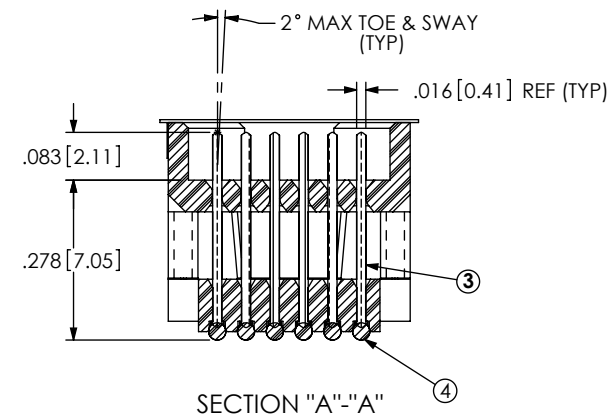
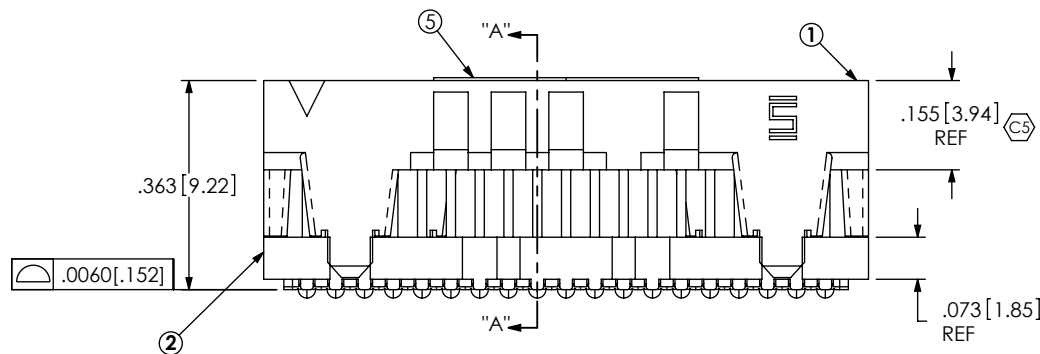
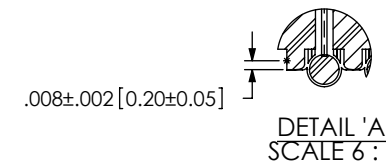
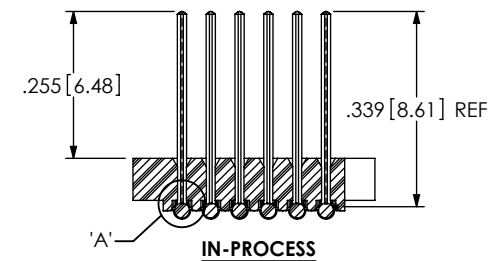
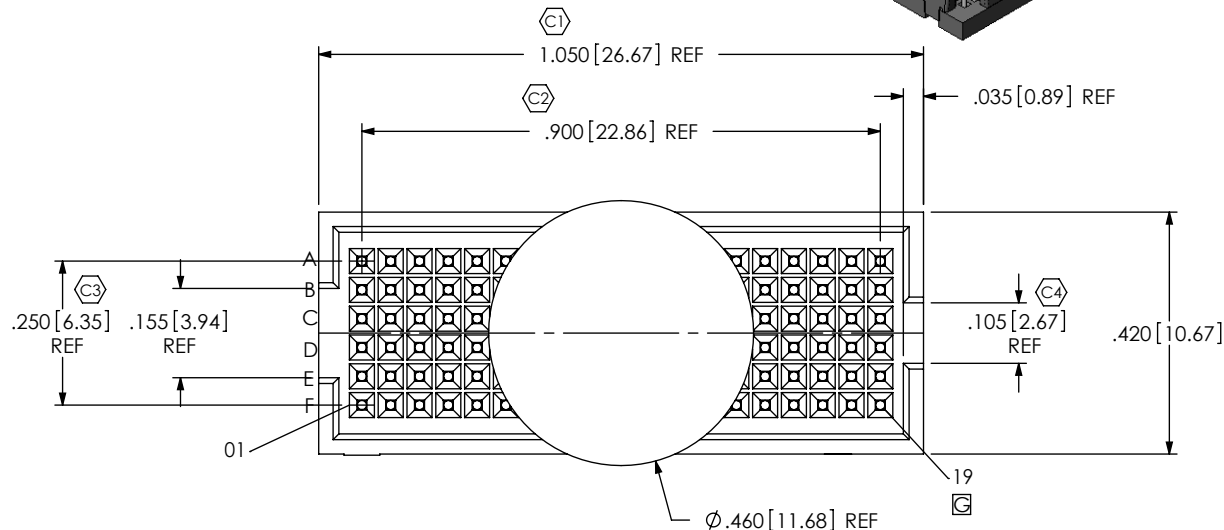
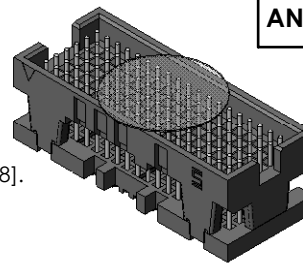


REVISION

D	BP	D DECKER
9/22/2006		ECN-64452
SHT 1, BOM: CHG QTY OF ITEM 3 FROM 150 TO 114. CHG QTY OF ITEM 4 FROM 1 TO 114.		
E	JB	T LOZIER
4/1/2008		ECN-88453
SHEET 1, BOM: CHG POLYIMIDE FILM (KAPTON) TO POLYIMIDE FILM (KAPTON); TOP VIEW: CHG PIN 1 LOCATION TO UPPER LEFT, DEL PIN 2 LOCATION, ADD PIN 19 LOCATION, ADD ROW MARKERS "A","B","C","D","E" & "F"; SIDE VIEW: CHG NOTE "2" MAX TOW & SWAY (EITHER DIRECTION) TO "2" MAX TOW & SWAY (TYP);		
F	JB	J Hahn
8/20/2009		ECN-115597
SHEET 2: ADD RECOMMENDED STENCIL LAYOUT		
G	TW	J Hahn
9/29/2009		ECN-117549
SHT 1, TOP VIEW: CHG POS 1 CALLOUT FROM TOP LEFT TO BOTTOM LEFT & POS 19 FROM TOP RT TO BOTTOM RT. SHT 2, RECOMMENDED PCB LAYOUT AND STENCIL LAYOUT: CHG POS 1 CALLOUT FROM TOP LEFT TO BOTTOM LEFT & POS 19 FROM TOP		

NOTES:

1. ITEMS -1, -2, & -3 NOT AVAILABLE AS STANDARD.
2. Ⓢ REPRESENTS A CRITICAL DIMENSION.
3. BURR ALLOWANCE: .0015[.038] MAX.
4. MAXIMUM CUT FLASH: .010.
5. MINIMUM PUSHOUT FORCE: .5 LB.
6. MAXIMUM ALLOWABLE BOW; TOP/BOTTOM: .004, SIDE/SIDE: .003[.08].
7. PARTS TO BE PACKAGED IN TAPE & REEL.



ACCEPTANCE OF DRAWING

DATE: _____

COMPANY: _____

CUSTOMER SIGNATURE: _____

PRINTED NAME: _____

PHONE No: _____

FAX No: _____

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	ASP-103598-01-B	1.0000	VECTRA E130i, COLOR: BLACK, UL RATING 94V-0
2	ASP-103599-01-B	1.0000	VECTRA E130i, COLOR: BLACK
3	ASP-104554-02-P-H	114.00	BRASS ALLOY 260, 3/4 HARD
4	SBD-030-6337	114.00	63% TIN /37% LEAD
5	K-850-650	1.0000	POLYIMIDE FILM
6	CT-ASP1134MS	.0057	CONDUCTIVE POLYMER

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES

.XX: ±.01 2°

.XXX: ±.005

.XXXX: ±.0020

PROPRIETARY NOTE

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PLATING:
CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
REMAINDER: .000003 GOLD OVER .000050 NICKEL

DO NOT SCALE DRAWING

SHEET SCALE: 1:0.333

DESCRIPTION:

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

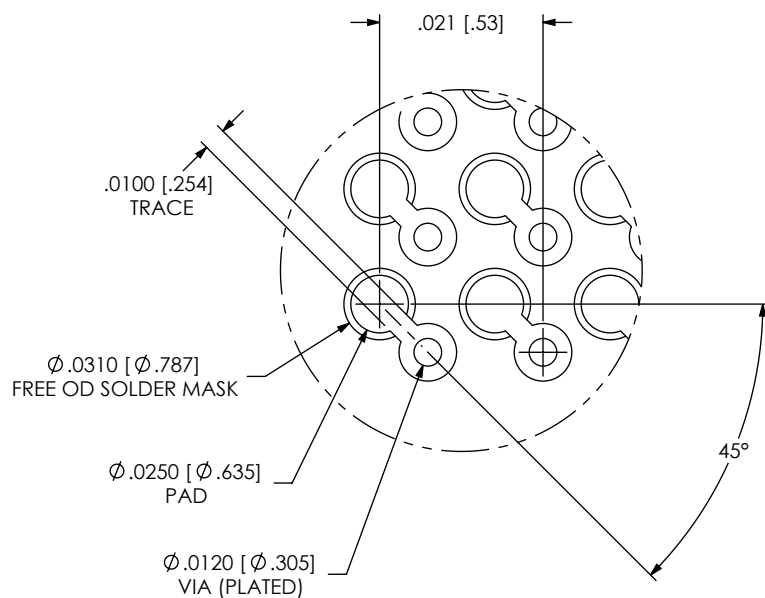
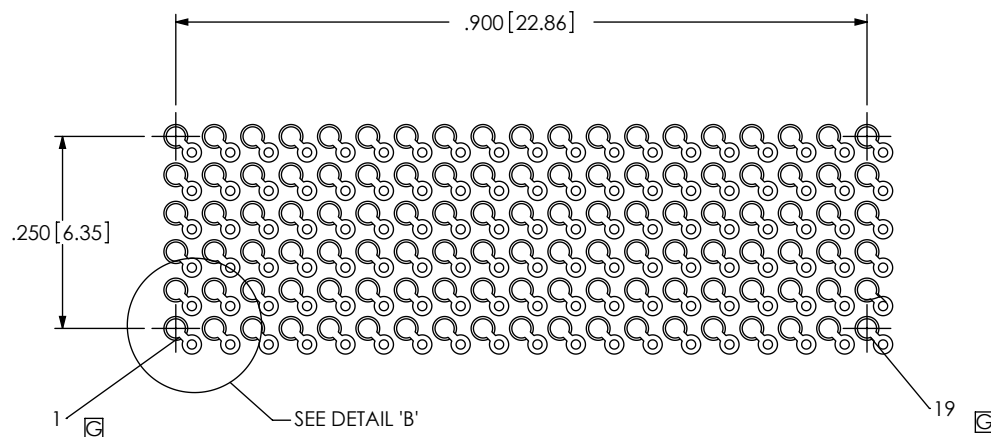
FLEX, Y, Z, .050 TERMINAL ASSEMBLY

DWG. NO.

ASP-103614-01

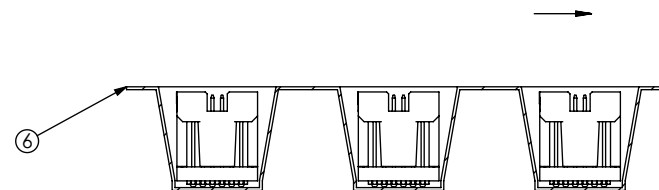
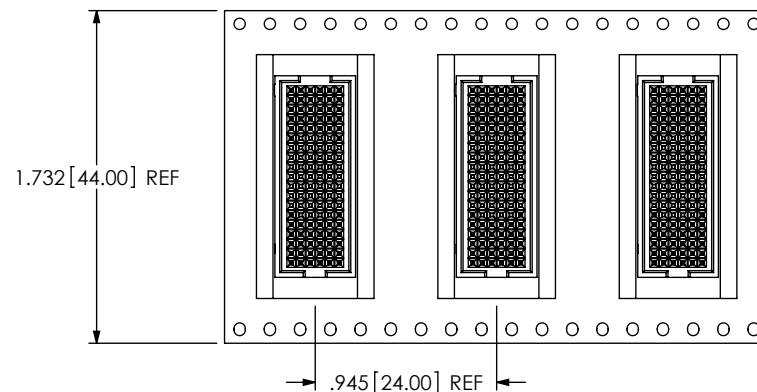
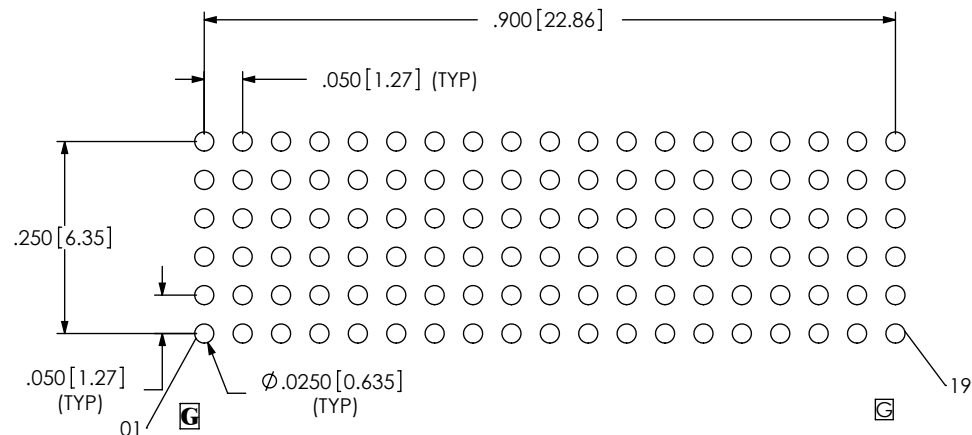
BY: CLAY W 10/18/2002 SHEET 1 OF 2

RECOMMENDED BOARD LAYOUT



RECOMMENDED STENCIL LAYOUT

STENCIL TO BE .0060[.152] THICK



PACKAGING VIEW

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samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

SHEET SCALE: 3:1

DESCRIPTION: FLEX, Y, Z, .050 TERMINAL ASSEMBLY

DWG. NO. ASP-103614-01

BY: CLAY W 10/18/2002 SHEET 2 OF 2