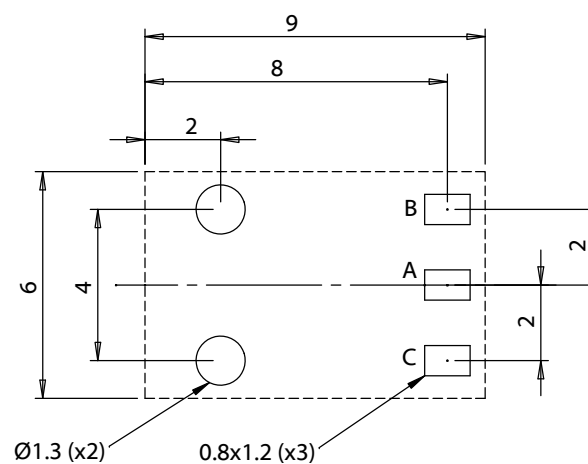
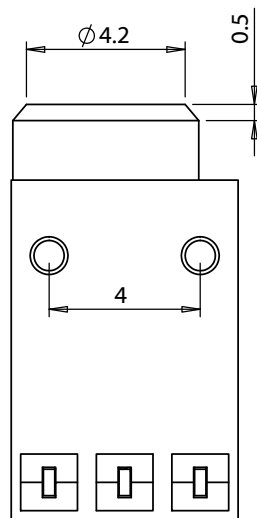
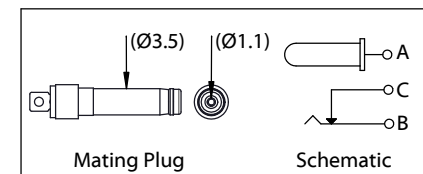
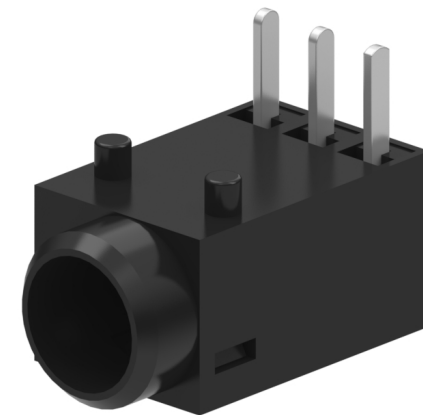
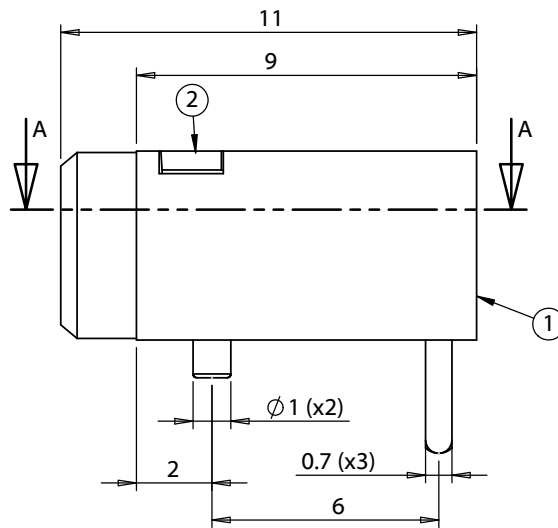
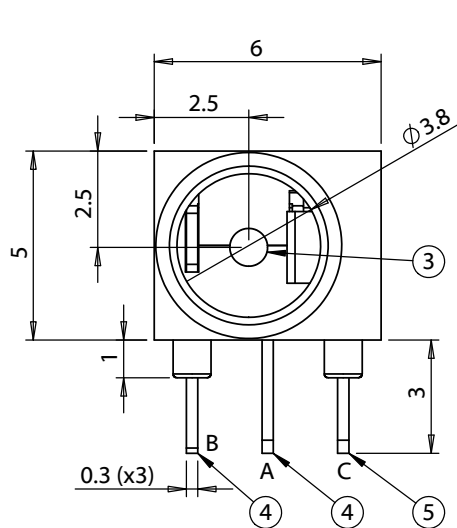
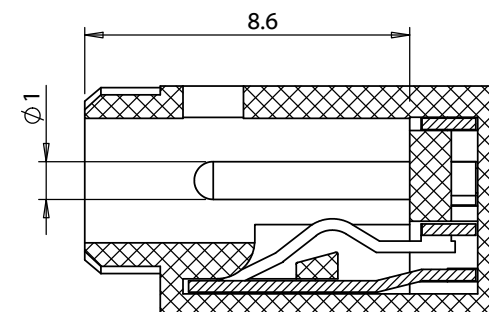




P.C.B Layout



SECTION A-A

|           |           |                 |                                                                                                  |                                                                                         |                                                                                                        |                          |
|-----------|-----------|-----------------|--------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|--------------------------|
| Revision: | Date:     | Description:    | Prepared:                                                                                        | Notes:                                                                                  | <h1>TENSILITY</h1> <p>tel 1.541.323.3228 800 877.670.7118<br/>fax 1.541.323.4202 web tensility.com</p> |                          |
| A         | 9/20/2018 | Initial release | Verified:                                                                                        | RoHS compliant<br>Function test: no open, no short circuit, no intermittent             |                                                                                                        |                          |
|           |           |                 | Dimensions are in millimeters.<br>Tolerances:<br>X: ± 0.3 mm<br>X.X: ± 0.1 mm<br>X.XX: ± 0.05 mm | Description:<br>Connector, dc jack 3.5x1.1 mm, PCB mount, 90°, silver plated, thru hole | Size:<br>A                                                                                             | Part number:<br>54-00142 |
|           |           |                 |                                                                                                  |                                                                                         | Scale: 5:1                                                                                             | Sheet 1 of 2             |

**Ratings**

Maximum operating voltage: 48 V

Maximum operating current: 5.0 A (not mated under load)

**Operating Temperature Range**

-40 to 85 °C, relative humidity of 85% or less

**Materials**

① Insulator: Nylon, black

② Cover: Nylon, black

③ Center Pin: brass, silver plated

④ Terminal: brass, silver plated

⑤ Spring contact: phosphor bronze, silver plated

**Electrical Requirements**

Dielectric strength: 1 min @ 500 Vac

Insulation resistance: 100 MΩ @ 500 Vdc minimum

Contact resistance: 50 mΩ maximum

**Mechanical Requirements**

Insertion force: 0.4-1.0 kgf

Withdrawal force: 0.3-0.8 kgf

Life cycle: 5000 mating cycles while maintaining contact resistance: 100 mΩ maximum, withstand voltage: 500 Vac, 1 min

Terminal strength: 150 gf applied to the terminal for 15 seconds in any direction while maintaining electrical characteristics and without damage or excessive looseness of terminals

**Soldering**

Solderability: 75% minimum coverage when terminals dipped 2mm in 245 ±5 °C solder bath for 3 ±0.5 seconds

Solder bath durability: no deformation when immersed in 255 ±5 °C up to surface of the board 1.6 mm for 5 seconds or less

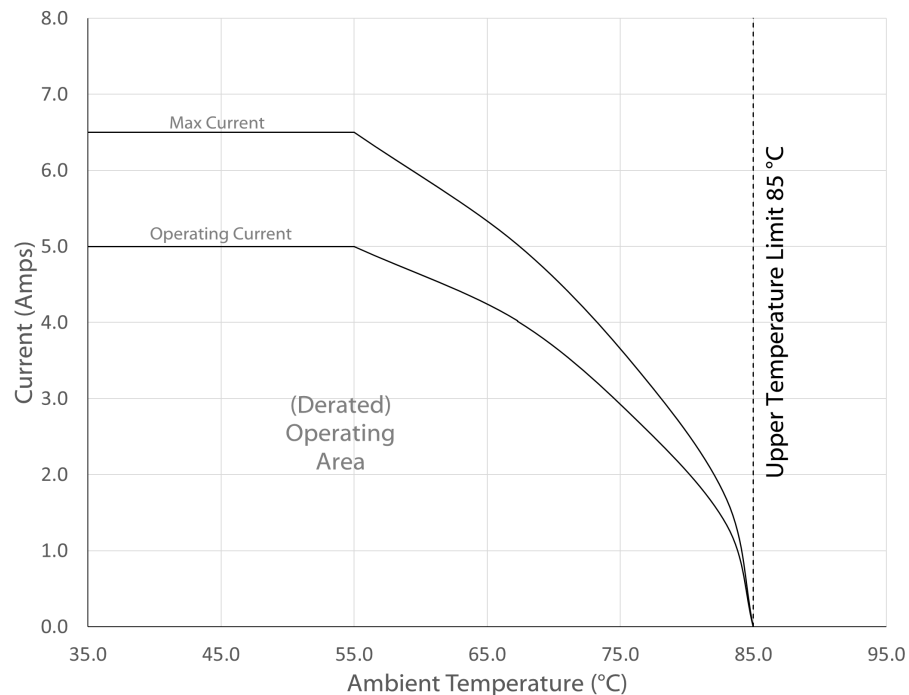
Solder iron durability: no deformation when exposed to 350 ±10 °C for 3 ±0.5 seconds

**Environmental Requirements**

Cold test: -25 ±3 °C for 48 hours without deformation

Heat test: 85 ±2 °C, relative humidity 45-85% for 48 hours without deformation

Humidity test: 40 ±2 °C, relative humidity 90-95% for 48 hours without deformation

**Connector Current Capacity**

Testing based on IEC 60512-5-2. Max current curve generated with isolated test article under controlled environmental conditions, and does not take into account external factors such as housings, mating cables, or other circuitry. Operating current curve (derated by 20% of maximum values) accounts for external factors, and manufacturing variation.

**Wave Soldering Temperature Profile**

Pb - Free Flow Profile

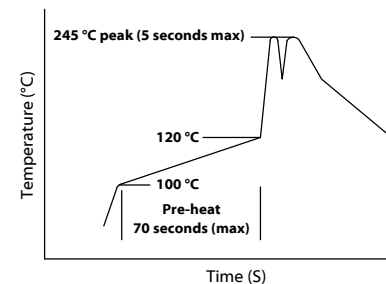
Solder temperature: 245 °C

Time: 5 seconds maximum

Pre-heat: 100 ~120°C

Time: 70 seconds maximum

Measure point: surface of the solder leads



|           |           |                 |                                |                                                                         |                                                                                                                                                    |
|-----------|-----------|-----------------|--------------------------------|-------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| Revision: | Date:     | Description:    | Prepared:                      | Notes:                                                                  | <div style="text-align: center;"> <h1>TENSILITY</h1> <p>tel 1.541.323.3228 800 877.670.7118</p> <p>fax 1.541.323.4202 web tensility.com</p> </div> |
| A         | 9/20/2018 | Initial release | Verified:                      | RoHS compliant                                                          |                                                                                                                                                    |
|           |           |                 |                                | Function test: no open, no short circuit, no intermittent               |                                                                                                                                                    |
|           |           |                 | Dimensions are in millimeters. | Description:                                                            |                                                                                                                                                    |
|           |           |                 | Tolerances:                    | Connector, dc jack 3.5x1.1 mm, PCB mount, 90°, silver plated, thru hole |                                                                                                                                                    |
|           |           |                 | X: ± 0.3 mm                    |                                                                         | Size: A                                                                                                                                            |
|           |           |                 | X.X: ± 0.1 mm                  |                                                                         | Part number: 54-00142                                                                                                                              |
|           |           |                 | X.XX: ± 0.05 mm                |                                                                         | Scale: 5:1                                                                                                                                         |
|           |           |                 |                                |                                                                         | Sheet 2 of 2                                                                                                                                       |