



LOW-INPUT HIGH-EFFICIENCY SYNCHRONOUS BUCK CONTROLLER

FEATURES

- Operating Input Voltage 2.25 V to 5.5 V
- Output Voltage as Low as 0.7 V
- 1% Internal 0.7 V Reference
- Predictive Gate Drive[™] N-Channel MOSFET Drivers for Higher Efficiency
- Externally Adjustable Soft-Start and Overcurrent Limit
- Fixed-Frequency Voltage-Mode Control

 TPS40007, 300 kHz
 - TPS40009, 600 kHz
- Source/Sink with VOUT Prebias
- 10-Lead MSOP PowerPad [™] Package for Higher Performance

SIMPLIFIED APPLICATION DIAGRAM

- Thermal Shutdown
- Internal Boostrap Diode

APPLICATIONS

- Networking Equipment
- Telecom Equipment
- Base Stations
- Servers
- DSP Power
- Power Modules

DESCRIPTION

The TPS4000x are controllers for low-voltage, non-isolated synchronous buck regulators. These controllers drive an N-channel MOSFET for the primary buck switch, and an N-channel MOSFET for the synchronous rectifier switch, thereby achieving very high-efficiency power conversion. In addition, the device controls the delays from main switch off to rectifier turn-on and from rectifier turn-off to main switch turn-on in such a way as to minimize diode losses (both conduction and recovery) in the synchronous rectifier with TI's proprietary Predictive Gate Drive[™] technology. The reduction in these losses is significant and increases efficiency. For a given converter power level, smaller FETs can be used, or heat sinking can be reduced or even eliminated.



UDG-03161

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DESCRIPTION (continued)

The current-limit threshold is adjustable with a single resistor connected to the device. The TPS4000x controllers implement a closed-loop soft start function. Startup ramp time is set by a single external capacitor connected to the SS/SD pin. The SS/SD pin is also used for shutdown.

ORDERING INFORMATION

Т _А	FREQUENCY	PACKAGED DEVICES MSOP ⁽¹⁾ (DGQ)
	300 kHz	TPS40007DGQ
-40°C to 85°C	600 kHz	TPS40009DGQ

 The DGQ package is available taped and reeled. Add R suffix to device type (e.g. TPS40007DGQR) to order quantities of 2,500 devices per reel and 80 units per tube.

ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range unless otherwise noted⁽²⁾

		TPS4000x	UNIT	
	BOOT	V _{SW} + 6.5		
	COMP, FB, ILIM, SS/SD	-0.3 to 6.5		
Input voltage range, V _{IN}	SW	-3 to 10.5	V	
	SW _T (SW transient < 50 ns)	-5		
	VDD	T (SW transient < 50 ns) -5 D 6.5		
Operating junction temperature range, T_J		-40 to 150		
Storage temperature, T _{Stg}	–55 to 150	°C		
Lead temperature 1,6 mm (1/16 inch) from case t	for 10 seconds	260		

(2) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.



(3) See technical brief SLMA002 for PCB guidelines for PowerPAD packages.

(4) PowerPAD[™] heat slug should be connected to GND (pin 5).



ELECTRICAL CHARACTERISTICS

temperature range, $T_A = -40^{\circ}C$ to $85^{\circ}C$, $V_{DD} = 5.0$ V, $T_A = T_J$; all parameters measured at zero power dissipation (unless otherwise noted)

$\begin{split} \hline \textbf{NPUT SUPPLY} & 2.25 & 5.5 \\ \forall V_{GATE} & Hgh-side gate voltage arrange voltage voltage is gate voltage voltage is gate voltage is gate voltage voltage is gate voltage is gate voltage is gate voltage voltage is gate voltage is gate voltage is gate voltage voltage is gate voltage is gate voltage voltage voltage is gate voltage v$	PARAMETER			TEST	MIN	TYP	MAX	UNIT	
$ \begin{array}{ c c c } \hline \mbox{logs range} & 2.25 & 5.5 \\ V \mbox{H2ATE} & High-side gate voltage (V $V $GOT - VSW V $000 V $V$$	INPUT S	UPPLY		•		•			
$\begin{array}{ c c c } \hline \begin{tabular}{ c c } \begin{tabular}{ c c } \hline \begin{tabular}{ c c c } \hline \begin{tabular}{ c c c c } \hline \begin{tabular}{ c c c c c c c } \hline \begin{tabular}{ c c c c c c } \hline \hline \bedin{tabular}{ c c c c c } \hline \hline \begin{tabular}{ c c c c$	V _{DD}	Input voltage range				2.25		5.5	
$ \begin{array}{ c c c } \hline \begin{tabular}{ c c } \hline \hline \begin{tabular}{ c c } \hline \begin{tabular}{ c c } \hline \begin{tabular}{ c c c } \hline \begin{tabular}{ c c c } \hline \hline \begin{tabular}{ c c c$	VHGATE	High-side gate voltage		V _{BOOT} – V _{SW}				6	V
<table-container>Ipp Switching currentFB = 0.8 V</table-container>		Shutdown current		SS/SD = 0 V,	Outputs off		0.25	0.45	
Switching currentNo load at HDRV/LDRVIII.54.0UVLOMinimum on-voltage1.952.052.15VHysteresis801502.00VOSCILL-YSocillator frequencyTPS40007 TPS400072.25 V S VDD 5 5.00 V2.500.030.030.030.070HarrowName voltageVPEAK - VVALLEY0.040.030.030.070HarrowHarrowPWMRamp voltageVPEAK - VVALLEY0.240.030.031.07HarrowHarrowPWMTPS40007 TPS40007TPS40007 TPS40007FB = 0 V, VDD = 3.3 V87.0%94.0%1.01 <t< td=""><td>IDD</td><td>Quiescent current</td><td></td><td>FB = 0.8 V</td><td></td><td>1.4</td><td>2.0</td><td>mA</td></t<>	IDD	Quiescent current		FB = 0.8 V		1.4	2.0	mA	
UVL0Minimum on-voltageIII <t< td=""><td></td><td>Switching current</td><td></td><td>No load at HDRV</td><td>/LDRV</td><td></td><td>1.5</td><td>4.0</td><td></td></t<>		Switching current		No load at HDRV	/LDRV		1.5	4.0	
HysteresisImage: hysteresisImage: hysteresisRest of the section of	UVLO	Minimum on-voltage				1.95	2.05	2.15	V
OSCILLATOR TPS 40007 TPS 40009 2.5 V $\leq V_{DD} \leq 5.0$ V 2.50 3.00 5.00 MHz VRAMP Ramp voltage VPEAK – VVALLEY 0.00 0.03 0.03 0.04 Ramp voltage VPEAK – VVALLEY 0.02 0.03 0.03 0.04 PWM TPS 40007 VPEAK – VVALLEY 0.02 0.03 0.03 0.03 PWM TPS 40007 TPS 40007 VPEAK – VVALLEY 0.02 0.03 0.		Hysteresis				80	150	220	mV
$ \begin{array}{c c c c c c } \hline \begin{tabular}{c c c c } \hline \begin{tabular}{c c c c c } \hline \begin{tabular}{c c c c c } \hline \begin{tabular}{c c c c c c c } \hline \begin{tabular}{c c c c c c c c } \hline \begin{tabular}{c c c c c c c c } \hline \begin{tabular}{c c c c c c c c } \hline \begin{tabular}{c c c c c c c c c c c c c c c c c c c $	OSCILL	ATOR							
$\begin{array}{c c c c c c c c c c c c c c c c c c c $			TPS40007		00.1/	250	300	350	
$ \begin{array}{ c c c } \hline \begin{tabular}{ c c } \hline \hline \begin{tabular}{ c c } \hline \begin{tabular}{ c c } \hline \hline \begin{tabular}{ c c c } \hline \hline \begin{tabular}{ c c c } \hline \hline \begin{tabular}{ c c } \hline \hline \begin{tabular}{ c c } \hline \hline \ \ \begin{tabular}{ c c } \hline \hline \ \ \begin{tabular}{ c c } \hline \hline \begin{tabular}{ c c } \hline \hline \ \begin{tabular}{ c c } \hline \hline \ \ \begin{tabular}{ c c$	TOSC	Oscillator frequency	TPS40009	$2.25 V \leq VDD \leq 5$.00 V	500	600	700	KHZ
$ \begin{array}{ c c c c } \hline \begin{tabular}{ c c } \hline \hline \begin{tabular}{ c c c } \hline \hline \begin{tabular}{ c c } \hline \hline \begin{tabular}{ c c } \hline \hline \ \begin{tabular}{ c c } \hline \hline \begi$	VRAMP	Ramp voltage		VPEAK - VVALLE	ΞY	0.80	0.93	1.07	
PWM TPS40007 TPS40009 TPS40007 TPS40009 TPS40007 TPS40009 R8 $- 0$ V, $D_D = 3.3$ V R8 $- 0$ V, $D_D = -3.3$ V R8		Ramp valley voltage				0.24	0.31	0.44	V
	PWM								
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		$\mathbf{M}_{\mathbf{r}}$	TPS40007			87.0%	94.0%		
$ \begin{array}{ c c c } \begin{tabular}{ c c } \begin{tabular}{ c c } \line \\ \end{tabular} \begin{tabular}{ c c c } \line \\ \end{tabular} \begin{tabular}{ c c c c c c c } \line \\ \end{tabular} \begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		Maximum duty cycle(2)	TPS40009	FB = 0 V,	$v_{DD} = 3.3 v$	83.0%	93.0%		
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		Minimum duty cycle						0%	
$\begin{array}{c c c c c c c c c } \mbox{ERROR AMPLIFIER} & & & & & & & & & & & & & & & & & & &$		Minimum controllable pulse v	vidth(1)(3)				100	150	ns
$ \begin{array}{ c c c c } \hline \mbox{W} \mbox{P} \mbox{B} & \mbox{H} \$	ERROR	AMPLIFIER		·		·			
VFB FB input voltage TA = 25°C 0.693 0.700 0.707 IFB FB input bias current Imput voltage FB = 0 V, IoH = 1.0 mA 2.0 2.5 V VOL Low-level output voltage FB = 0 V, IoH = 1.0 mA 2.0 2.5 V IOH Output source current COMP = 0.7 V, FB = GND 2 6 mA IOL Output sink current COMP = 0.7 V, FB = VDD 3 8 MHZ GBW Gain bandwidth ⁽¹⁾ COMP = 0.7 V, FB = VDD 3 8 MHZ AOL Open loop gain COMP = 0.7 V, FB = VDD 3 8 MHZ AOL Open loop gain COMP = 0.7 V, FB = VDD 3 8 MHZ AOL Open loop gain COMP = 0.7 V, FB = VDD 3 8 MHZ AOL Open loop gain COMP = 0.7 V, FB = VDD 3 8 MHZ AOL Open loop gain VDD = 5.V FB 10 15 14 SINK ILIM sink current VDD = 5.V	.,			Line, Temper	rature	0.690	0.700	0.711	
IFBFB input bias currentFB = 0 V,I_OH = 1.0 mA30130nAVOHHigh-level output voltageFB = 0 V,I_OH = 1.0 mA2.02.5 \sim VOLLow-level output voltageFB = V_DD,I_OL = 0.5 mA0.080.15 \sim IOHOutput source currentCOMP = 0.7 V,FB = GND26 \sim \sim IOLOutput sink currentCOMP = 0.7 V,FB = V_DD38 \sim \sim GBWGain bandwidth ⁽¹⁾ COMP = 0.7 V,FB = V_DD38 \sim \sim AOLOutput sink currentCOMP = 0.7 V,FB = V_DD38 \sim \sim AOLOutput sink currentCOMP = 0.7 V,FB = V_DD38 \sim \sim AOLOutput sink currentCOMP = 0.7 V,FB = V_DD38 \sim \sim AOLOutput sink currentCOMP = 0.7 V,FB = V_DD38 \sim \sim AOLOpen loop gainCOMP = 0.7 V,FB = V_DD38 \sim \sim AOLOpen loop gain \sim COMP = 0.7 V,FB = V_DD38 \sim \sim BINKILIM sink currentV_DD = 5 VFB = V_DD111519 μ AISINKILIM sink currentV_DD = 2.25 V9.513.016.5 μ AVOSOffset voltage SW vs ILIM ⁽¹⁾ 2.25 V \leq V_DD \leq 5.0 -20 020 ∞ VILIMInput voltage rangeV_DD	VFB	FB input voltage		$T_A = 25^{\circ}C$		0.693	0.700	0.707	V
VOH VOH High-level output voltageFB = 0 V, FB = VDD, IOL = 0.5 mA2.02.5 \mathcal{V} VOL Low-level output voltageFB = VDD, COMP = 0.7 V, COMP = 0.7 V, FB = GND0.080.15 \mathcal{V} IOL OUtput sink currentCOMP = 0.7 V, COMP = 0.7 V, FB = VDD38 \mathcal{M} GBW Gain bandwidth(1)COMP = 0.7 V, COMP = 0.7 V, FB = VDD38 \mathcal{M} GBW AOLGain bandwidth(1)COMP = 0.7 V, COMP = 0.7 V, FB = VDD510MHzAOL Open loop gainOpen loop gain585dBSHORT CURRENT PROTECTION5585dBSINK VOSILIM sink current VDD = 5 V111519 μ AISINK VOSOffset voltage SW vs ILIM(1)2.25 V < VDD < 5.00	I _{FB}	FB input bias current					30	130	nA
VOLLow-level output voltageFB = VDD,IOL = 0.5 mA0.080.15VIOHOutput source currentCOMP = 0.7 V,FB = GND26mAIOLOutput sink currentCOMP = 0.7 V,FB = VDD38MHzGBWGain bandwidth ⁽¹⁾ COMP = 0.7 V,FB = VDD38MHzAOLOpen loop gain510MHzAOLOpen loop gainC5585dBSHORT CIRCUIT CURRENT PROTECTIONISINKILIM sink currentVDD = 5 V111519 μ AISINKILIM sink currentVDD = 2.25 V9.513.016.5 μ AVOSOffset voltage SW vs ILIM ⁽¹⁾ 2.25 V < VD < 5.00	VOH	High-level output voltage		FB = 0 V,	I _{OH} = 1.0 mA	2.0	2.5		N
$\begin{array}{ c c c c c } \hline Output source current & COMP = 0.7 V, FB = GND & 2 & 6 \\ \hline OL & Output sink current & COMP = 0.7 V, FB = V_{DD} & 3 & 8 \\ \hline GBW & Gain bandwidth^{(1)} & 5 & 10 & MHz \\ \hline A_{OL} & Open loop gain & 0 & 0 & 55 & 85 & dB \\ \hline A_{OL} & Open loop gain & V_{DD} = 0 & 0 & 55 & 85 & dB \\ \hline SHORT CURRENT PROTECTION & V_{DD} = 5 V & 11 & 15 & 19 & \muA \\ \hline ISINK & ILIM sink current & V_{DD} = 2.25 V & 9.5 & 13.0 & 16.5 & \muA \\ \hline V_{OS} & Offset voltage SW vs ILIM^{(1)} & 2.25 V \leq V_{DD} \leq 5.00 & -20 & 0 & 20 & mV \\ \hline V_{ILIM} & Input voltage range & 2 & VDD & V \\ \hline tON & Minimum HDRV pulse time in overcurrent & V_{DD} = 3.3 V & 220 & 330 & ns \\ \hline SW leading edge blanking pulse in overcurrent & V_{DD} = 3.3 V & 220 & 330 & ns \\ \hline t_{SS} & Soft-start capacitor cycles as fault timer^{(1)} & 0 & -6 & \\ \hline \end{array}$	VOL	Low-level output voltage		FB =V _{DD} ,	I _{OL} = 0.5 mA		0.08	0.15	V
IOLOutput sink currentCOMP = 0.7 V, FB = VDD38MAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA	IOH	Output source current		COMP = 0.7 V,	FB = GND	2	6		
G_{BW} Gain bandwidth ⁽¹⁾ MHz A_{OL} Open loop gain5510MHz A_{OL} Open loop gain5585dBSHORT CURRENT PROTECTIONISINKILIM sink current $V_{DD} = 5 V$ 111519 μA ISINKILIM sink current $V_{DD} = 2.25 V$ 9.513.016.5 μA V_{OS} Offset voltage SW vs ILIM ⁽¹⁾ 2.25 V $\leq V_{DD} \leq 5.00$ -20020mV V_{ILIM} Input voltage range2VDDV t_{ON} Minimum HDRV pulse time in overcurrent $V_{DD} = 3.3 V$ 220330nsSW leading edge blanking pulse in over- current detection ⁽¹⁾ 66	IOL	Output sink current		COMP = 0.7 V,	$FB = V_{DD}$	3	8		mA
AOLOpen loop gain5585dBSHORT CURRENT PROTECTIONISINKILIM sink current $V_{DD} = 5 V$ 111519 μA ISINKILIM sink current $V_{DD} = 2.25 V$ 9.513.016.5 μA VOSOffset voltage SW vs ILIM(1)2.25 V < V_DD < 5.00	G _{BW}	Gain bandwidth ⁽¹⁾				5	10		MHz
SHORT CURRENT PROTECTION $ISINK$ ILIM sink current $V_{DD} = 5 V$ 111519 μA $ISINK$ ILIM sink current $V_{DD} = 2.25 V$ 9.513.016.5 μA V_{OS} Offset voltage SW vs ILIM ⁽¹⁾ 2.25 V $\leq V_{DD} \leq 5.00$ -20020mV $VILIM$ Input voltage range2VDDVVtONMinimum HDRV pulse time in overcurrent $V_{DD} = 3.3 V$ 220330nsSW leading edge blanking pulse in over- current detection ⁽¹⁾ Soft-start capacitor cycles as fault timer ⁽¹⁾ 6-6	AOL	Open loop gain				55	85		dB
ISINKILIM sink current $V_{DD} = 5 V$ 111519 μA ISINKILIM sink current $V_{DD} = 2.25 V$ 9.513.016.5 μA V_{OS} Offset voltage SW vs ILIM ⁽¹⁾ $2.25 V \le V_{DD} \le 5.00$ -20020mV V_{ILIM} Input voltage range2 VDD VV t_{ON} Minimum HDRV pulse time in overcurrent $V_{DD} = 3.3 V$ 220330nsSW leading edge blanking pulse in over- current detection ⁽¹⁾ Soft-start capacitor cycles as fault timer ⁽¹⁾ 66	SHORT	CIRCUIT CURRENT PROTEC	TION						
ISINKILIM sink current $V_{DD} = 2.25 V$ 9.513.016.5 μA V_{OS} Offset voltage SW vs ILIM(1) $2.25 V \le V_{DD} \le 5.00$ -20 0 20 mV V_{ILIM} Input voltage range 2 VDD V toNMinimum HDRV pulse time in overcurrent $V_{DD} = 3.3 V$ 220 330 nsSW leading edge blanking pulse in over- current detection(1) 100 100 nstsSSoft-start capacitor cycles as fault timer(1) 6 6 6	ISINK	ILIM sink current		$V_{DD} = 5 V$		11	15	19	μΑ
V_{OS} Offset voltage SW vs ILIM(1) $2.25 \vee \leq V_{DD} \leq 5.00$ -20 0 20 mV V_{ILIM} Input voltage range 2 VDD V tONMinimum HDRV pulse time in overcurrent $V_{DD} = 3.3 \vee$ 220 330 nsSW leading edge blanking pulse in over- current detection(1) 100 100 nstSSSoft-start capacitor cycles as fault timer(1) 6 6 100	ISINK	ILIM sink current		V _{DD} = 2.25 V		9.5	13.0	16.5	μA
VILIM Input voltage range 2 VDD V tON Minimum HDRV pulse time in overcurrent VDD = 3.3 V 220 330 ns SW leading edge blanking pulse in over- current detection(1) SW leading edge blanking pulse in over- current detection(1) 100 ns tSS Soft-start capacitor cycles as fault timer(1) 6 6 5	VOS	Offset voltage SW vs ILIM(1)		$2.25 \text{ V} \le \text{V}_{DD} \le 5$	$2.25 \text{ V} \le \text{V}_{DD} \le 5.00$		0	20	mV
tON Minimum HDRV pulse time in overcurrent VDD = 3.3 V 220 330 ns SW leading edge blanking pulse in over- current detection(1) second 100 ns tSS Soft-start capacitor cycles as fault timer ⁽¹⁾ 6 6	VILIM	Input voltage range			2		VDD	V	
SW leading edge blanking pulse in over- current detection(1) 100 ns tSS Soft-start capacitor cycles as fault timer ⁽¹⁾ 6	tON	Minimum HDRV pulse time in	n overcurrent	V _{DD} = 3.3 V			220	330	ns
t _{SS} Soft-start capacitor cycles as fault timer ⁽¹⁾ 6		SW leading edge blanking pu current detection ⁽¹⁾	ulse in over-				100		ns
	tSS	Soft-start capacitor cycles as	fault timer(1)				6		

(1) Ensured by design. Not production tested.

(2) Derate the maximum duty cycle by 3% for V_{DD} < 3 V

(3) Operating at PWM on-times of less than 100 ns could lead to overlap between HDRV and LDRV pulses.



ELECTRICAL CHARACTERISTICS

temperature range, $T_A = -40^{\circ}C$ to 85°C, $V_{DD} = 5.0$ V, $T_A = T_J$; all parameters measured at zero power dissipation (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	ТҮР	MAX	UNIT
OUTPUT	DRIVER		•			
R _{HDHI}	HDRV pull-up resistance	VBOOT-VSW = 3.3 V ISOURCE = -100 mA		3	5.5	
R _{HDLO}	HDRV pull-down resistance	$V_{BOOT} - V_{SW} = 3.3 V_{,}$ ISINK = 100 mA		1.5	3	Ω
R _{LDHI}	LDRV pull-up resistance	$V_{DD} = 3.3 \text{ V}, \qquad \text{I}_{\text{SOURCE}} = -100 \text{ mA}$		3	5.5	
R _{LDLO}	LDRV pull-down resistance	$V_{DD} = 3.3 V$, $I_{SINK} = 100 mA$		1.0	2.0	
^t RLD	LDRV rise time			15	35	
^t FLD	LDRV fall time			10	25	
^t RHD	HDRV rise time	CLOAD = 1 NF		15	35	ns
^t FHD	HDRV fall time			10	25	
PREDIC	TIVE DELAY					
VSWP	Sense threshold to modulate delay time			-350		mV
TLDHD	Maximum delay modulation range time	LDRV OFF – to – HDRV ON	45	70	95	
	Predictive counter delay time per bit	LDRV OFF – to – HDRV ON	2.8	4.3	6.2	
THDLD	Maximum delay modulation range	HDRV OFF – to – LDRV ON	50	80	110	ns
	Predictive counter delay time per bit	HDRV OFF – to – LDRV ON	3.0	4.8	6.6	
SHUTDO	DWN		•			
V _{SD}	Shutdown threshold voltage	Outputs OFF	0.21	0.26	0.31	
V _{EN}	Device active threshold voltage		0.25	0.29	0.35	V
SOFTST	ART					
ISS	Soft-start source current	Outputs OFF	2.0	3.7	5.4	μA
VSS	Soft-start voltage to begin VOUT start		0.35	0.65	0.95	V
BOOTST	[RAP	•	•			
_		V _{DD} = 3.3 V		50	100	
RBOOT	Bootstrap switch resistance	V _{DD} = 5 V		35	70	Ω
VOUT P	RE-BIAS	•	•			
	Recommended VOUT pre-bias level as % of final regulation ⁽¹⁾⁽⁴⁾	FB percent of 700 mV			90%	
SW NOD	E	·				
I _{SW}	Leakage current in shutdown				2	μΑ
THERMA	AL SHUTDOWN		•			
tSD	Shutdown temperature ⁽¹⁾			165		
	Restart from thermal shutdown(1)	1		-15		°C
(1) -			•			

(1) Ensured by design. Not production tested.

(2) Derate the maximum duty cycle by 3% for V_{DD} < 3 V.

(3) Operating at PWM on-times of less than 100 ns could lead to overlap between HDRV and LDRV pulses.

(4) Prebiased output greater than 90% of final regulation may lead to sinking current from the prebias output.



	Terminal Functions							
TERMINAL			DECODIDEION					
NAME	NO.	1/0	DESCRIPTION					
BOOT	10	0	Provides a bootstrapped supply for the topside MOSFET driver, enabling the gate of the topside MOSFET to be driven above the input supply rail					
COMP	3	0	Output of the error amplifier					
FB	2	I	Inverting input of the error amplifier. In normal operation the voltage at this pin is the internal reference level of 700 mV.					
GND	5	_	Power supply return for the device. The power stage ground return on the board requires a separate path from other sensitive signal ground returns.					
HDRV	9	0	This is the gate drive output for the topside N-channel MOSFET. HDRV is bootstrapped to near $2 \times V_{DD}$ for good enhancement of the topside MOSFET.					
ILIM	1	I	A resistor is connected between this pin and VDD to set up the over current threshold voltage. A 15- μ A current sink at the pin establishes a voltage drop across the external resistor that represents the drain-to-source voltage across the top side N-channel MOSFET during an over current condition. The ILIM over current comparator is blanked for the first 100 ns to allow full enhancement of the top MOSFET. Set the ILIM voltage level such that it is within 800 mV of V _{DD} ; that is, (V _{DD} – 0.8) \leq I _{ILIM} \leq V _{DD} .					
LDRV	6	0	Gate drive output for the low-side synchronous rectifier N-channel MOSFET					
SS/SD	4	I	Soft-start and overcurrent fault shutdown times are set by charging and discharging a capacitor connected to this pin. A closed loop soft-start occurs when the internal $3-\mu$ A current source charges the external capacitor. There is a 0.65-V offset between external SS pin and internal soft-start voltage at the error amplifier input. This allows the device to be enabled before starting V _{OUT} , thus ensuring that V _{OUT} soft starts smoothly. When the SS/SD voltage is less than 0.25 V, the device is shutdown and the HDRV and LDRV are driven low. In normal operation, the capacitor is charged to VDD. When a fault condition is asserted, the soft-start capacitor goes through six charge/discharge cycles, restarting the converter on the seventh cycle.					
SW	8	0	Connect to the switched node on the converter. This pin is used for overcurrent sensing in the topside N-channel MOSFET, and level sensing for predictive delay circuit. Overcurrent is determined, when the topside N-channel MOS-FET is on, by comparing the voltage on SW with respect to VDD and the voltage on the ILIM with respect to VDD. This pin is also used for the return of the topside N-channel MOSFET driver.					
VDD	7	Ι	Power input for the chip, 5.5-V maximum. Decouple close to the pin with a low-ESR capacitor, 1-µF or larger.					

FUNCTIONAL BLOCK DIAGRAM





APPLICATION INFORMATION

The TPS4000x series of synchronous buck controller devices is optimized for high-efficiency dc-to-dc conversion in non-isolated distributed power systems. A typical application circuit is shown in Figure 1.

The TPS40007 and TPS40009 are the controllers of choice for general-purpose synchronous buck designs. They are designed to startup into applications where the output voltage is pre-biased, and without having the synchronous rectifier interfere with the pre-bias condition. PWM pulses are enabled when the soft-start voltage crosses the feedback level dictated by the pre-bias output. Moreover, the pre-biased output ramps up smoothly from its pre-bias value and into regulation.



Figure 1. Typical Application Circuit



APPLICATION INFORMATION

ERROR AMPLIFIER

The error amplifier has a bandwidth of greater than 5 MHz, with open loop gain of at least 55 dB. The COMP output voltage is clamped to a level above the oscillator ramp in order to improve large-scale transient response.

OSCILLATOR

The oscillator uses an internal resistor and capacitor to set the oscillation frequency. The ramp waveform is a sawtooth at the PWM frequency with a peak voltage of 1.25 V, and a valley of 0.31 V. The PWM duty cycle is limited to a maximum of 94%, allowing the bootstrap capacitor to charge during every cycle.

BOOTSTRAP/CHARGE PUMP

There is an internal switch between VDD and BOOT. This switch charges the external bootstrap capacitor for the floating supply. If the resistance of this switch is too high for the application, an external schottky diode between VDD and BOOT can be used. The peak voltage on the bootstrap capacitor is approximately equal to VDD.

DRIVER

The HDRV and LDRV MOSFET drivers are capable of driving gate-to-source voltages up to 5.5 V. At V_{IN} , = 5 V and using appropriate MOSFETs, a 20-A converter can be achieved. The LDRV driver switches between VDD and ground, while the HDRV driver is referenced to SW and switches between BOOT and SW.

SYNCHRONOUS RECTIFICATION AND PREDICTIVE DELAY

In a normal buck converter, when the main switch turns off, current is flowing to the load in the inductor. This current cannot be stopped immediately without using infinite voltage. In order to provide a path for current to flow and maintain voltage levels at a safe level, a rectifier or catch device is used. This device can be either a conventional diode, or it can be a controlled active device if a control signal is available to drive it. The TPS4000x provides a signal to drive an N-channel MOSFET as a rectifier. This control signal is carefully coordinated with the drive signal for the main switch so that there is minimum delay from the time that the rectifier MOSFET turns off and the main switch turns on, and minimum delay from when the main switch turns off and the rectifier MOSFET turns on. This scheme, Predictive Gate Drive[™] delay, uses information from the current switching cycle to adjust the delays that are to be used in the next cycle. Figure 2 shows the switch-node voltage waveform for a synchronously rectified buck converter. Illustrated are the relative effects of a fixed-delay drive scheme (constant, pre-set delays for the turn-off to turn-on intervals), an adaptive delay drive scheme (variable delays based upon voltages sensed on the current switching cycle) and the predictive delay drive scheme.

Note that the longer the time spent in diode conduction during the rectifier conduction period, the lower the efficiency. Also, not described in Figure 2 is the fact that the predictive delay circuit can prevent the body diode from becoming forward biased at all. This results in a significant power savings when the main MOSFET turns on, and minimizes reverse recovery loss in the body diode of the rectifier MOSFET.





Figure 2. Switch Node Waveforms for Synchronous Buck Converter

APPLICATION INFORMATION

SHORT CIRCUIT PROTECTION

Overcurrent conditions in the TPS4000x are sensed by detecting the voltage across the main MOSFET while it is on.

Basic Description

If the voltage exceeds a pre-set threshold, the current pulse is terminated, and a counter inside the device is incremented. If this counter fills up, a fault condition is declared and the device disables switching for a period of time and then attempts to restart the converter with a full soft-start cycle.



APPLICATION INFORMATION

Detailed Description

During each switching cycle, a comparator looks at the voltage across the top side MOSFET while it is on. This comparator is enabled after the SW node reaches a voltage greater than (V_{DD} -1.2 V) followed by a 100-ns blanking time. If the voltage across that MOSFET exceeds the programmed voltage, the current-switching pulse is terminated and a 3-bit counter is incremented by one count. If, during the switching cycle, the topside MOSFET voltage does not exceed a preset threshold, then this counter is decremented by one count. (The counter does not wrap around from 7 to 0 or from 0 to 7). If the counter reaches a full count of 7, the device declares that a fault condition exists at the output of the converter. In this fault state, HDRV and LDRV are turned off, and the soft-start capacitor is discharged. LDRV is maintained OFF during fault timeout to effectively support pre-bias applications. The counter is decremented by one by the soft start capacitor is allowed to charge up at the nominal charging rate. When the soft-start capacitor reaches approximately 1.3 V, it is discharged again and the overcurrent counter is decremented by one count. The capacitor is charged and discharged, and the counter decremented until the count reaches zero (a total of six times). When this happens, the outputs are again enabled as the soft-start capacitor generates a reference ramp for the converter to follow while attempting to restart.

During this soft-start interval (whether or not the controller is attempting to do a fault recovery or starting for the first time), pulse-by-pulse current limiting is in effect, but overcurrent pulses are not counted to declare a fault until the soft-start cycle has been completed. It is possible to have a supply attempt to bring up a short circuit for the duration of the soft start period plus seven switching cycles. Power stage designs should take this into account if it makes a difference thermally. Figure 3 shows the details of the overcurrent operation.



Figure 3. Short Circuit Operation



APPLICATION INFORMATION

Figure 4 shows the behavior of key signals during initial startup, during a fault and a successfully fault recovery. At time t0, power is applied to the converter. The voltage on the soft-start capacitor (V_{CSS}) begins to ramp up. At t1, the soft-start period is completed and the converter is regulating its output at the desired voltage level. From t0 to t1, pulse-by-pulse current limiting is in effect, and from t1 onward, overcurrent pulses are counted for purposes of determining a possible fault condition. At t2, a heavy overload is applied to the converter. This overload is in excess of the overcurrent threshold. The converter starts limiting current and the output voltage falls to some level depending on the overload applied. During the period from t2 to t3, the counter is counting overcurrent pulses, and at time t3 reaches a full count of 7. The soft-start capacitor is then discharged, the counter is decremented, and a fault condition is declared.





When the soft start capacitor is fully discharged, it begins charging again at the same rate that it does on startup, with a nominal 3.7- μ A current source. When the capacitor voltage crosses 1.3 V, it is discharged again and the counter is decremented by one count. These transitions occur at t3 through t9. Not shown in Figure 4 is that between t3 and t9, LDRV is maintained OFF. At t9, the counter has been decremented to 0. The fault logic is then cleared, the outputs are enabled, and the converter attempts to restart with a full soft-start cycle. The converter comes into regulation at t10.



APPLICATION INFORMATION

SETTING THE CURRENT LIMIT

Connecting a resistor from VDD to ILIM sets the current limit. A 15- μ A current sink internal to the device causes a voltage drop at ILIM that becomes the short circuit threshold. Ensure that (V_{DD}-0.8 V) \leq V_{ILIM} \leq V_{DD}. The tolerance of the current sink is too loose to do an accurate current limit. The main purpose is for hard fault protection of the power switches. Given the tolerance of the ILIM sink current, and the R_{DS(on)} range for a MOSFET, it is generally possible to apply a load that thermally damages the converter. This device is intended for embedded converters where load characteristics are defined and can be controlled.

A local capacitor (with a value 50 pF to 150 pF) placed across the resistor between VDD and ILIM may improve coupling a common mode noise between VDD and ILIM.

SOFT-START AND SHUTDOWN

These two functions are combined on the SS/SD pin. There is a VBE offset (0.65-V) between the external SS/SD pin and internal soft-start voltage at the error amplifier input, allowing the device to be enabled before starting V_{OUT} as shown in Figure 5. This reduces the transient current required to charge the output capacitor at startup, and allows for a smooth startup with no overshoot of the output voltage.





Figure 5. Offset Between SS/SD and FB at Startup



APPLICATION INFORMATION

A shutdown feature can be implemented as shown in Figure 6. The device shuts down when the voltage at the SS/SD pin falls below 260 mV. Because of this limitation, it is recommended that a MOSFET be used as the controlling device, as in Figure 6. During shutdown, the total leakage current on the SW pin (I_{SW}) is less than 2 μ A. When $V_{SS/SD}$ is greater than 290 mV, the device is enabled with normal SW active bias currents.



Figure 6. Shutdown Implementation

Long soft start times may experience extended regions where the PWM pulse width is less than 100 ns. This could lead to momentary overlap between HDRV and LDRV. As a result, there is a momentary increase in ground or supply noise. It is important to ensure that the ground return of the synchronous rectifier be connected directly to the ground return of the input bank of bypass capacitors, in order to minimize ground noise from interfering with the controller during soft start. Also, if an external shutdown transistor is used in the application, it is important to place a local bypass capacitor between its gate and source on the board in order to minimize noise from interfering with the controller during soft-start.

OUTPUT PRE-BIAS

The TPS4000x supports pre-biased V_{OUT} voltage applications. In cases, where the V_{OUT} voltage is held up by a pre-biasing supply while the controller is off, full synchronous rectification is disabled during the initial phase of soft starting the V_{OUT} voltage. When the first PWM pulses are detected during soft-start, the controller slowly activates synchronous rectification by starting the first LDRV pulses with a narrow on-time. It then increments that on-time on a cycle-by-cycle basis until it coincides with the time dictated by (1–D), where D is the duty cycle of the converter. This scheme prevents the initial sinking the pre-bias output, and ensures that the V_{OUT} voltage starts and ramps up smoothly into regulation. Note, if the V_{OUT} voltage is pre-biased, PWM pulses start when the error amplifier soft-start input voltage rises above the commanded FB voltage.

Figure 7 depicts the waveforms of the HDRV and LDRV output signals at the beginning PWM pulses. When HDRV turns off, diode rectification is enabled. Before the next PWM cycle starts, LDRV is turned on for a short pulse. With every cycle, the leading edge of LDRV is modulated, and the on-time of the synchronous rectifier is increased. Eventually, the leading edge of LDRV coincides with the falling edge of HDRV to achieve full synchronous rectification.

At most, synchronous rectifier modulation takes place for the first 128 cycles after PWM pulses start. Note that during the synchronous rectifier modulation region, the controller monitors pulse skipping. If the main HDRV skips a pulse, the controller also skips a LDRV pulse. Pulse skipping could be experienced if the loop response is much faster than the commanding soft-start ramp, especially when soft start times are long. The output voltage ratchets up as the soft-start ramp catches up to it. Appropriate setting of loop response curbs this effect.

During normal regulation of the V_{OUT} voltage, the controller operates in full two-quadrant source/sink mode.



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Figure 8 shows startup waveforms of a 1.2-V V_{OUT} voltage under different pre-bias scenarios. The first trace is when the output voltage starts with zero pre-bias. The second and third traces, respectively, the pre-bias levels are 0.5 V and 1.0 V.



The recommended V_{OUT} voltage pre-bias range is less than or equal to 90% of final regulation. That is, a pre-bias level between 90% and 100% of final regulation could lead to sinking the pre-bias supply. If the V_{OUT} voltage is initially set to higher than 100% of final regulation, the controller forces sinking current at the end of soft-start in order to bring the output quickly into regulation.

The following pages include design ideas for a few applications. For more ideas, detailed design information, and helpful hints, visit the TPS40000 resources at http://power.ti.com.







Figure 9. Small-Form Factor Converter for 3.3 V to 1.2 V at 5 A.

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Figure 10. High-Current Converter for 3.3 V to 1.2 V at 10 A.



UDG-04014



APPLICATION INFORMATION

Figure 11. Ultra-Low-Input Voltage Converter for 2.5 V to 1.2 V at 5 A



APPLICATION INFORMATION



Figure 12. TPS40007EVM-001 Ultra-High-Efficiency Converter for 3.3 V to 2.5 V at 10 A



APPLICATION INFORMATION

Layout Considerations

Successful operation of the TPS4000x controllers is dependent upon proper converter layout and grounding techniques. High current returns for the SR MOSFET's source, and ground connection of the input and output capacitors, should be kept on a single ground plane. Bypassing capacitors at the device should return closely to the GND (pin 5) of the device. The GND (pin 5) and PowerPAD[™] should connect together at the device and return to the main ground plane.

Proper operation of the Predictive Gate Drive[™] circuits is dependent upon detecting low-voltage thresholds on the SW node. To ensure that the signal at the SW pin accurately represents the voltage at the main switching node, the connection from SW (pin 8) to the main switching node of the converter should be kept as short and as wide as possible. If the SW trace should traverse multiple board layers between the device and the MOSFETs, multiple vias should be used.

Gate drive outputs, LDRV and HDRV, should be kept as short as possible to minimize inductances of the traces. While the controller does not require the usage of external resistors between the driver pins and the gates of the MOSFETs, adding small resistors in series with very high gate charge MOSFETs could minimize the effects of high frequency ringing.

The PowerPAD[™] package provides low thermal impedance for heat removal from the device. The PowerPAD[™] derives its name and low thermal impedance from the large bonding pad on the bottom of the device. The circuit board must have an area of solder-tinned-copper underneath the package. The dimensions of this area depend on the size of the PowerPAD[™] package (See Thermal Pad Mechanical Data on page 21)



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TYPICAL CHARACTERISTICS







TYPICAL CHARACTERISTICS

SHORT CIRCUIT PROTECTION





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PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package	Pins	Package	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)	(6)	(3)		(4/5)	
TPS40007DGQ	ACTIVE	MSOP- PowerPAD	DGQ	10	80	Green (RoHS & no Sb/Br)	CU NIPDAUAG	Level-1-260C-UNLIM	-40 to 85	40007	Samples
TPS40007DGQG4	ACTIVE	MSOP- PowerPAD	DGQ	10	80	Green (RoHS & no Sb/Br)	CU NIPDAUAG	Level-1-260C-UNLIM	-40 to 85	40007	Samples
TPS40007DGQR	ACTIVE	MSOP- PowerPAD	DGQ	10	2500	Green (RoHS & no Sb/Br)	CU NIPDAUAG	Level-1-260C-UNLIM	-40 to 85	40007	Samples
TPS40007DGQRG4	ACTIVE	MSOP- PowerPAD	DGQ	10	2500	Green (RoHS & no Sb/Br)	CU NIPDAUAG	Level-1-260C-UNLIM	-40 to 85	40007	Samples
TPS40009DGQ	ACTIVE	MSOP- PowerPAD	DGQ	10	80	Green (RoHS & no Sb/Br)	CU NIPDAUAG	Level-1-260C-UNLIM	-40 to 85	40009	Samples
TPS40009DGQG4	ACTIVE	MSOP- PowerPAD	DGQ	10	80	Green (RoHS & no Sb/Br)	CU NIPDAUAG	Level-1-260C-UNLIM	-40 to 85	40009	Samples
TPS40009DGQR	ACTIVE	MSOP- PowerPAD	DGQ	10	2500	Green (RoHS & no Sb/Br)	CU NIPDAUAG	Level-1-260C-UNLIM	-40 to 85	40009	Samples
TPS40009DGQRG4	ACTIVE	MSOP- PowerPAD	DGQ	10	2500	Green (RoHS & no Sb/Br)	CU NIPDAUAG	Level-1-260C-UNLIM	-40 to 85	40009	Samples

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.



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PACKAGE OPTION ADDENDUM

2-Aug-2016

⁽⁴⁾ There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

⁽⁵⁾ Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

⁽⁶⁾ Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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PACKAGE MATERIALS INFORMATION

TEXAS INSTRUMENTS

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TAPE AND REEL INFORMATION

REEL DIMENSIONS





TAPE AND REEL INFORMATION

TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

*All dimensions are nominal												
Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS40007DGQR	MSOP- Power PAD	DGQ	10	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1
TPS40007DGQR	MSOP- Power PAD	DGQ	10	2500	330.0	12.4	5.3	3.3	1.3	8.0	12.0	Q1
TPS40009DGQR	MSOP- Power PAD	DGQ	10	2500	330.0	12.4	5.3	3.3	1.3	8.0	12.0	Q1
TPS40009DGQR	MSOP- Power PAD	DGQ	10	2500	330.0	12.4	5.3	3.4	1.4	8.0	12.0	Q1

TEXAS INSTRUMENTS

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PACKAGE MATERIALS INFORMATION

10-Feb-2012



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS40007DGQR	MSOP-PowerPAD	DGQ	10	2500	364.0	364.0	27.0
TPS40007DGQR	MSOP-PowerPAD	DGQ	10	2500	346.0	346.0	35.0
TPS40009DGQR	MSOP-PowerPAD	DGQ	10	2500	346.0	346.0	35.0
TPS40009DGQR	MSOP-PowerPAD	DGQ	10	2500	364.0	364.0	27.0

DGQ (S-PDSO-G10)

PowerPAD[™] PLASTIC SMALL OUTLINE



NOTES: Α. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com http://www.ti.com.
- E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.
 F. Falls within JEDEC MO-187 variation BA-T.





NOTE: A. All linear dimensions are in millimeters



LAND PATTERN DATA

DGQ (S-PDSO-G10)

PowerPAD[™] PLASTIC SMALL OUTLINE



- NOTES:
- A. All linear dimensions are in millimeters.B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com http://www.ti.com. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.
- F. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.





NOTE: A. All linear dimensions are in millimeters



DGQ (S-PDSO-G10)

PowerPAD[™] PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <http://www.ti.com>. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.
- F. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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