Microchip	Filter specification	TFS 460F	1/5

#### **Measurement condition**

#### **Characteristics**

#### Remark:

The maximum attenuation in the pass band is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 460 MHz without any tolerance or limit. The values of absolute attenuation  $a_{abs}$  are guaranteed over the whole operating temperature range. The frequency shift of the filter within the operating temperature range is included in the production tolerance scheme.

Data		typ. value	tolerance / limit		
Insertion loss (reference level)	a <sub>e</sub>	1.7	max.	5.0	dB
Nominal frequency	f <sub>N</sub>	-		460	MHz
Passband	PB	-	f <sub>N</sub> ±	12.5	MHz
Pass band variation		0.7	max.	2.0	dB
Absolute attenuation	a <sub>abs</sub>				
360 MHz 390 MHz 405 MHz 425 MHz 530 MHz 560 MHz Input power level		70 40 55	min. min. min. max.	50 20 45	dB dB dB
Operating temperature range	OTR	-	- 40 °C + 85 °C		
Storage temperature range		-	- 55 °C + 85 °C		
Temperature coefficient of frequency	TC <sub>f</sub> *	-76 ppm/K		-	

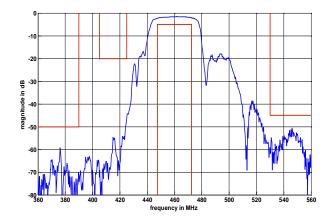
<sup>\*)</sup>  $\Delta f_{C}(Hz) = Tc_{f}(ppm/K) x (T - T_{o}) x f_{CAT} (MHz).$ 

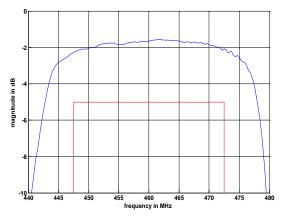
Generated:		
Checked / Approved:		

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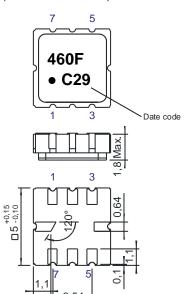
### Filter characteristic





# Construction and pin connection

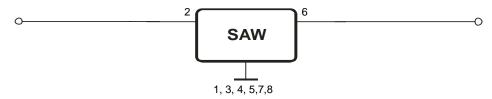
(All dimensions in mm)



1	Ground
2	Input
3	Ground
4	Ground
5	Ground
6	Output
7	Ground
8	Ground

Date code: Year + week
C 2012
D 2013
E 2014
...

# 50 $\Omega$ Test circuit



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Filter specification

**TFS 460F** 

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### Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;

DIN IEC 68 T2 - 27

2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;

DIN IEC 68 T2 - 6

3. Change of

Microchip

temperature: -55 °C to 125°C / 30 min. each / 10 cycles

DIN IEC 68 part 2 - 14 Test N

4. Resistance to

solder heat (reflow): reflow possible: three times max.;

for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

### **Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;

tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:

reel of empty components at start:

reel of empty components at start including leader:

min. 300 mm

trailer:

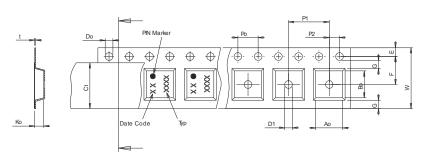
min. 500 mm

min. 300 mm

Pull Off Direction

# Tape (all dimensions in mm)

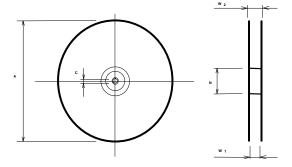
12,00 Ро Do 1,50 E F 5.50 G(min) 0.75 P2 2,00 8,00 D1(min) 1,50 5,30 Во 5,30 9,2 ± 0,1



# Reel (all dimensions in mm)

A :330 W1 : 12,4 +2/-0 W2(max) : 18,4

N(min) : 50 C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

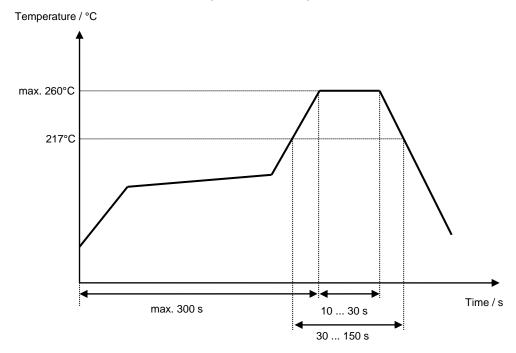
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### Air reflow temperature conditions

Conditions	Exposure	
Average ramp-up rate (30°C to 217°C)	less than 3°C/second	
> 100°C	between 300 and 600 seconds	
> 150°C	between 240 and 500 seconds	
> 217°C	between 30 and 150 seconds	
Peak temperature	max. 260°C	
Time within 5°C of actual peak temperature	between 10 and 30 seconds	
Cool-down rate (Peak to 50°C)	less than 6°C/second	
Time from 30°C to Peak temperature	no greater than 300 seconds	

# Chip-mount air reflow profile



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History				
Version	Reason of Changes		Name	Date
1.0	Generation of development specification	n.	Noack	02.05.2012
1.1	Changed data table.		Schönbein	04.05.2012
1.2	Changed lower storage temperature to	-55 °C.	Schönbein	10.05.2012
1.3	Corrected typo in data table.		Schönbein	09.07.2012
1.4	Generation of filter specification.		Schönbein	17.07.2012

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