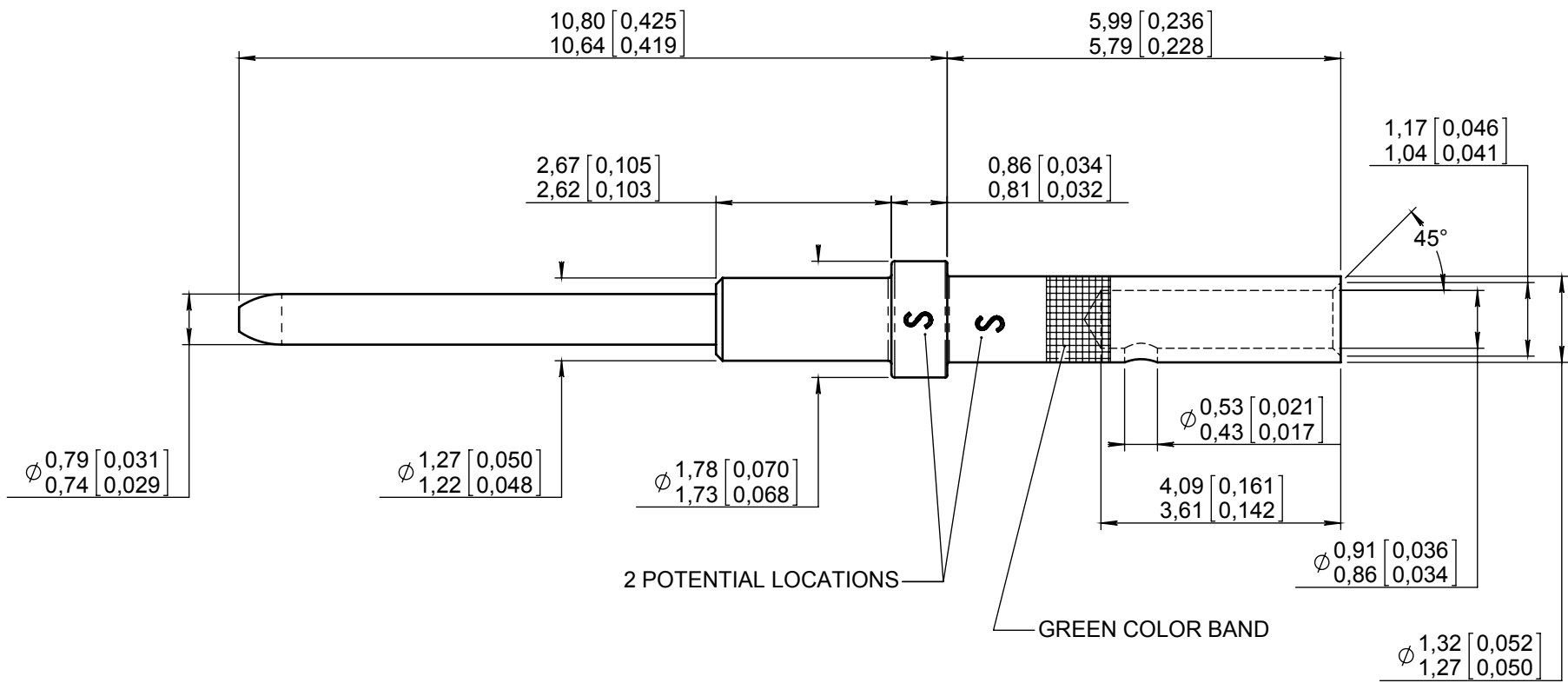


Series  
EPX

SIZE 22 REAR RELEASE REAR REMOVABLE CRIMP PIN CONTACT  
FOR AWG 22, 24 AND 26 CABLES

Issue:  
Feb. 12, 2014

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1/1



MATERIAL : COPPER ALLOY HARDNESS IN KNOOP 120 MAX (107 HV) FOR CRIMP BARREL  
180 MIN (165 HV) FOR BEYOND SHOULDER

FINISH : GOLD PER MIL-G-45204 TYPE I OR II GRADE C OR D CLASS 1 50 MICROINCHES OVER NICKEL PLATE PER QQ-N-290

WIRES ACCOMODATED : AWG 22-24-26  
INSULATOR DIAMETER : .055 MAX (1,40)  
STRIP LENGHT : .138 (3,50)

CRIMP CONTACT TENSILE REQUIREMENTS USING MIL SPEC TOOLING AND WIRE SPEC  
M22520/2-01 22 GA. 11 LBS (5,5 daN)

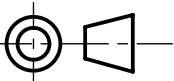
CRIMPED CONTACTS WILL SHOW NO CRACK WHEN INSPECTED PER MIL-C-22520 AT 10X

RADIALL TOOLING RECOMMENDATION  
CRIMPING TOOL : M22520/2-01 (RADIALL 282 281)  
SELECTOR POSITION : 4 FOR AWG 22  
3 FOR AWG 24  
3 FOR AWG 26

POSITIONER : M22520/2-23 (RADIALL 282 970)

INSERTION/EXTRACTION TOOL : M81969/14-01 (RADIALL 282 522)

DIMENSIONS : mm (inch) are given for information only



Estimated weight : 0,15 g

CREATION

PEN:

NOM: MACARI JP.

DATE: Nov 01, 86

APPR.:

Feb. 12, 2014

Jan 04, 13

Nov 28, 06

Issue

Insertion/extraction tool P/N updated.

Barrel lenght corrected. 5,79/5,99 was 5,84/6,03

Redrawn and dimensions modified

Revisions

MONTIER A.

VIEIRA

PAILOT N

Name

LEGLOAHEC Y.

LEGLOAHEC

DUPUIS

Approved

617200EN

RADIALL PROPRIETARY INFORMATION