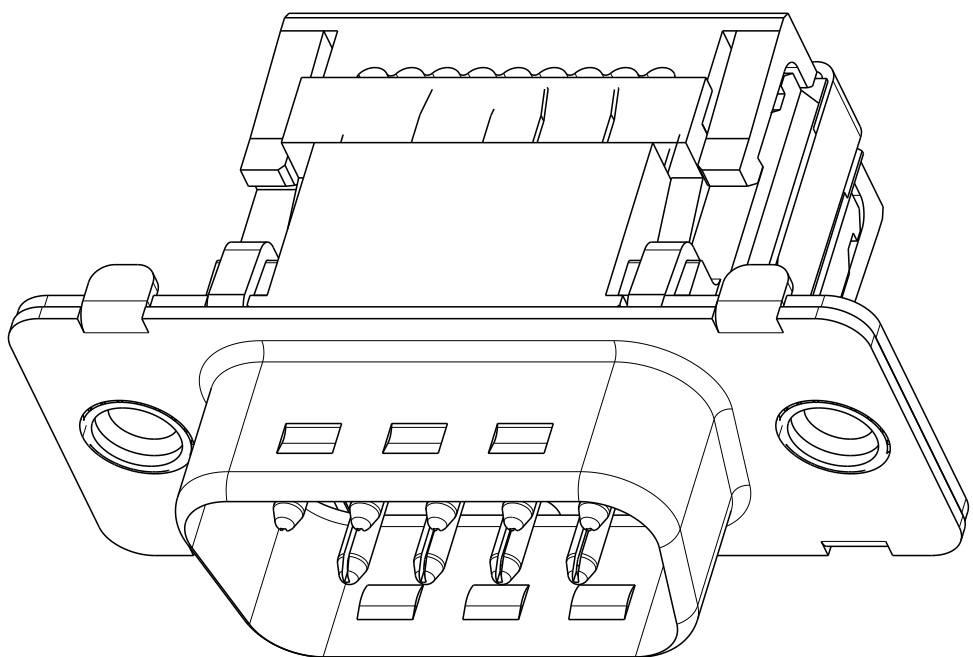
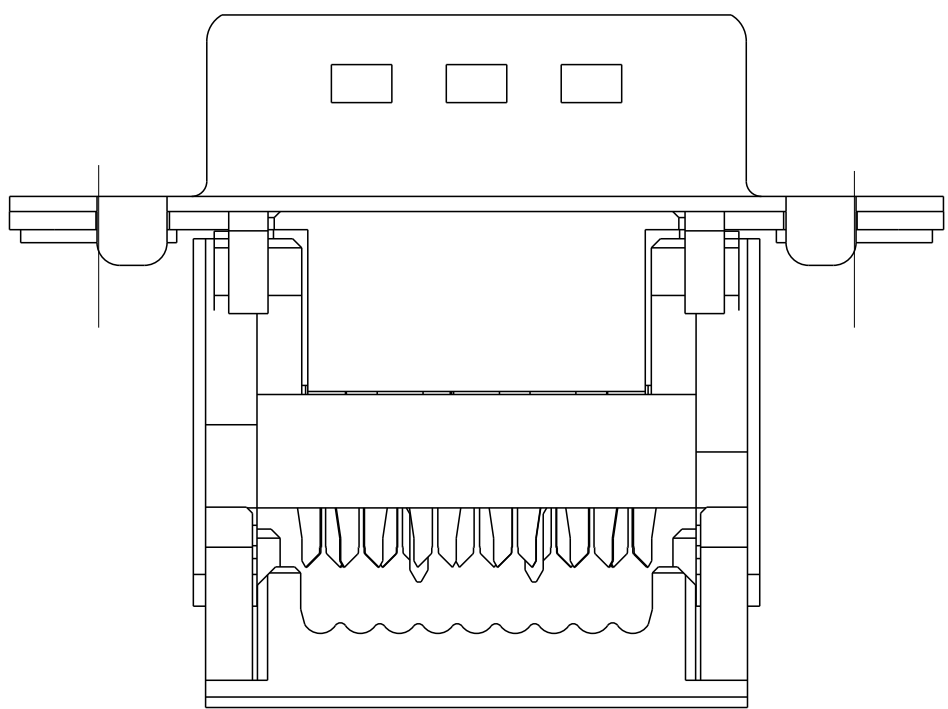
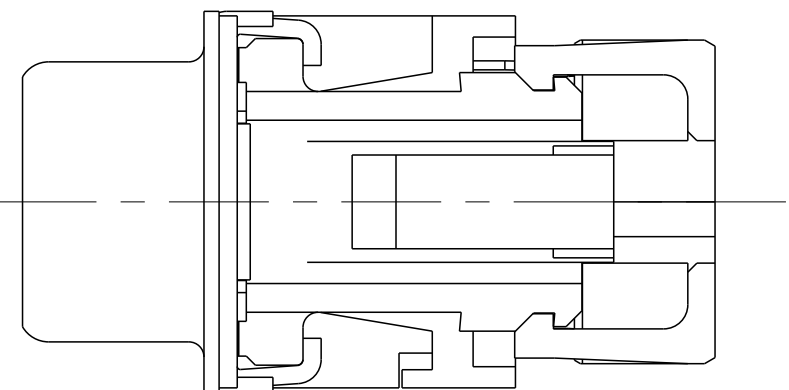
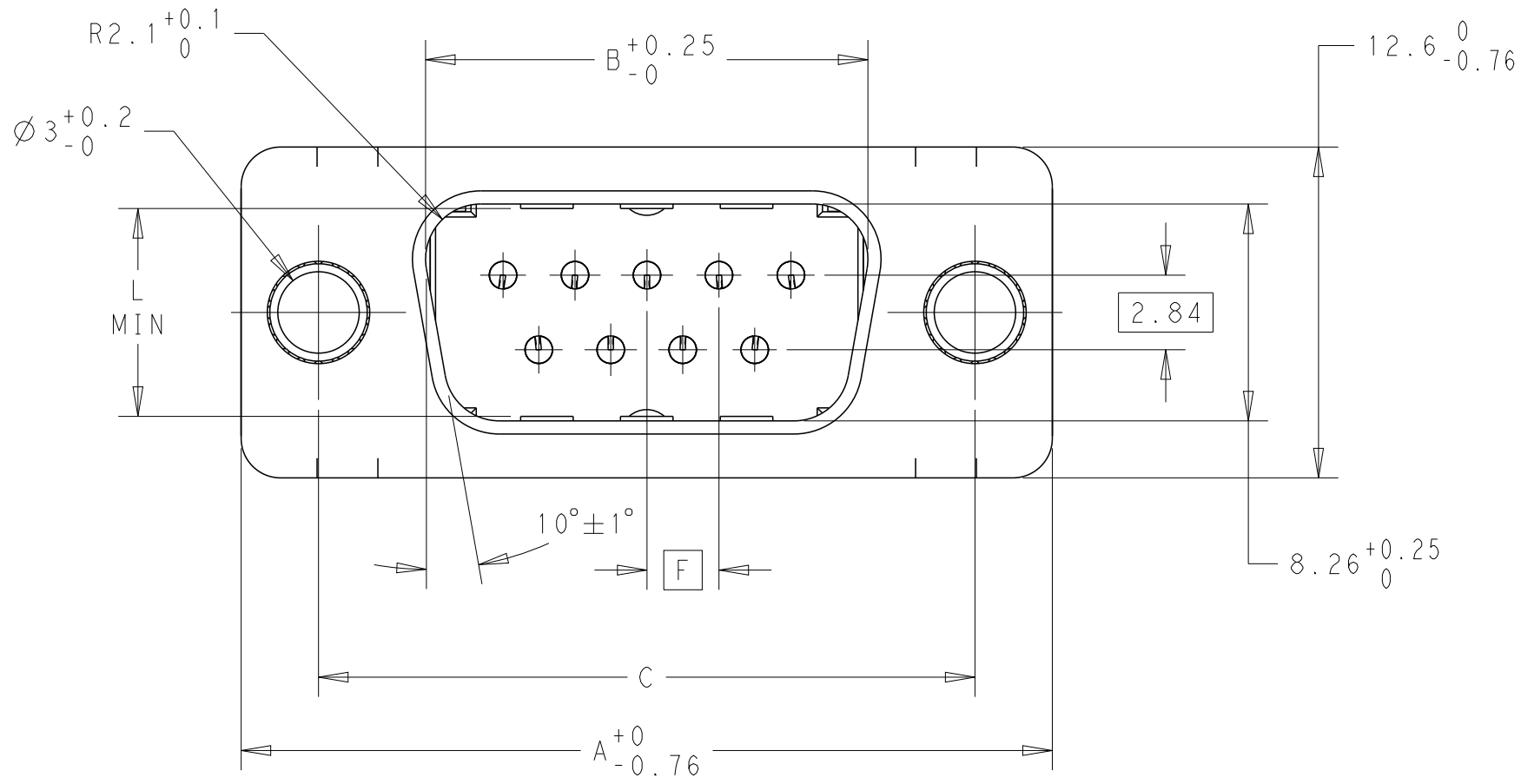
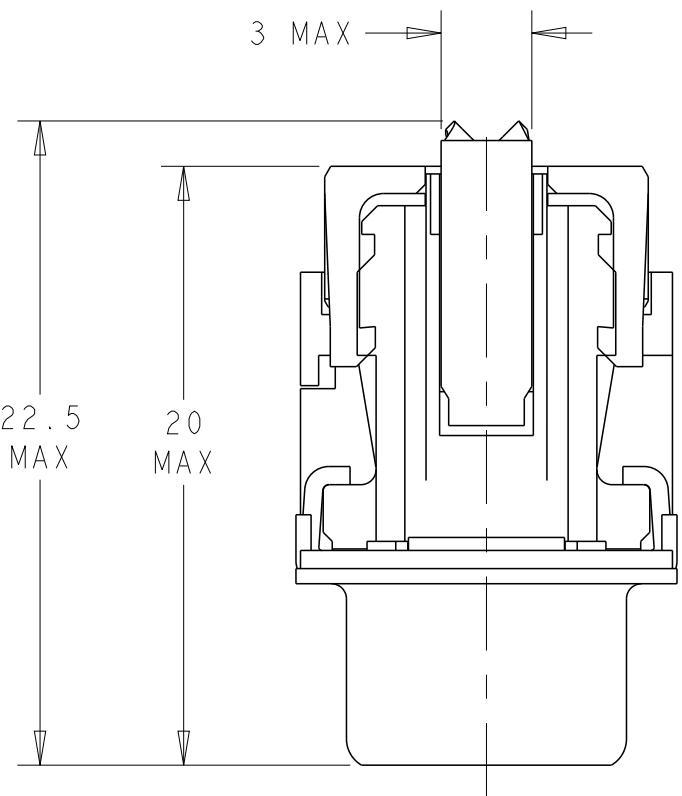
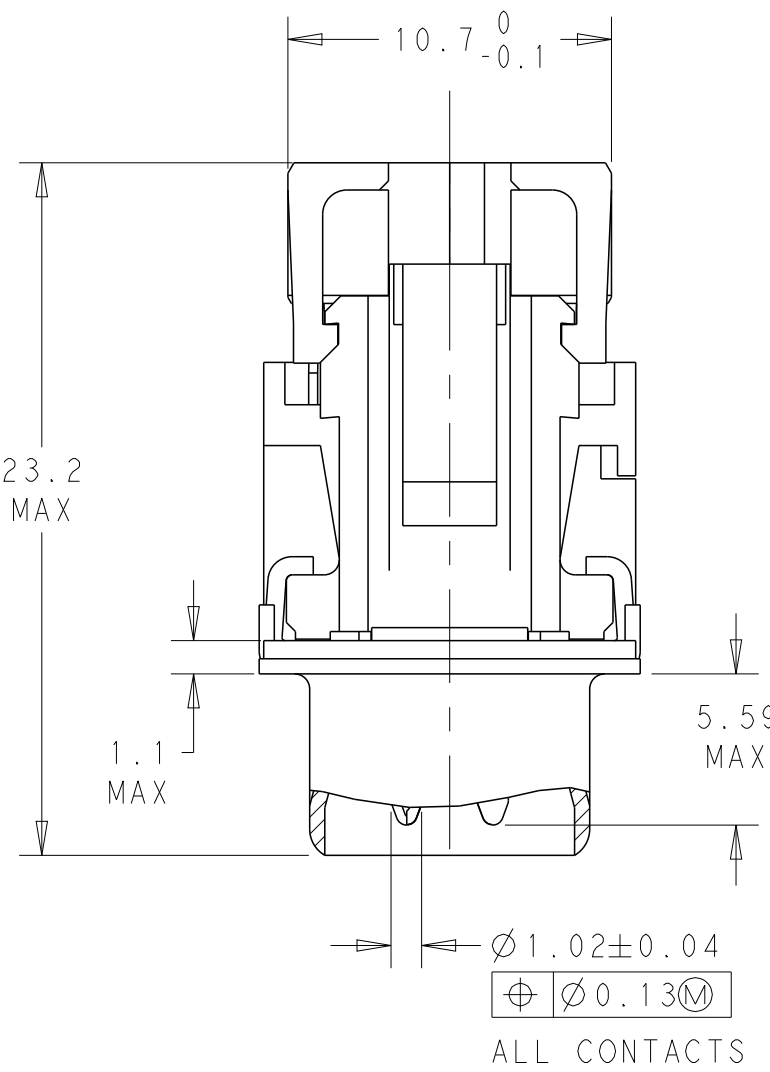
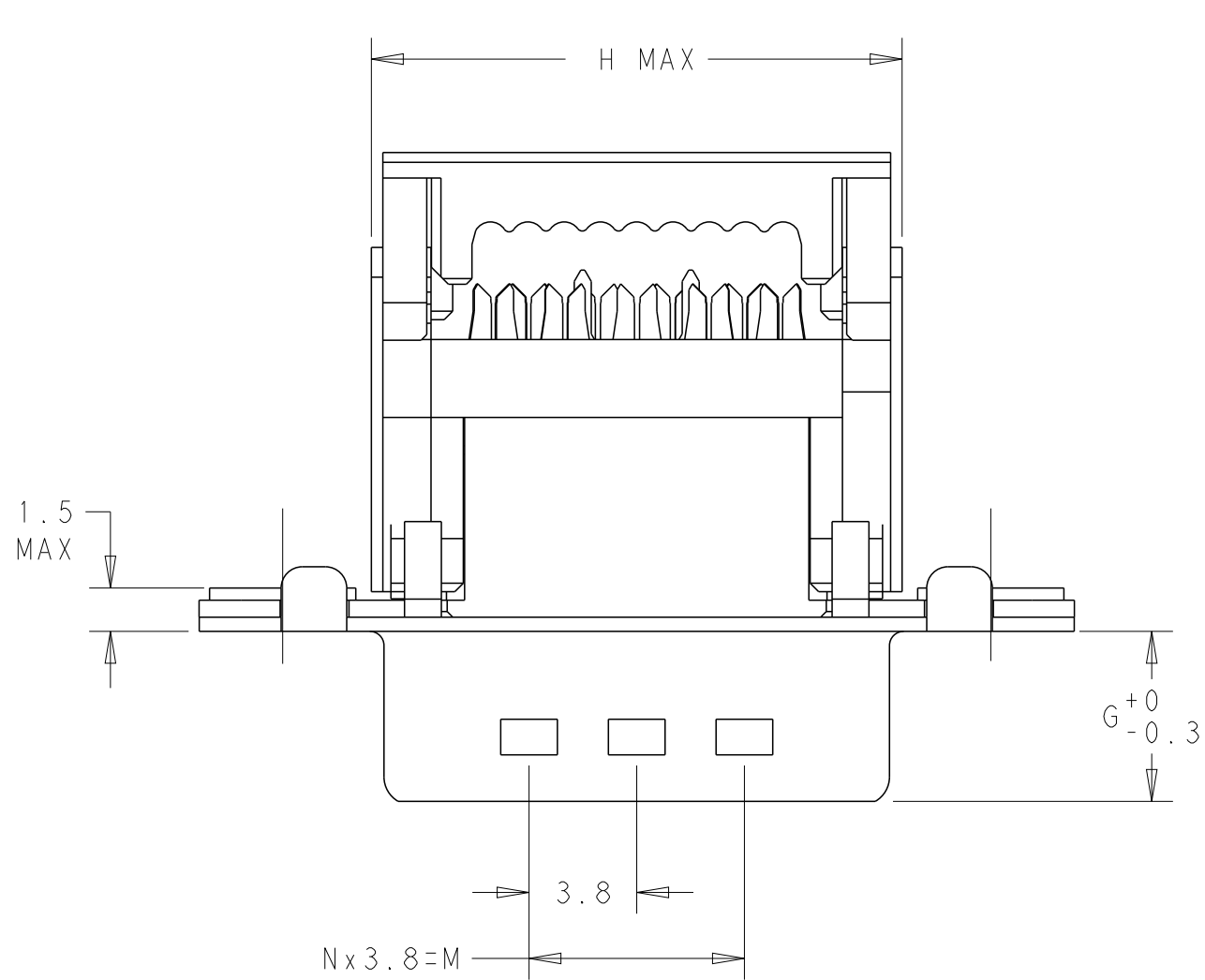


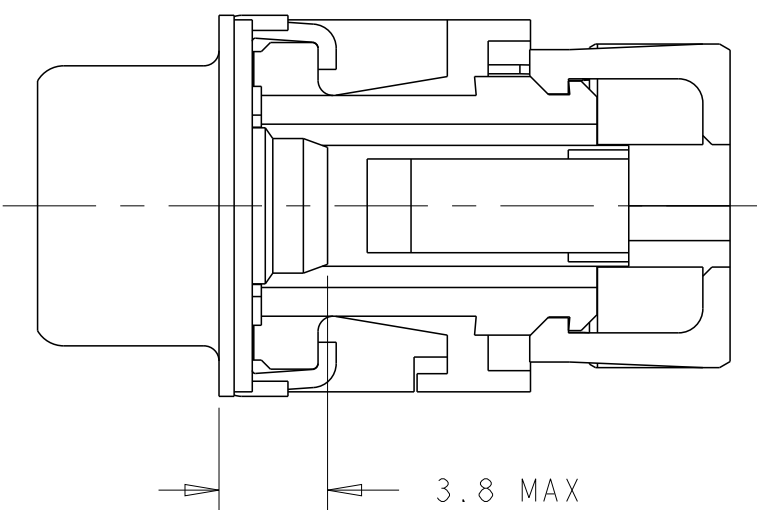
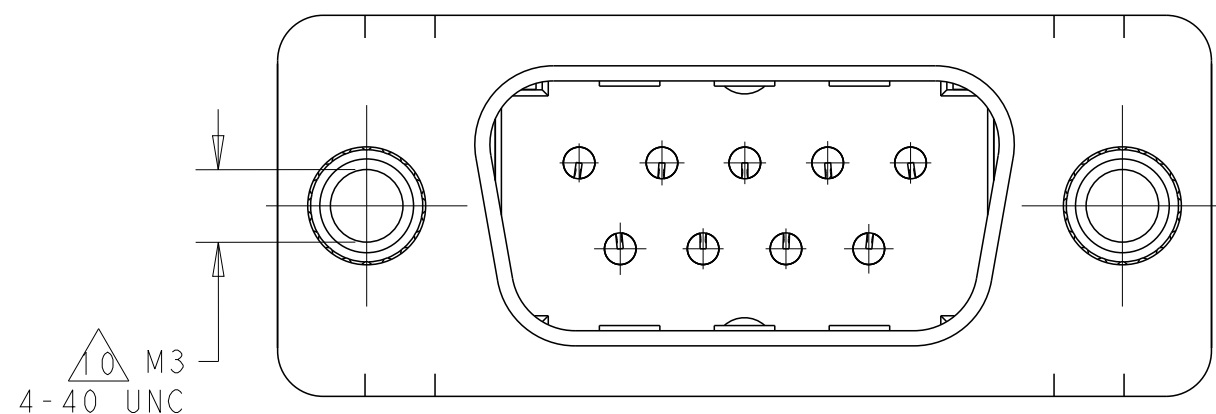
LOC		DIST		REVISIONS							
GP	00	P	LTR	DESCRIPTION				DATE	DWN	APVD	
		F		REDRAWN PER ECO-12-008266				27AUG2012	CJV	CWR	
		G		REVISED PER ECO-13-006091				30APR2013	CJV	CWR	
		J		REVISED PER ECO-15-007873				20JUN2015	AP	SB	

COVER IN PRE-CLAMPED POSITION

COVER IN CLAMPED POSITION WITH
OPTIONAL STRAIN RELIEF ATTACHED



FLANGES WITH HOLES



SELF-LOCKING
NUT VERSION

- CABLES TO BE USED:
ALL COMMERCIALY AVAILABLE RIBBON CABLE WITH PVC INSULATION AND TIN OR SILVER PLATED COPPER WIRES. SEE WIRE INFORMATION IN TABLE BELOW.
- 9 POSITION VERSION SHOWN.
- USE ONLY WITH STRAIN RELIEF CLAMP.
- OPTIONAL STRAIN RELIEF CLAMPS:
9 POSITION = 4-1393560-3 (V42254-A4000-D9)
15 POSITION = 4-1393560-5 (V42254-A4000-D15)
25 POSITION = 4-1393560-6 (V42254-A4000-D25)
37 POSITION = 4-1393560-7 (V42254-A4000-D37)
- CONTACTS ARE STAMPED AND FORMED.
- PACKAGED IN BLISTER PACKS.
- PACKAGED ON REELS.
- PLATING DETAILS: ALL MEET PERFORMANCE LEVEL 2 PER DIN 41652 P.2 AND P.4.
UNDERPLATE: NICKEL OVER ENTIRE CONTACT
CONTACT MATING SURFACE ALTERNATE 1: GOLD
CONTACT MATING SURFACE ALTERNATE 2: GOLD FLASH OVER PALLADIUM-NICKEL
IDC WIRE TERMINATION END: MATTE TIN
SHELL PLATING: BRIGHT TIN OVER NICKEL
- PRESS-ON COVER PROVIDED SEPARATELY (NOT PRE-ASSEMBLED)
- FLANGES WITH M3 (BLACK) OR 4-40 (BLUE)
SELF-LOCKING NUTS
TORQUE RETENTION ≥ 70 N-cm
- ALL PARTS MARKED WITH TE LOGO.

WIRE INFORMATION

OVERALL CONDUCTOR CROSS-SECTIONAL AREA IN mm ²	AWG RANGE	OVERALL CONDUCTOR DIAMETER IN mm ²	NO. OF SINGLE STRANDED WIRES	CONDUCTOR	PVC INSULATING SLEEVE DIA
---	30	0.25 ³	1	SOLID	1.0/1.1
---	28	0.32 ³	1	SOLID	0.8/1.1
0.09 ³	28	---	7	STRANDED	0.8/1.1
0.14	26	---	7	STRANDED	0.8/1.1

OBSOLETE	Not Included	⁶ / ⁹	3.0 DIAMETER HOLE	53.42	38.84	47.04 ±0.13	2.76	5.99	40.78	7.65	26.60	7	25	V42254-A6235-C225	1-1393487-8
	Included		3.0 DIAMETER HOLE	69.70	55.30	63.50 ±0.13	2.76	5.99	57.44	7.65	41.80	11	37	V42254-A5235-W235	6-1393486-2
	Included		3.0 DIAMETER HOLE	53.42	38.84	47.04 ±0.13	2.76	5.99	40.78	7.65	26.60	7	25	V42254-A5235-W234	6-1393486-1
	Included		3.0 DIAMETER HOLE	31.19	16.79	25.00 +0.12/-0.13	2.74	6.12	18.73	7.72	7.60	2	9	V42254-A5235-W232	5-1393486-9
	Not Included		3.0 DIAMETER HOLE	69.70	55.30	63.50 ±0.13	2.76	5.99	57.44	7.65	41.80	11	37	V42254-A5235-C237	4-1393486-6
OBSOLETE	Not Included	⁶	3.0 DIAMETER HOLE	53.42	38.84	47.04 ±0.13	2.76	5.99	40.78	7.65	26.60	7	25	V42254-A5235-C225	4-1393486-4
	Not Included		3.0 DIAMETER HOLE	39.52	25.12	33.30 +0.15/-0.1	2.74	6.12	27.26	7.69	15.20	4	15	V42254-A5235-C215	4-1393486-3
	Not Included		3.0 DIAMETER HOLE	31.19	16.79	25.00 +0.12/-0.13	2.74	6.12	18.73	7.72	7.60	2	9	V42254-A5235-C209	4-1393486-2
	Not Included		4-40 SELF-LOCKING NUTS	53.42	38.84	47.04 ±0.13	2.76	5.99	40.78	7.65	26.60	7	25	V42254-A5232-C225	9-1393485-3
	Not Included		4-40 SELF-LOCKING NUTS	39.52	25.12	33.30 +0.15/-0.1	2.74	6.12	27.26	7.69	15.20	4	15	V42254-A5232-C215	9-1393485-2
OBSOLETE	Not Included		4-40 SELF-LOCKING NUTS	31.19	16.79	25.00 +0.12/-0.13	2.74	6.12	18.73	7.72	7.60	2	9	V42254-A5232-C209	9-1393485-1
	Not Included	¹	4-40 SELF-LOCKING NUTS	39.52	25.12	33.30 +0.15/-0.1	2.74	6.12	27.26	7.69	15.20	4	15	V42254-A4232-C215	6-1393485-8
	Not Included		FLANGE OPTION	A	B	C	F	G	H	L	M	N	NO OF POSITIONS	SIEMENS PART NUMBER	TE CONNECTIVITY PART NUMBER
	Not Included		FLANGE OPTION	A	B	C	F	G	H	L	M	N	NO OF POSITIONS	SIEMENS PART NUMBER	TE CONNECTIVITY PART NUMBER
	Not Included		FLANGE OPTION	A	B	C	F	G	H	L	M	N	NO OF POSITIONS	SIEMENS PART NUMBER	TE CONNECTIVITY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009				DWN RAGHAVENDRA CHK CARL ROHDE APVD CARL ROHDE	03MAR2012 03MAR2012 03MAR2012	 TE Connectivity							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		D-SUB IDC PLUGS WITH GROUNDING FINGERS							
mm				PRODUCT SPEC									
		0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±1° FINISH		APPLICATION SPEC		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
MATERIAL				WEIGHT		A1		100779		C-9-1393485-1		-	
CUSTOMER DRAWING						SCALE		4:1		SHEET 1 OF 1		REV J	