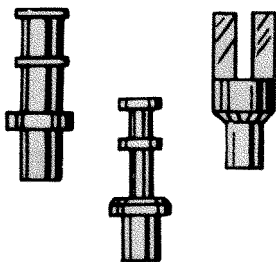


STANDARDIZED TERMINALS



STYLES

- Single, double and triple turrets
- Double-ended (feed thru)
- Split-type (fork)
- Tubular (hollow)
- Swage and thread mounting types available
- Bright Tin plated for extended shelf life and excellent solderability
- Wide variety of sizes to suit space and wire requirements

SPECIFICATIONS

Material: Free Cutting Brass - ASTM-B16

Plating: Bright Electro-Tin per MIL-T10727 Type 1. Other platings available upon request (Silver, Gold, Tin/Lead, Hot Tin Dip).

SPECIAL TERMINALS

Custom terminals can be manufactured to your specifications. Complete facilities available to meet your production requirements. Quotations on special terminals furnished promptly upon receipt of sample, sketch or print.

CUSTOM BUILT TERMINAL BOARDS

We are specialists in the assembly of terminals, eyelets, clips and special hardware. Quotations on special terminal boards furnished promptly upon receipt of sample, sketch or print. Assembly service using customer supplied materials also available. (See pages 97-101 for standard terminal boards.)

ORDERING INFORMATION

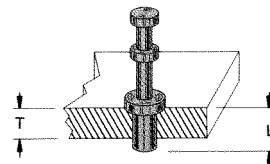
Keystone standardized terminals are available for various board thicknesses.

To specify a terminal, select the "CAT. NO." and "DASH NUMBER" that corresponds with the board thickness to be used.

DASH NUMBERS ('T' Dimension)

- 1 for .032 Thick Board
- 2 for .062 Thick Board
- 3 for .093 Thick Board
- 4 for .125 Thick Board

Example: 1503-1 for .032 Thick Board
1503-2 for .062 Thick Board



STAKING TOOLS

For easy mounting of terminals to insulators and PC boards. Standard and "special order" staking tools are available. Cat. No. "TL" designates a tool consisting of a TOP STAKING PUNCH and a BOTTOM ANVIL. Manufactured from steel with zinc plate. Punch and anvil are precision machined and hardened to insure long life.

CUSTOM STAKING TOOLS

Custom prototype and production staking tools can be furnished for Single-End, Double-End, Fork Terminals, Extruded Lugs, Eyelets, Rivets, etc. Contact our engineering department for details.



SINGLE
DOUBLE & TRIPLE
TURRET
SERIES

1508

ACTUAL SIZE

.062
.093 DIA
L
.062

CAT. NO.	L	T
1508-1	.053	.032
1508-2	.084	.062
1508-3	.115	.093
1508-4	.147	.125

STAKING TOOL NO.
TL-1

1528

ACTUAL SIZE

.040
.062 DIA
L
.047

CAT. NO.	L	T
1528-1	.051	.032
1528-2	.082	.062
1528-3	.113	.093
1528-4	.145	.125

STAKING TOOL NO.
Special Order

1572

ACTUAL SIZE

.093 DIA
.050
L
.072

CAT. NO.	L	T
1572-1	.051	.032
1572-2	.082	.062
1572-3	.113	.093
1572-4	.145	.125

STAKING TOOL NO.
TL-1

1520

ACTUAL SIZE

.075
.125 DIA
L
.187
.078

CAT. NO.	L	T
1520-1	.078	.032
1520-2	.109	.062
1520-3	.141	.093
1520-4	.172	.125

STAKING TOOL NO.
TL-2

1532

ACTUAL SIZE

.145
.187 DIA
L
.234
.112

CAT. NO.	L	T
1532-1	.078	.032
1532-2	.109	.062
1532-3	.141	.093
1532-4	.172	.125

STAKING TOOL NO.
TL-8

1593

ACTUAL SIZE

.062
.093
L
.156
.062

CAT. NO.	L	T
1593-1	.053	.032
1593-2	.084	.062
1593-3	.115	.093
1593-4	.147	.125

STAKING TOOL NO.
TL-1

1573

ACTUAL SIZE

.050
.093 DIA
L
.186
.072

CAT. NO.	L	T
1573-1	.051	.032
1573-2	.082	.062
1573-3	.113	.093
1573-4	.145	.125

STAKING TOOL NO.
TL-1

1502

ACTUAL SIZE

.093
.125 DIA
L
.218
.090

CAT. NO.	L	T
1502-1	.078	.032
1502-2	.109	.062
1502-3	.141	.093
1502-4	.172	.125

STAKING TOOL NO.
TL-2

1514

ACTUAL SIZE

.109
.156 DIA
L
.281
.090

CAT. NO.	L	T
1514-1	.078	.032
1514-2	.109	.062
1514-3	.141	.093
1514-4	.172	.125

STAKING TOOL NO.
TL-5

1503

ACTUAL SIZE

.145
.187 DIA
L
.360
.112

CAT. NO.	L	T
1503-1	.078	.032
1503-2	.109	.062
1503-3	.141	.093
1503-4	.172	.125

STAKING TOOL NO.
TL-8

1598

ACTUAL SIZE

.093
.125 DIA
L
.312
.090

CAT. NO.	L	T
1598-1	.062	.032
1598-2	.094	.062
1598-3	.125	.093
1598-4	.156	.125

STAKING TOOL NO.
TL-2

1527

ACTUAL SIZE

.145
.187 DIA
L
.484
.112

CAT. NO.	L	T
1527-1	.078	.032
1527-2	.109	.062
1527-3	.141	.093
1527-4	.172	.125

STAKING TOOL NO.
TL-8

SPLIT-TYPE
(FORK) SERIES

1515

ACTUAL SIZE

.026 DIA HOLE THRU
.062
.156
L
.047

CAT. NO.	L	T
1515-1	.051	.032
1515-2	.082	.062
1515-3	.113	.093
1515-4	.145	.125

STAKING TOOL NO.
Special Order