

1996207

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PCB connector, nominal cross section: 6 mm², color: green, nominal current: 32 A, rated voltage (III/2): 1000 V, contact surface: Sn, contact connection type: Socket, number of potentials: 10, number of rows: 1, number of positions: 10, number of connections: 10, product range: SPC 5/..-STF, pitch: 7.62 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

Your advantages

- · Time saving push-in connection, tools not required
- · Defined contact force ensures that contact remains stable over the long term
- · Clamping space opened by means of fixed screwdriver enables convenient conductor connection
- · Integrated double steel spring provides additional safety in the event of temperature and power fluctuations
- · Optimized for tight installation situations: operation and conductor connection from one direction
- · Screwable flange for superior mechanical stability
- · 600 V UL approval in the smallest of dimensions

Commercial data

Item number	1996207
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA04
Product key	AADFBB
Catalog page	Page 531 (C-1-2013)
GTIN	4046356037945
Weight per piece (including packing)	52.47 g
Weight per piece (excluding packing)	51.234 g
Customs tariff number	85366990
Country of origin	IN



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Technical data

Product properties

Product type	PCB connector
Product family	SPC 5/STF
Product line	COMBICON Connectors L
Туре	Standard
Number of positions	10
Pitch	7.62 mm
Number of connections	10
Number of rows	1
Number of potentials	10
Mounting flange	Screw flange

Electrical properties

Properties

Nominal current I_N 32 ANominal voltage U_N 1000 VContact resistance0.5 mΩRated voltage (III/3)1000 VRated surge voltage (III/3)8 kV
Contact resistance $0.5 \text{ m}\Omega$ Rated voltage (III/3) 1000 V
Rated voltage (III/3) 1000 V
Rated surge voltage (III/3) 8 kV
Rated voltage (III/2) 1000 V
Rated surge voltage (III/2) 8 kV
Rated voltage (II/2) 1000 V
Rated surge voltage (II/2) 6 kV

Connection data

Connection technology

Туре	Standard
Connector system	COMBICON PC 5
Nominal cross section	6 mm²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting flange	Screw flange
Tightening torque	0.3 Nm 0.7 Nm

Conductor connection

Connection method	Push-in spring connection
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.2 mm² 10 mm²
Conductor cross section flexible	0.2 mm² 6 mm²



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Conductor cross section AWG	24 8
Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm² 6 mm²
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm² 4 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.25 mm² 1.5 mm²
Cylindrical gauge a x b / diameter	4.3 mm x 4.0 mm / 4.0 mm
Stripping length	15 mm
pecifications for ferrules without insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6
	1213144 CRIMPFOX CENTRUS 6S
	1213146 CRIMPFOX CENTRUS 6H
ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.5 mm²; Length: 10 mm 15 mm
	Cross section: 0.75 mm ² ; Length: 10 mm 15 mm
	Cross section: 1 mm²; Length: 10 mm 15 mm
	Cross section: 1.5 mm ² ; Length: 12 mm 15 mm
	Cross section: 2.5 mm²; Length: 12 mm 15 mm
	Cross section: 4 mm²; Length: 12 mm 15 mm
	Cross section: 6 mm²; Length: 12 mm 15 mm
pecifications for ferrules with insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6
	1213144 CRIMPFOX CENTRUS 6S
	1213146 CRIMPFOX CENTRUS 6H
ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.5 mm²; Length: 10 mm 15 mm
	Cross section: 0.75 mm²; Length: 12 mm 15 mm
	Cross section: 1 mm²; Length: 12 mm 15 mm
	Cross section: 1.5 mm²; Length: 12 mm 15 mm
	Cross section: 2.5 mm²; Length: 12 mm 15 mm
	Cross section: 4 mm ² ; Length: 12 mm 15 mm

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 μm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 μm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600



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Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Dimensions

Dimensional drawing	h
Pitch	7.62 mm
Width [w]	91.42 mm
Height [h]	19.8 mm
Length [I]	38.5 mm

Mounting

Flange

-		
	Tightening torque	0.3 Nm 0.7 Nm

Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no
	switching power (COC). During designated use, they must not be
	plugged in or disconnected when carrying voltage or under load.

Mechanical tests

Conductor connection Specification

Result	Test passed
Test for conductor damage and slackening	
Specification	IEC 60999-1:1999-11
Result	Test passed

IEC 60999-1:1999-11

Repeated connection and disconnection

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	$0.2 \text{ mm}^2 / \text{ solid } / > 10 \text{ N}$
	0.2 mm² / flexible / > 10 N
	6 mm² / flexible / > 80 N



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Insertion and	withdrawal	forces
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Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	50
Insertion strength per pos. approx.	5 N
Withdraw strength per pos. approx.	4 N

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Acceleration	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	9.8 kV
Contact resistance R ₁	0.5 mΩ
Contact resistance R ₂	0.6 mΩ
Insertion/withdrawal cycles	50
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	$0.2~\mathrm{dm^3SO_2}$ on 300 $\mathrm{dm^3/40~^\circ C/1}$ cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	4.26 kV



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Ambient conditions

Ambient temperature (operation)	-40 °C 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	12

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Temperature cycles

Specification	IEC 60999-1:1999-11
Result	Test passed

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm
Rated insulation voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
minimum clearance value - non-homogenous field (III/2)	8 mm
minimum creepage distance (III/2)	8 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm

Packaging specifications

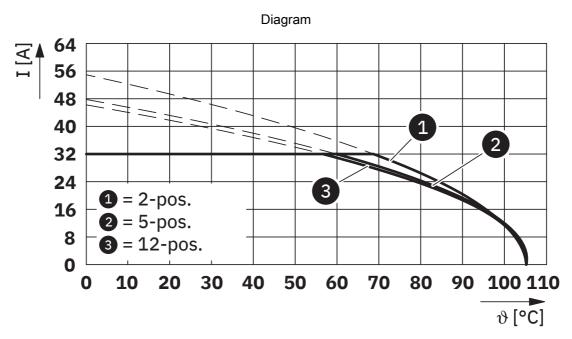
Type of packaging	packed in cardboard
21 1 0 0	•



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Drawings



Type: SPC 5/...-STF-7,62 with DFK-PC 5/...-STF-7,62



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Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1996207

CULus Recognized Approval ID: E60425-19920722				
	Nominal voltage \mathbf{U}_{N}	Nominal current I _N	Cross section AWG	Cross section mm ²
Use group B				
	600 V	35 A	24 - 8	-
Use group C				
	600 V	35 A	24 - 8	-



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Classifications

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	ECLASS-13.0	27460202	
F	ГІМ		
_	1111		
	ETIM 9.0	EC002638	
UNSPSC			
	UNSPSC 21.0	39121400	



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Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions			
China RoHS				
Environment friendly use period (EFUP)	EFUP-E			
	No hazardous substances above the limits			
EU REACH SVHC				
REACH candidate substance (CAS No.)	No substance above 0.1 wt%			

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