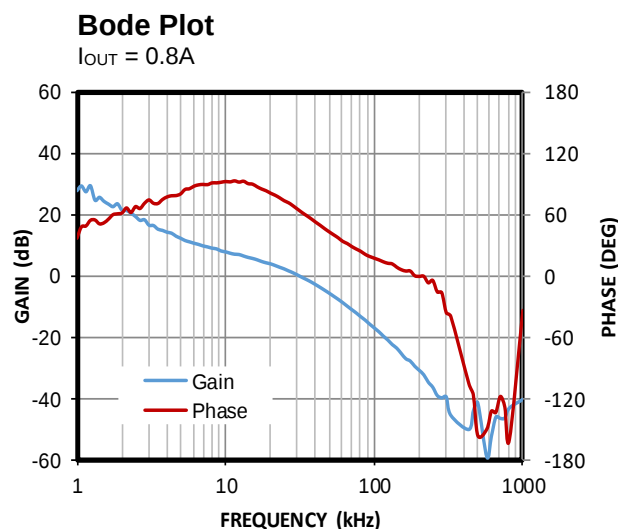
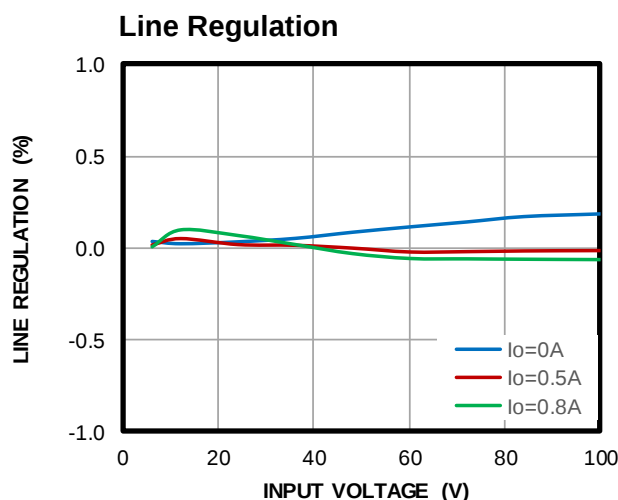
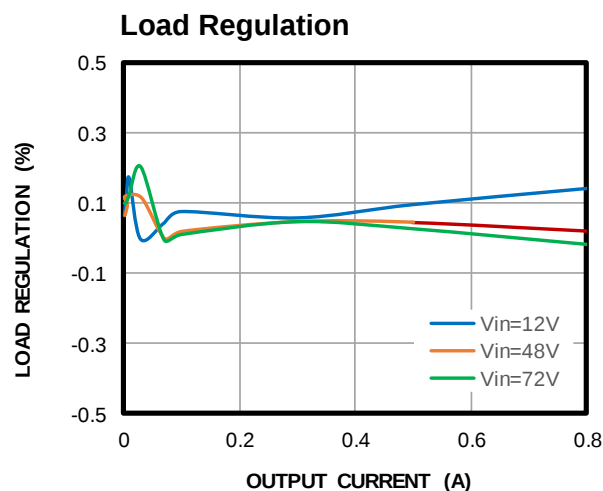
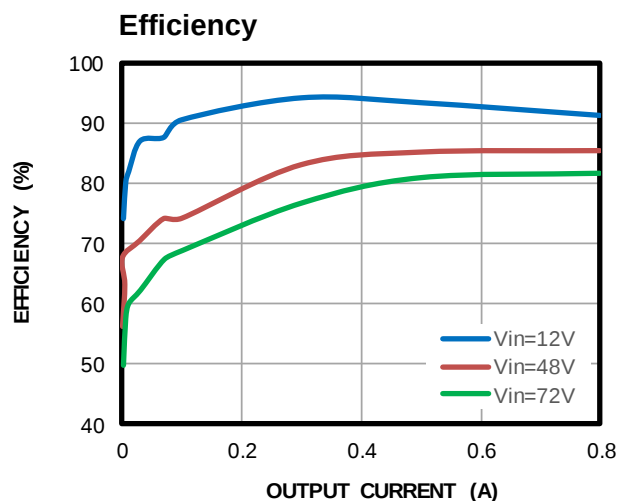
TYPICAL PERFORMANCE CHARACTERISTICS *(continued)*

$V_{IN} = 48V$, $T_J = -40^{\circ}C$ to $+125^{\circ}C$, unless otherwise noted.



TYPICAL PERFORMANCE CHARACTERISTICS (continued)

$V_{IN} = 48V$, $V_{OUT} = 5V$, $L = 33\mu H$, $T_A = 25^\circ C$, unless otherwise noted.

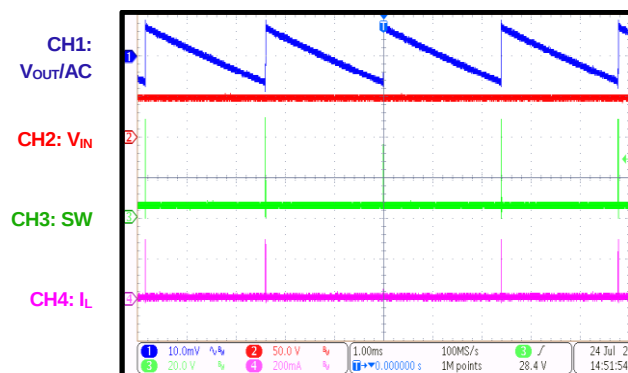


TYPICAL PERFORMANCE CHARACTERISTICS (continued)

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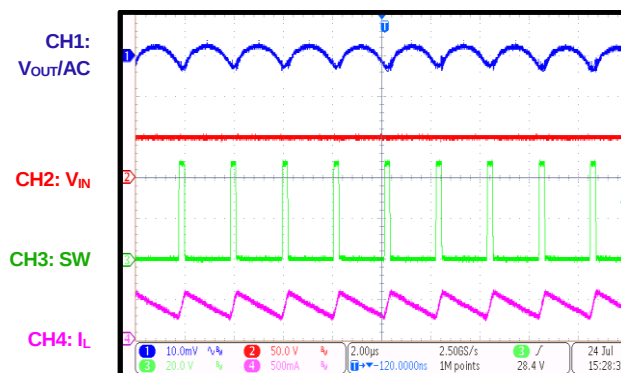
Steady State

$I_{OUT} = 0A$



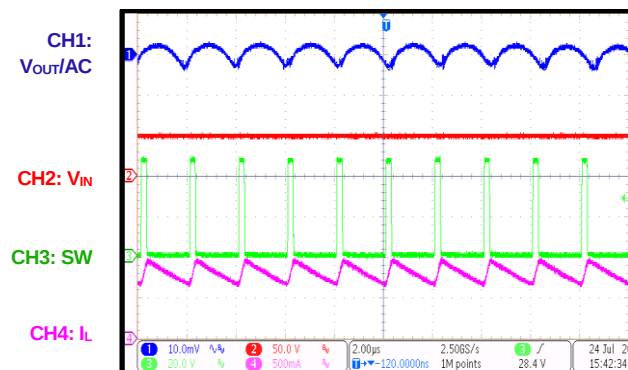
Steady State

$I_{OUT} = 0.4A$



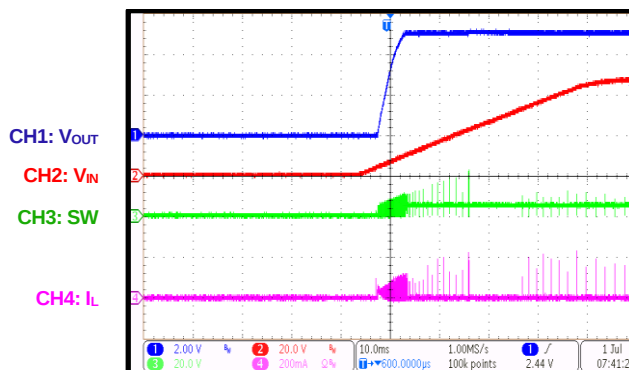
Steady State

$I_{OUT} = 0.8A$



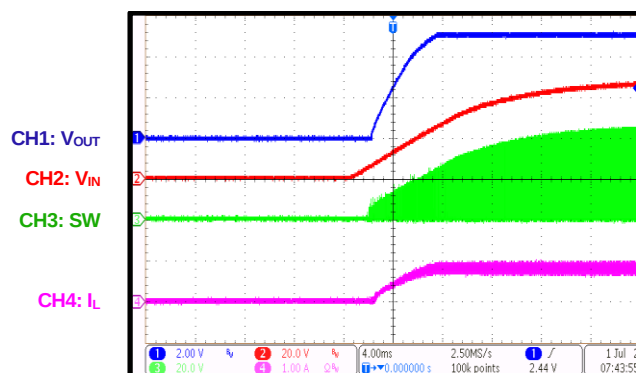
Start-Up through VIN

$I_{OUT} = 0A$



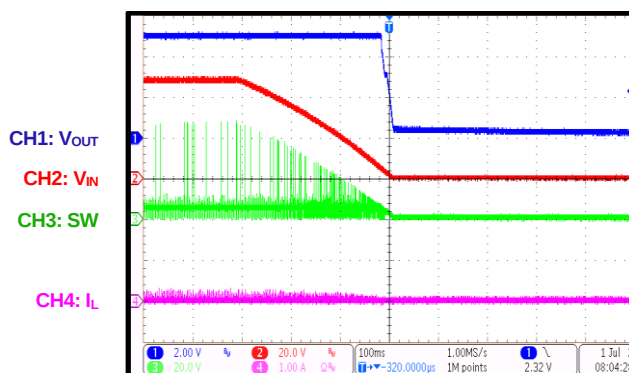
Start-Up through VIN

$I_{OUT} = 0.8A$



Shutdown through VIN

$I_{OUT} = 0A$

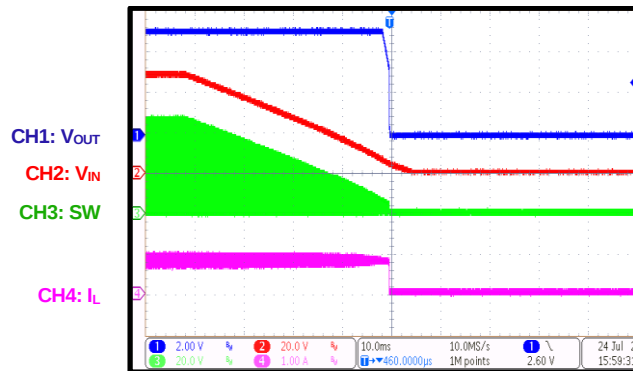


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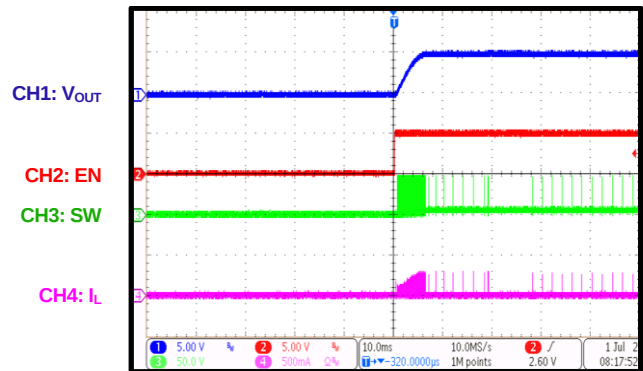
Shutdown through V_{IN}

$I_{OUT} = 0.8A$



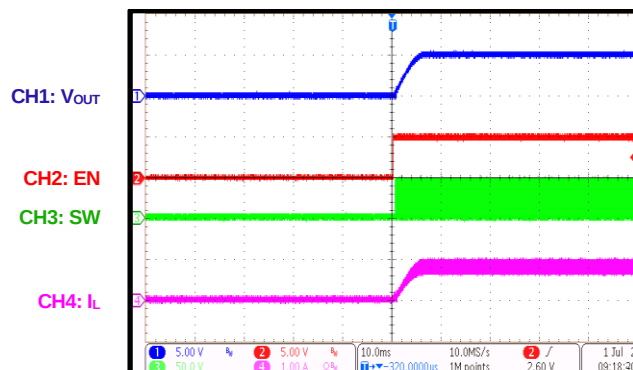
EN On

$I_{OUT} = 0A$



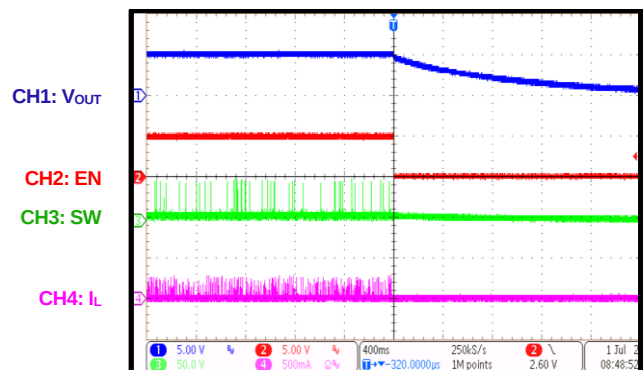
EN On

$I_{OUT} = 0.8A$



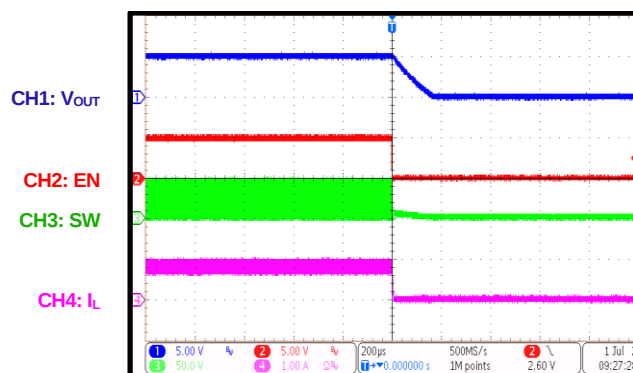
EN Off

$I_{OUT} = 0A$



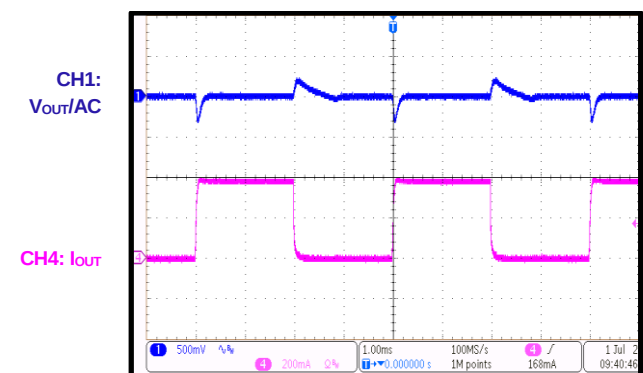
EN Off

$I_{OUT} = 0.8A$



Load Transient

$I_{OUT} = 0A$ to $0.4A$

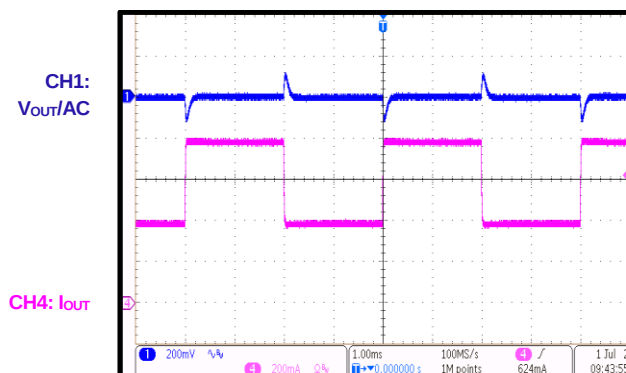


TYPICAL PERFORMANCE CHARACTERISTICS *(continued)*

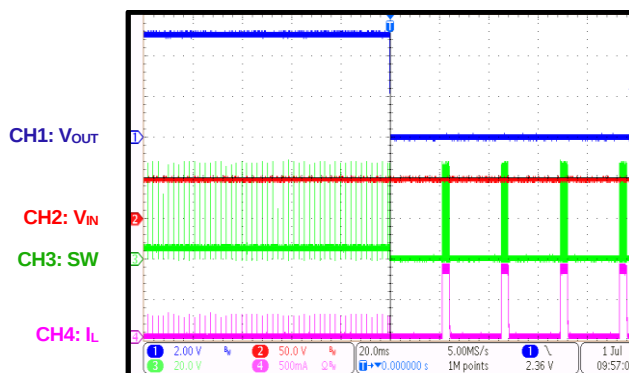
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Load Transient

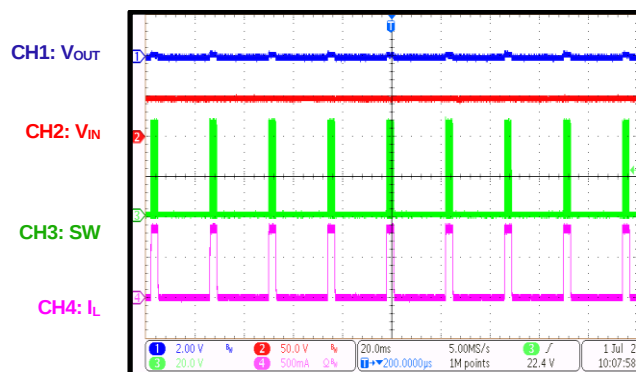
$I_{OUT} = 0.4A$ to $0.8A$



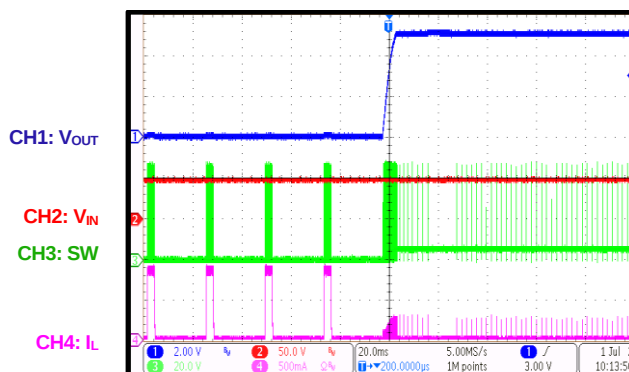
SCP Entry



SCP Steady State



SCP Recovery



FUNCTIONAL BLOCK DIAGRAM

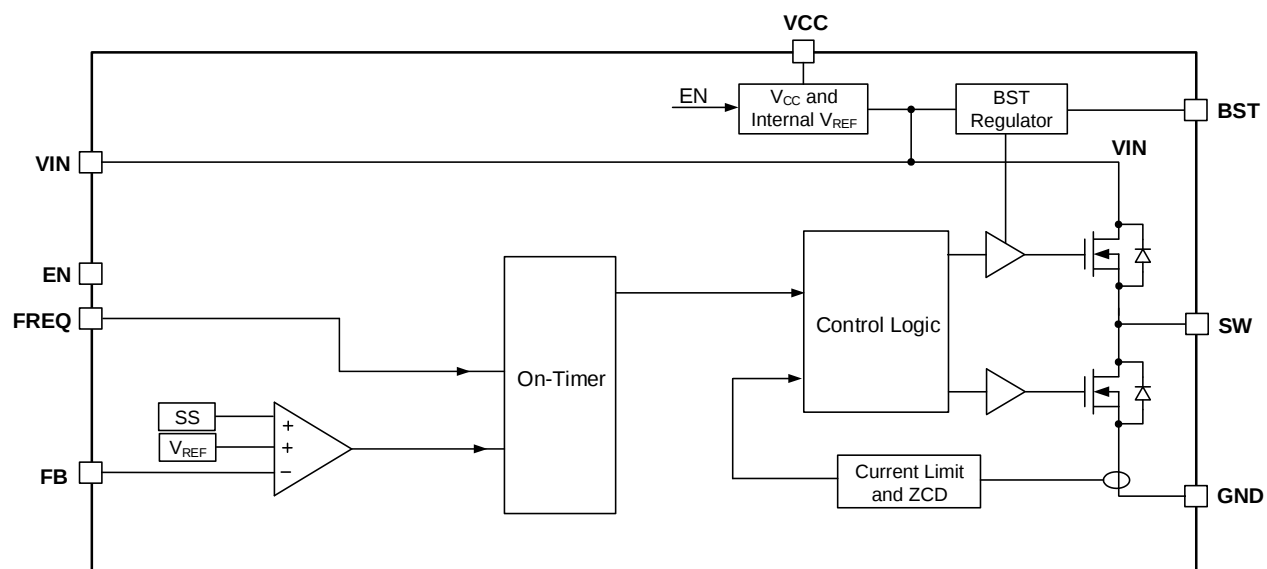


Figure 1: Functional Block Diagram

OPERATION

The MP4581 is a synchronous, step-down switching converter with integrated power MOSFETs. It provides high efficiency via constant-on-time (COT) control for fast loop response and easy loop stabilization. The MP4581 features a wide input voltage range (8V to 100V), internal soft-start (SS) control, and precise current limiting. Its ultra-low quiescent current (I_Q) enables high efficiency under light-load conditions.

Constant-On-Time (COT) Control

The MP4581 includes constant-on-time (COT) control mode. At the beginning of each cycle, the high-side MOSFET (HS-FET) turns on for a fixed amount of time when the FB pin's voltage (V_{FB}) drops below the reference voltage (V_{REF}). This fixed on time is determined by a one-shot on-timer. The on time amount is determined by both the output voltage (V_{OUT}) and input voltage (V_{IN}) to maintain a constant switching frequency (f_{SW}) across the entire input voltage range.

Once the on period is complete, the HS-FET turns off until the next period. By repeating operation this way, the converter can regulate V_{OUT} .

The integrated low-side MOSFET (LS-FET) turns on when the HS-FET is off. This minimizes conduction loss. A dead short occurs between the VIN pin and GND pin if the HS-FET and LS-FET are turned on at the same time. This is called shoot-through. To avoid shoot-through, a dead time is generated internally between the HS-FET and LS-FET on and off periods. The dead time occurs between the HS-FET off time and the LS-FET on time, or vice versa.

Heavy-Load Operation

The MP4518 operates in continuous conduction mode (CCM) when the output current (I_{OUT}) is high and the inductor current is above 0A. In CCM, the HS-FET turns on, then turns off once the on period is complete. Once the HS-FET turns off, the LS-FET turns on to conduct the inductor current.

Pulse-width modulation (PWM) mode occurs when f_{SW} remains constant while the part is in CCM.

Light-Load Operation

The MP4581 can work in pulse-skip mode (PSM) under light-load conditions. In PSM, the LS-FET goes into tri-state (Hi-Z) when the inductor current drops close to 0A, and the output capacitors discharge slowly to GND through the FB pin's feedback resistor. If V_{OUT} drops and the internal EA output voltage rises, the MP4581 starts the next switching cycle by turning on the HS-FET. The MP4581 automatically reduces f_{SW} and I_Q when the device is not switching. This improves the device's efficiency when I_{OUT} is low.

When in PSM under light-load conditions, the HS-FET does not turn on as frequently as it does under heavy-load conditions. The frequency at which the HS-FET turns on is a function of I_{OUT} . As I_{OUT} increases, the HS-FET turns on more frequently. In turn, f_{SW} also increases. I_{OUT} exceeds the upper boundary level when the valley inductor current reaches 0A. I_{OUT} can be calculated with Equation (1):

$$I_{OUT} = \frac{(V_{IN} - V_{OUT}) \times V_{OUT}}{2 \times L \times f_{SW} \times V_{IN}} \quad (1)$$

Where f_{SW} is the switching frequency.

The MP4581 returns to CCM once I_{OUT} exceeds the upper boundary level. After this point, f_{SW} remains constant across the entire I_{OUT} range.

Switching Frequency (f_{SW})

Selecting a switching frequency (f_{SW}) is a tradeoff between efficiency and component size. Low-frequency operation increases efficiency by reducing MOSFET switching loss, but requires a larger inductance and capacitance to maintain the low output voltage ripple.

The MP4581 offers configurable COT control. When the FREQ pin is connected to the GND pin via a resistor (R_{FREQ}), V_{IN} is internally fed-forward to the one-shot on-timer. When the MP4581 is in steady-state operation in CCM, the duty ratio is set as V_{OUT} / V_{IN} . Therefore, f_{SW} remains constant across the entire input voltage range. f_{SW} can be estimated with Equation (2):

$$f_{SW} = \left[\frac{10^6}{34.5 \times R_{FREQ} \text{ (k}\Omega\text{)}} + 57 \right] \text{ (kHz)} \quad (2)$$

The MP4581 is typically set between 100kHz and 1MHz.

Power Supply

The MP4581's control circuit is powered by VCC, which is regulated by VIN.

There is a VCC UVLO circuit that protects the MP4581 from operating at an insufficient V_{IN} . The MP4581 under-voltage lockout (UVLO) comparator monitors VCC and starts operating when VCC exceeds the VCC UVLO rising threshold.

Start-Up

When the EN pin is high and VCC exceeds its UVLO, the MP4581 starts up via an internal soft-start (SS) signal. Once the MP4581 starts switching, the SS signal ramps up from 0V and is compared to V_{REF} . The lower voltage feeds the error amplifier (EA) to control V_{OUT} . After the SS signal exceeds V_{REF} , soft start completes and the internal reference block takes charge of the feedback loop regulation.

The MP4581 is designed for monotonic start-up into pre-biased loads. If the output is pre-biased to a certain voltage during start-up, the voltage on the SS capacitor is charged. If the SS capacitor voltage exceeds the sensed output voltage at FB, the device starts normal operation.

Enable (EN) and Configurable Under-Voltage Lockout (UVLO)

The EN pin turns the MP4581 on and off. If voltage above 0.9V is applied, the MP4581 starts the internal bandgap (BG) circuit. Once the EN voltage (V_{EN}) exceeds EN's high threshold (typically 1.25V), the MP4581 turns on all functions and starts switching operation. Switching operation stops once V_{EN} drops below the low threshold (typically 1.13V). EN is compatible with voltages up to 100V.

There is no internal resistor on EN. For automatic start-up, connect EN to VIN through a resistor.

Overload Protection (OLP) and Short-Circuit Protection (SCP)

The MP4581 features valley current limit control. The inductor current is monitored during the

LS-FET's on state. When the inductor current exceeds the valley current limit threshold, the LS-FET current limit comparator output switches. The HS-FET remains off until inductor current drops below the valley current limit. Then the HS-FET turns on again. Meanwhile, the FB output voltage (V_{FB}) may drop below the UVLO threshold (typically 60% of V_{REF}). Once UVLO is triggered, the MP4581 enters hiccup mode and periodically restarts the part. During the SS time, hiccup mode is disabled.

During hiccup over-current protection (OCP), the MP4581 turns off the output power stage, and discharges the SS capacitor. Then the IC automatically initiates another soft start. If the over-current (OC) condition remains after the soft start ends, the device repeats this hiccup operation until the OC condition is removed. Once the OC condition has been removed, V_{OUT} returns to the regulation level.

Bootstrap (BST) Power Supply

An external bootstrap (BST) capacitor powers the floating MOSFET driver. The external BST capacitor is charged by VCC. The $V_{BST} - V_{SW}$ voltage supplies power to the HS-FET driver.

The MP4581 turns on once both VCC and EN exceed their respective thresholds. The reference block turns on first, and generates a stable V_{REF} and reference currents. Then the internal regulator turns on. The regulator provides a stable supply for the remaining circuits.

Three events can shut down the chip: EN being pulled low, VCC being pulled low, and thermal shutdown. The shutdown procedure starts by blocking the signaling path to avoid any fault triggering. Then the COMP voltage (V_{COMP}) and the internal supply rail are pulled low. The BST floating driver is not subject to this shutdown command.

Thermal Shutdown Protection

The MP4581 has one temperature-monitoring circuit. If the junction temperature exceeds 150°C, the MP4581 shuts down. Once the temperature drops below 125°C, the device resumes normal operation.

APPLICATION INFORMATION

COMPONENT SELECTION

Setting the Output Voltage

The external resistor divider is used to set V_{OUT} . First, choose a value for the resistor (R_2). Too small of a value for R_2 can lead to considerable I_Q loss, while too large of a value can make FB noise-sensitive. It is recommended to choose an R_2 value between 10k Ω and 100k Ω . Then, R_1 can be calculated with Equation (3):

$$R_1 = \frac{V_{OUT} - V_{REF}}{V_{REF}} \times R_2 \quad (3)$$

Where V_{REF} is the reference voltage (typically 1V).

Figure 2 shows the typical feedback circuit.

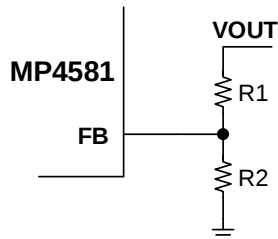


Figure 2: Feedback Network

Selecting the Inductor

A larger-value inductor provides less ripple current, which results in a lower output voltage ripple. However, a larger-value inductor has a larger physical footprint, higher series resistance, and lower saturation current. It is recommended to choose an inductance value between 0.3A and 0.4A. The inductance can be calculated with Equation (4):

$$L = \frac{V_{OUT}}{f_{SW} \times \Delta I_L} \times \left(1 - \frac{V_{OUT}}{V_{IN}}\right) \quad (4)$$

Where ΔI_L is the peak-to-peak inductor ripple current.

The inductor should not saturate under the maximum peak inductor current. The peak inductor current can be calculated with Equation (5):

$$I_{LP} = I_{OUT} + \frac{V_{OUT}}{2f_{SW} \times L} \times \left(1 - \frac{V_{OUT}}{V_{IN}}\right) \quad (5)$$

Selecting the Input Capacitor

The step-down converter has a discontinuous input current, and requires a capacitor to supply AC current to the step-down converter while also maintaining the DC input voltage. For the best results, it is recommended to use ceramic capacitors placed as close to V_{IN} as possible. X5R and X7R capacitors with ceramic dielectrics are recommended for their stability amid temperature fluctuations.

The capacitors must also have a ripple current rating above the maximum input ripple current of the converter. The input ripple current can be estimated with Equation (6):

$$I_{CIN} = I_{OUT} \times \sqrt{\frac{V_{OUT}}{V_{IN}} \times \left(1 - \frac{V_{OUT}}{V_{IN}}\right)} \quad (6)$$

The worst-case scenario occurs at $V_{IN} = 2V_{OUT}$, calculated with Equation (7):

$$I_{CIN} = \frac{I_{OUT}}{2} \quad (7)$$

For simplification, choose an input capacitor with an RMS current rating greater than half the maximum load current.

The input capacitance determines the input voltage ripple of the converter. If there is an input voltage ripple requirement in the system, choose an input capacitor that meets the relevant specifications.

The input voltage ripple can be estimated with Equation (8):

$$\Delta V_{IN} = \frac{I_{OUT}}{f_{SW} \times C_{IN}} \times \frac{V_{OUT}}{V_{IN}} \times \left(1 - \frac{V_{OUT}}{V_{IN}}\right) \quad (8)$$

The worst-case scenario occurs at $V_{IN} = 2V_{OUT}$, calculated with Equation (9):

$$\Delta V_{IN} = \frac{1}{4} \times \frac{I_{OUT}}{f_{SW} \times C_{IN}} \quad (9)$$

Selecting the Output Capacitor

The output capacitor is required to maintain the DC output voltage. It is recommended to use ceramic or POSCAP capacitors.

The output voltage ripple can be estimated with Equation (10):

$$\Delta V_{OUT} = \frac{V_{OUT}}{f_{SW} \times L} \times \left(1 - \frac{V_{OUT}}{V_{IN}}\right) \times \left(R_{ESR} + \frac{1}{8 \times f_{SW} \times C_{OUT}}\right) \quad (10)$$

With ceramic capacitors, the capacitance dominates the impedance at the switching frequency and causes the majority of the output voltage ripple. For simplification, the output voltage ripple can be estimated with Equation (11):

$$\Delta V_{OUT} = \frac{V_{OUT}}{8 \times f_{SW}^2 \times C_{OUT} \times L} \times \left(1 - \frac{V_{OUT}}{V_{IN}}\right) \quad (11)$$

With POSCAP capacitors, the ESR dominates the impedance at the switching frequency. For simplification, the output ripple can be estimated with Equation (12):

$$\Delta V_{OUT} = \frac{V_{OUT}}{f_{SW} \times L} \times \left(1 - \frac{V_{OUT}}{V_{IN}}\right) \times R_{ESR} \quad (12)$$

Selecting a larger output capacitor provides faster load transient response. However, the maximum output capacitor limit should be also considered when designing for application. If the output capacitor value is too high, the output voltage cannot reach the desired value during the SS time, and the capacitor fails to regulate. The maximum output capacitor value (C_{O_MAX}) can be estimated with Equation (13):

$$C_{O_MAX} = (I_{LIM_AVG} - I_{OUT}) \times t_{SS} / V_{OUT} \quad (13)$$

Where I_{LIM_AVG} is the average start-up current during the soft-start period, and t_{SS} is the SS time.

Design Example

Table 1 shows a design example following the application guidelines for the provided specifications.

Table 1: Design Example

V_{IN}	8V to 100V
V_{OUT}	5V/0.8A
f_{SW}	420kHz

Figure 4 shows the detailed application schematics. For the typical performance and circuit waveforms, see the Typical Performance Characteristics section. For more device applications, refer to the related evaluation board datasheet.

PCB Layout Guidelines

Efficient layout is critical for stable operation. For the best results, refer to Figure 3 and follow the guidelines below:

1. Place the high-current paths (GND, VIN, and SW) as close to the device as possible using short, direct, and wide traces.
2. Place the input capacitor as close to the VIN and GND pins as possible.
3. Place the external feedback resistors next to the FB pin.
4. Keep the switching node (SW) short, and as far away from the feedback network as possible.

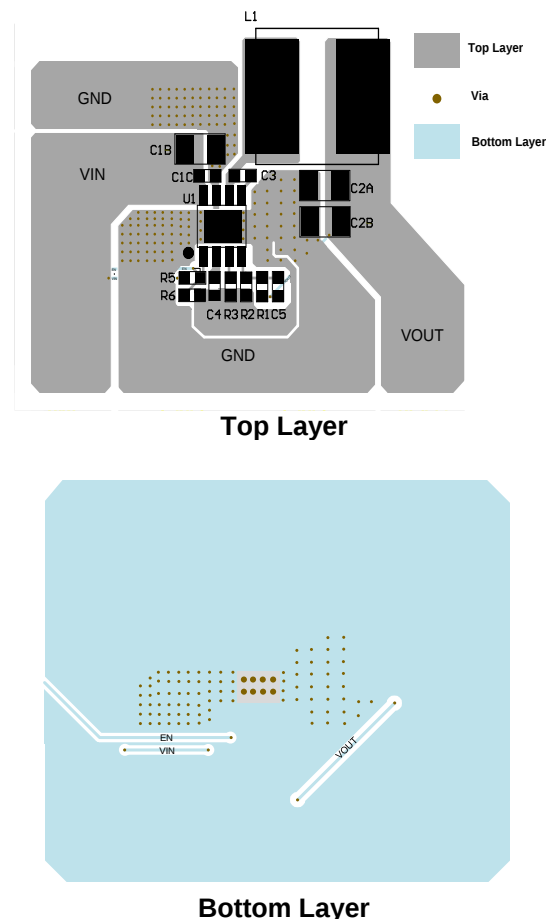


Figure 3: Recommended PCB Layout

TYPICAL APPLICATION CIRCUIT

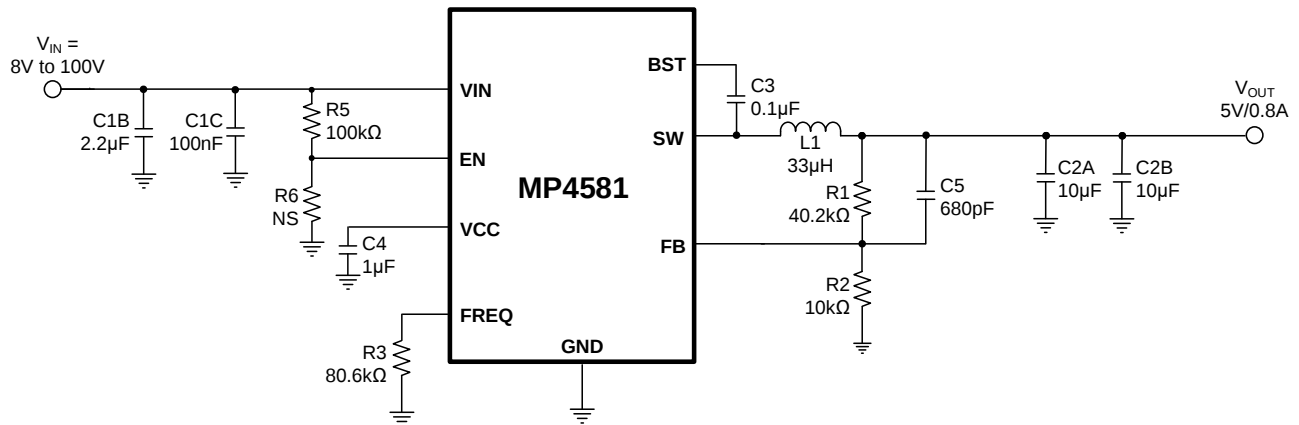
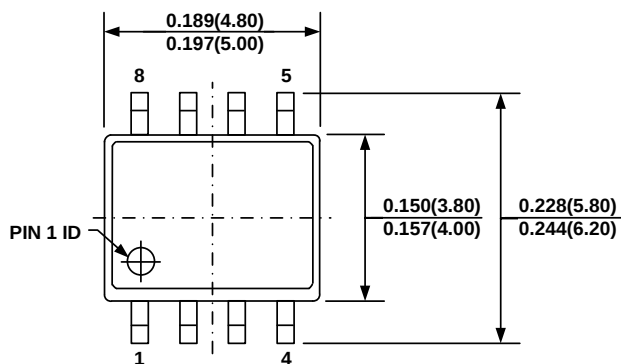


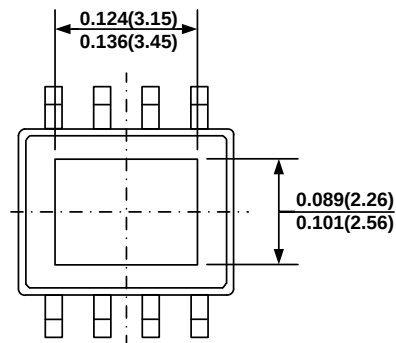
Figure 4: Typical Application Circuit

PACKAGE INFORMATION

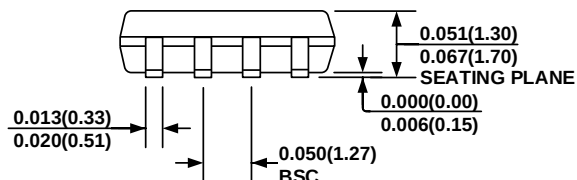
SOIC-8EP



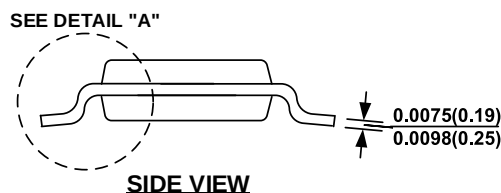
TOP VIEW



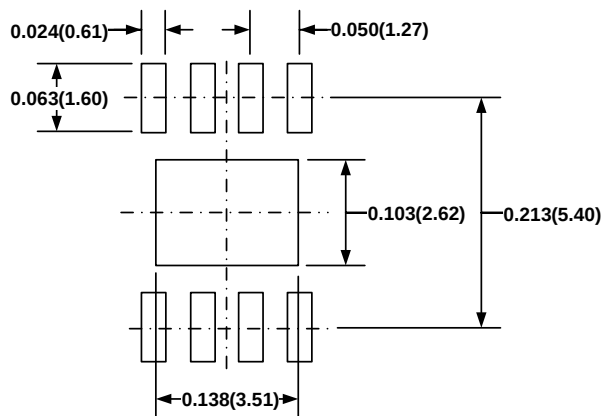
BOTTOM VIEW



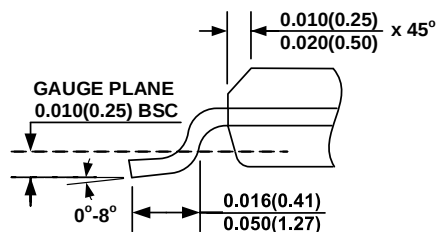
FRONT VIEW



SIDE VIEW



RECOMMENDED LAND PATTERN

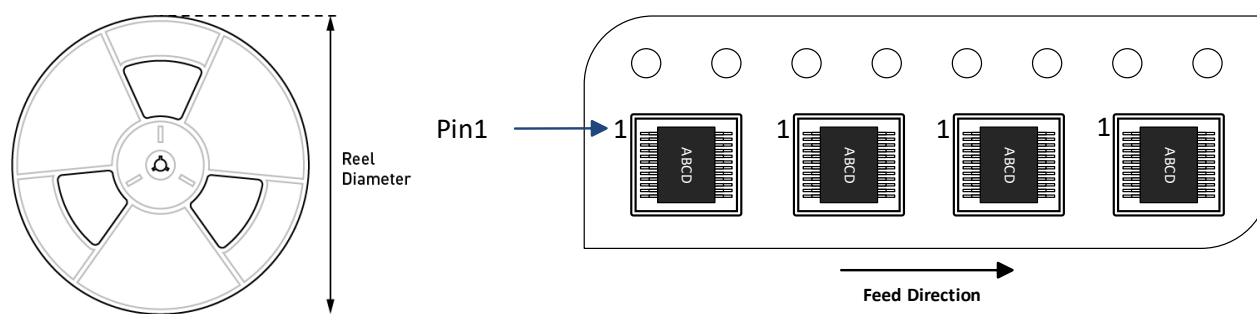


DETAIL "A"

NOTE:

- 1) CONTROL DIMENSION IS IN INCHES. DIMENSION IN BRACKET IS IN MILLIMETERS.
- 2) PACKAGE LENGTH DOES NOT INCLUDE MOLD FLASH, PROTRUSIONS, OR GATE BURRS.
- 3) PACKAGE WIDTH DOES NOT INCLUDE INTERLEAD FLASH OR PROTRUSIONS.
- 4) LEAD COPLANARITY (BOTTOM OF LEADS AFTER FORMING) SHALL BE 0.004 INCHES MAXIMUM.
- 5) DRAWING CONFORMS TO JEDEC MS-012, VARIATION BA.
- 6) DRAWING IS NOT TO SCALE.

CARRIER INFORMATION



Part Number	Package Description	Quantity/ Reel	Quantity/ Tube	Reel Diameter	Carrier Tape Width	Carrier Tape Pitch
MP4581GN-Z	SOIC-8EP	2500	100	13in	12mm	8mm

REVISION HISTORY

Revision #	Revision Date	Description	Pages Updated
1.0	1/13/2021	Initial Release	-

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