### SPEC for Mass Production

Spec No.	TQ3C-8EAF0-E1YAD74-02
Date	January 10, 2025

### TYPE: TCG035QVLADANN-AN50

< 3.5 inch QVGA transmissive color TFT

with LED backlight>

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#### KYOCERA CORPORATION

This specification is subject to change without notice.

Consult Kyocera before ordering.

Original	Designed by: Engi	esigned by: Engineering dept.			
Issue Date	Prepared	Checked	Approved	Approved	
August 7, 2023	K. Komurasaki	T. Fukui	I. Kawajiri	T. Sawada	



### Warning

- 1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.
- 2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

#### Caution

- 1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.
- 2. Please note that we may not be able to respond to new environmental regulations after receiving the final mass production order for this product.



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### Revision record

	Revision record						
	Date	Design	ed by : En	gineering dept.		Confirmed by: QA dept.	
		Prepared		Checked	Approved	Approved	
Janua	ary 10, 2025	K. Ko	murasaki	T. Fukui	I. Kawajiri	T. Sawada	
Rev. No.	Date	Page		De	escriptions		
01	July 11, 2024	4		characteristics			
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		10		ter setting	i signar.		
		10		ne values.			
		11	9. Backlig	ht characteristics			
				ne forward voltage	values.		
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			conditions	-			
		7	8-1. LCD	(Necessity of V·H	SYNC)		
				numeric values.			
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				al sync. Signal: Ma rate: Max.	ax. Frequency, Mi	n. Period	
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### 1. Application

This document defines the specification of TCG035QVLADANN-AN50. (RoHS Compliant)

### 2. Construction and outline

LCD : Transmissive color dot matrix type TFT

Backlight system : LED

Polarizer : Anti-Glare treatment

Additional circuit : Timing controller, Power supply (3.3V input)

(without constant current circuit for LED Backlight)

### 3. Mechanical specifications

Item	Specification	Unit
Outline dimensions 1)	76.9(W)×63.9(H)×4.9(D)	mm
Active area	70.56(W)×52.92(H) (8.8cm/3.5 inch(Diagonal))	mm
Dot format	320×(R,G,B)(W)×240(H)	dot
Dot pitch	0.0735(W)×0.2205(H)	mm
Base color 2)	Normally White	-
Mass	45	g

- 1) Projection not included. Please refer to outline for details.
- 2) Due to the characteristics of the LCD material, the color varies with environmental temperature.



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#### 4. Absolute maximum ratings

### 4-1. Electrical absolute maximum ratings

Item		Symbol	Min.	Max.	Unit
Supply voltage		$V_{\mathrm{DD}}$	-0.3	4.0	V
Input signal voltage	1)	$V_{\rm IN}$	-0.3	4.0	V
LED forward current	2), 3)	IF	-	30	mA

- 1) Input signal: CK, R0~R7, G0~G7, B0~B7, H<sub>SYNC</sub>, V<sub>SYNC</sub>, ENAB, REST, CSB, SCK, SDI
- 2) For each "AN-CA"
- 3) Do not apply reversed voltage.

#### 4-2. Environmental absolute maximum ratings

Item		Symbol	Min.	Max.	Unit
Operating temperature	1)	Тор	-20	70	$^{\circ}\mathrm{C}$
Storage temperature	2)	Tsto	-30	80	°C
Operating humidity	3)	$H_{\mathrm{OP}}$	10	4)	%RH
Storage humidity	3)	Hsto	10	4)	%RH
Vibration		-	5)	5)	-
Shock		-	6)	6)	-

- 1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.
- 2) Temp. = -30°C < 48h, Temp. = 80°C < 168hStore LCD at normal temperature/humidity. Keep them free from vibration and shock. An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard. (Please refer to "Precautions for Use" for details.)
- 3) Non-condensing
- Temp.≤40°C, 85%RH Max.
   Temp.>40°C, Absolute humidity shall be less than 85%RH at 40°C.

5)

Frequency	10∼55 Hz	Acceleration value
Vibration width	0.15mm	$(0.3\sim 9 \text{ m/s}^2)$
Interval	10-55-10	0 Hz 1 minute

2 hours in each direction X, Y, Z (6 hours total) EIAJ ED-2531

6) Acceleration: 490 m/s², Pulse width: 11 ms

3 times in each direction:  $\pm X$ ,  $\pm Y$ ,  $\pm Z$ 

**EIAJ ED-2531** 



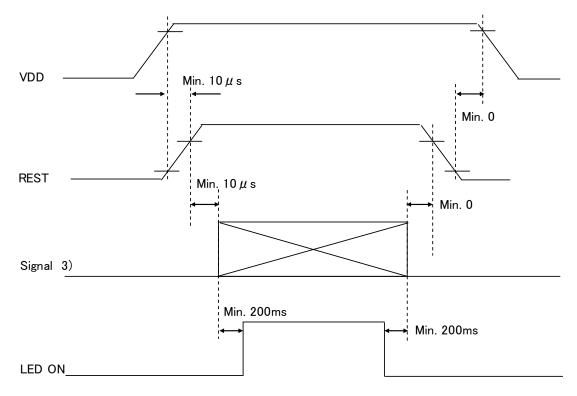
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### 5. Electrical characteristics

Temp. =  $-20 \sim 70$ °C

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Supply voltage 1)	$V_{ m DD}$	-	3.0	3.3	3.6	V
Current consumption	${ m I}_{ m DD}$	2)	-	17	29	mA
Permissive input ripple voltage	$ m V_{RP}$	V <sub>DD</sub> =3.3V	-	-	100	mVp-p
I	$ m V_{IL}$	"Low" level	0	-	$0.2V_{\mathrm{DD}}$	V
Input signal voltage 3)	$V_{\mathrm{IH}}$	"High" level	$0.8V_{\mathrm{DD}}$	-	$ m V_{DD}$	V

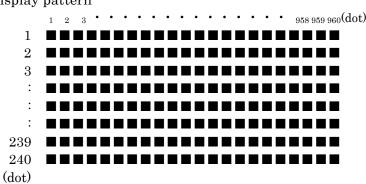
### 1) V<sub>DD</sub>-turn-on conditions



### 2) I<sub>DD</sub> measuring conditions

Typ.  $V_{DD}=3.3V$ , Temp. = 25°C Max.  $V_{DD}=3.6V$ , Temp. = 70°C

Display pattern



3) Input signal: CK, R0~R7, G0~G7, B0~B7, H<sub>SYNC</sub>, V<sub>SYNC</sub>, ENAB, REST, CSB, SCK, SDI



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# 6. Optical characteristics

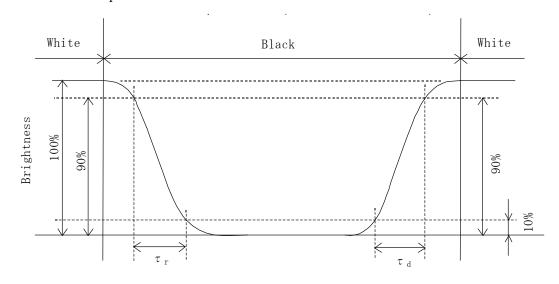
Measuring spot =  $\phi$  6.0mm, Temp. = 25°C

Item		Symbol	Condition	Min.	Тур.	Max.	Unit
D 4:	Rise	Τr	$\theta = \phi = 0$ °	-	8	-	ms
Response time Down		τd	$\theta = \phi = 0$ °	-	22	-	ms
		$\theta$ upper		-	80	-	1
Viewing angle View direction	range	$\theta$ lower	CD > 10	-	60	-	$\deg$ .
: 12 o'clock (Gray inversion)		ф сегт	CR≧10	-	80	-	1
		φ right		-	80	-	deg.
Contrast ratio		CR	$\theta = \phi = 0^{\circ}$	700	1,000	-	-
Brightness	Brightness		IF=15mA/Line	1,000	1,500	-	cd/m²
	ъ.,		$\theta = \phi = 0^{\circ}$	0.550	0.600	0.650	
	Red	У	$\theta - \phi - 0$	0.300	0.350	0.400	
	C	X	0 - 1 -00	0.295	0.345	0.395	
Chromaticity	Green	У	$\theta = \phi = 0^{\circ}$	0.530	0.580	0.630	
coordinates	DI	X	0 - 1 -00	0.110	0.160	0.210	-
	Blue	У	$\theta = \phi = 0^{\circ}$	0.065	0.115	0.165	
	XX71 : 4	x	0 - 1 -09	0.255	0.305	0.355	
	White	У	$\theta = \phi = 0^{\circ}$	0.270	0.320	0.370	

### 6-1. Definition of contrast ratio

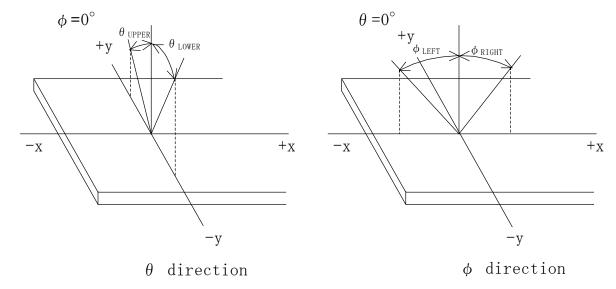
 $CR(Contrast\ ratio) = \frac{Brightness\ with\ all\ pixels\ "White"}{Brightness\ with\ all\ pixels\ "Black"}$ 

### 6-2. Definition of response time

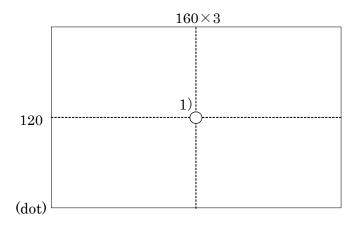


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# 6-3. Definition of viewing angle



### 6-4. Brightness measuring point



- 1) Rating is defined as the white brightness at center of display screen.
- 2) 5 minutes after LED is turned on. (Ambient Temp.= 25°C)

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# 7. Interface signals

No.	Symbol	Description	Note
1	GND	GND	
2	GND	GND	
3	$V_{ m DD}$	3.3V power supply	
4	$V_{ m DD}$	3.3V power supply	
5	R0	RED data signal(LSB)	
6	R1	RED data signal	
7	R2	RED data signal	
8	R3	RED data signal	
9	R4	RED data signal	
10	R5	RED data signal	
11	R6	RED data signal	
12	R7	RED data signal(MSB)	
13	G0	GREEN data signal(LSB)	
14	G1	GREEN data signal	
15	G2	GREEN data signal	
16	G3	GREEN data signal	
17	G4	GREEN data signal	
18	G5	GREEN data signal	
19	G6	GREEN data signal	
20	G7	GREEN data signal(MSB)	
21	В0	BLUE data signal(LSB)	
22	B1	BLUE data signal	
23	B2	BLUE data signal	
24	В3	BLUE data signal	
25	B4	BLUE data signal	
26	В5	BLUE data signal	
27	В6	BLUE data signal	
28	В7	BLUE data signal(MSB)	
29	GND	GND	
30	CK	Sampling clock	
31	CSB	Select signal(SPI)	
32	Hsync	Horizontal synchronous signal(negative)	
33	$V_{ m SYNC}$	Vertical synchronous signal(negative)	
34	ENAB	Data Enable (Low signal only)	
35	GND	GND	
36	REST	Reset signal	
37	SCK	Clock (SPI)	
38	SDI	Data signal(SPI)	
39	GND	GND	
40	NC	NC(Open)	
41	NC	NC(Open)	
42	NC	NC(Open)	
43	NC	NC	
44	GND	GND	
45	CA1	Cathode1	
46	NC	NC	
47	AN1	Anode1	
48	AN2	Anode2	
49	NC	NC	
50	CA2	Cathode2	



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### 8. Input timing characteristics

### 8-1. LCD (Necessity of V·H<sub>SYNC</sub>)

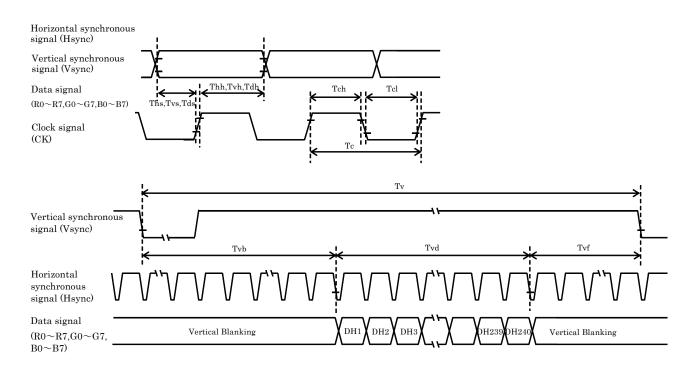
	Item	Symbol	Min.	Тур.	Max.	Unit	Note
	Frequency	1/Tc	-	6.5	10	MHz	1) 2)
Clock signal	Period	Тс	100	154	-	ns	
(CK)	High time	Tch	50	-	-	ns	
	Low time	Tcl	50	-	-	ns	
Data signal (R0~R7, G0~G7,	Set up time	Tds	12	-	-	ns	
B0~B7)	Hold time	Tdh	12	-	-	ns	
	Set up time	Ths	20	-	-	ns	
	Hold time	Thh	20	-	-	ns	
Horizontal sync.	Frequency	1/Th	-	15.9	24.5	kHz	
Signal (H <sub>SYNC</sub> )	Period	Th	402	408	-	Тс	
	Front porch	Thf	-	20	-	Тс	
	Back porch	Thb	-	68	-	Тс	
Horizontal display pe	eriod	Thd		320		Тс	
	Set up time	Tvs	20	-	-	ns	
Vertical sync.	Hold time	Tvh	20	-	-	ns	
Signal	Period	Tv	-	262	-	Th	
(V <sub>SYNC</sub> )	Front porch	Tvf	-	4	-	Th	
	Back porch	Tvb	-	18	-	Th	
Vertical display period		Tvd		240		Th	
Synchronous signal phase lag		Thv	0	-	240	Тс	
Refresh rate		1/Tv	-	60	93.5	Hz	
Reset signal (REST)	Pulse width	Tres	10	-	-	$\mu$ s	

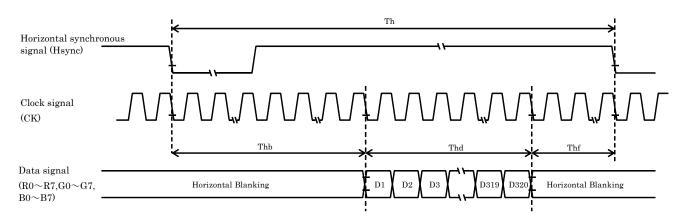
<sup>1)</sup> If the display is used under the condition which is out of specifications such as higher clock frequency than specified value, there is a possibility phenomenon such as display error including white display, malfunction and no image may occur.

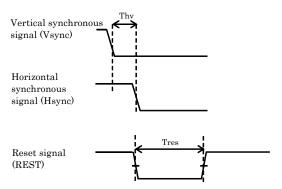


Please use the display under the conditions written in the specification.

<sup>2)</sup> In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.





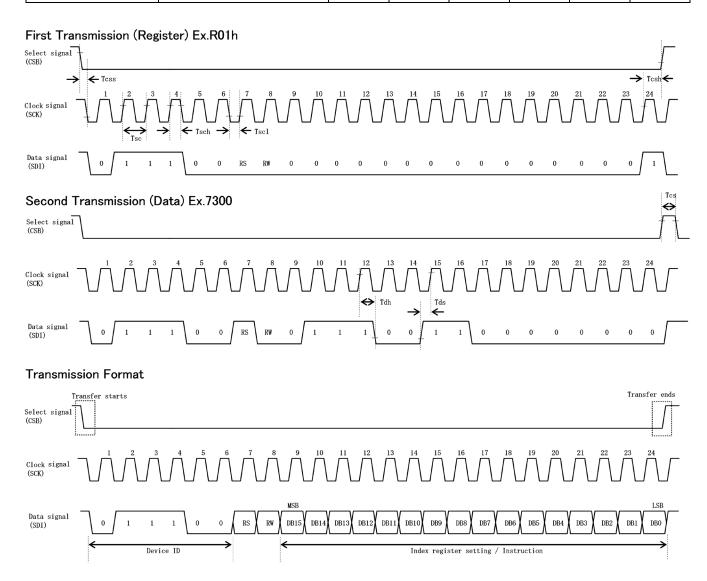




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8-2. SPI

	Item	Symbol	Min.	Тур.	Max.	Unit	Note
	Period	Tsc	50	-	-	ns	
Clock signal (SCK)	High time	Tsch	25	-	-	ns	
	Low time	Tscl	25	-	-	ns	
	Set up time	Tess	50	-	-	ns	
Select signal (CSB)	Hold time	Tcsh	50	-	-	ns	
(CLE)	High time	Tcs	50	-	-	ns	
Data signal	Set up time	Tds	15	-	-	ns	
$(SDI) (DB0 \sim DB15)$	Hold time	Tdh	15	-	-	ns	

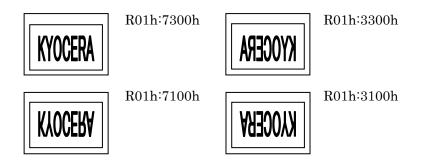


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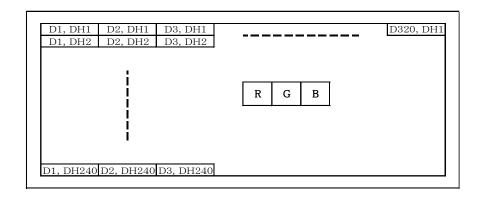
### 8-3. Register setting

Reg#	Hex Code	Description	Note
R01h	7300	Basic format	1)
		Display driving	1)
R02h	0200	Power supply	
R03h	6466	Fower supply	
R04h	04C7	Basic format	
R05h	F444		
R06h	E860	Display driving	
R08h	06FF	Power supply	
R0Ah	4008	Display quality	
R0Bh	F300	Panel driving	
R0Dh	322A	Power supply	
R0Eh	1080	1 ower suppry	
R0Fh	0000		
R16h	9F80	Display driving	
R17h	2212		
R1Eh	0067	Power supply	
R30h	0000		
R31h	0305		
R32h	0003		
R33h	0305		
R34h	0407	Display quality	
R35h	0204	Display quality	
R36h	0707		
R37h	0503		
R3Ah	0000		
R3Bh	0000		

### 1) Reverse scan control



### 8-4. Input data signals and display position on the screen



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### 9. Backlight characteristics

Item		Symbol	Min.	Тур.	Max.	Unit	Note
Forward current	1)	IF	1	15	-	mA	Ta=-20~70°C
			-	23.4	25.2	V	IF=15mA, Ta=-20°C
Forward voltage	1)	VF	-	22.4	24.2	V	IF=15mA, Ta=25°C
			-	21.8	23.6	V	IF=15mA, Ta=70°C
Operating life time	2), 3)	Т	-	50,000	-	h	IF=15mA, Ta=25°C

- 1) For each "AN-CA"
- 2) When brightness decrease 50% of minimum brightness.

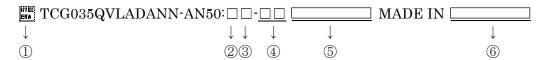
  The average life of a LED will decrease when the LCD is operating at higher temperatures.
- 3) Life time is estimated data.(Condition: IF=15mA, Ta=25°C in chamber).
- 4) An input current below 5mA may reduce the brightness uniformity of the LED backlight. This is because the amount of light from each LED chip is different. Therefore, please evaluate carefully before finalizing the input current.
- 5) LED formation: 8 series, 2 parallel



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#### 10. Lot number identification

The lot number shall be indicated on the back of the backlight case of each LCD.



No① - No⑥ above indicate

- ① Data matrix (For internal control purpose only)
- 2 Year code (The last digit of the year)
- 3 Month code
- 4 Day code
- 5 Version number (Max. 7 characters)
- 6 Country of origin

#### 3 Month code

Mon	th	Jan.	Feb.	Mar.	Apr.	May	Jun.
Cod	e	1	2	3	4	5	6

Month	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
Code	7	8	9	X	Y	Z

### 11. Warranty

#### 11-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

#### 11-2. Production warranty

Kyocera warrants its LCD's for a period of 12 months from the ship date. Kyocera shall, by mutual agreement, replace or re-work defective LCD's that are shown to be Kyocera's responsibility.



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#### 12. Precautions for use

#### 12-1. Installation of the LCD

- 1) A transparent protection plate shall be added to protect the LCD and its polarizer.
- 2) The LCD shall be installed so that there is no pressure on the LSI chips.
- 3) The LCD shall be installed flat, without twisting or bending.
- 4) A transparent protection sheet is attached to the polarizer. Please remove the protection film slowly before use, paying attention to static electricity.

#### 12-2. Static electricity

- 1) Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required.
- 2) Workers should use body grounding. Operator should wear ground straps.

#### 12-3. LCD operation

1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

#### 12-4. Storage

- 1) The LCD shall be stored within the temperature and humidity limits specified. Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- 2) Always store the LCD so that it is free from external pressure onto it.

#### 12-5. Usage

- 1) <u>DO NOT</u> store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
- 2) The front polarizer is easily scratched or damaged. Prevent touching it with any hard material, and from being pushed or rubbed.
- 3) The LCD screen may be cleaned by wiping the screen surface with a soft cloth or cotton pad using a little Ethanol.
- 4) Water may cause damage or discoloration of the polarizer. Clean condensation or moisture from any source immediately.
- 5) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
- 6) Do not disassemble LCD because it will result in damage.
- 7) This Kyocera LCD has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.
- 8) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.
- 9) Liquid crystal may leak when the LCD is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.



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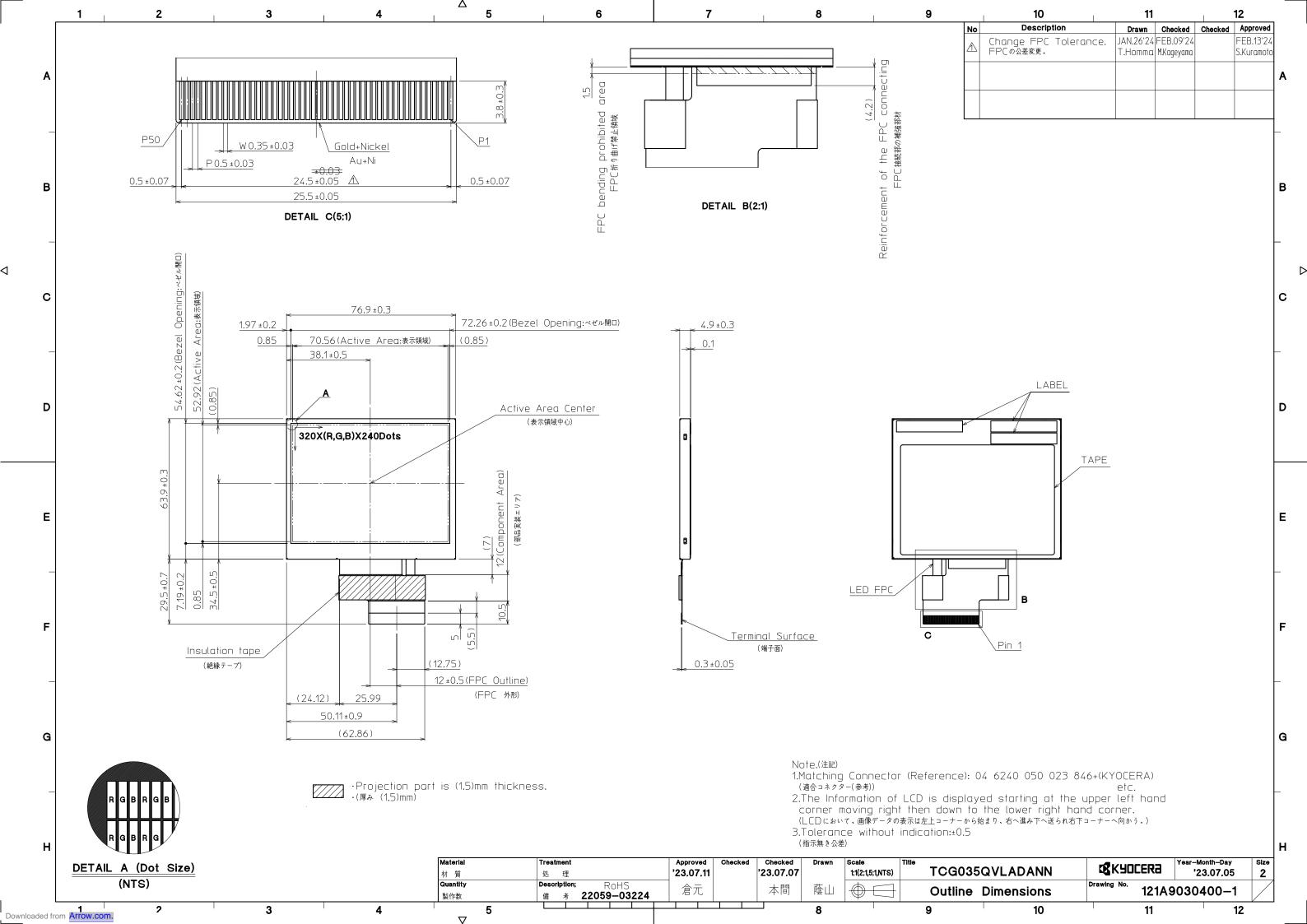
### 13. Reliability test data

Test item	Test condition	Test time	Jud	gement
High temp. atmosphere	80°C	240h	Display function Display quality Current consumption	<ul><li>: No defect</li><li>: No defect</li><li>: No defect</li></ul>
Low temp. atmosphere	-30°C	240h	Display function Display quality Current consumption	<ul><li>No defect</li><li>No defect</li><li>No defect</li></ul>
High temp. humidity atmosphere	40°C 90% RH	240h	Display function Display quality Current consumption	: No defect : No defect : No defect
Temp. cycle	-30°C 0.5h R.T. 0.5h 80°C 0.5h	10cycles	Display function Display quality Current consumption	: No defect : No defect : No defect
High temp. operation	70°C	500h	Display function Display quality Current consumption	<ul><li>: No defect</li><li>: No defect</li><li>: No defect</li></ul>

- 1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
- 2) The LCD is tested in circumstances in which there is no condensation.
- 3) The reliability test is not an out-going inspection.
- 4) The result of the reliability test is for your reference purpose only.

  The reliability test is conducted only to examine the LCD's capability.





Spec No.	TQ3C-8EAF0-E2YAD74-01
Date	January 10, 2025

# KYOCERA INSPECTION STANDARD

TYPE: TCG035QVLADANN-AN50

### KYOCERA CORPORATION

Original	Designed by: Engi	Confirmed by: QA dept.		
Issue Date	Prepared	Checked	Approved	Approved
August 7, 2023	K. Komurasaki	T. Fukui	I. Kawajiri	T. Sawada



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# Revision record

					Confirmed by:		
Date		Pre	pared	Checked	Approved	QA dept. Approved	
Janua	ary 10, 2024						
Rev. No.	Date	Page		l			
01	Jan. 10, 2024	-					
		2	External i Revise th	nspection ne judgment standa	ard for Color vari	ation (Mura).	



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# Visuals specification

### 1) Note

1) Note	Note					
General	1. Custom	er identified anomalies not	defined within this inspection standard shall be			
	reviewed by Kyocera, and an additional standard shall be determined by mutual consent.					
			e image quality shall be applied to any defect within the			
		active area and shall not be applicable to outside of the area.				
	3. Inspection conditions					
	Lumina		: 500 Lux min.			
		ion distance	300 mm.			
	Temper		: 25 ± 5℃			
	Direction		: Directly above			
Definition of	Dot defect	Bright dot defect	The dot is constantly "on" when power applied to the			
inspection			LCD, even when all "Black" data sent to the screen.			
item			Inspection tool: 5% Transparency neutral density filter.			
100111			Count dot: If the dot is visible through the filter.			
			Don't count dot: If the dot is not visible through the			
			filter.			
			RGBRGBRGB			
			R G B R G B R G B			
			R G B R G B R G B			
		Black dot defect	The dot is constantly "off" when power applied to the			
		Black dot defect	LCD, even when all "White" data sent to the screen.			
			Similar size compared to bright dot.			
		White dot	Pixel works electrically, however, circular/foreign			
		(Circular/foreign	particle makes dot appear to be "on" even when all			
		particle)	"Black" data is sent to the screen.			
		Adjacent dot	Adjacent dot defect is defined as two or more bright dot			
			defects or black dot defects.			
			RGBRGB			
			R G B R G B R G B dot defect			
			R G B R G B B G B G G G G G G G G G G G			
	External	Bubble, Scratch,	Visible operating (all pixels "Black" or "White") and non			
	inspection	Foreign particle	operating.			
		(Polarizer, Cell, Backlight)				
		Appearance inspection	Does not satisfy the value at the spec.			
	Definition	Definition of cir	rcle size Definition of linear size			
	of size	<u> </u>				
			· · · · · · · · · · · · · · · · · · ·			
		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	ˈ <u>+ -</u> →   ₩			
		· · ·				
		a: major axis, b: minor axis				
	d = (a + b) / 2					



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### 2) Standard

Classification		Inspection item		Judgement standard				
Defect	Single	Bright dot defect		Acceptable number	: 4			
(in LCD	dot			Bright dot spacing	: 5 mm		n or more	
glass)		Black dot	defect	Acceptable number		: 5		
				Black dot spacing	Black dot spacing		: 5 mm or more	
	Adjacent		Bright dot defect	Acceptable number		: 2		
			Black dot defect	Acceptable number		: 3	: 3	
		3 or more dots		Acceptable number : 0				
	Total dot	defects		Acceptable number : 5 Max			X	
	Others	White dot,	Dark dot					
		(Circle)			Size (mm)		cceptable number	
				<u>d</u> ≦			(Neglected)	
				0.2 < d ≦			5	
					$0.4 < d \le 0.5$		3	
				0.5 < d	0.5 < d		0	
External	inspection	Polarizer (	(Scratch)	, ,		,		
(Defect on	1			Width (mm)	Length (r	nm)	Acceptable number	
Polarizer	or			$W \leq 0.1$		0	(Neglected)	
between I	Polarizer			$0.1 < W \le 0.3$		$L \le 5.0$ (Neglected)		
and LCD	glass)			0.0 < W	5.0 < L			
				0.3 < W -			0	
		Polarizer (Bubble)						
				Size (mm)		Ac	ceptable number	
				d ≤ 0.2		(Neglected)		
				$0.2 < d \le 0.3$		5		
				$0.3 < d \le 0.5$		3		
				0.5 < d		0		
		Foreign pa	rticle					
		(Circular shape)		Size (mm)		Acceptable number		
				d ≦ 0.2		(Neglected)		
				$0.2 < d \le 0.4$		5		
				$0.4 < d \leq 0.5$		3		
				0.5 < d 0		0		
		E'						
		Foreign particle (Linear shape) Scratch		Width (mm)	Length	(mm)	Acceptable number	
				$W \leq 0.03$		/	(Neglected)	
				$0.03 < W \le 0.1$	L ≦ 2.0		(Neglected)	
					$2.0 < L \le 4.0$		3	
					4.0 < L		0	
				0.1 < 177			(According to	
				0.1 < W			circular shape)	
		a :					-	
		Color variation (Mura)		Not visible through 5% ND filter.				



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Date	January 10, 2025			

# KYOCERA PACKAGING STANDARD

TYPE: TCG035QVLADANN-AN50

### KYOCERA CORPORATION

Original	Designed by: Engi	Confirmed by: QA dept.		
Issue Date	Prepared	Checked	Approved	Approved
August 7, 2023	K. Komurasaki	T. Fukui	I. Kawajiri	T. Sawada



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# Revision record

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Date		Prepared		Checked	Approved	QA dept. Approved
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