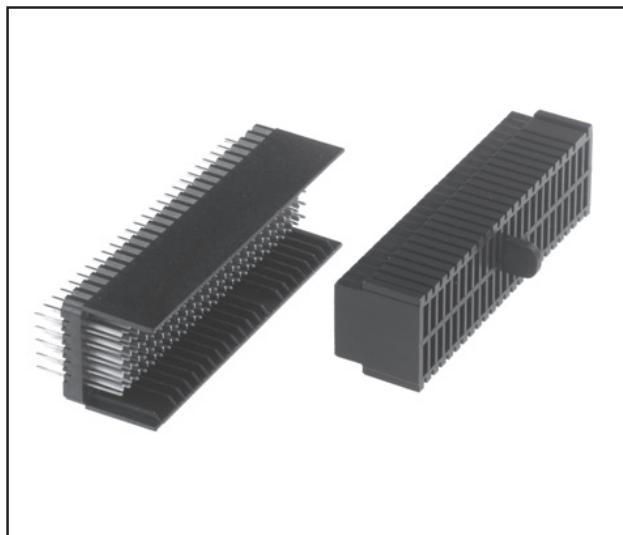


3M™ MetPak™ HSHM Press-Fit Header

2 mm Type B25, 125 Signal Contacts, 5 Rows, Straight

HSHM Series



- Up to 5 Gb/s data rates
- Low crosstalk at high frequencies
- 50/100 Ω (single-ended /differential) impedance
- Modular/scalable format IEC 61076-4-101
- 63 mated lines per linear inch
- End-to-end stackable with 5 row 3M™ MetPak™ CP2, HM and HSHM sockets
- See the Regulatory Information Appendix (RIA) in the “RoHS compliance” section of www.3mconnector.com for compliance information

Date Modified: March 28, 2011

TS-2064-C
Sheet 1 of 3

Physical

Insulation Material: High Temperature Thermoplastic (LCP)

Flammability: UL 94V-0

Contact

Material: Copper Alloy

Plating: See Ordering Information

Performance

Mechanical:

Normal Force (Nominal): 0.57 N [58 g] Signal, 0.74 N [75 g] Shield

Engagement Force (Nominal): 0.32 N [33 g] Signal, 0.22 N [22 g] Shield

Separation Force (Nominal): 0.20 N [20 g] Signal, 0.20 N [20 g] Shield

Wipe (Nominal, Shortest Contact): 2.67 mm [0.105 in] Signal, 1.57 mm [0.062 in] Shield

Mate/Unmate Cycles: 250

Application: This module is not suitable for stand-alone use. (Refer to IEC-61076-4-101)

Electrical:

Data Rate: 5 Gb/s

Characteristic Impedance: 50 Ω Single-ended, 100 Ω Differential

Current Rating (Fully Loaded): 1 A @ 70°C Signal

Insulation Resistance: 10^4 M Ω @ 100 V_{DC}

Withstanding Voltage: 750 V_{rms}

Environmental

Temperature Rating: -55° C to 125° C

UL File No.: E68080

MetPak is a trademark of 3M Company.



Electronic Solutions Division
Interconnect Solutions
<http://www.3Mconnector.com>

3M is a trademark of 3M Company.
For technical, sales or ordering information call
800-225-5373

3M™ MetPak™ HSHM Press-Fit Header

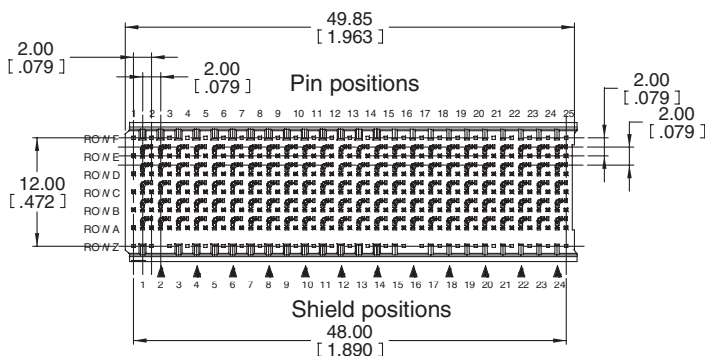
2 mm Type B25, 125 Signal Contacts, 5 Rows, Straight

HSHM Series

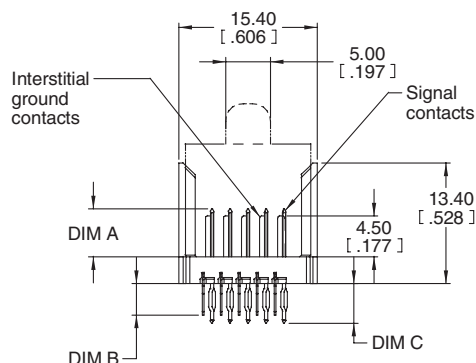


Tolerance Unless Noted			
mm	0	0.0	0.00
(Inch)			
mm	±3	±0.3	±0.13

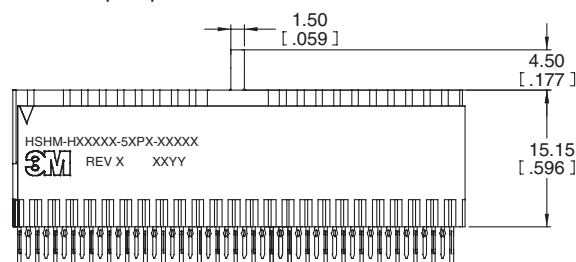
[] Dimensions for Reference Only



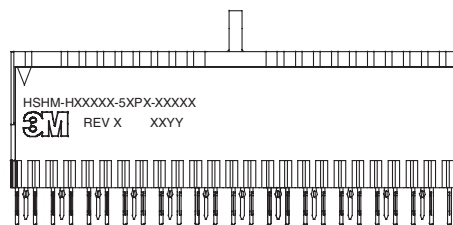
▲ denotes shield column (tail only) omitted for the row differential pair part



DIM A = Pin mating length
DIM B = Shield tail length
DIM C = Pin tail length



Coaxial, column differential and stripline configuration shown with protective caps*



Row differential configuration shown with protective caps*

* Caps to be removed after press-fit installation process

Standard Configuration
DIM A = 5.3 mm for rows A through E
For non-standard configurations contact sales representative

Ordering Information

HSHM-H125BX - 5CP1- XXXXX (rows F and Z not loaded)

High Speed Option:

4 = Coaxial, column differential and stripline (75 Ω) applications
5 = Row differential applications

Tail Length:

1 = 4.4 mm pin and 3.5 mm shield
2 = 2 mm pin and 2 mm shield

Plating μm [μ"]:

TG30 = 0.76 [30] Min. Au Contact Area
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)
1.27 [50] Min. Ni All over
Standard Option
TG30L = 0.76 [30] Min. Au Contact Area, Lubricated
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)
1.27 [50] Min. Ni All over
Typically higher make order quantities as compared to TG30.
TG50 = 1.27 [50] Min. Au Contact Area, Lubricated
2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)
1.27 [50] Min. Ni All over
Non-Standard Option (Available with longer lead times and higher make order quantities, MOQ)

TS-2064-C
Sheet 2 of 3

3M

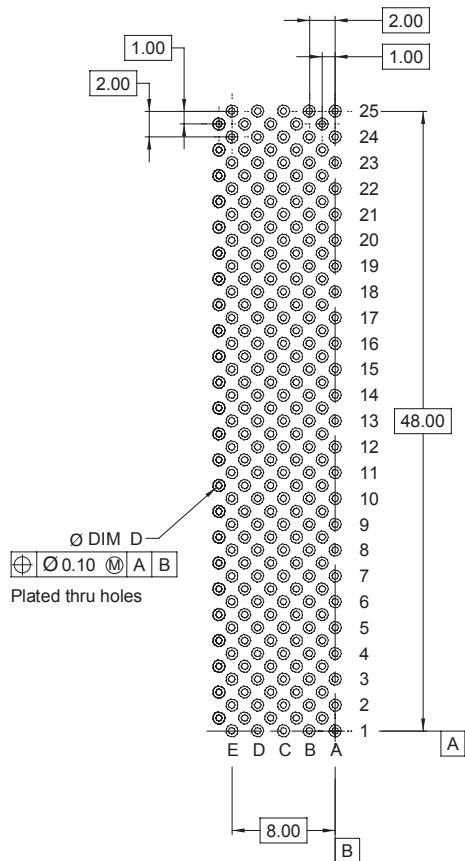
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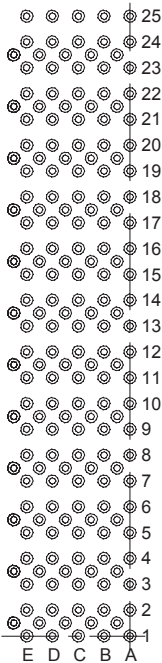
3M™ MetPak™ HSHM Press-Fit Header

2 mm Type B25, 125 Signal Contacts, 5 Rows, Straight

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Recommended PCB hole mounting pattern for coaxial, column differential and stripline applications



Recommended PCB hole mounting pattern for row differential applications

(Same geometry as left view without the ground vias)

Hole Plating Table mm [in.]			
Finsihed Hole Dia. "D"	Cu. Thickness	SnPb Thickness	Drilled Hole Dia.
0.457 - 0.559 [.0180 - .0220]	0.025 - 0.045 [.0010 - .0018]	0.008 -0.018 [.0003 - .0007]	0.584 - 0.625 [.0230 - .0246]