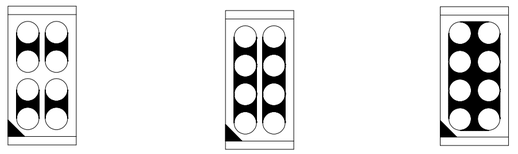
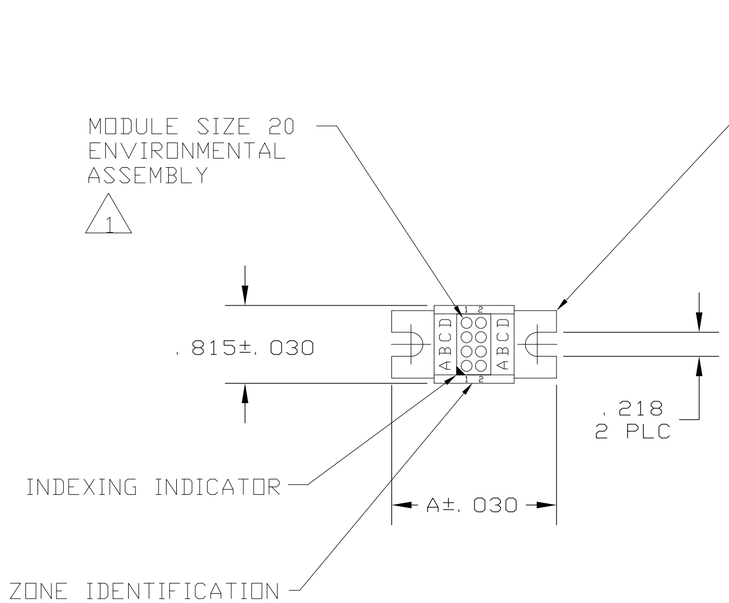
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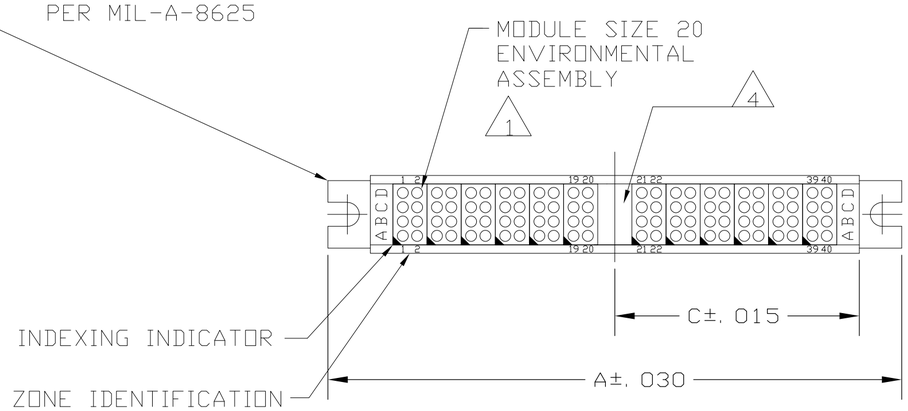
LOC	DIST
DF	AO

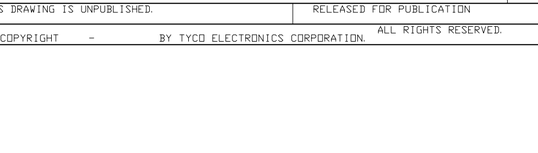
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	REV PER ECO-07-026787	16NOV07	PY	DE

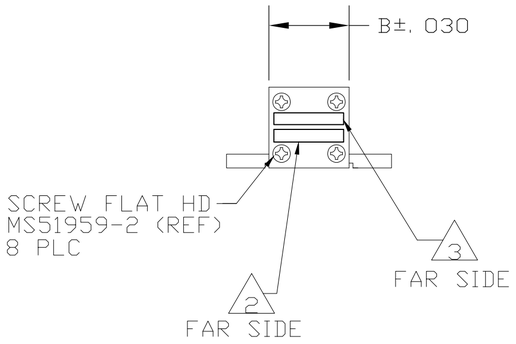


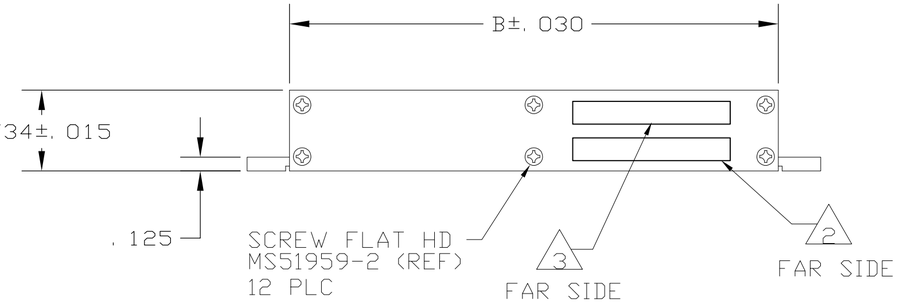






BUSSING ARRANGEMENTS





5. PART NUMBERS THAT DO NOT CONTAIN MODULES ARE RAIL KITS AND ARE NOT ASSEMBLED

4 RAIL ASSEMBLIES WITH TWELVE MODULE ASSEMBLIES OR MORE CONTAIN TIE BLOCK INSERT AT CENTER.

3 MARK RAIL IDENTIFICATION, "AMP", AMP PART NO. AND DATE CODE .060 MINIMUM HIGH CHARACTERS AT APPROXIMATE AREA SHOWN.

2 MARK CUSTOMER PART NO. IF REQUIRED .060 MINIMUM HIGH CHARACTERS AT APPROXIMATE AREA SHOWN.

1 MODULE ASSEMBLIES ARE ORIENTATED AS SHOWN FROM LOCATION NO. 1 ON RAIL ASSEMBLY.

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DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005
4 PLC ± -
ANGLES ± -

MATERIAL -
FINISH -

DWN	N. FRITZ	9-12-93
CHK	R. RYAN	9-13-93
APVD	R. RYAN	9-13-93
PRODUCT SPEC	-	
APPLICATION SPEC	-	
WEIGHT	-	

CUSTOMER DRAWING

Tyco Electronics
Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME
RAIL, FEED-BACK, SIZE 20, ENVIRONMENTAL, 1 ROW, TJ ASSY
-

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-591651	-

SCALE	SHEET	REV
1: 1	1 OF 2	A

591651

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LOC	DIST
DF	AO

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	–	—	—

MARKING 2	BUSSING ARRANGEMENT 1	NUMBER OF MODULES	DIM. C	DIM. B	DIM. A	PART NO
ST194H037	(07)	1	——	.705	1.450	4-591651-1
SM-C-920523	(04)	8	——	2.875	3.620	4-591651-0
————	(04)(04)(04)(03)(04)(03)(05)(06)(02)(02) TIE BLOCK (02)(02)(02)(02)(02)(02)(02)(02)(07)(07)	20	3.452	6.905	7.650	3-591651-7
————	(02)	20	3.452	6.905	7.650	3-591651-6
————	————	20	3.452	6.905	7.650	3-591651-5
————	(03)	16	2.832	5.665	6.410	3-591651-4
————	————	16	2.832	5.665	6.410	3-591651-3
————	(04)	14	2.522	5.045	5.790	3-591651-2
————	————	14	2.522	5.045	5.790	3-591651-1
————	(02)	12	2.212	4.425	5.170	3-591651-0
————	————	12	2.212	4.425	5.170	2-591651-9
————	(05)(05)(07)(02)(02)(02)(02)(07)(03)(03)(05)	11	——	3.805	4.550	2-591651-8
————	(04)	10	——	3.495	4.240	2-591651-7
————	(04)(04)(04)(04)(04)(04)(03)(03)(03)(03)	10	——	3.495	4.240	2-591651-6
————	————	10	——	3.495	4.240	2-591651-5
————	(04)	8	——	2.875	3.620	2-591651-4
————	(02)	8	——	2.875	3.620	2-591651-3
CH128475	(02)(03)(06)(07)(07)(03)(03)	7	——	2.565	3.310	2-591651-2
————	(02)	7	——	2.565	3.310	2-591651-1
————	————	7	——	2.565	3.310	2-591651-0
————	(02)(02)(02)(02)(06)(06)	6	——	2.255	3.000	1-591651-9
————	(04)(04)(03)(03)(02)(02)	6	——	2.255	3.000	1-591651-8
————	(04)(04)(04)(04)(04)(07)	6	——	2.255	3.000	1-591651-7
————	(04)	6	——	2.255	3.000	1-591651-6
————	(02)	6	——	2.255	3.000	1-591651-5
————	————	6	——	2.255	3.000	1-591651-4
————	(02)(02)(02)(07)(07)	5	——	1.945	2.690	1-591651-3
————	————	5	——	1.945	2.690	1-591651-2
————	(04)	4	——	1.635	2.380	1-591651-1
————	(02)	4	——	1.635	2.380	1-591651-0
————	(04)(04)(05)	3	——	1.325	2.070	591651-9
————	(02)	3	——	1.325	2.070	591651-8
————	(02)(05)	2	——	1.015	1.760	591651-7
————	(04)(03)	2	——	1.015	1.760	591651-6
————	(04)	2	——	1.015	1.760	591651-5
————	(02)	2	——	1.015	1.760	591651-4
————	(07)	1	——	.705	1.450	591651-3
————	(04)	1	——	.705	1.450	591651-2
————	(02)	1	——	.705	1.450	591651-1

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3 PLC ± .005
4 PLC ± –
ANGLES ± –

MATERIAL –
FINISH –

DWN N.FRITZ 9-12-93
CHK R.RYAN 9-13-93
APVD R.RYAN 9-13-93
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

Tyco Electronics
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NAME
RAIL,FEED-BACK,SIZE 20,ENVIRONMENTAL, 1 ROW,TJ ASSY
–

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
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CUSTOMER DRAWING | SCALE 1:1 | SHEET 2 OF 2 | REV A

591651

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