

PRODUCT NUMBER

73327-XXXLF

PLATING OPTION

1= GXT 0.76 μm
3= GOLD 0.76 μm
5= GOLD 1.27 μm

PACKAGE OPTION

1= TAPE ON REEL
2= TUBE
3= TAPE ON REEL
IN PLASTIC BAG

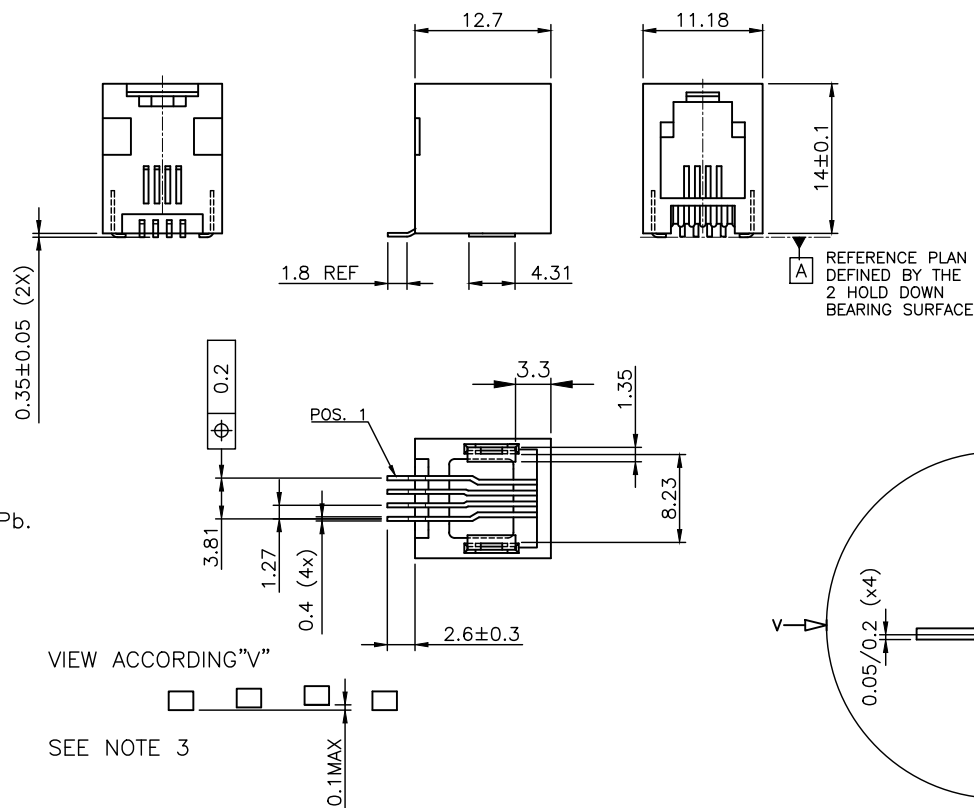
TERMINAL LOADING

1= FULLY LOADED

WHEN NEEDED, SUFFIX LETTER "LF"
INDICATES THE PRODUCT IS RoHS
COMPATIBLE, SEE NOTE 4.

NOTES:

- 1- MATERIAL: HOUSING: HIGH TEMP. PCT, COLOUR BLACK.
TERMINAL: PHOSPHOR BRONZE.
- 2 - PLATING: CONTACT AREA: SEE TABLE.
SOLDER TAIL : 90/10 SnPb 2 μm MIN.
WHEN SUFFIX "LF" IS REQUIRED, 2 μm MIN MATTE
TIN OVER 1.27 MIN Ni IS SUPPLIED INSTEAD OF SnPb.
NO RAW EDGES EXEPT SOLDER TAIL TIPS
- 3 - SOLDER TAILS COPLANARITY : 0.1 mm
- 4 - RoHS COMPATIBLE PRODUCT SPECIFICATIONS
- a - PLATING:
- "LF" MEANS THE PRODUCT IS LEAD-FREE,
2 μm MINIMUM MATTE TIN OVER 1.27 μm
MINIMUM NICKEL UNDERPLATE.
- b - MANUFACTURING PROCESS COMPATIBILITY
- THE HOUSING WILL WITHSTAND EXPOSURE TO
245°C PEAK TEMPERATURE FOR 30 SECONDS
MAX IN A CONVECTION, INFRA-RED OR VAPOR
PHASE OR REFLOW OVEN.
- c - LABELING:
- MEETS PACKAGING SPECS AS PER GS-14-920
- d - LEGAL STATEMENT: SEE GS-47-0004
- 5 - PACKAGING FOR OPTION 3 : EACH REEL IS WRAPPED INTO A PLASTIC BAG
TO PROTECT FROM MOISTURE DURING STACKING TIME.

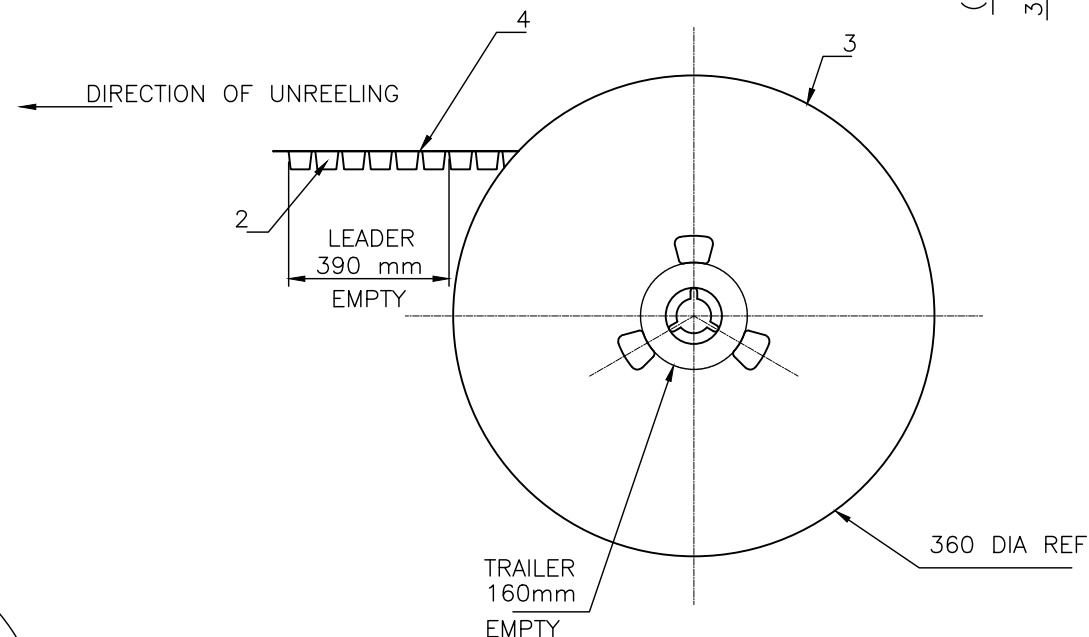
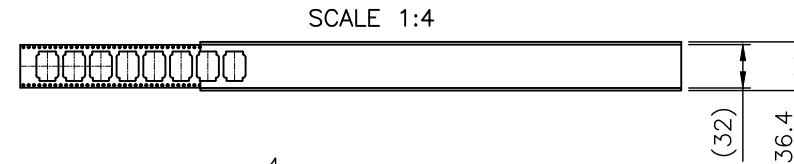
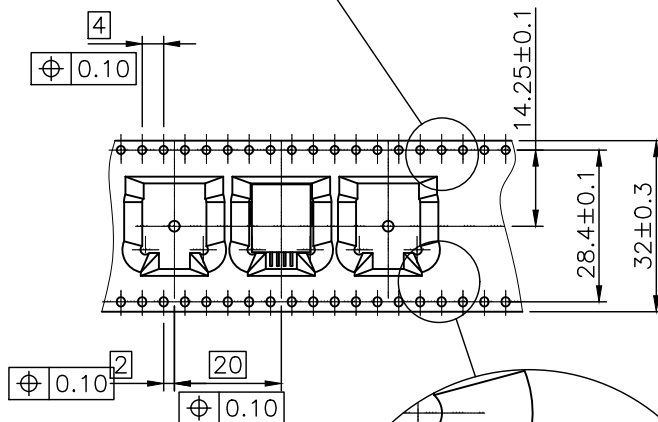
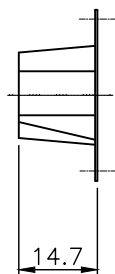
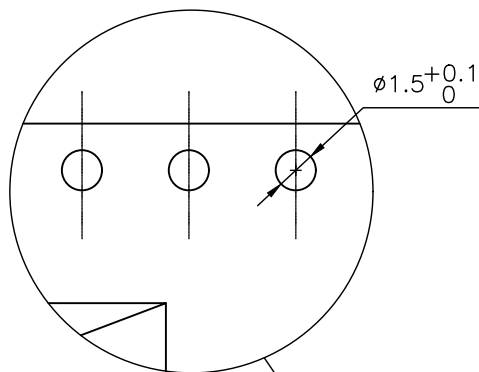


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mat'l. code				surface	tolerance	projection	product family		
				ISO 1302	ISO 406 ISO 1101		MOD JACK		
ltr	ecn no	dr	date	tolerances unless otherwise specified		mm	title		
H	F05-0247	DLE	05.09.12	angles	linear				
J	F06-0240	DLE	06.07.18				SMT RA JACK 4 POS NARROW INSIDE		
K	F09-0070	LSA	02.07.21	±2'					
L	B-15798	JFA	13.09.09	dr	D LEGRAND	04.10.18	dwg no		
M	F-21888	AMA	15.09.09	engr	P NIZZI	04.10.18			
N	F-45278	DDE	22.07.05	chr	D LEGRAND	04.10.18	73327		
				appd	P NZ	04.10.18			
sheet	revision	N	F	B			type		
index	sheet	1	2	3					

PRODUCT NUMBER
SEE SHEET 1

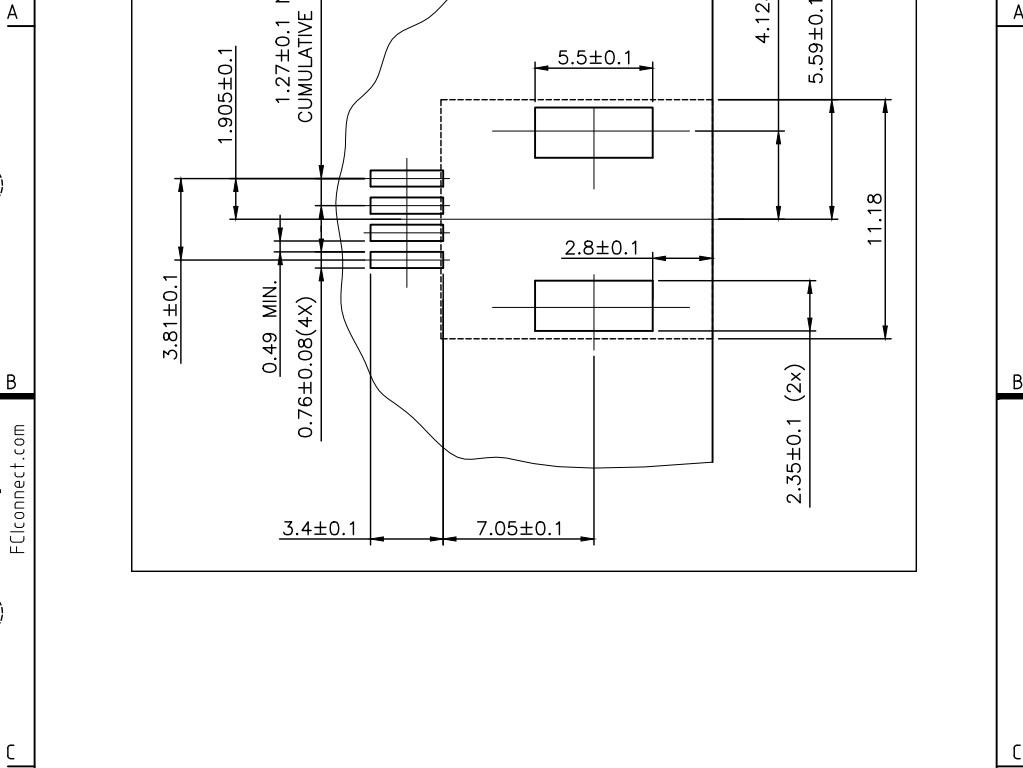
LTR	PART NAME	QTY
1	PRODUCT	280
2	TAPE	1
3	REEL	1
4	COVER TAPE	1



1- IN ACCORDANCE WITH EIA-481 AND IEC 296-3

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mat'l. code				surface ISO 1302	tolerance ISO 406 ISO 1101	projection mm	product family MOD-JACK
ltr	ecn no	dr	date	tolerances unless otherwise specified			title
E	F90120	DLE	99.02.01	angles	linear	scale 1:1	SMT RA JACK
F	F06-0240	DLE	06.07.18				4 POS. NARROW INSIDE
				dr	D LEGRAND	06.07.18	dwg no
				engr	P NIZZI	06.07.18	sheet 2 of 3
				chr	D LE	06.07.18	size
				appd	P NZ	06.07.18	A3
sheet index	revision sheet						type
							CUSTOMER Drawing



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mat'l. code				surface	tolerance	projection	product family	
				ISO 1302	ISO 406 ISO 1101		MOD JACK	
ltr	ecn no	dr	date	tolerances unless otherwise specified			title	
A	F04-0363	DLE	04.10.18	angles	linear		SMT RA JACK	
B	F06-0240	DLE	06.07.18	±2°		scale 2:1	4 POS NARROW INSIDE	
				dr	D LEGRAND 04.10.18		dwg no	sheet 3 of - size
				engr	P NIZZI 04.10.18		73327	A4
				chr	D LEGRAND 04.10.18			
				appd	P NZ 04.10.18		type	CUSTOMER Drawing
sheet index	revision sheet							